



The MAX IV 3 GeV Storage Ring

From Design to Commissioning

Simon C. Leemann

DESY Beschleuniger-Betriebsseminar, Travemünde, October 31 – November 3, 2016

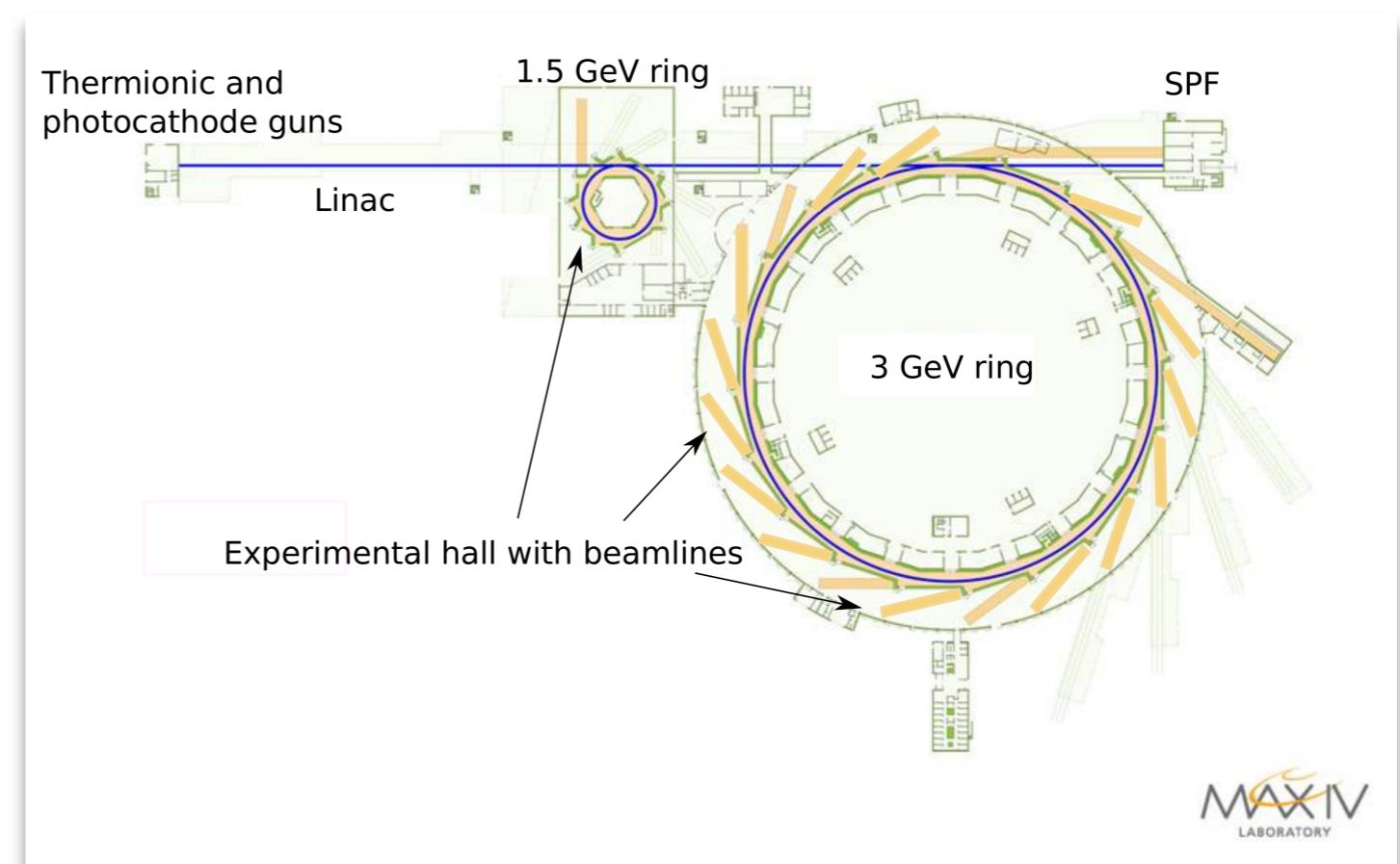


Outline

- Introduction
 - MAX IV Facility Overview
 - Origins of the MAX IV 3 GeV Ring Lattice
- The MAX IV 3 GeV Storage Ring
 - Linear & Nonlinear Optics
 - Performance
- Linac & Injection
- Commissioning Experience
 - Brief Linac Commissioning Summary
 - 3 GeV Storage Ring Commissioning
- Outlook

MAX IV Facility Overview

- In the early 2000s, MAX-lab wants to build new x-ray source
- Quickly realize a single new accelerator cannot cover the entire required spectral and temporal range
- After a facility-wide optimization, decide instead to build 3 new accelerators:
 - one **≈3.5 GeV linac** as SPF/FEL driver & ring injector (separate guns)
 - two separate storage rings at **1.5 GeV (UV)** and **3 GeV (x-rays)**



MAX IV Facility Overview (cont.)

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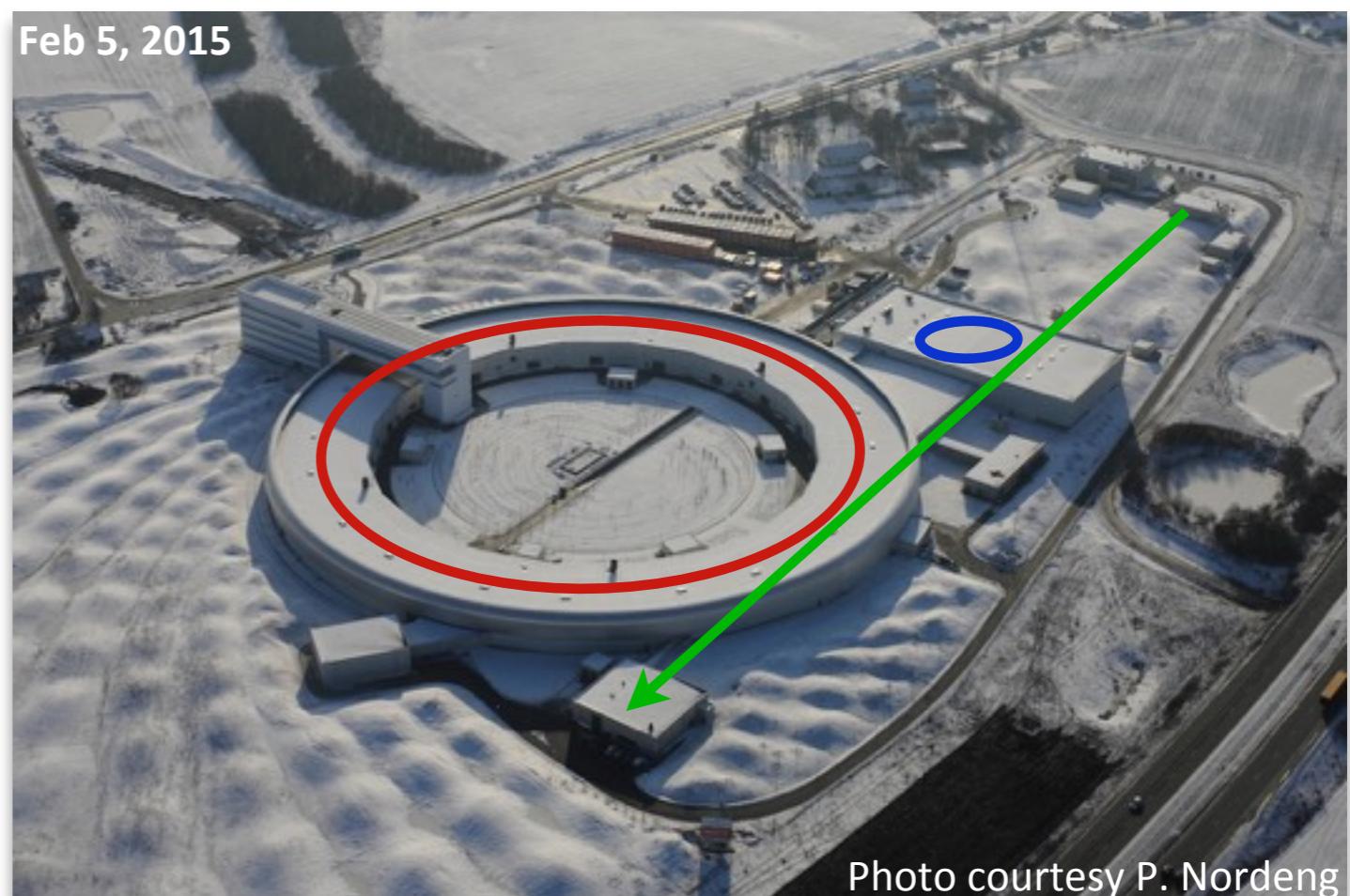
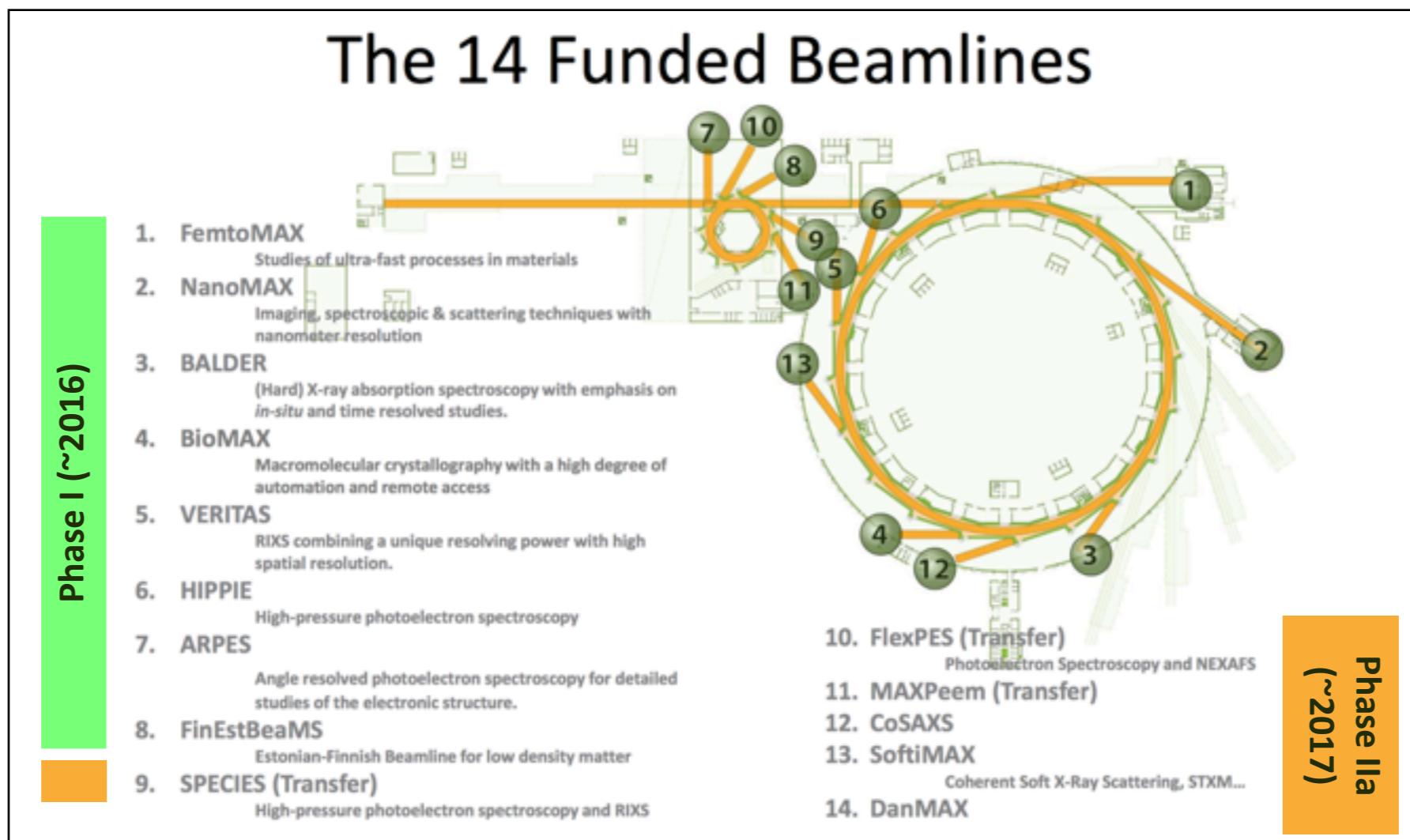


Photo courtesy P. Nordeng

MAX IV Facility Overview (cont.)

- Facility can accommodate up to 32 user beamlines:
3 @ SPF, 10 @ 1.5 GeV SR, 19 @ 3 GeV SR
- 14 have been funded in our first two beamline phases



MAX IV Origins

- MAX IV 3 GeV storage ring designed for x-ray users → high brightness via state-of-the-art IDs, high-current top-up operation & ultralow emittance
- Ultralow emittance achieved through MBA lattice ($\varepsilon_x \sim 1/N_b^3$)

$$\begin{aligned}\varepsilon_0 [\text{nm rad}] &= 1470 E[\text{GeV}]^2 \frac{I_5}{J_x I_2}, \quad J_x = 1 - \frac{I_4}{I_2} \\ &= \frac{0.0078}{J_x} E[\text{GeV}]^2 \Phi[^{\circ}]^3 \frac{F(\beta_x, \eta)}{12\sqrt{15}}, \quad \Phi[^{\circ}]^3 \propto \frac{1}{N_b^3}\end{aligned}$$

TME 
MBA 
Gradient Dipoles 

$$I_2 = \oint \frac{ds}{\rho^2} \quad I_4 = \oint \frac{\eta}{\rho} \left(\frac{1}{\rho^2} + 2b_2 \right) ds \quad I_5 = \oint \frac{\mathcal{H}}{|\rho^3|} ds \quad \mathcal{H} = \gamma_x \eta^2 + 2\alpha_x \eta \eta' + \beta_x \eta^2$$

TME: brute-force approach $I_5/I_2 \rightarrow 0$ easily leads to overstrained optics, chromaticity wall

MBA: many weak dipoles, distributed chromaticity correction → allows relaxing optics

Gradient dipoles: reduce emittance, allow for more compact optics → improves MBA

MAX IV Origins (cont.)

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SPIE Vol. 2013, 1993

Design of a diffraction-limited light source

D. Einfeld* and M. Plesko**

* Research Ctr. Rossendorf, P.O.B. 19, D-8051 Dresden, FRG

** Sincrotrone Trieste, Padriciano 99, I-34012 Trieste, ITALY

$$I_2 = \oint \frac{ds}{\rho^2}$$

TME: brute-force
MBA: many w/
Gradient dipole

ABSTRACT

A modified multiple bend achromat (MBA) optics as a lattice for low emittance storage rings is presented. The novel feature of this lattice is the use of horizontally defocussing bending magnets with different bending angles to keep the radiation integrals low. It is shown that a storage ring with such a lattice can have a low emittance at a relatively compact size. An application of the MBA structure for a 3 GeV diffraction limited storage ring is presented and discussed.

MAX IV Origins (cont.)

- MAX IV 3 GeV storage ring designed for x-ray users → high brightness via state-of-the-art IDs, high-current top-up operation & ultralow emittance
- Ultralow emittance achieved through MBA lattice ($\varepsilon_x \sim 1/N_b^3$)

$\varepsilon_0 [\text{nm rad}]$

EPAC'94, p.627

Design of a Swiss Light Source (SLS)

W. Joho, P. Marchand, L. Rivkin, A. Streun
Paul Scherrer Institute
CH-5232 Villigen-PSI, Switzerland

TME: brut

MBA: man

Gradient

Abstract

Conceptual design of a synchrotron light source based on an electron storage ring with maximum energy of 2.1 GeV is presented. The lattice provides small emittance (3.2 nm at 2.1 GeV) with large dynamic aperture and flexible matching of the beam parameters to the insertion devices. This insures very bright VUV/XUV undulator radiation with a high degree of transverse coherence. Six achromatic

VUV photons of up to 100 eV (Figs. 1,5). The other long straight is reserved for future "bright ideas"!

2 SLS LAYOUT

The layout (Fig. 2) of the storage ring consists of six achromatic arcs, two very long (17 m) and four 7 m long straight sections.

One of the straights is dedicated to injection, accom-

size. An application of the MBA structure for a 3 GeV diffraction limited storage ring is presented and discussed.

MAX IV Origins (cont.)

- MAX IV 3 GeV storage ring designed for x-ray users → high brightness via state-of-the-art IDs, high-current top-up operation & ultralow emittance
- Ultralow emittance achieved through MBA lattice ($\varepsilon_x \sim 1/N_b^3$)

$\varepsilon_0 [\text{nm}]$

PAC'95, TPG08, p.177

Design of a Diffraction Limited Light Source (DIFL)

D. Einfeld, J. Schaper, Fachhochschule Ostfriesland, Constantiaplatz 4, D-26723 Emden
M. Plesko, Institute Jozef Stefan, Jamova 39, P.O.B. 100, SLO-61111 Ljubljana
e-mail: einfeld@alpha.fho-emden.de

Abstract:

Three synchrotron light source of the third generation have been commissioned (ESRF, ALS and ELETTRA). All machines have reached their target specifications without any problems. Hence it should be possible to run light sources with a smaller emittance, higher brilliance and emitting coherent radiation. A first design of a Diffraction Limited

2. OBTAINING A LOW EMITTANCE

The optics influences the emittance via the partition number J_X , which is unity for a pure dipole field and via the H-function:

$$H = \gamma\eta^2 + 2\alpha\eta\eta' + \beta\eta\eta'^2$$

This insures very bright VUV/XUV undulator radiation with a high degree of transverse coherence. Six achromatic

size. An application of the MBA structure for a 3 GeV diffraction limited storage ring is presented and discussed.

TME:
MBA:
Gradient:

MAX IV Origins (cont.)

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PAC'95, FAB14, p.2823

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ϵ_0 LATTICE STUDIES FOR A HIGH-BRIGHTNESS LIGHT SOURCE

D. Kaltchev*, R.V. Serrvranckx, M.K. Craddock†

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W. Joho, PSI, CH-5232 Villigen, Switzerland

Abstract

A number of lattices have been studied for use in a high-brightness Canadian synchrotron light source. In particular we have investigated some designs similar to the proposed 1.5 - 2.1 GeV Swiss Light Source, which incorporates superconducting dipoles in multi-bend achromats, but providing 8 or 10 rather than the original 6 straight sections. Similar emittances to those

on simultaneous minimization of linear chromaticities and third- and fourth-order resonance strengths with the code COSY∞ [5]. The solutions obtained for the original hexagon lattice are very similar to those found at PSI.

Two approaches have been taken, as detailed in the following sections. In the first, the phase advance per cell was set solely to obtain low emittance, as in the original SLS design. One

Gradients

coherent radiation. A first design of a Diffraction Limited

This insures very bright VUV/XUV undulator radiation with a high degree of transverse coherence. Six achromatic

which is determined by the shape of the horizontal straight sections.

One of the straights is dedicated to injection, accom-

size. An application of the MBA structure for a 3 GeV diffraction limited storage ring is presented and discussed.

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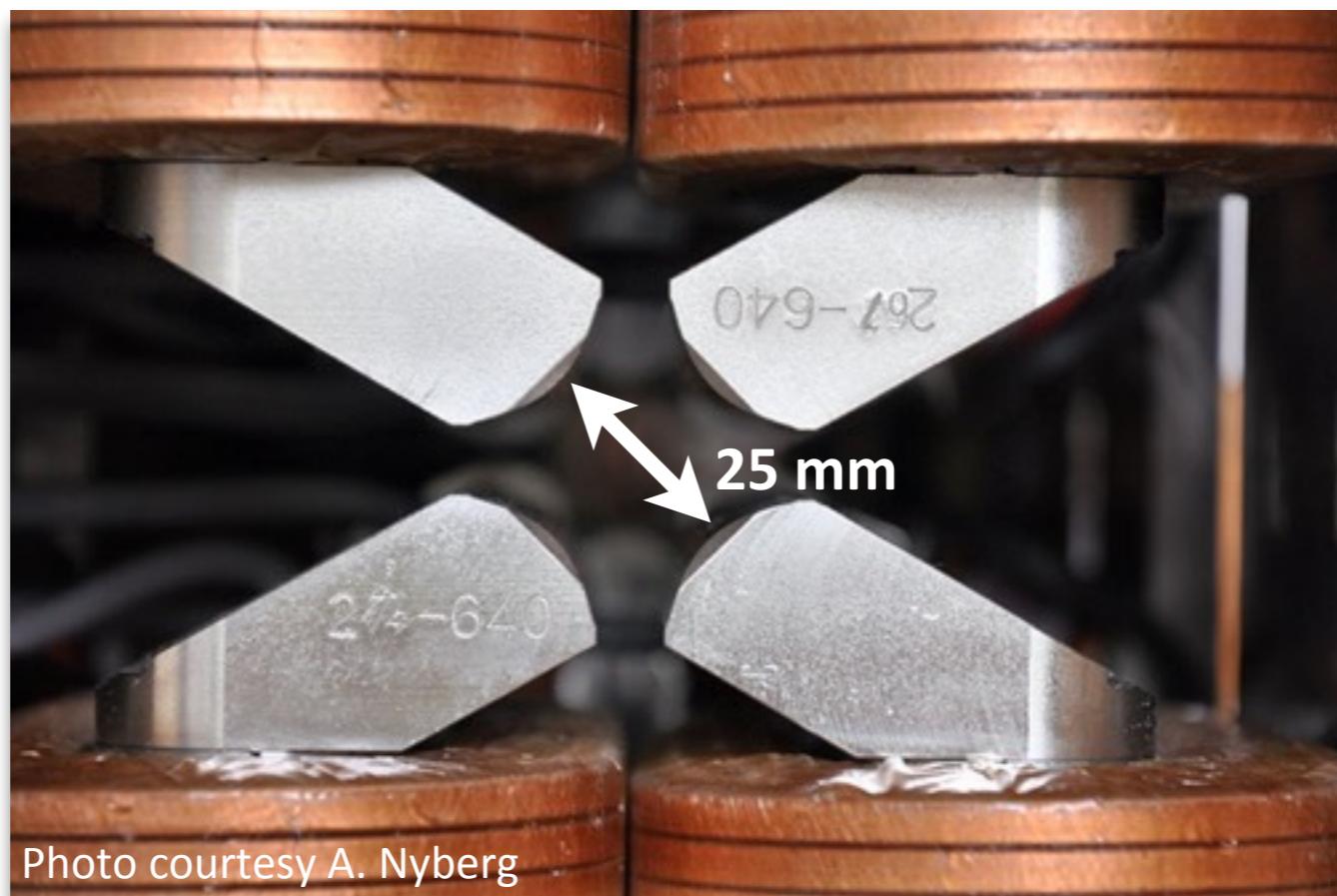
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Gradient Dipoles

- During 1990s considered “nice idea” but not realizable

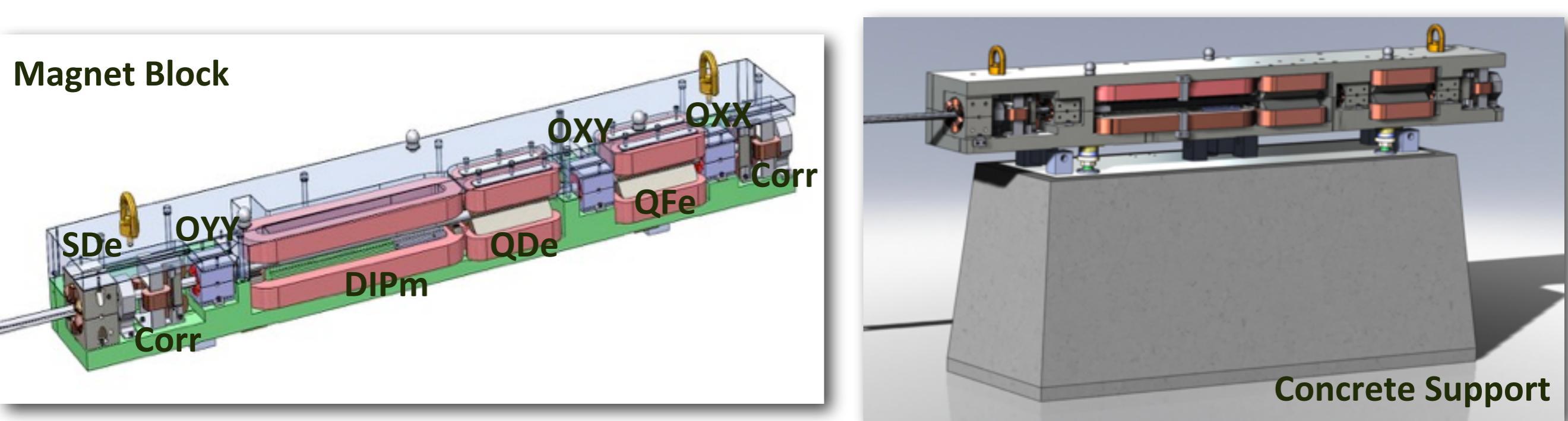
MAX IV Origins (cont.)

- During the 2000s MAX-lab becomes convinced it has the technology to realize an MBA lattice
 - compact magnets (narrow gaps → short but strong), magnet integration (common magnet block = “girder”), use of combined-function magnets



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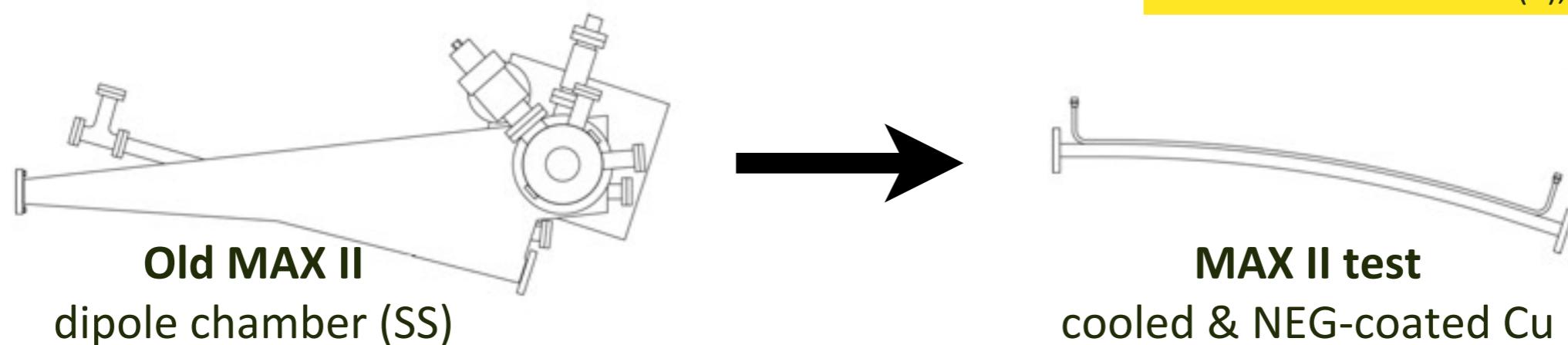
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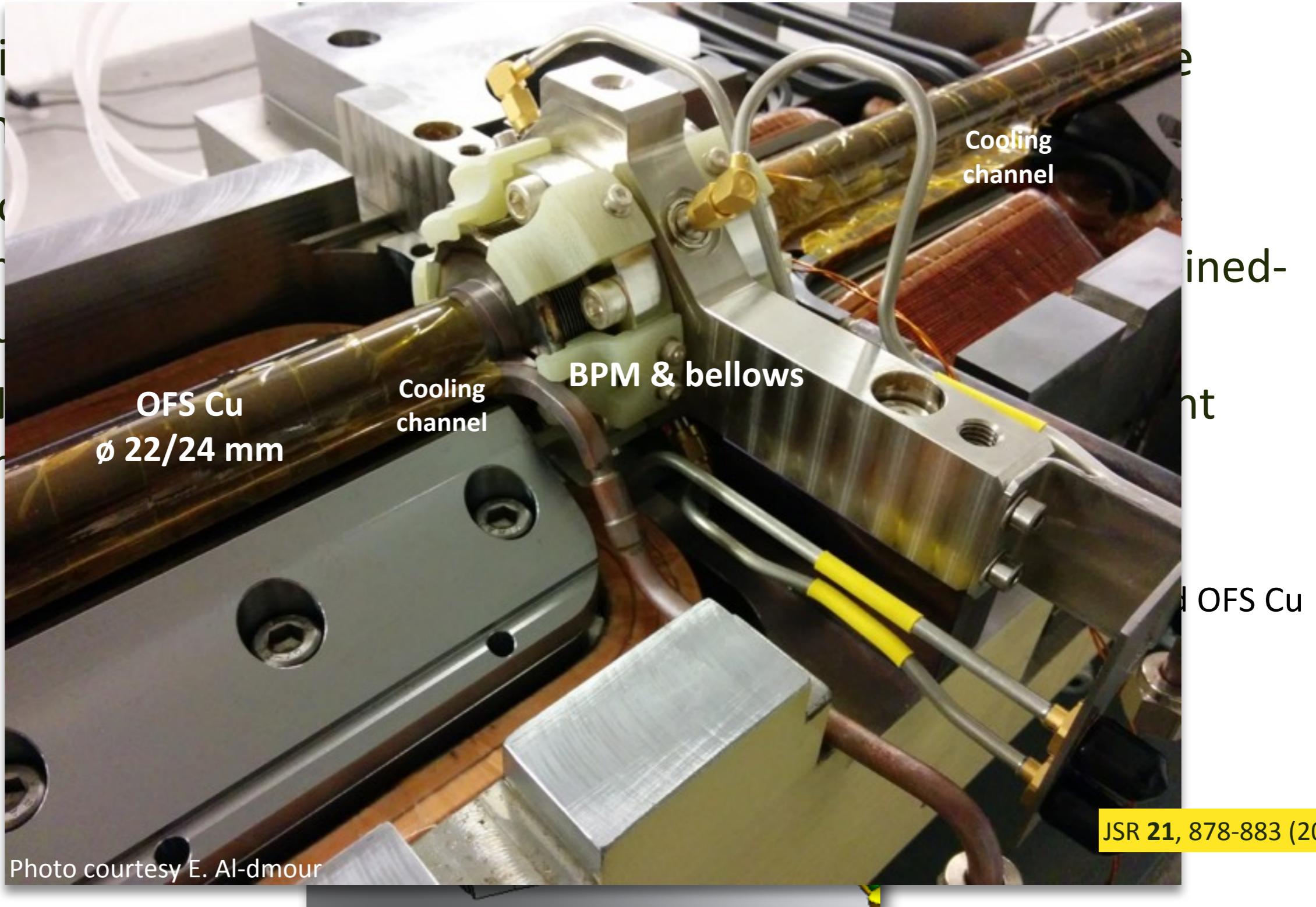
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 - compact magnets (narrow gaps → short but strong), magnet integration (common magnet block = “girder”), use of combined-function magnets
 - NEG-coated vacuum chambers → narrow magnet gaps & tight magnet spacing



MAX IV Origins (cont.)

- During the technical design phase:
 - cooling channel integrated in the fundamental magnet
 - N-magnet



MAX IV Origins (cont.)

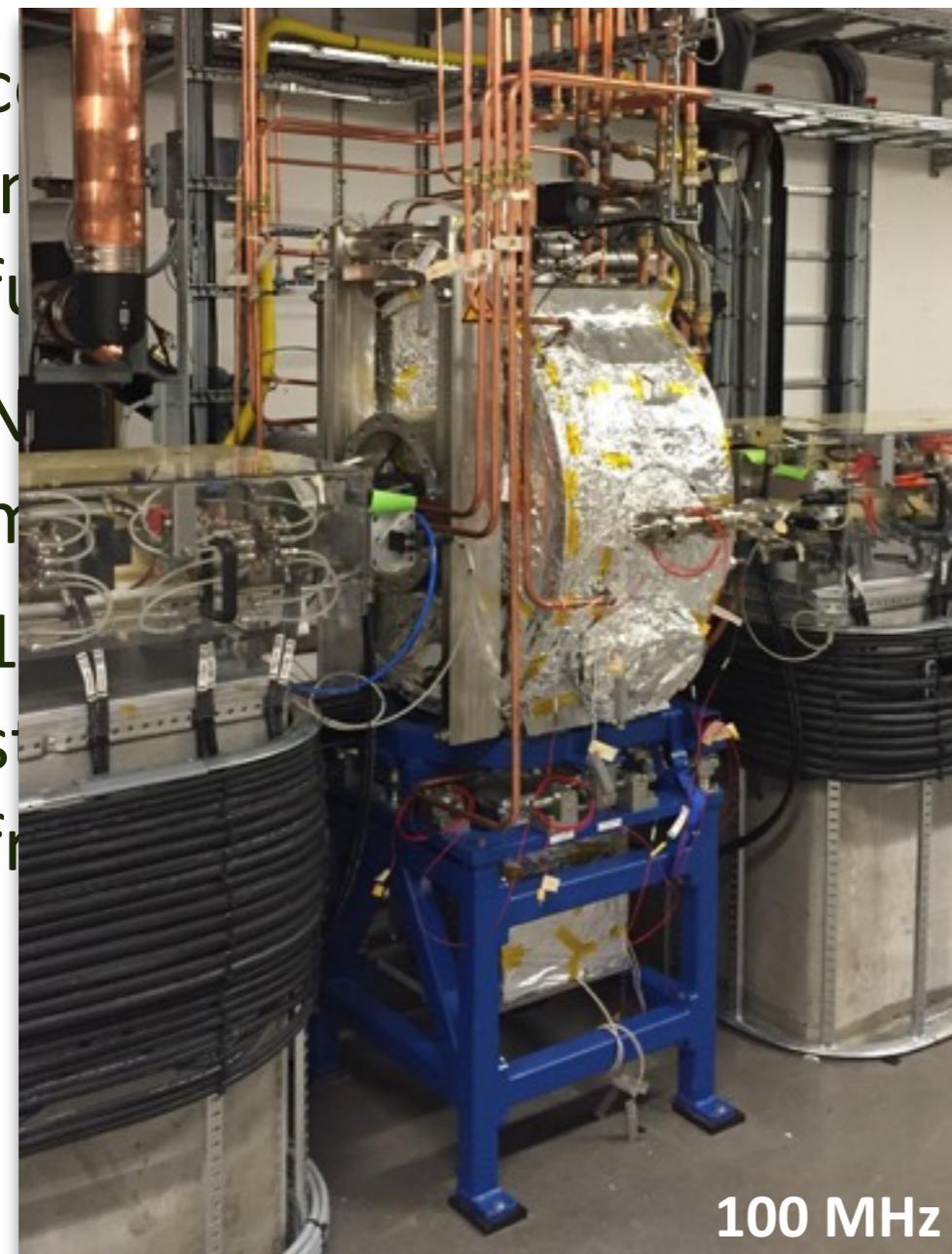
- During the 2000s MAX-lab becomes convinced it has the technology to realize an MBA lattice
 - compact magnets (narrow gaps → short but strong), magnet integration (common magnet block = “girder”), use of combined-function magnets
 - NEG-coated vacuum chambers → narrow magnet gaps & tight magnet spacing
 - 100 MHz RF system with passive harmonic cavities → ensure stability, good Touschek lifetime & mitigate emittance blowup from IBS

MAX IV Origins (cont.)

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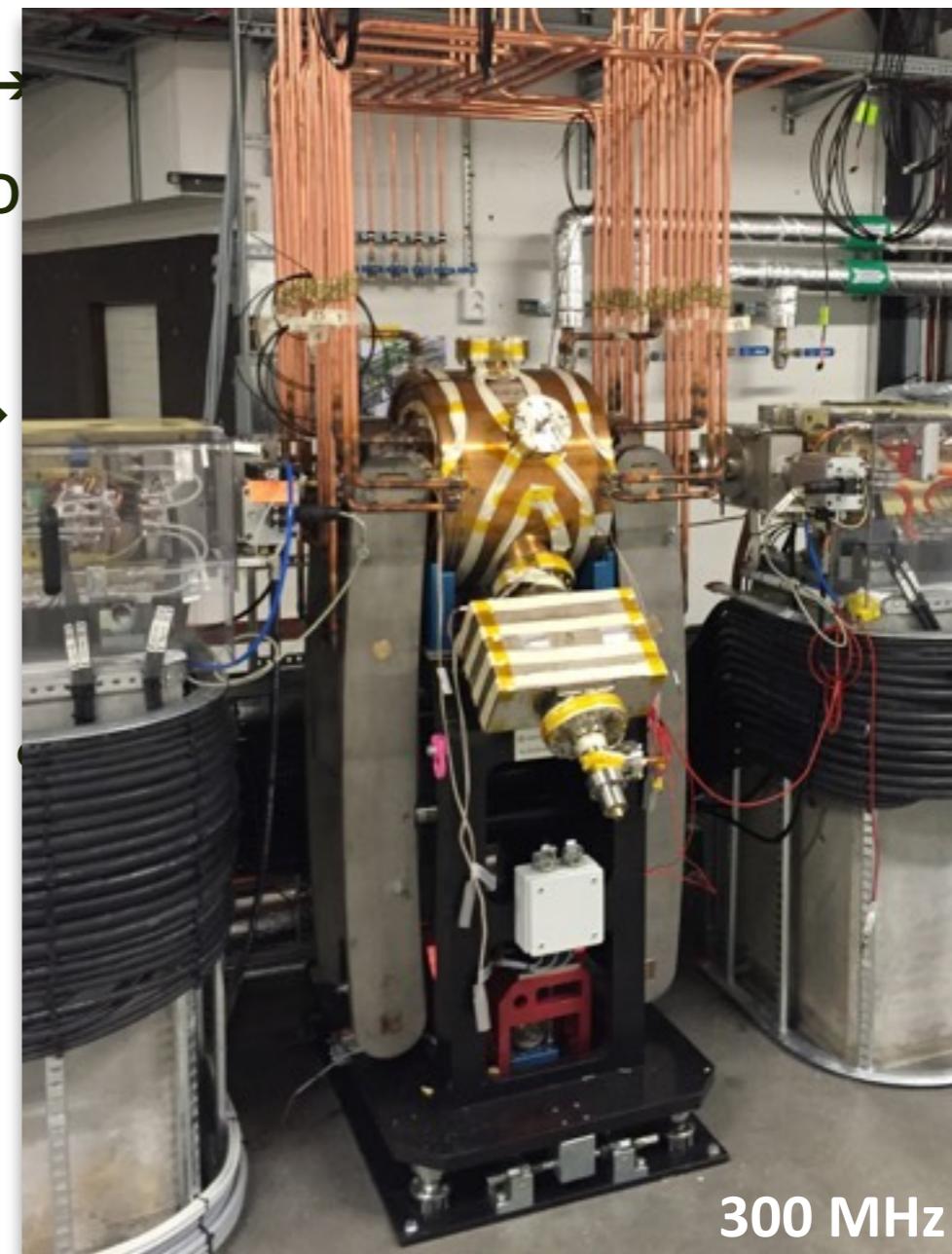
IPAC'11, MOPC051, p.193

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100 MHz

– ps →
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rs →
sive
me



300 MHz

The MAX IV 3 GeV Storage Ring

- 528 m circumference, 500 mA with top-up, 20 achromats

PRST-AB **12**, 120701 (2009)

IPAC'11, THPC059, p.3029

JSR **21**, 862-877 (2014)

The MAX IV 3 GeV Storage Ring (cont.)

- 528 m circumference, 500 mA with top-up, 20 achromats



August 14, 2015

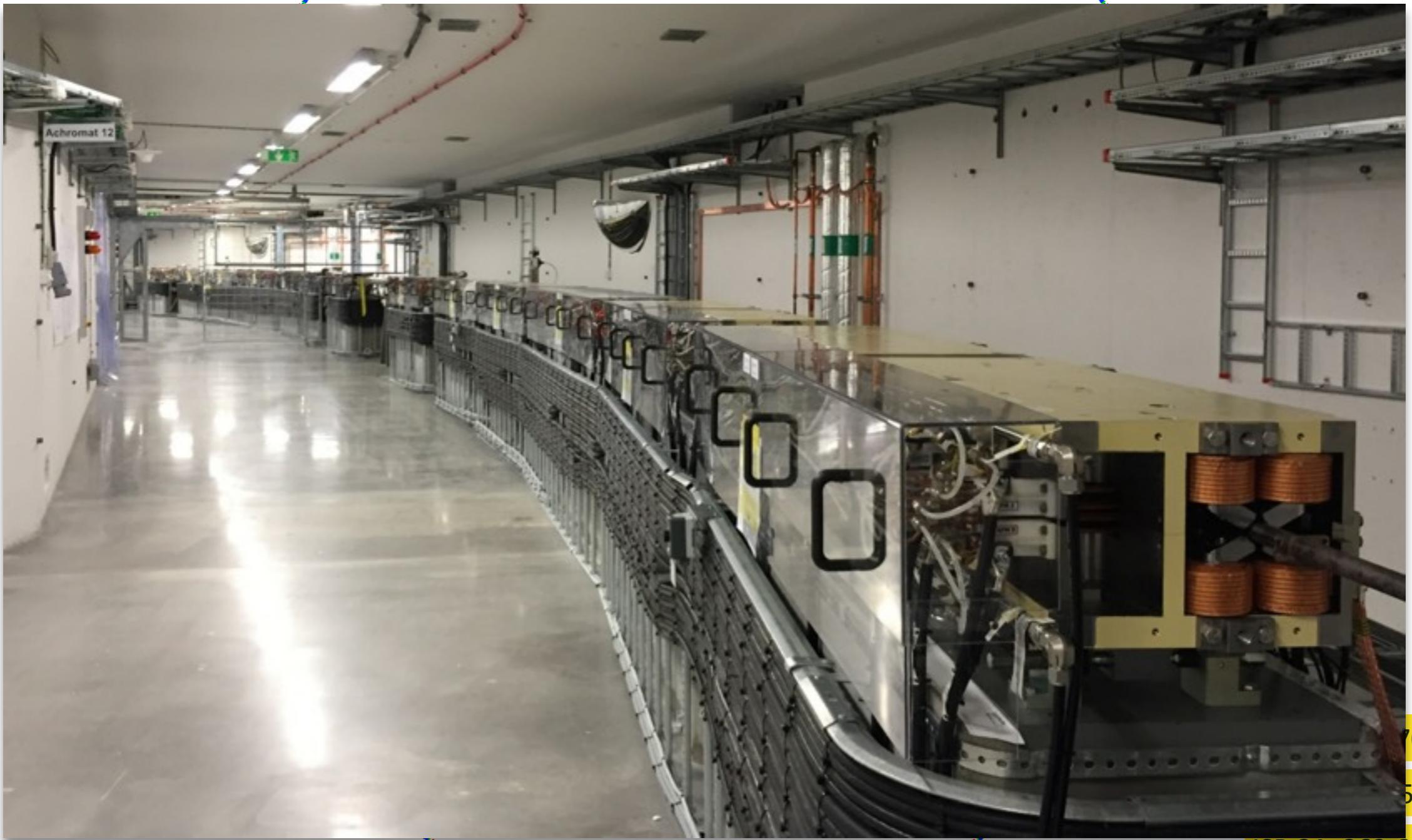
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IPAC'11, THPC059, p.3029

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701 (2009)

59, p.3029

JSR 21, 862-877 (2014)

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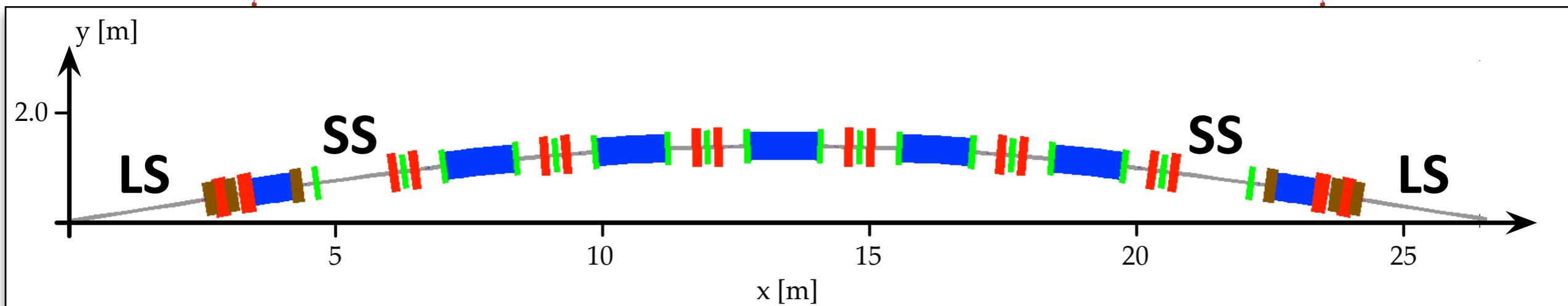
701 (2009)

59, p.3029

JSR 21, 862-877 (2014)

The MAX IV 3 GeV Storage Ring (cont.)

- 528 m circumference, 500 mA with top-up, 20 achromats
- 19 long straights (4.6 m) for users, 1 for injection
- 40 short straights (1.3 m) for RF & diagnostics



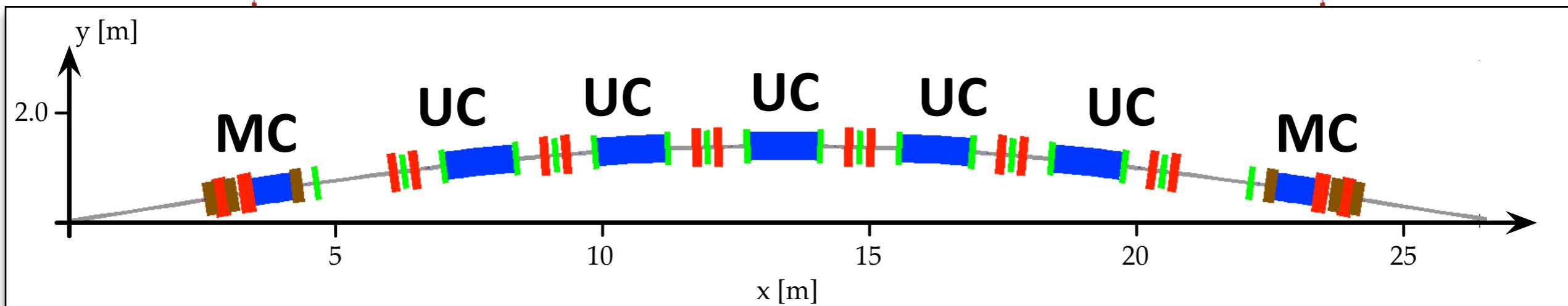
PRST-AB **12**, 120701 (2009)

IPAC'11, THPC059, p.3029

JSR **21**, 862-877 (2014)

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- 528 m circumference, 500 mA with top-up, 20 achromats
- 19 long straights (4.6 m) for users, 1 for injection
- 40 short straights (1.3 m) for RF & diagnostics
- 7-bend achromat: 5 unit cells (3°) & 2 matching cells (1.5° LGB)



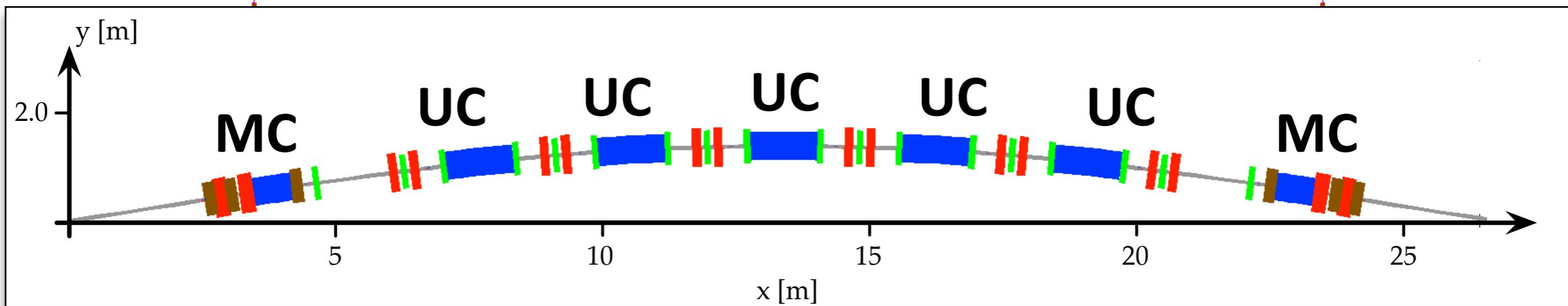
PRST-AB **12**, 120701 (2009)

IPAC'11, THPC059, p.3029

JSR **21**, 862-877 (2014)

The MAX IV 3 GeV Storage Ring (cont.)

- 528 m circumference, 500 mA with top-up, 20 achromats
- 19 long straights (4.6 m) for users, 1 for injection
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- 7-bend achromat: 5 unit cells (3°) & 2 matching cells (1.5° LGB)
- 328 pm/rad bare lattice emittance (ϵ_y adjusted to 2-8 pm rad)



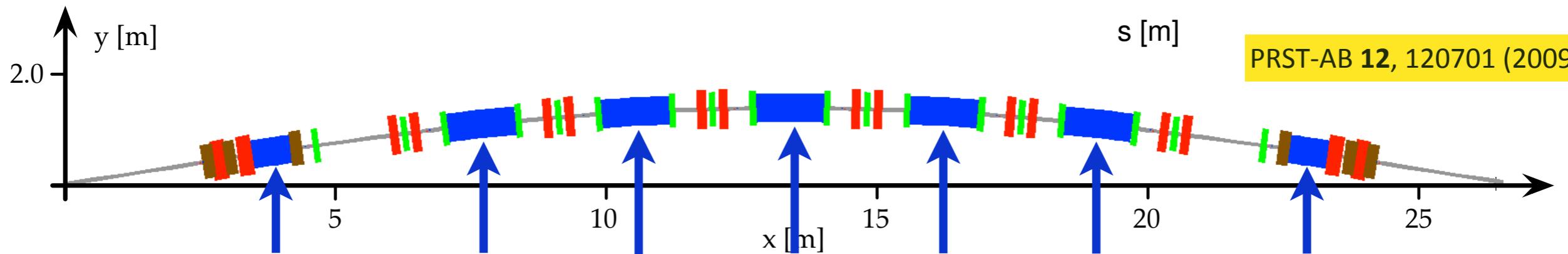
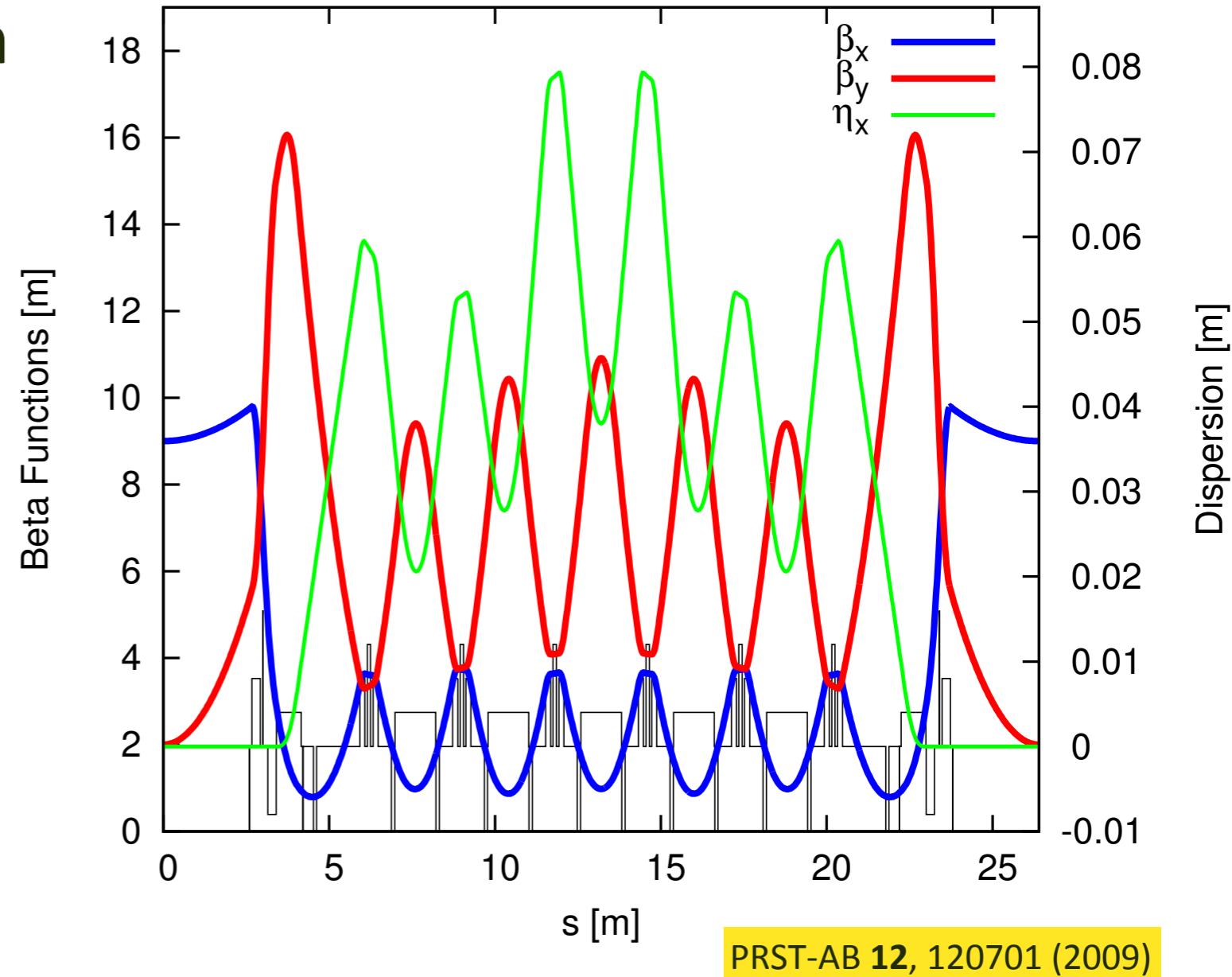
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IPAC'11, THPC059, p.3029

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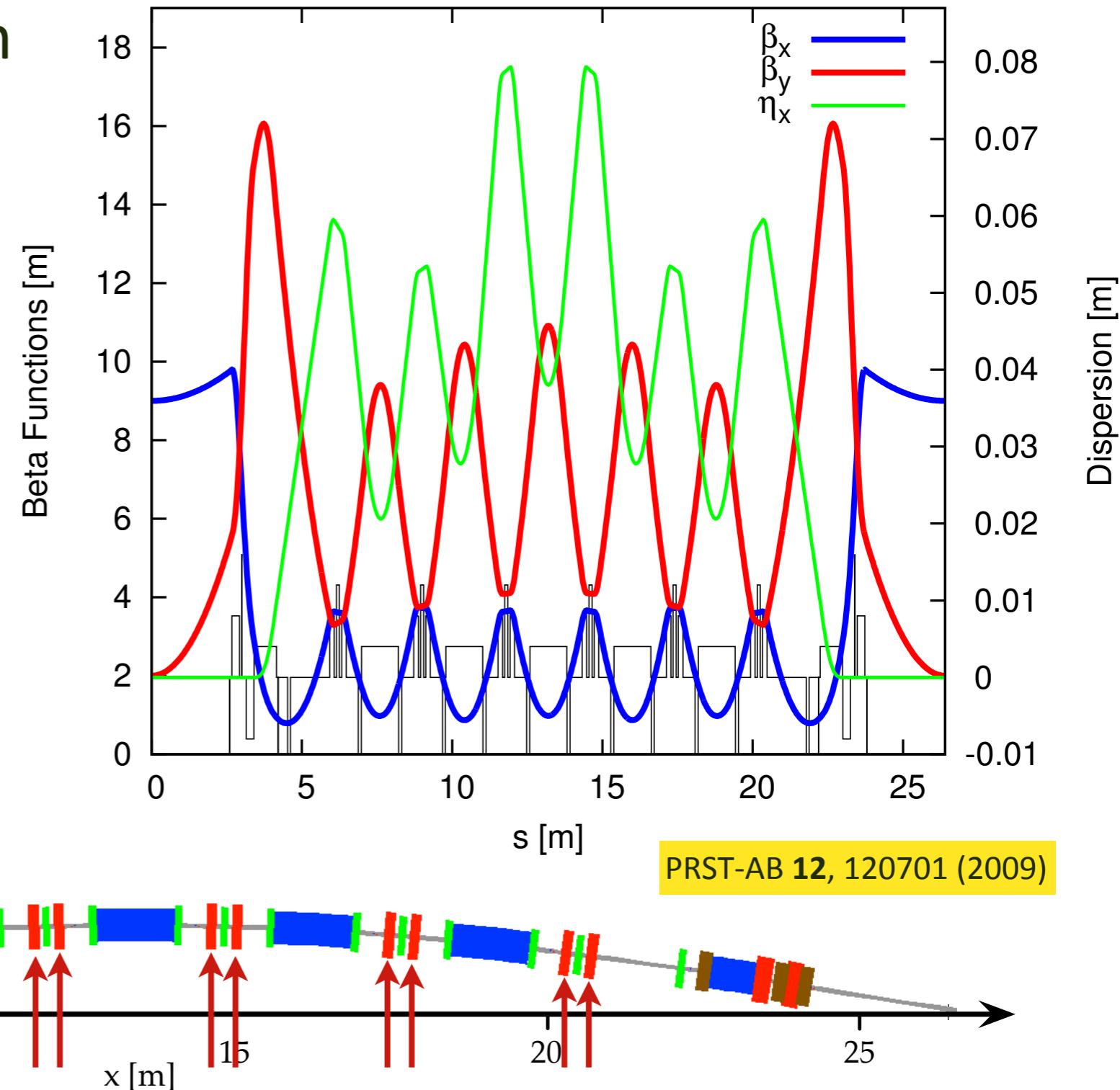
Linear Optics

- Gradient dipoles perform vertical focusing ($\varepsilon_x \sim 1/J_x$)



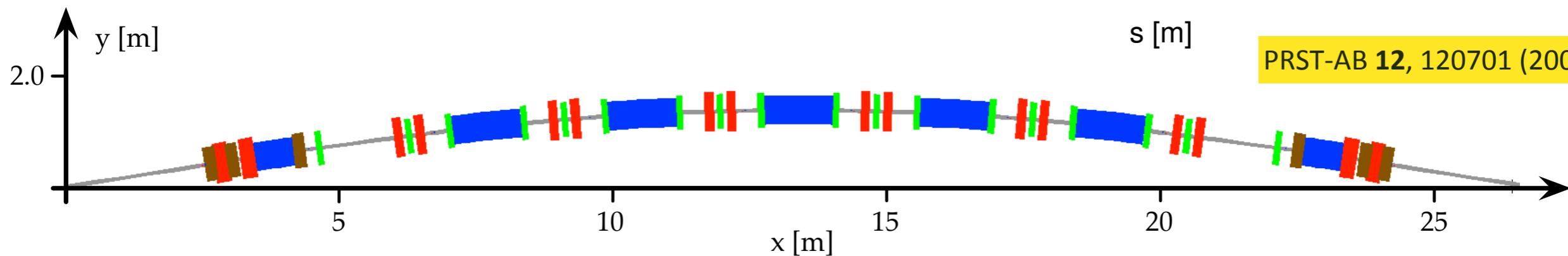
Linear Optics (cont.)

- Gradient dipoles perform vertical focusing ($\varepsilon_x \sim 1/J_x$)
- Gradient dipoles interleaved with horizontally focusing quadrupoles



Linear Optics (cont.)

- Gradient dipoles perform vertical focusing ($\varepsilon_x \sim 1/J_x$)
- Gradient dipoles interleaved with horizontally focusing quadrupoles
- $v_x = 42.20$, $v_y = 16.28$
 $\beta_x^* = 9 \text{ m}$, $\beta_y^* = 2 \text{ m}$
- $\sigma_x^* = 54 \mu\text{m}$, $\sigma_y^* = 2-4 \mu\text{m}$

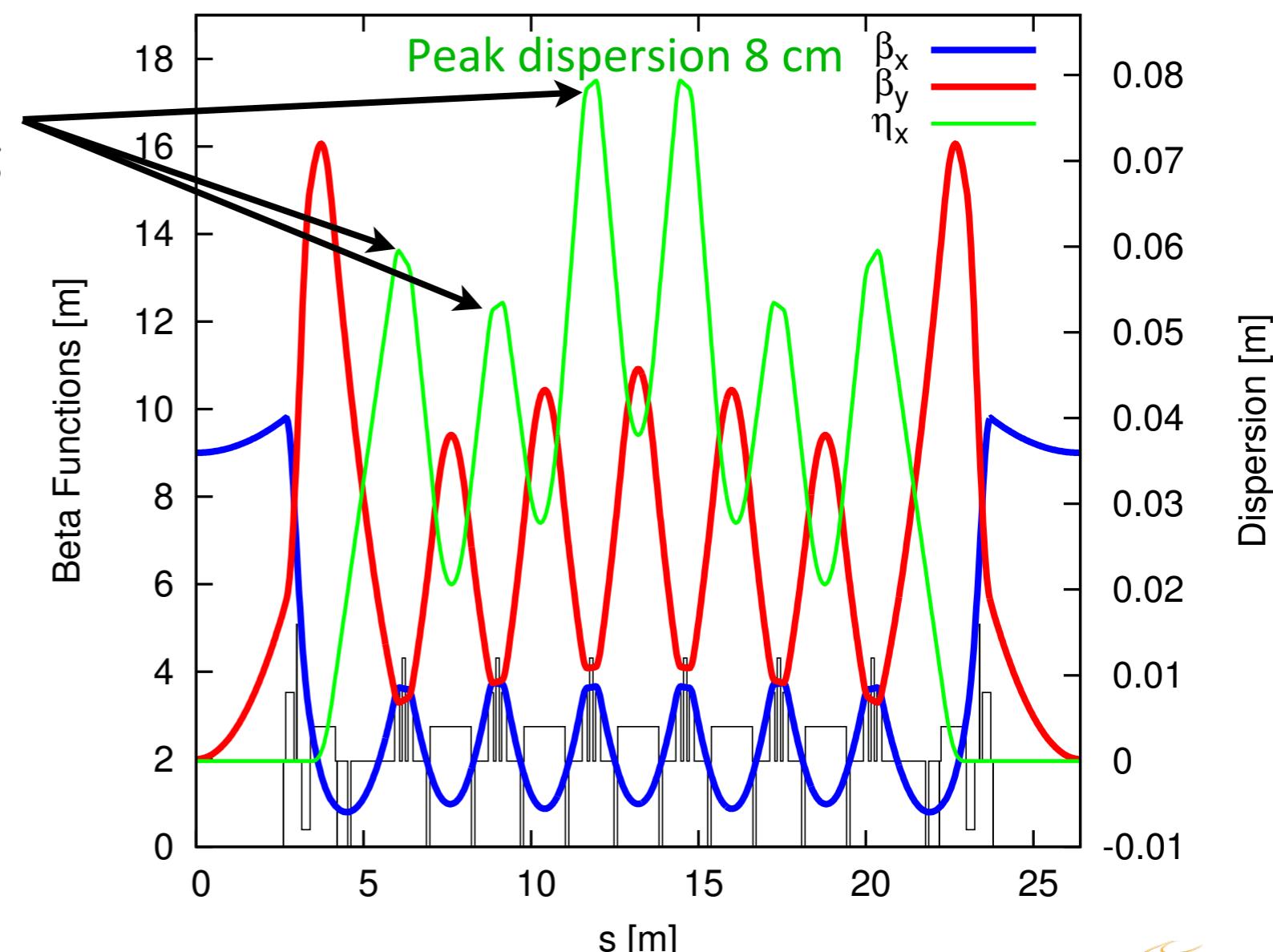


Nonlinear Optics

- Strong focusing & weak bends \rightarrow low dispersion \rightarrow strong chromatic sextupoles \rightarrow intricate nonlinear optics required to achieve large DA & MA (needs to remain stable under influence of IDs and errors)

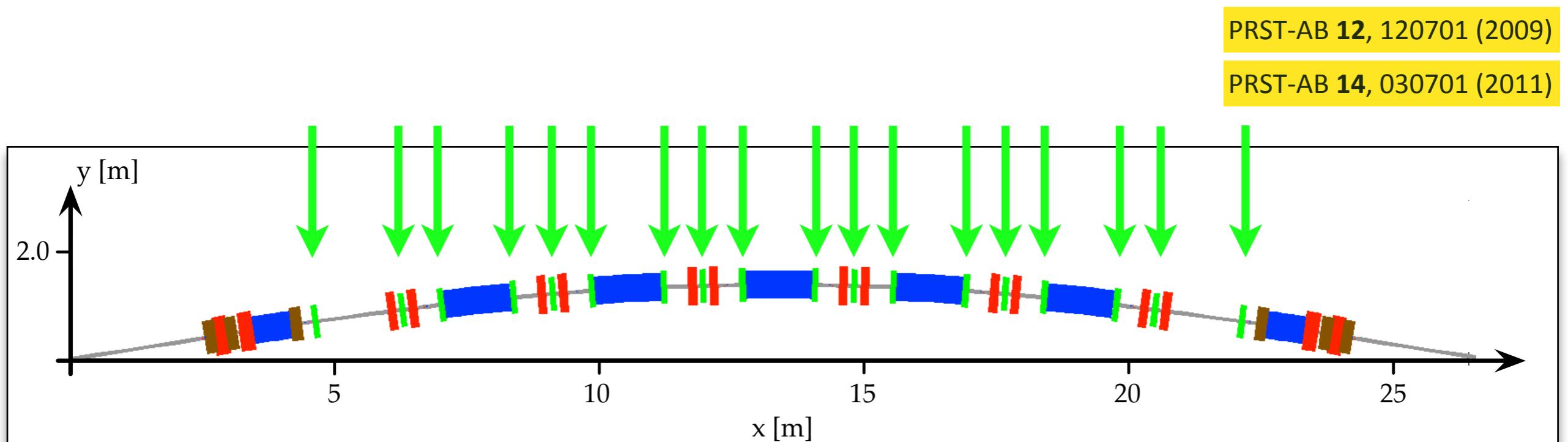
Compensate chromaticity where it's created \rightarrow limit chromatic beta beating

Klotz & Mülhaupt, 4GLS WS, SLAC, 1992



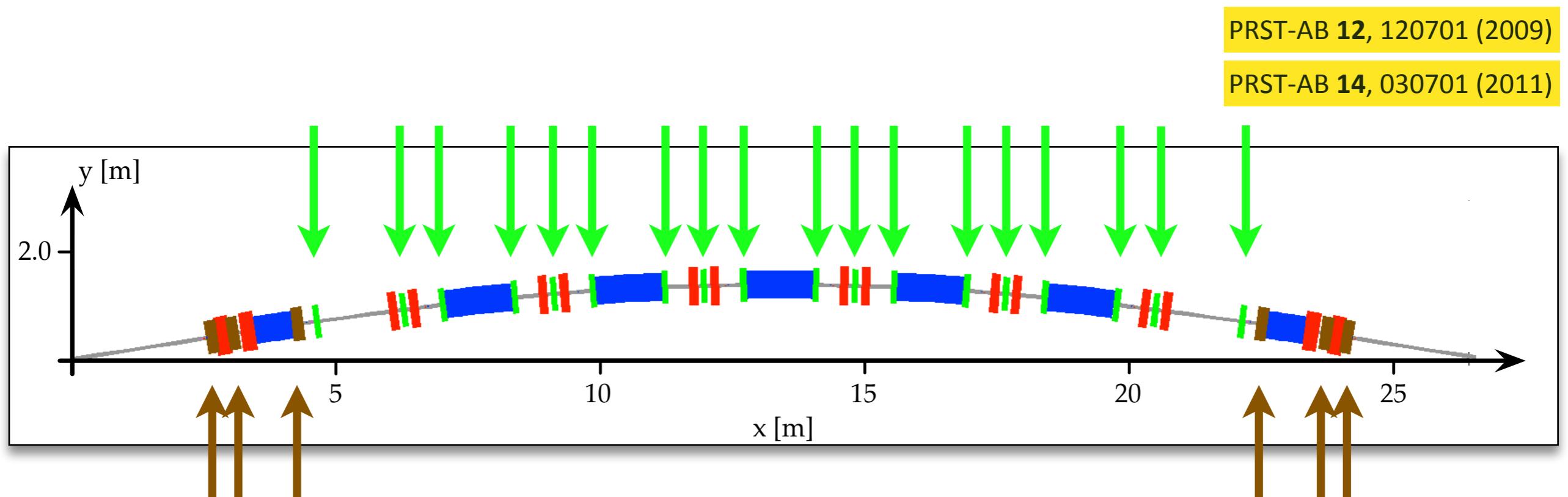
Nonlinear Optics (cont.)

- Natural $\xi_{x,y} \approx -50$ → many **chromatic sextupoles** → correct linear chromaticity and tailor its higher orders → additional sextupoles used to minimize first-order RDTs (low since phase adv. $\approx 2\pi \times 2, 2\pi \times 3/4$)



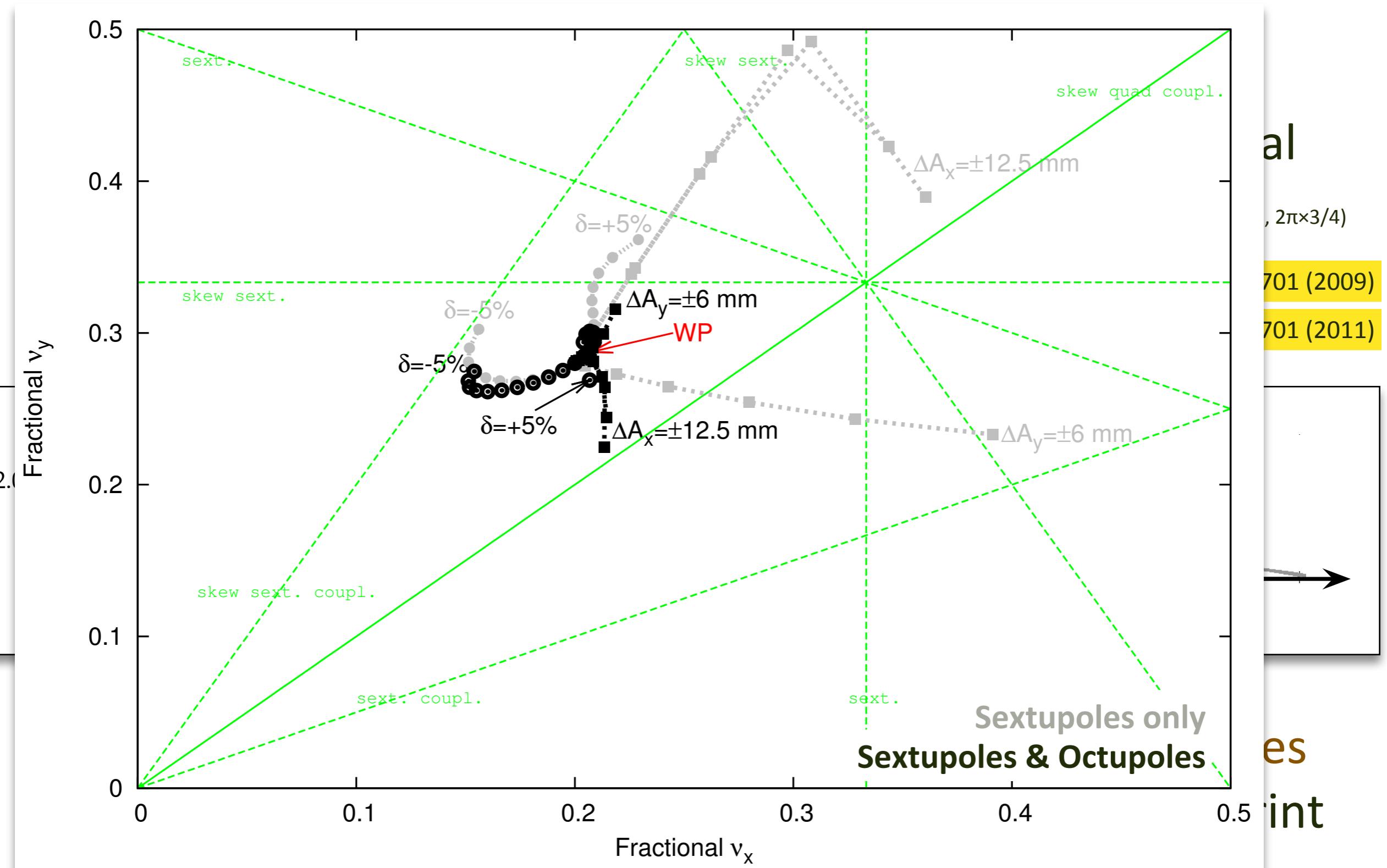
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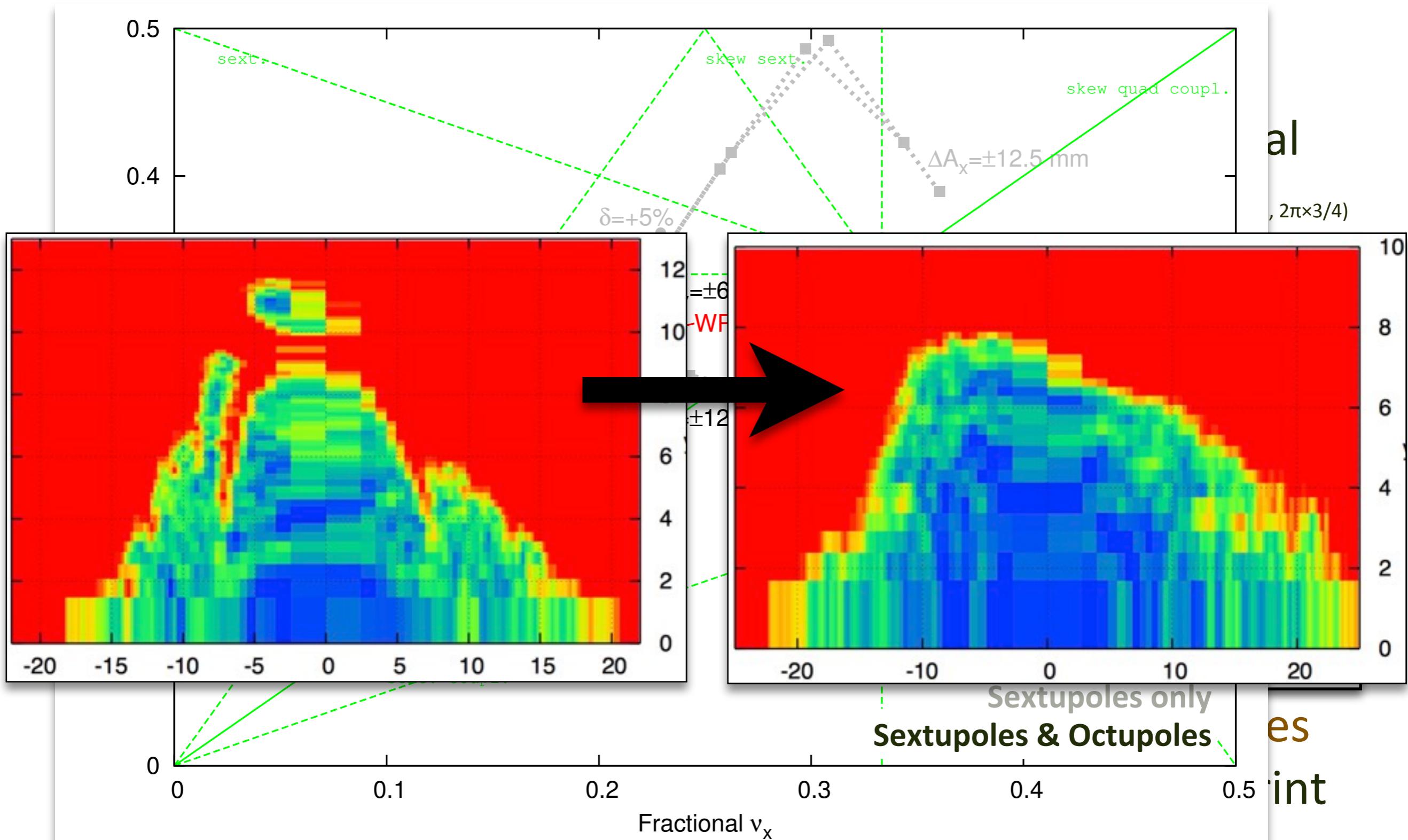


- Strong **sextupoles** drive large ADTS → **achromatic octupoles** allow tailoring ADTS to first order → minimize tune footprint

Nonlinear Optics (cont.)



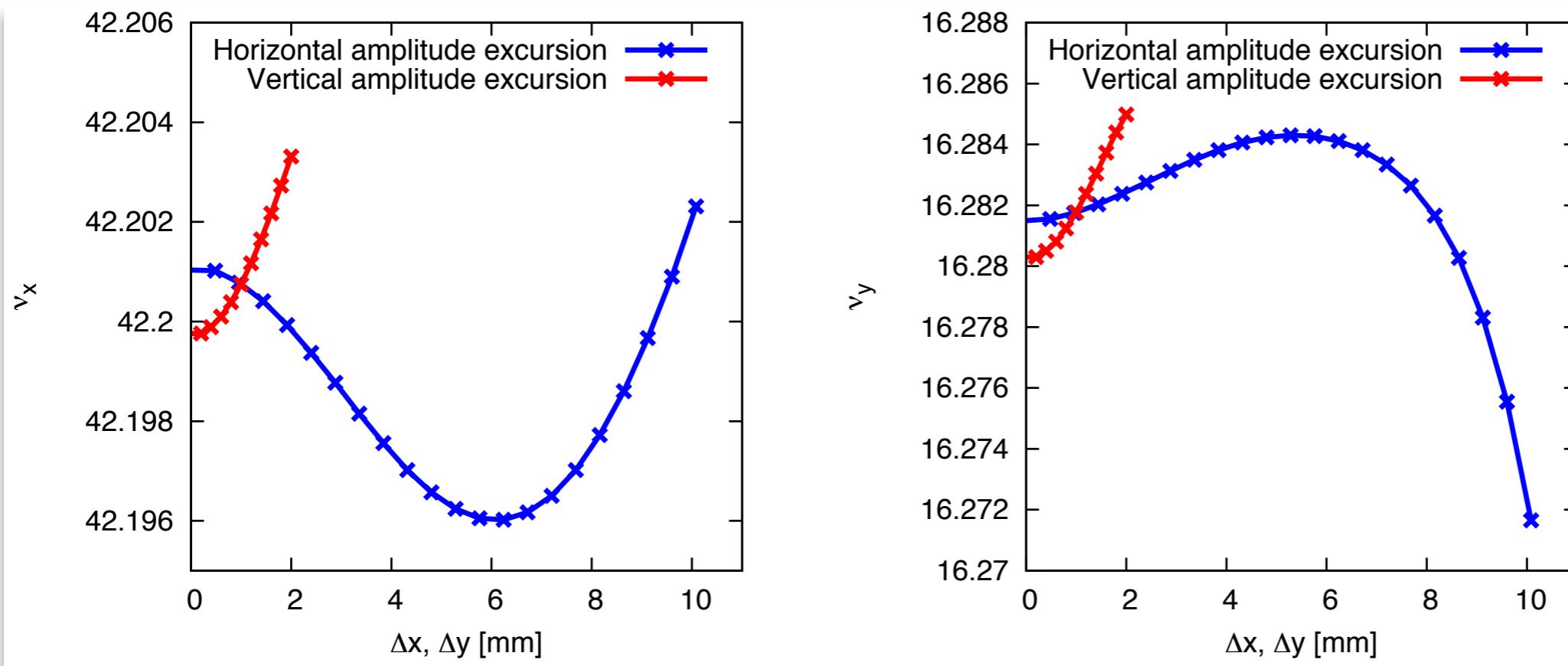
Nonlinear Optics (cont.)



Optics Performance

- Nonlinear optimization results in small amplitude-dependent and chromatic tune shifts (tracking in Tracy-3)

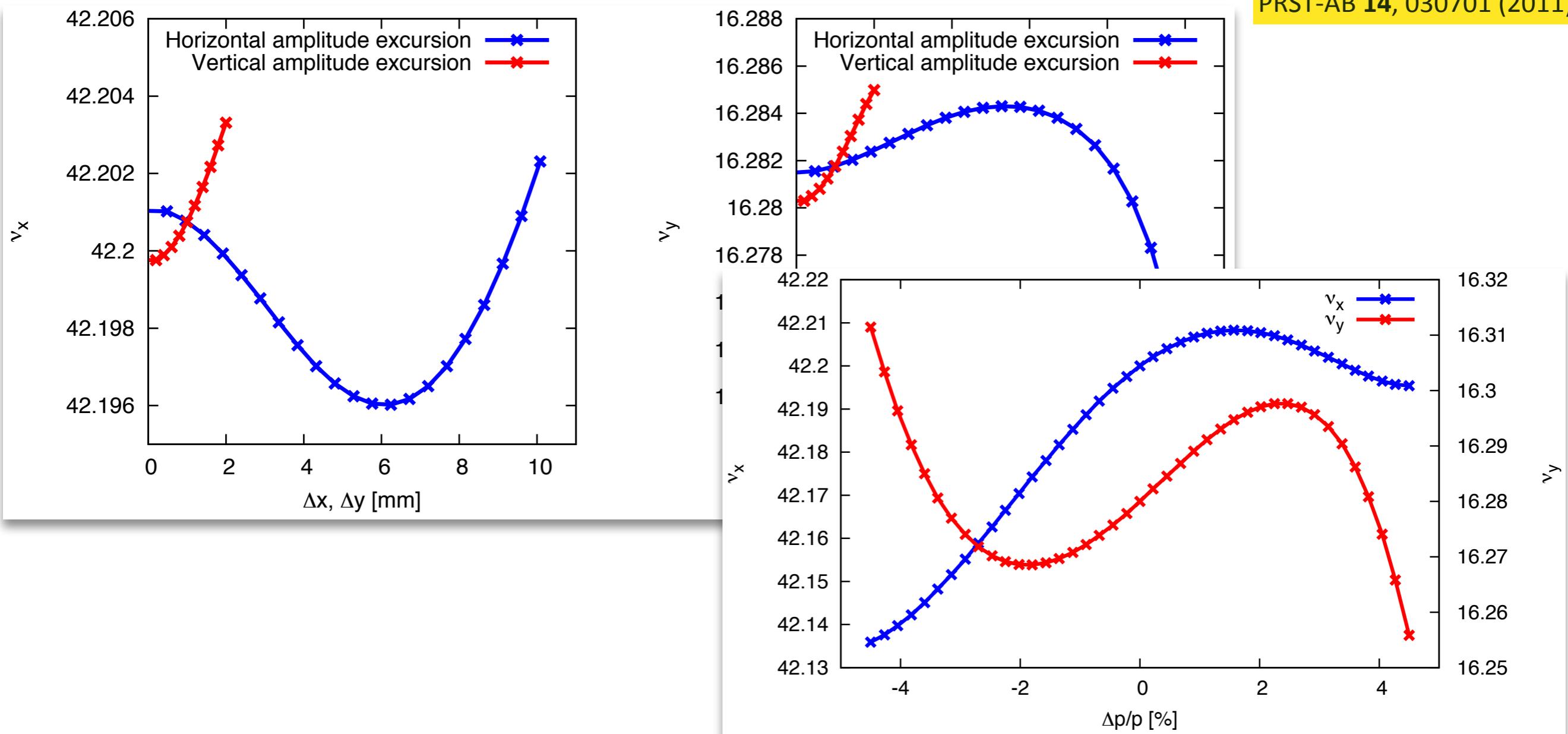
PRST-AB 12, 120701 (2009)
PRST-AB 14, 030701 (2011)



Optics Performance (cont.)

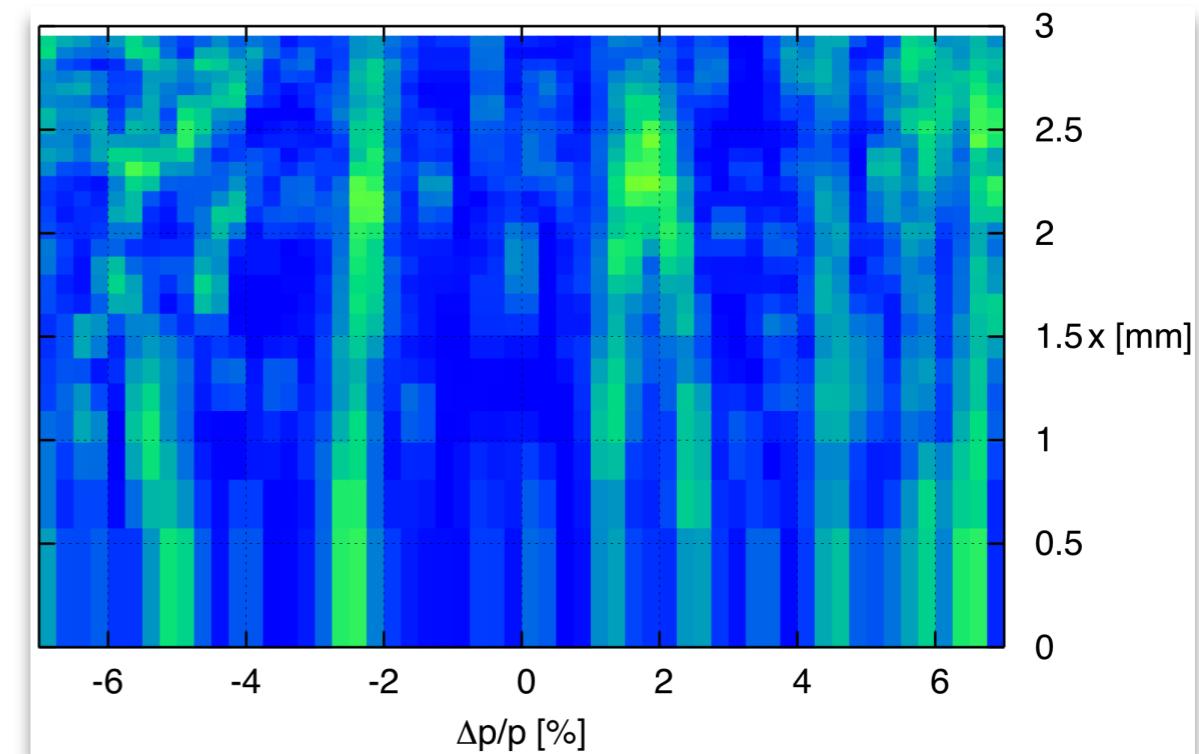
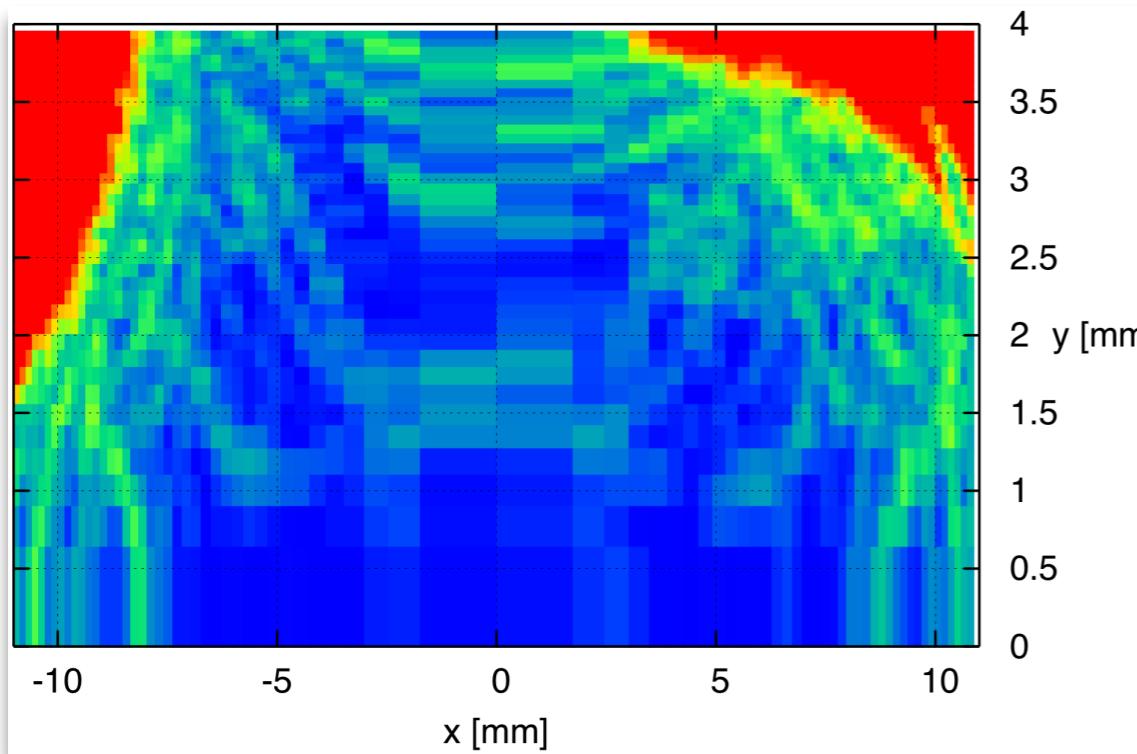
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PRST-AB 12, 120701 (2009)
PRST-AB 14, 030701 (2011)



Optics Performance (cont.)

- Nonlinear optimization results in small amplitude-dependent and chromatic tune shifts (tracking in Tracy-3)
 - PRST-AB **12**, 120701 (2009)
 - PRST-AB **14**, 030701 (2011)
- Overall tune footprint becomes very compact both on and off momentum
 - large on-momentum DA ensures good injection efficiency
 - large off-momentum DA ensures good lattice MA



Optics Performance (cont.)

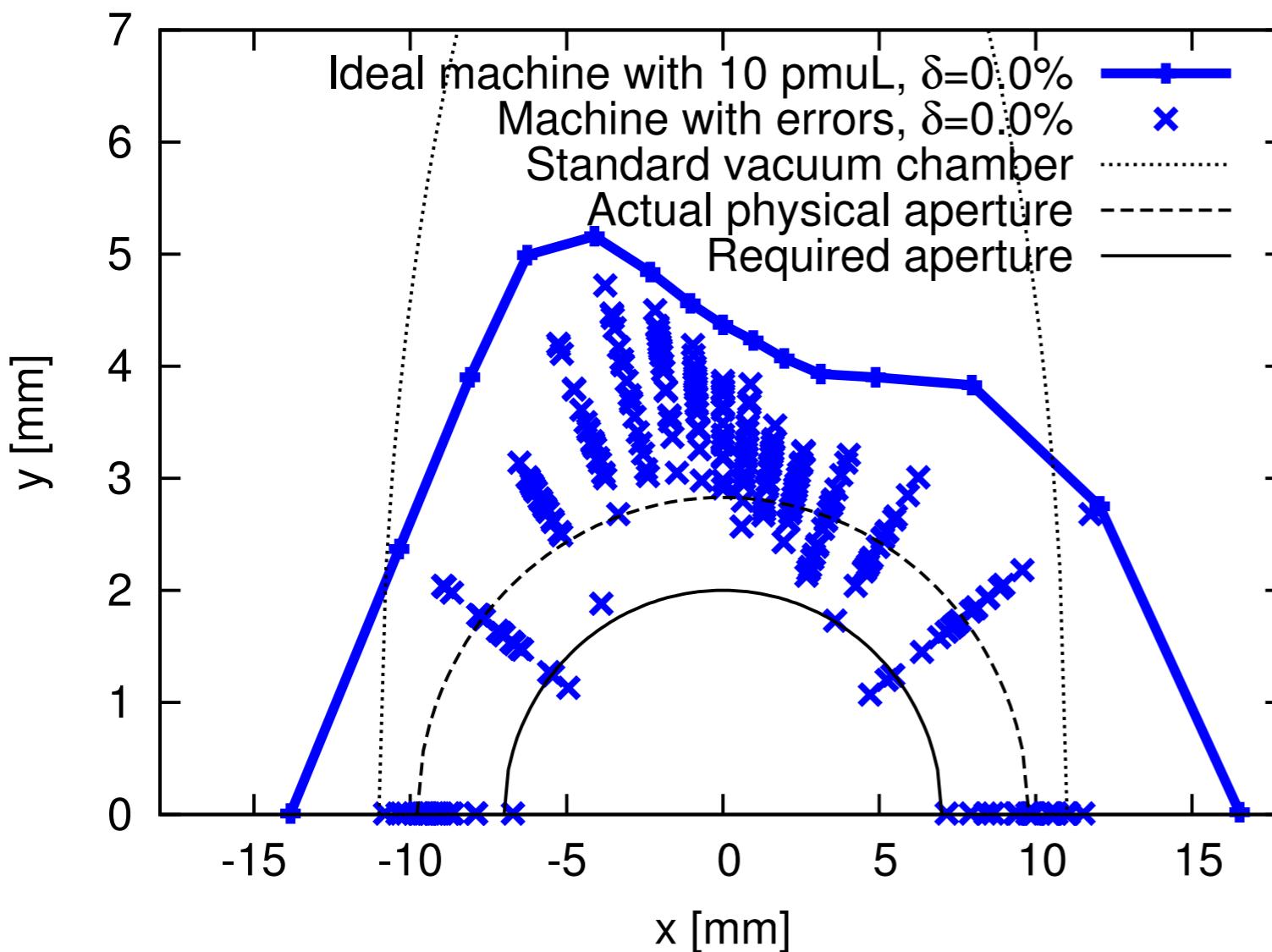
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- Overall tune footprint becomes very compact both on and off momentum
 - large on-momentum DA ensures good injection efficiency
 - large off-momentum DA ensures good lattice MA
 - DA stable under influence of IDs, magnet errors & misalignments

Optics Performance (cont.)

- Example: 10 IVUs, gaps fully closed, ring optics matched, magnet and alignment errors included (20 seeds)

PAC'11, TUP235, p.1262

IPAC'15, TUPJE038

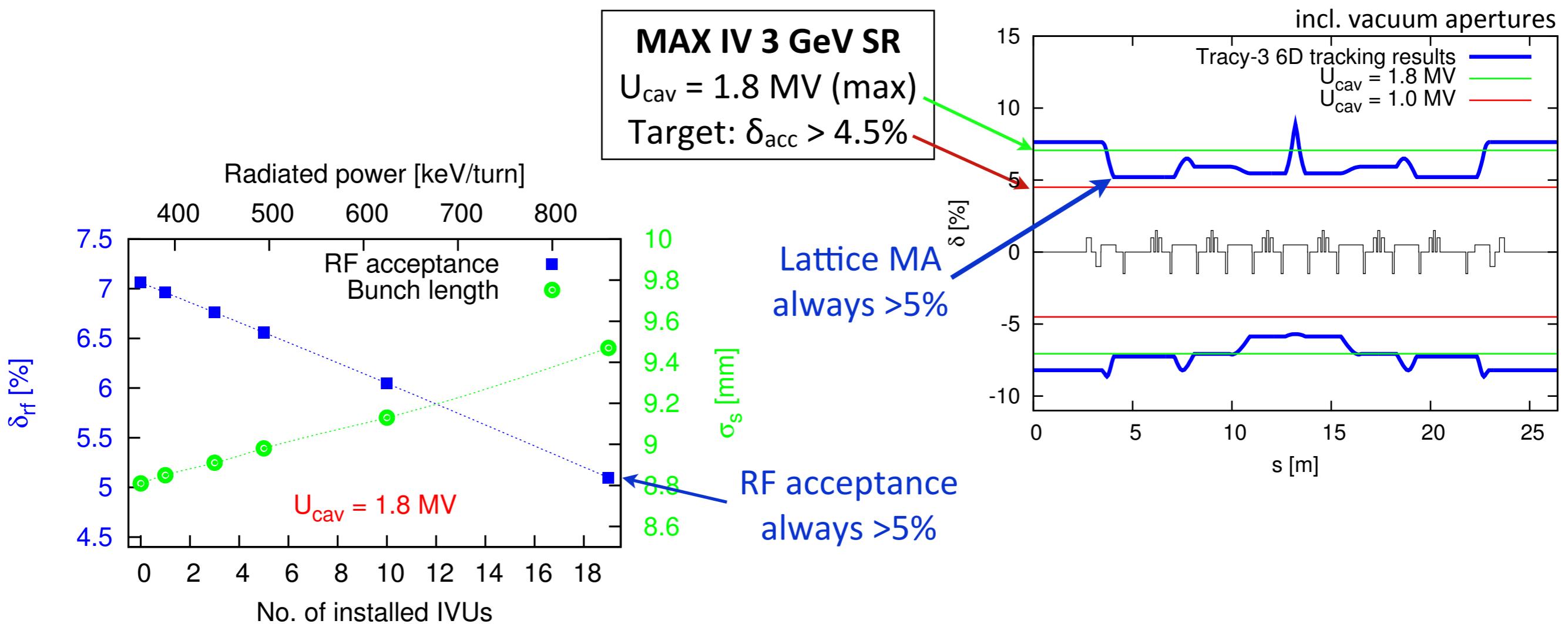


- IVU "pmuL":
3.7 m long, 1.1 T peak field,
18.5 mm period, 4.2 mm gap
- Misalignments:
50 μm rms H/V
0.2 mrad rms roll } for each magnet block
- Field Errors:
0.05% rms within each family
- Multipole Errors:
Upright and skew multipoles added

Optics Performance (cont.)

- Large off-momentum DA enables generous lattice MA
- In conjunction with appropriately dimensioned RF system can lead to large overall MA

PRST-AB 17, 050705 (2014)



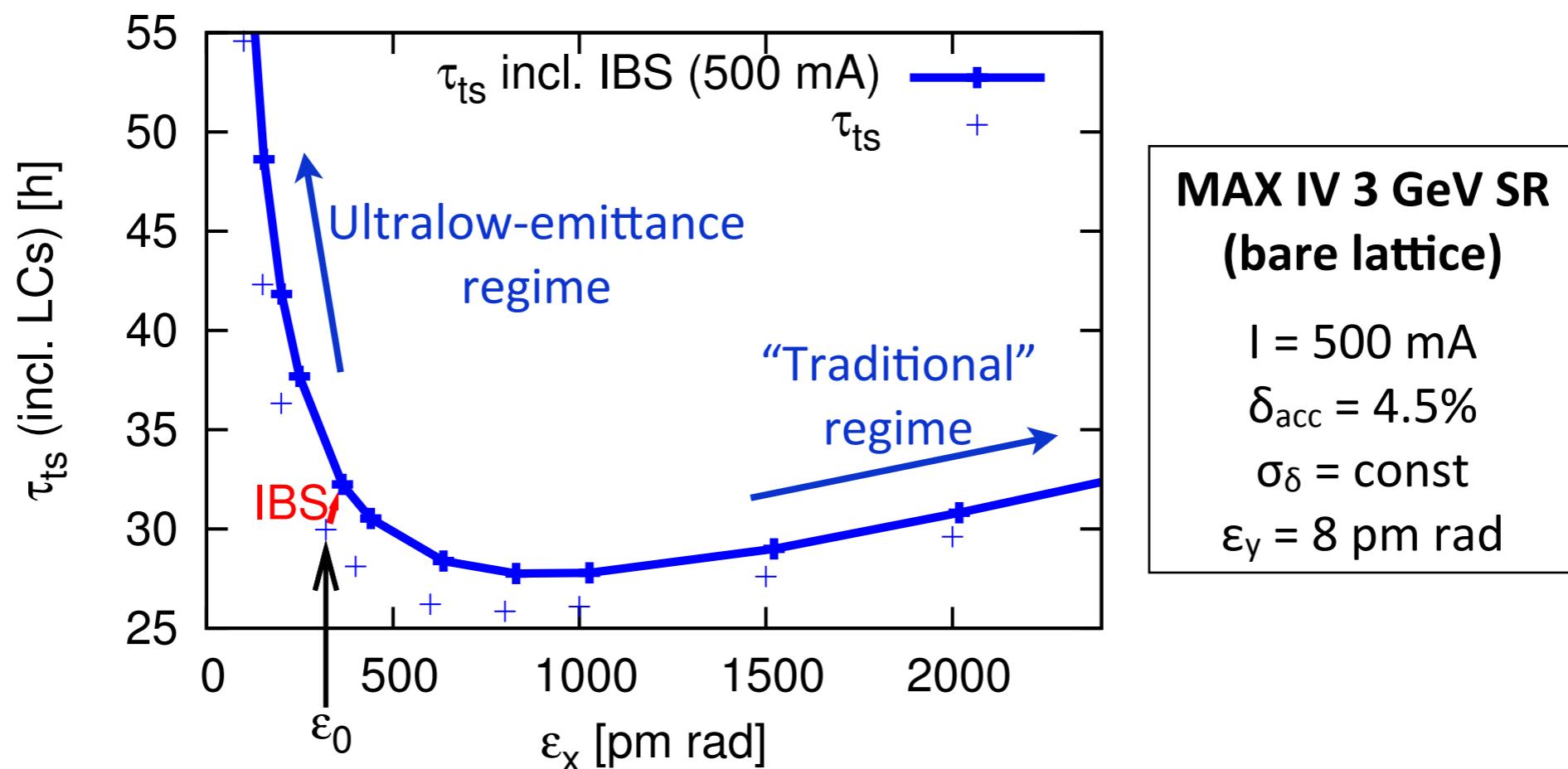
Optics Performance (cont.)

- Large overall MA is required if ultralow emittance should render good Touschek lifetime

(low emittance \rightarrow small transverse momenta \rightarrow few scattering events lead to actual Touschek loss)

PRST-AB 12, 120701 (2009)

PRST-AB 17, 050705 (2014)

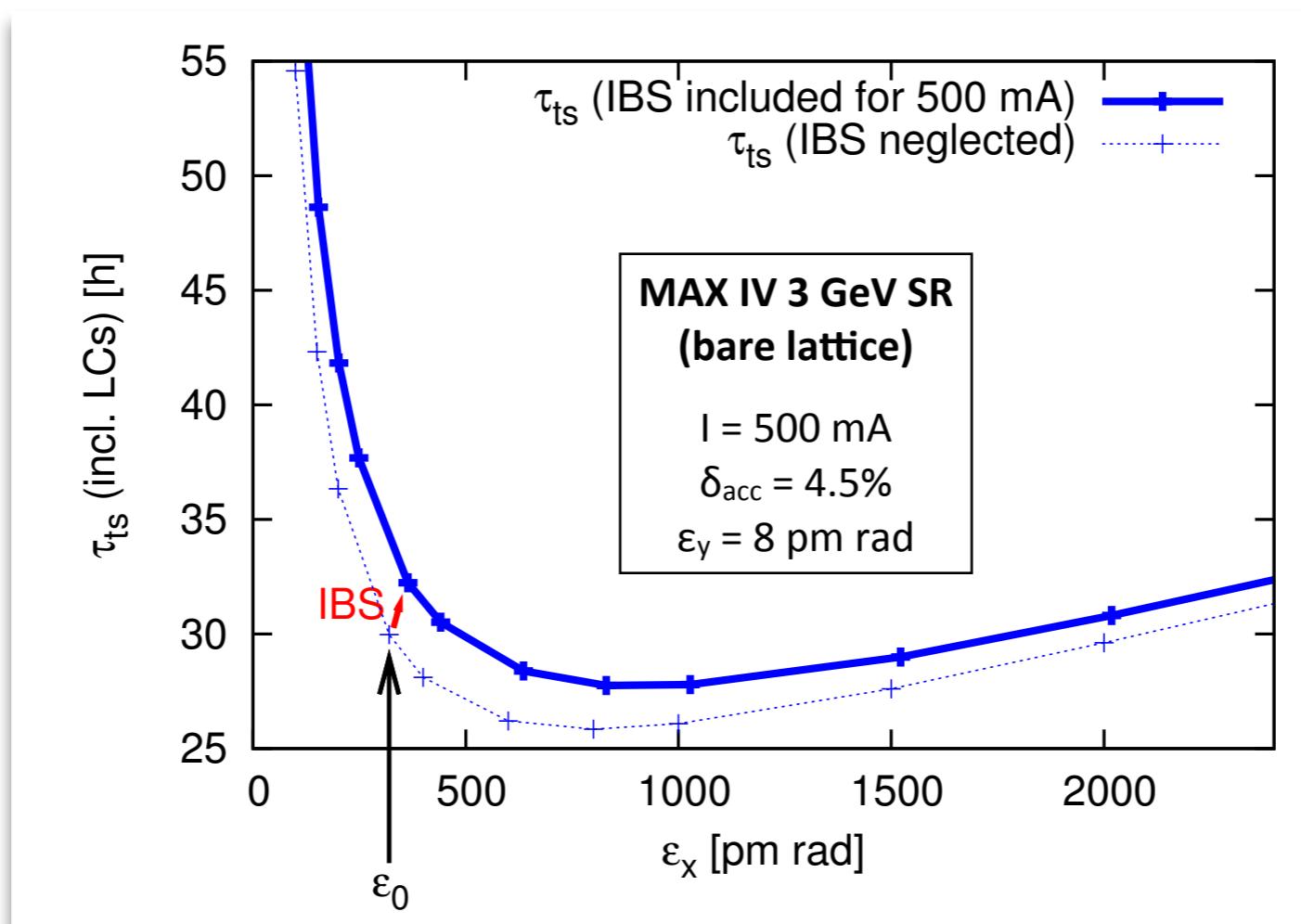


Optics Performance (cont.)

- Large overall MA is required if ultralow emittance should render good Touschek lifetime
(low emittance → small transverse momenta → few scattering events lead to actual Touschek loss)
- Use 300 MHz Landau cavities to stretch bunches ×5 → extend Touschek lifetime beyond gas lifetime

PRST-AB 12, 120701 (2009)

PRST-AB 17, 050705 (2014)



Optics Performance (cont.)

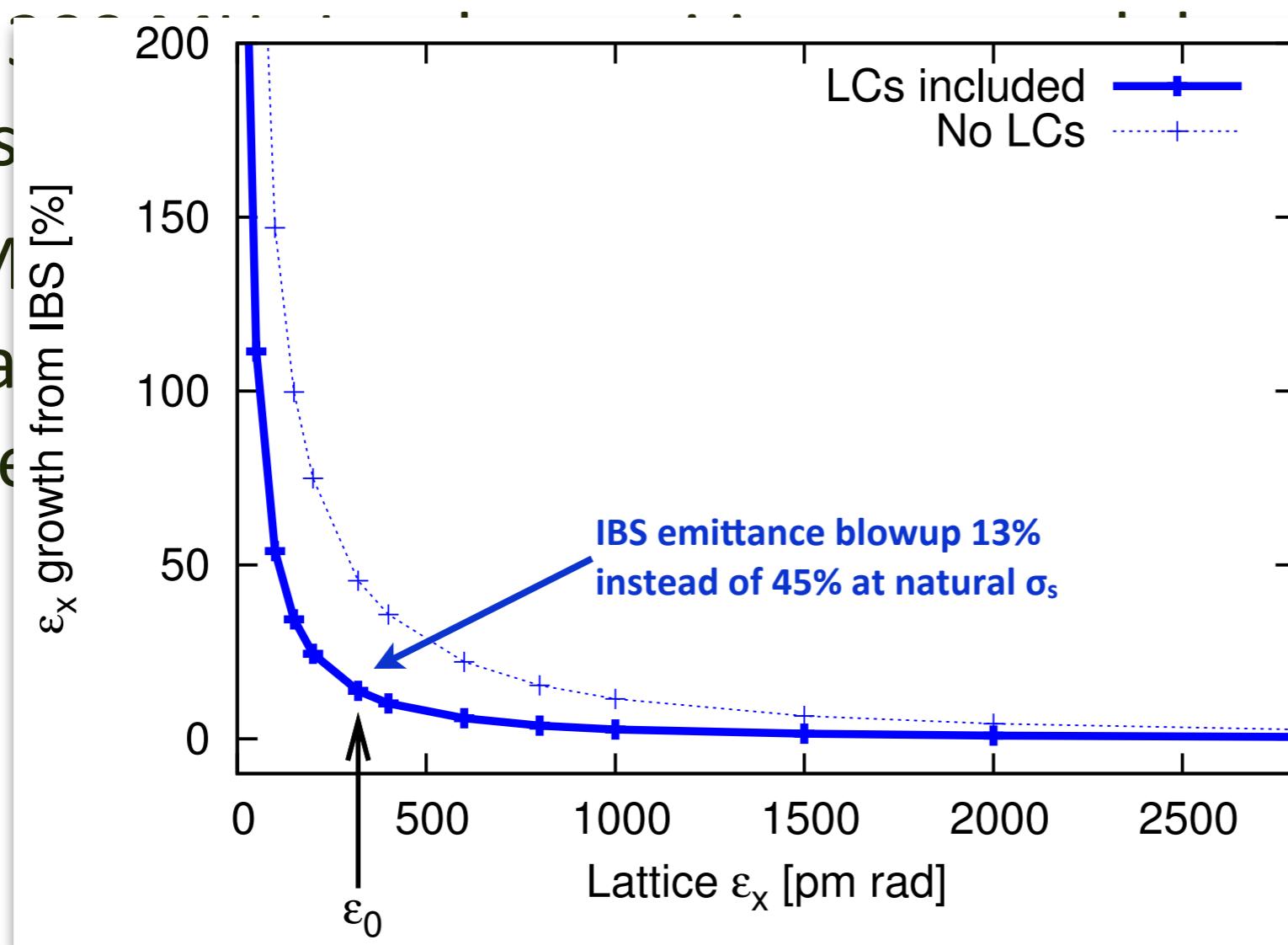
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(low emittance → small transverse momenta → few scattering events lead to actual Touschek loss)
PRST-AB 12, 120701 (2009)
PRST-AB 17, 050705 (2014)
- Use 300 MHz Landau cavities to stretch bunches ×5 → extend Touschek lifetime beyond gas lifetime
- At MAX IV Landau cavities are indispensable to maintain ultralow emittance despite strong IBS at 500 mA stored current (5 nC/bunch)

Optics Performance (cont.)

- Large overall MA is required if ultralow emittance should render good Touschek lifetime

(low emittance \rightarrow small transverse momenta \rightarrow few scattering events lead to actual Touschek loss)

- Use Touschek losses $\times 5 \rightarrow$ extend to maintain mA stored
- At M ultra current



**MAX IV 3 GeV SR
(bare lattice)**

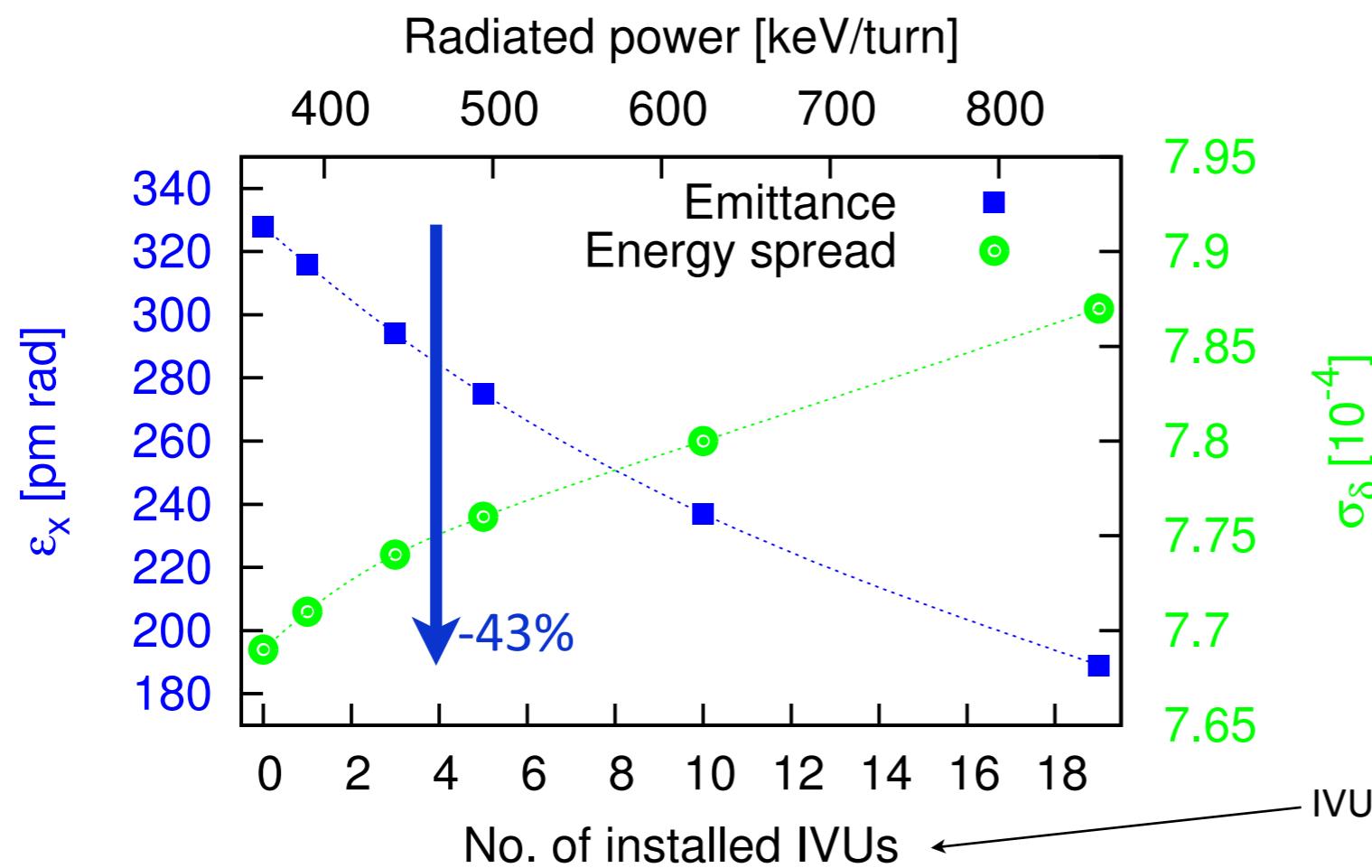
$I = 500$ mA
 $\delta_{acc} = 4.5\%$
 $\sigma_\delta \approx \text{const}$
 $\varepsilon_y = 8$ pm rad

Optics Performance (cont.)

- These modern rings are really a different beast

PRST-AB 17, 050705 (2014)

- MBA lattices employ very weak dipoles
- installed DWs and/or IDs can have huge impact on rad. power
- emittance & energy spread determined by IDs & gap settings



$$U_0 \propto \gamma^4 I_2$$

$$I_2 = \int \frac{ds}{\rho^2}$$

$$\varepsilon_0 \propto \gamma^2 \frac{I_5}{I_2 - I_4}$$

$$I_5 = \int \frac{\mathcal{H}}{|\rho^3|} ds$$

$$I_4 = \int \frac{\eta}{\rho} \left(2k + \frac{1}{\rho^2} \right) ds$$

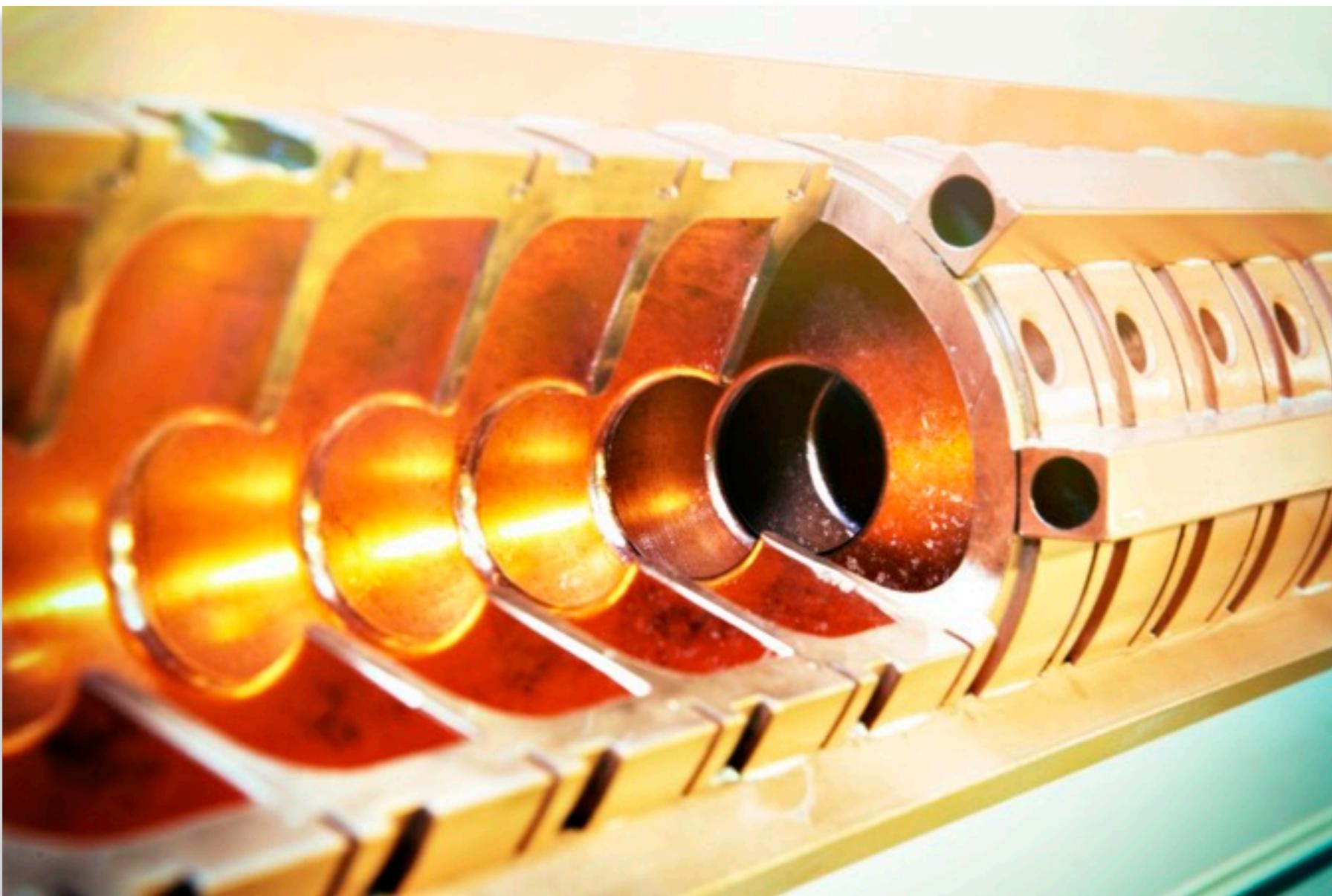
Optics Performance (cont.)

- These modern rings are really a different beast
 - MBA lattices employ very weak dipoles
 - installed DWs and/or IDs can have huge impact on rad. power
 - emittance & energy spread determined by IDs & gap settings
 - IBS entangles longitudinal and transverse dynamics (@ low/medium energy)
 - despite top-up, as gaps change during user shifts → varying emittance, bunch length, lifetime, etc. → will need to monitor closely → feedback wiggler?

PRST-AB 17, 050705 (2014)

Linac & Injection

- MAX IV linac: 39 S-band structures & 19 RF stations (SS modulator, klystron, and SLED cavities) $\rightarrow \approx 3.5$ GeV (on crest)



Linac & Injection (cont.)

- MAX IV linac: 39 S-band structures & 19 RF stations (SS modulator, klystron, and SLED cavities) → ≈ 3.5 GeV (on crest)



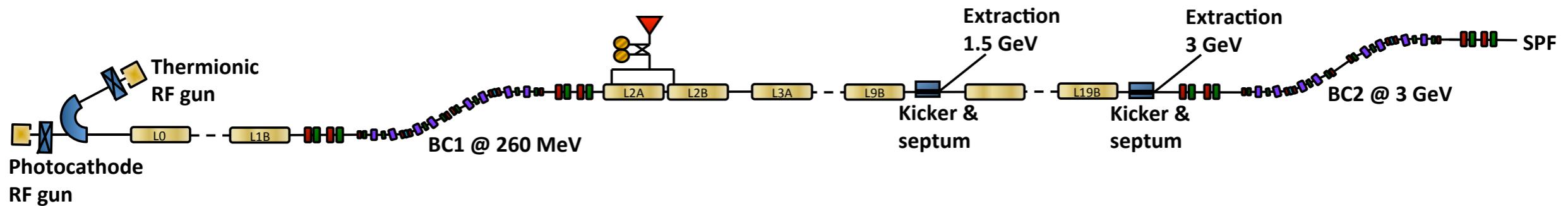
Linac & Injection (cont.)

- MAX IV linac: 39 S-band structures & 19 RF stations (SS modulator, klystron, and SLED cavities) $\rightarrow \approx 3.5$ GeV (on crest)



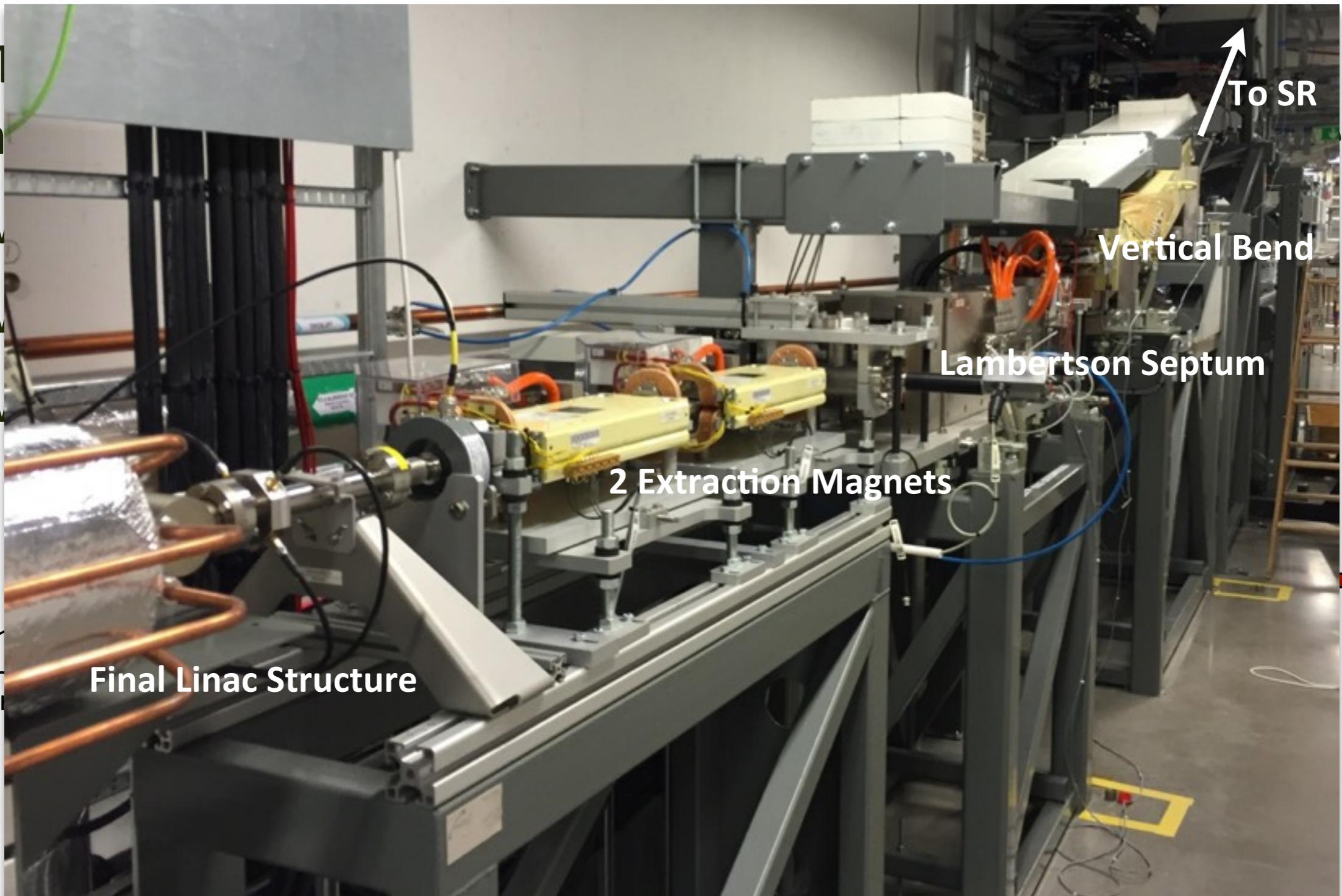
Linac & Injection (cont.)

- MAX IV linac: 39 S-band structures & 19 RF stations (SS modulator, klystron, and SLED cavities) $\rightarrow \approx 3.5$ GeV (on crest)
- Two guns (SPF/FEL vs. ring injection)
- Two magnetic bunch compressors (SPF/FEL)
- Two extraction points to SR transfer lines



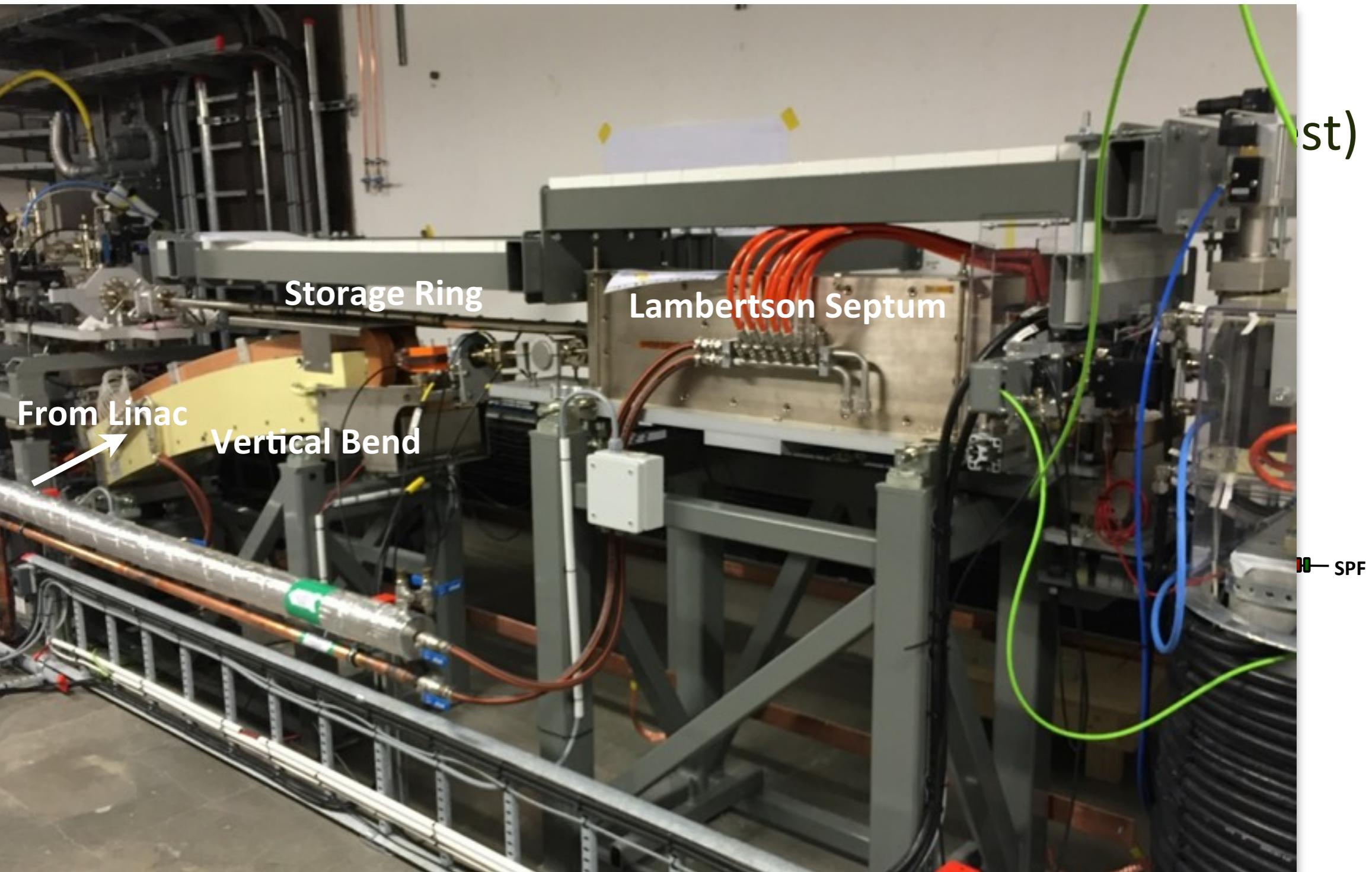
Linac & Injection (cont.)

- M
m
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Linac & Injection (cont.)

- M
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V

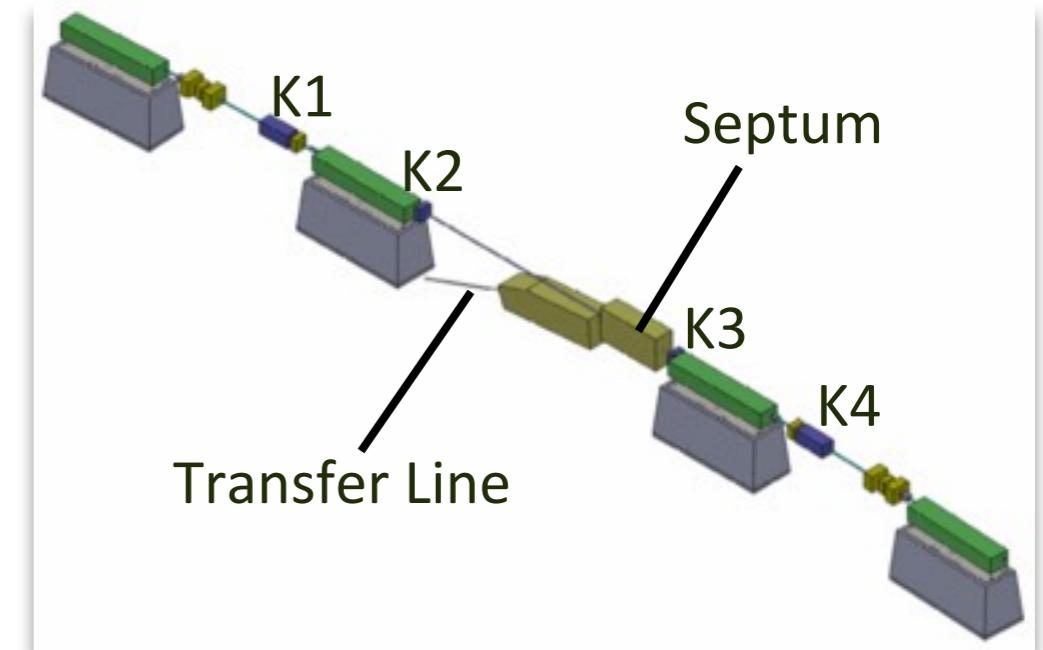


Linac & Injection (cont.)

- The original plan: conventional 4-kicker bump injection

- But worried about stored beam stability during top-up
 - 200 nm vertical stability requirement

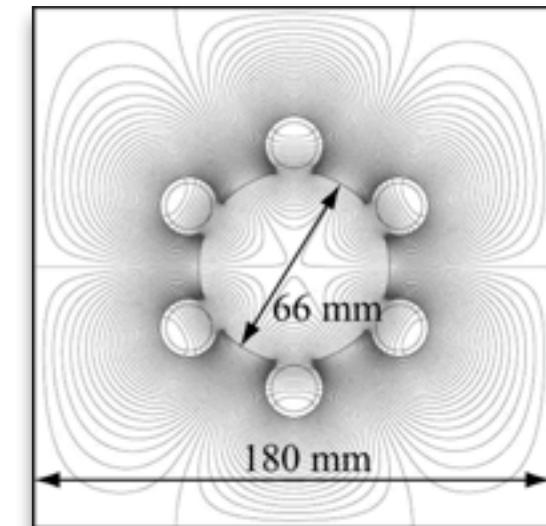
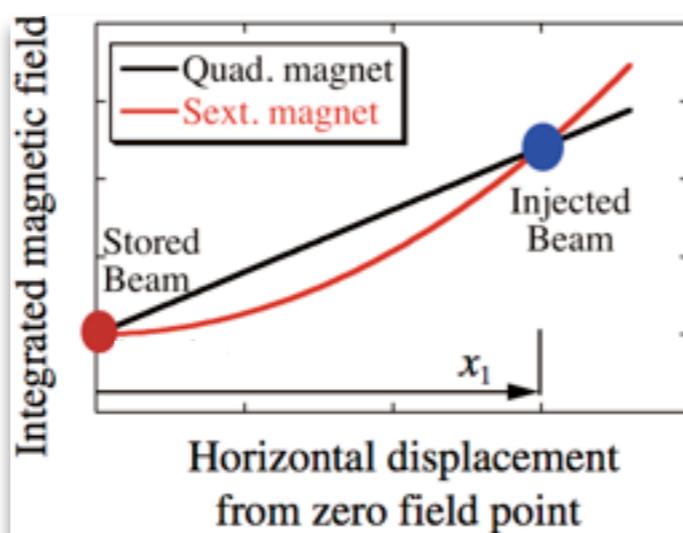
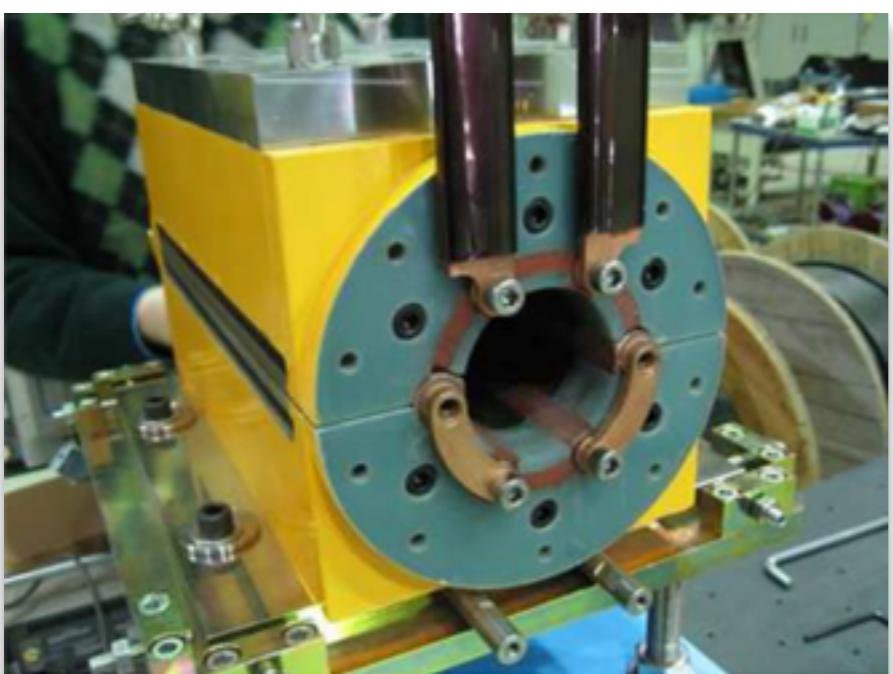
- Also worried about complexity
 - matching, synchronizing and aligning 4 kickers/pulsers to properly close bump
 - strong sextupoles & octupoles within bump: bump can only be properly closed for one energy and amplitude
 - 4 kickers and septum require lots of space



Linac & Injection (cont.)

- Intrigued by KEK's pioneering work on PQM and PSM
 - align only a single magnet to stored beam
 - synchronize only one pulser to injection
 - PSM field flat around stored beam
 - minute perturbation of stored beam by PSM

PRST-AB **10**, 123501 (2007)
PRST-AB **13**, 020705 (2010)

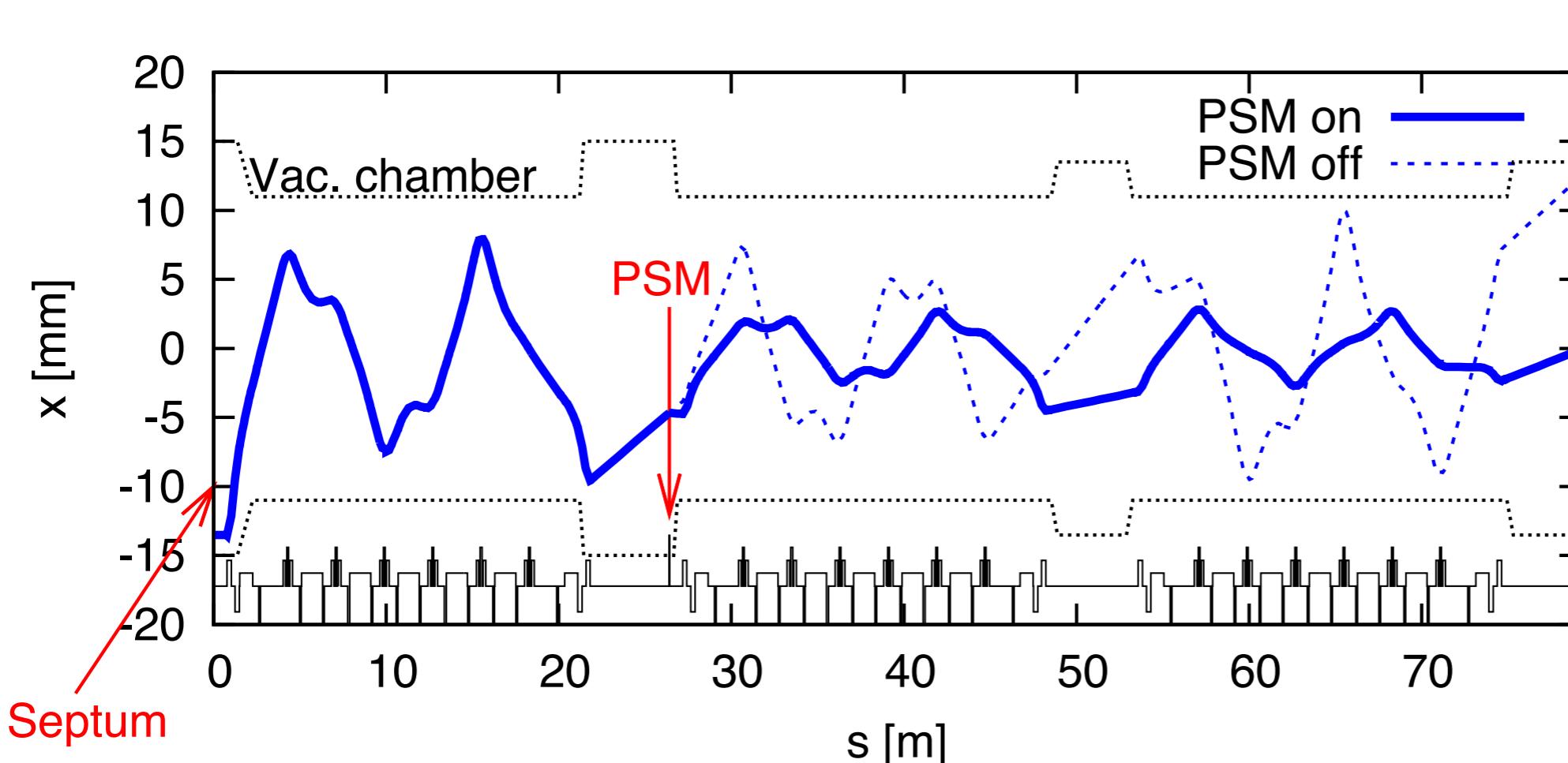


Magnetic field at 15 mm	40 mT
Magnetic length	300 mm
Bore diameter	66 mm
Peak current	3000 A
Pulse length	1.2 / 2.4 μ s

Linac & Injection (cont.)

- Decided to use pulsed sextupole magnet injection for top-up injection into both MAX IV storage rings
- Strong nonlinearities in MAX IV storage rings → tracking (Tracy-3, DIMAD): optimization of beam position/angle in septum & location/strength of PSM

PRST-AB 15, 050705 (2012)



$$\cos \phi_{\text{psm}} = \pm \frac{A_{\text{red}}}{A_{\text{inj}}}$$

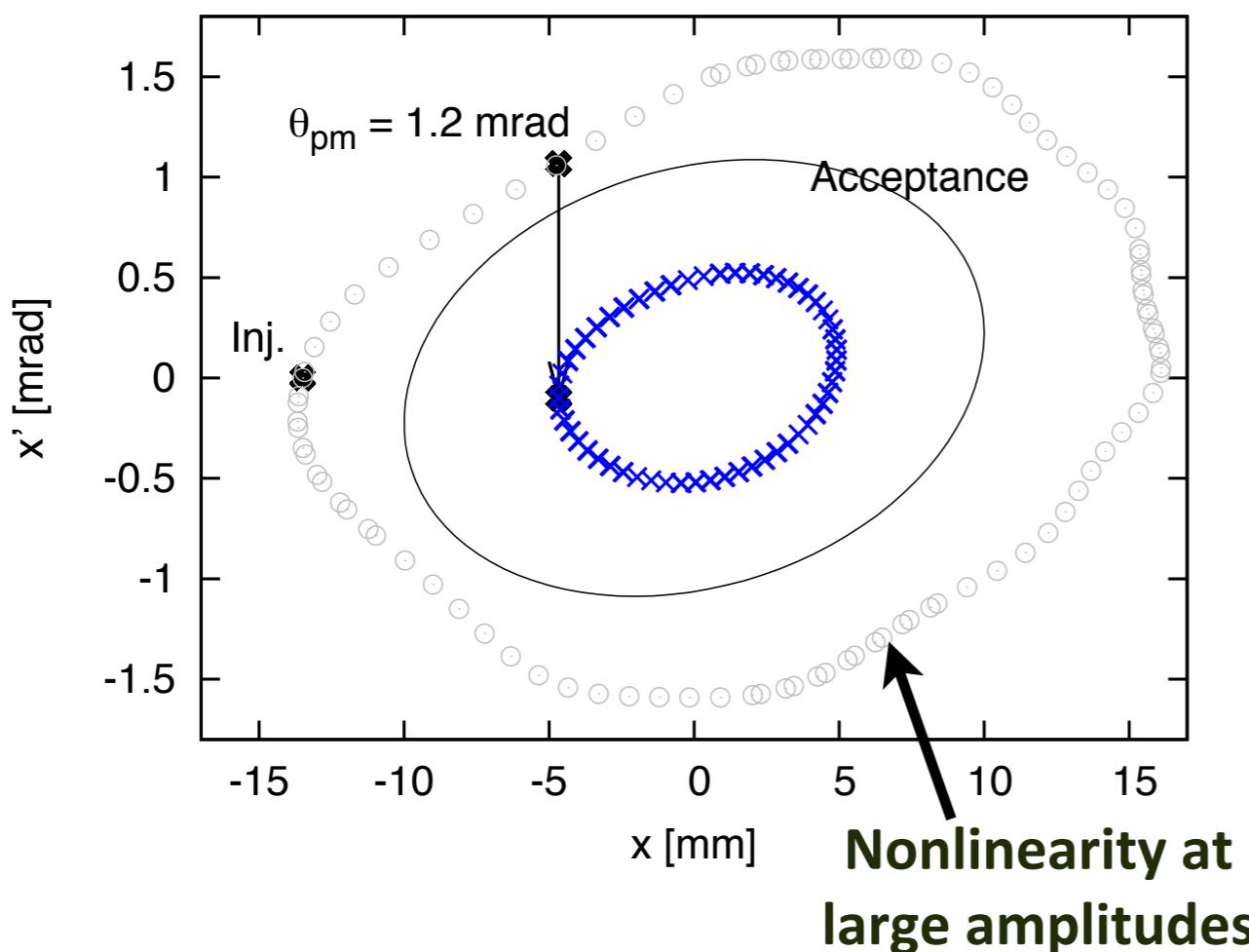
$$\frac{|x_{\text{psm}}|}{\sqrt{\beta_{\text{psm}}}} < A_x$$

$$(b_3 L) = \frac{\theta_{\text{psm}}}{x_{\text{psm}}^2}$$

Linac & Injection (cont.)

- Decided to use pulsed sextupole magnet injection for top-up injection into both MAX IV storage rings
- Strong nonlinearities in MAX IV storage rings → tracking (Tracy-3, DIMAD): optimization of beam position/angle in septum & location/strength of PSM

PRST-AB 15, 050705 (2012)



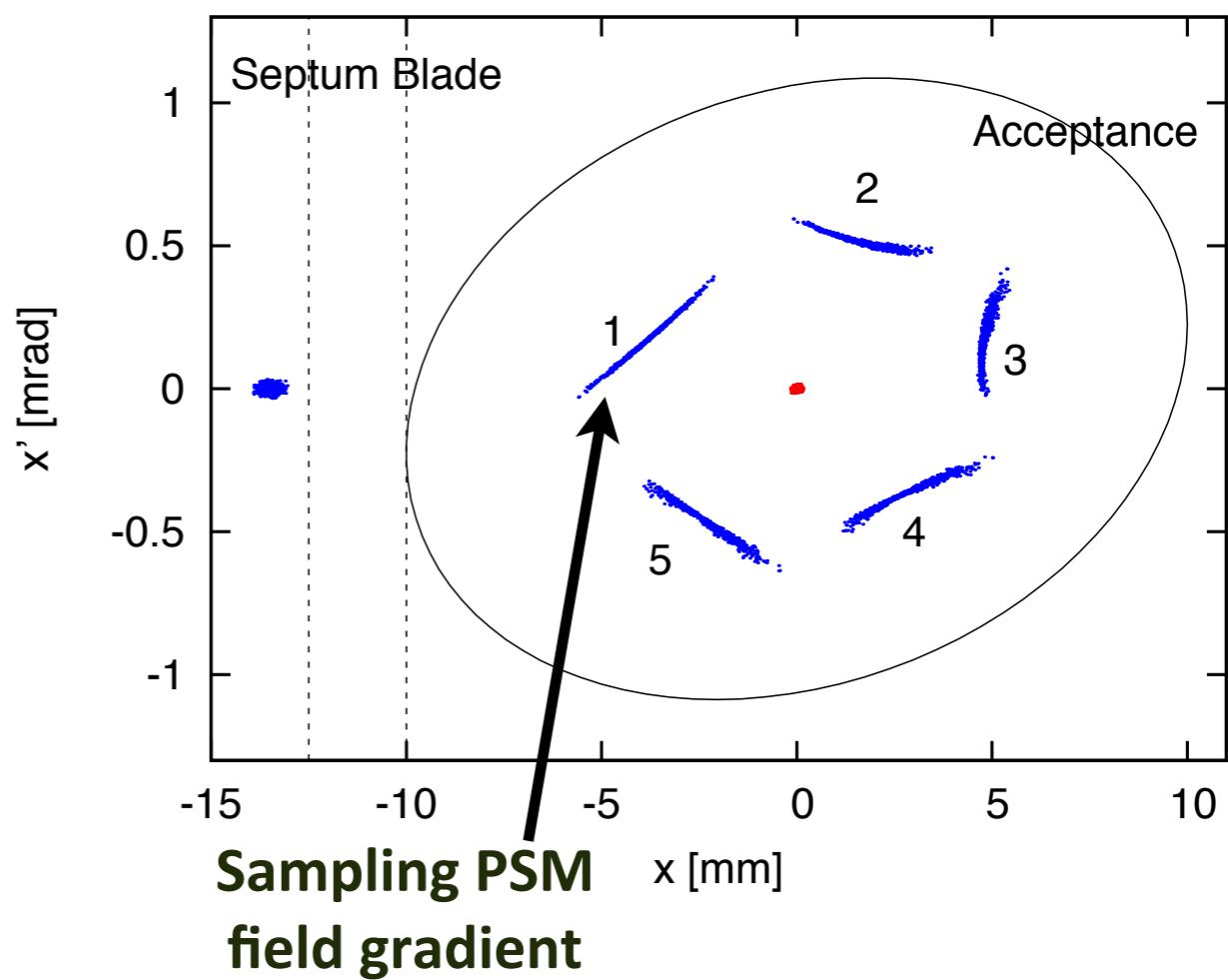
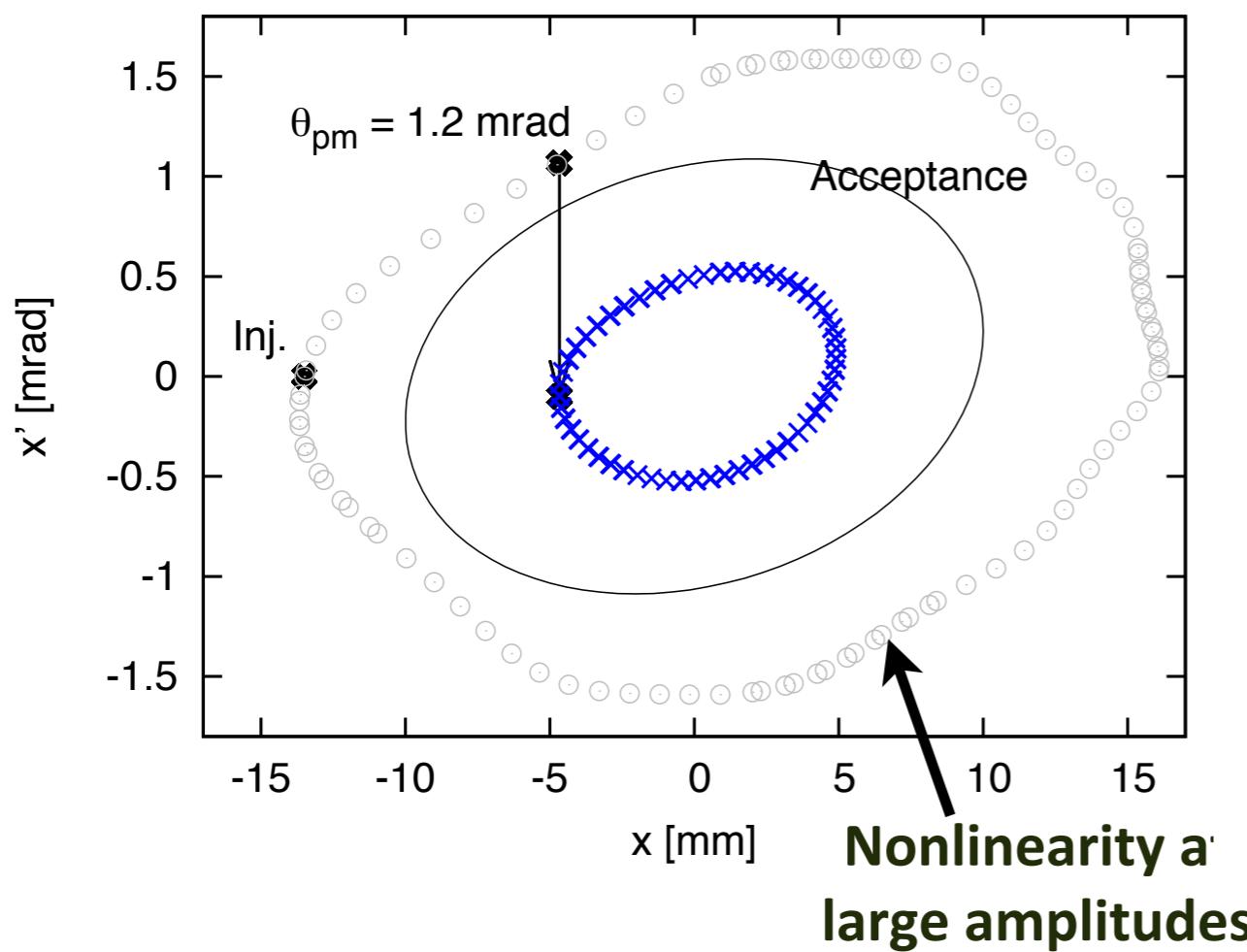
≈1.2 mrad to minimize reduced invariant

≈0.8 mrad sufficient for capture within
(design) acceptance

Linac & Injection (cont.)

- Decided to use pulsed sextupole magnet injection for top-up injection into both MAX IV storage rings
- Strong nonlinearities in MAX IV storage rings → tracking (Tracy-3, DIMAD): optimization of beam position/angle in septum & location/strength of PSM

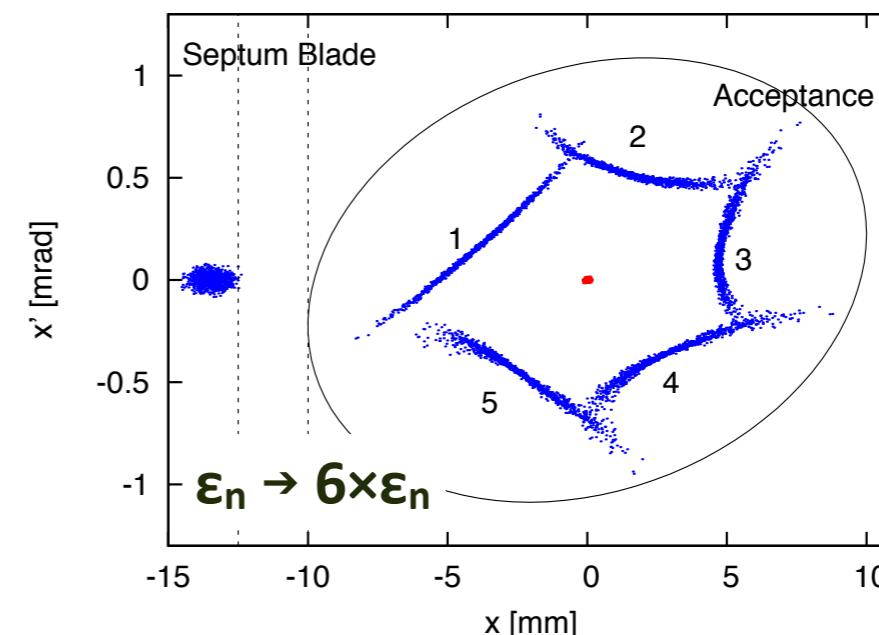
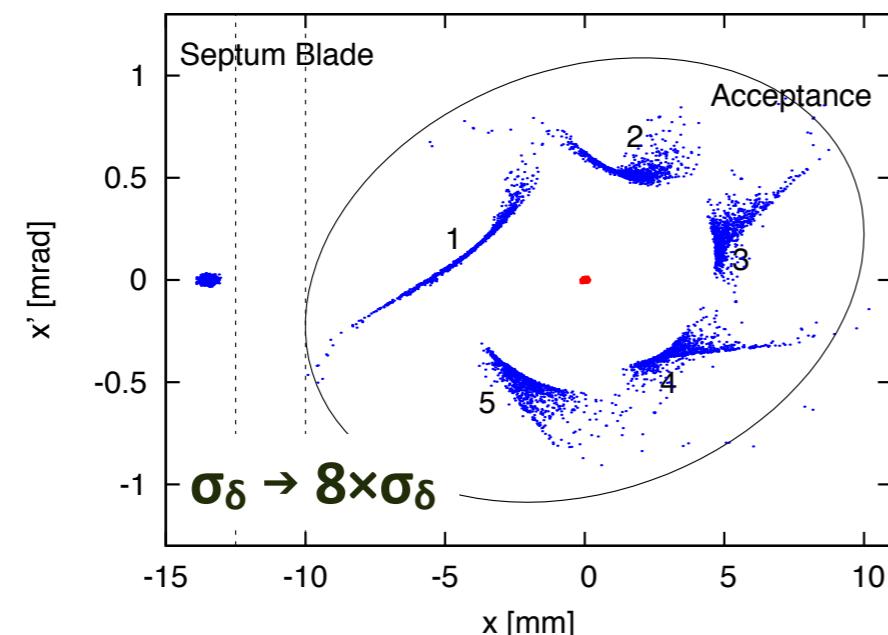
PRST-AB 15, 050705 (2012)



Linac & Injection (cont.)

- Decided to use pulsed sextupole magnet injection for top-up injection into both MAX IV storage rings
- Strong nonlinearities in MAX IV storage rings → tracking (Tracy-3, DIMAD): optimization of beam position/angle in septum & location/strength of PSM
- PSM gradient not an issue because of low injected emittance (linac: $\epsilon_n = 10 \text{ mm mrad} \rightarrow \epsilon_x = 1.7 \text{ nm rad}$; SR: $\approx 0.3 \text{ nm rad}$, $\approx 11 \text{ mm mrad}$ acceptance)
- Capture shows significant tolerance to injection errors (low injected emittance in conjunction with comparably large ring acceptance)

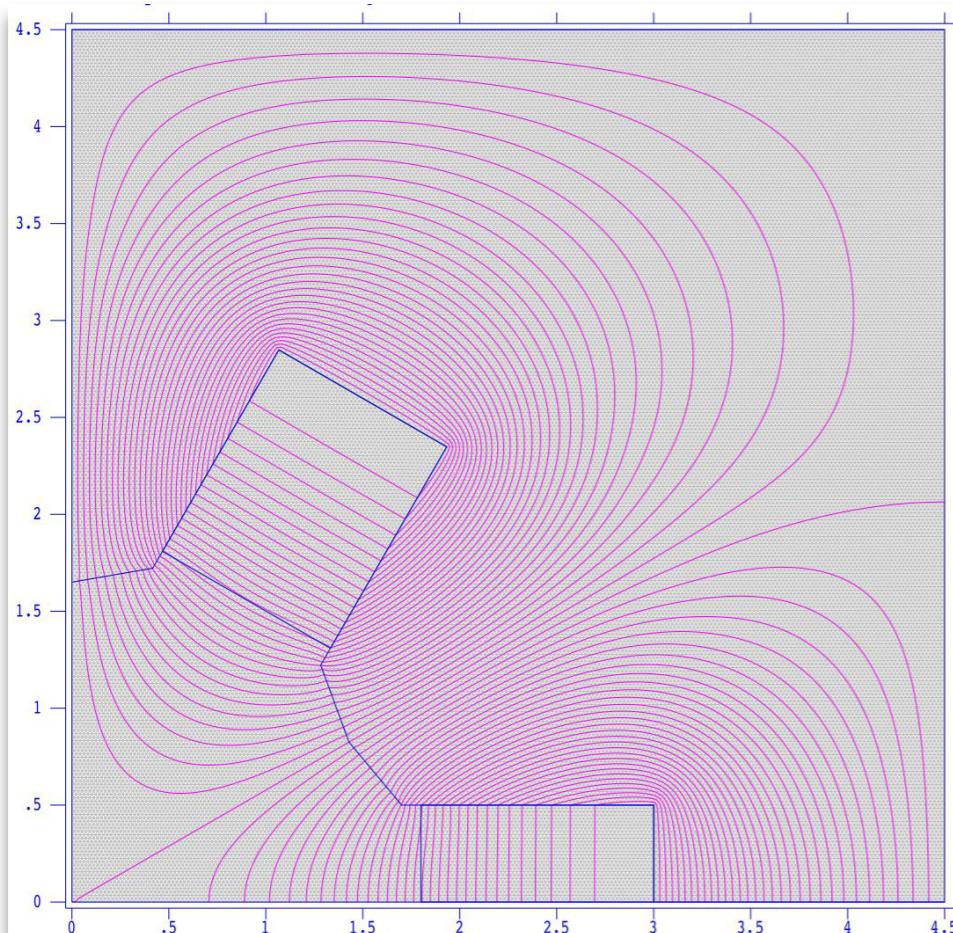
PRST-AB 15, 050705 (2012)



Linac & Injection (cont.)

- After working on a reference design for a MAX IV pulsed sextupole magnet...

PAC'13, WEPSM05

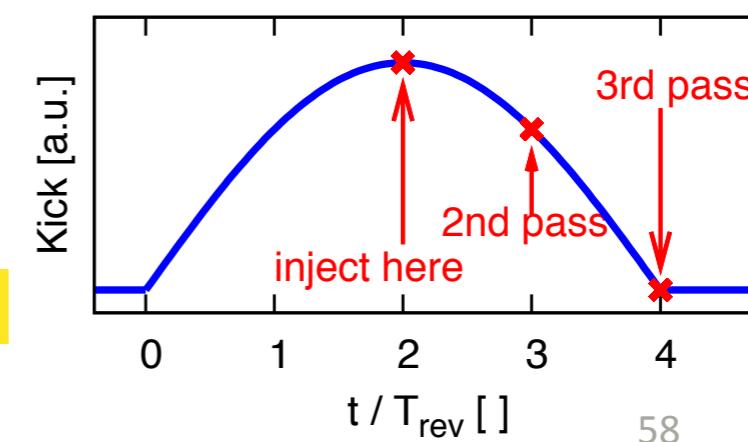


- symmetry required to minimize stored beam perturbation
- cannot accommodate for aspect ratio of BSC
- 20.6 J stored energy @ 300 mm length

Magnetic field at 4.7 mm	39 mT
Magnetic length	300 mm
Bore diameter	32 mm
Peak current	2125 A
Pulse length 3 GeV / 1.5 GeV	3.5 μ s / 640 ns

19.3 kV
93 kV @ 400 mm length

Two-turn injection



PRST-AB 15, 050705 (2012)

Linac & Injection (cont.)

- After working on a reference design for a MAX IV pulsed sextupole magnet... switched to a better idea

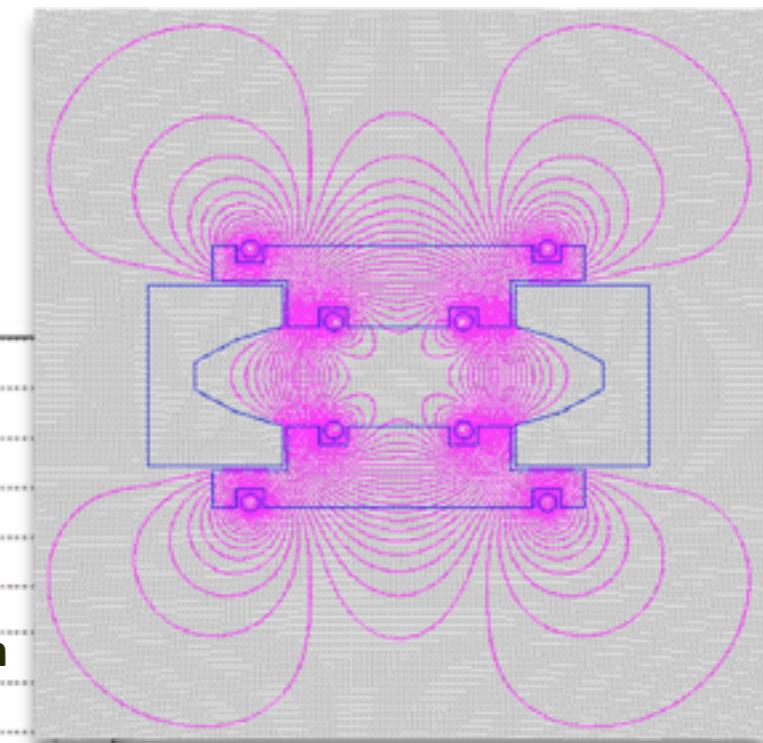
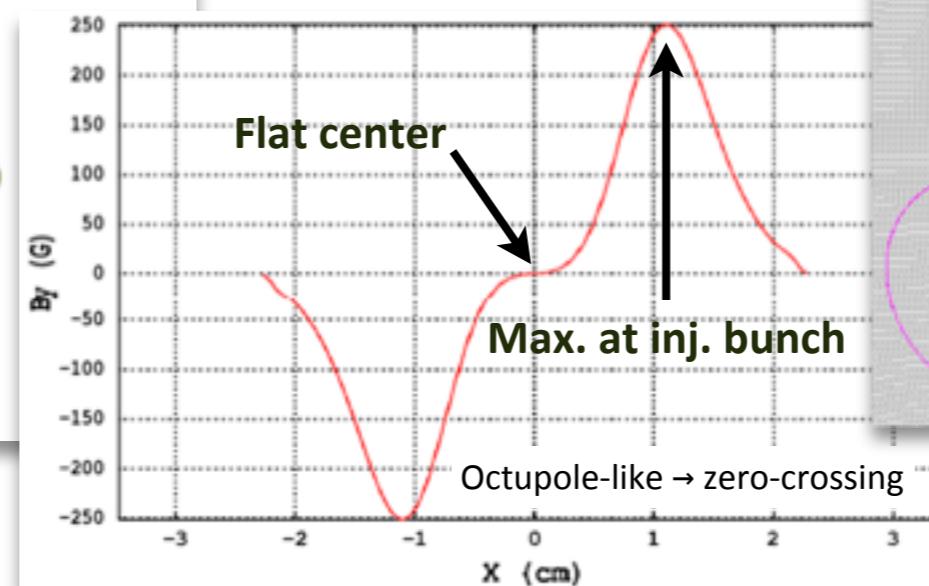
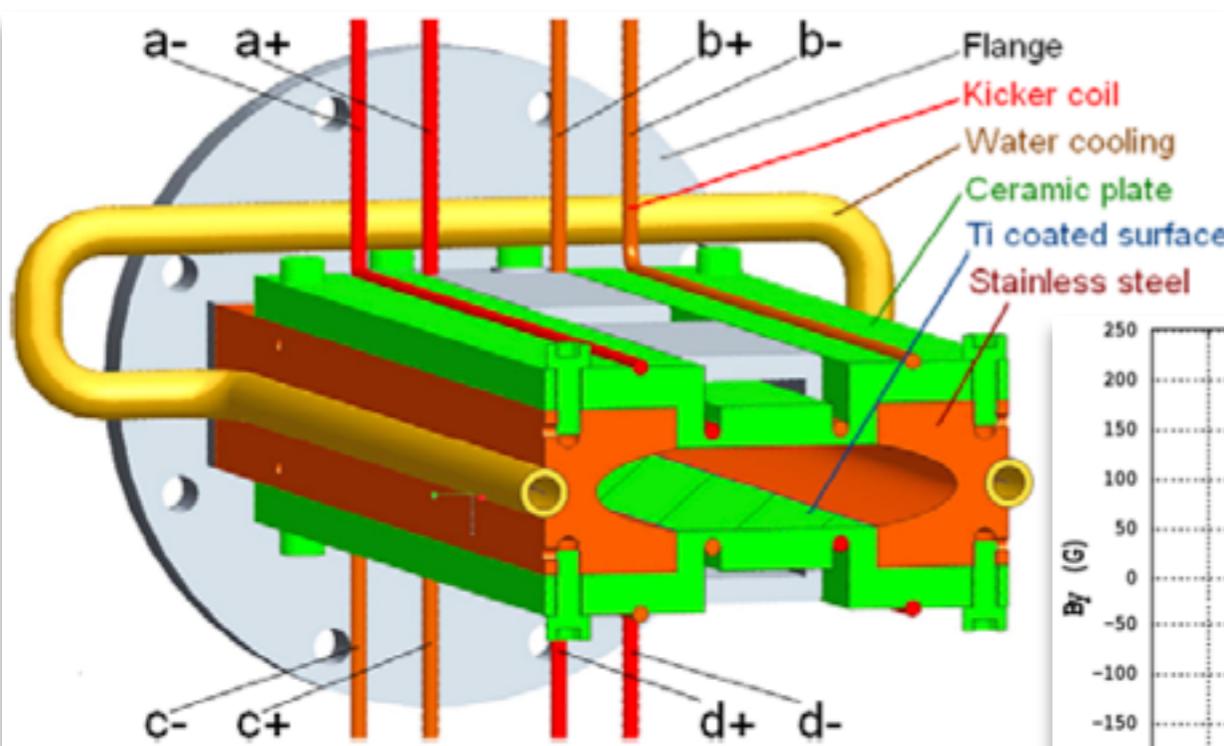
PAC'13, WEPSM05

- BESSY nonlinear injection kicker prototype

P. Kuske, Top-up WS, Melbourne, 2009

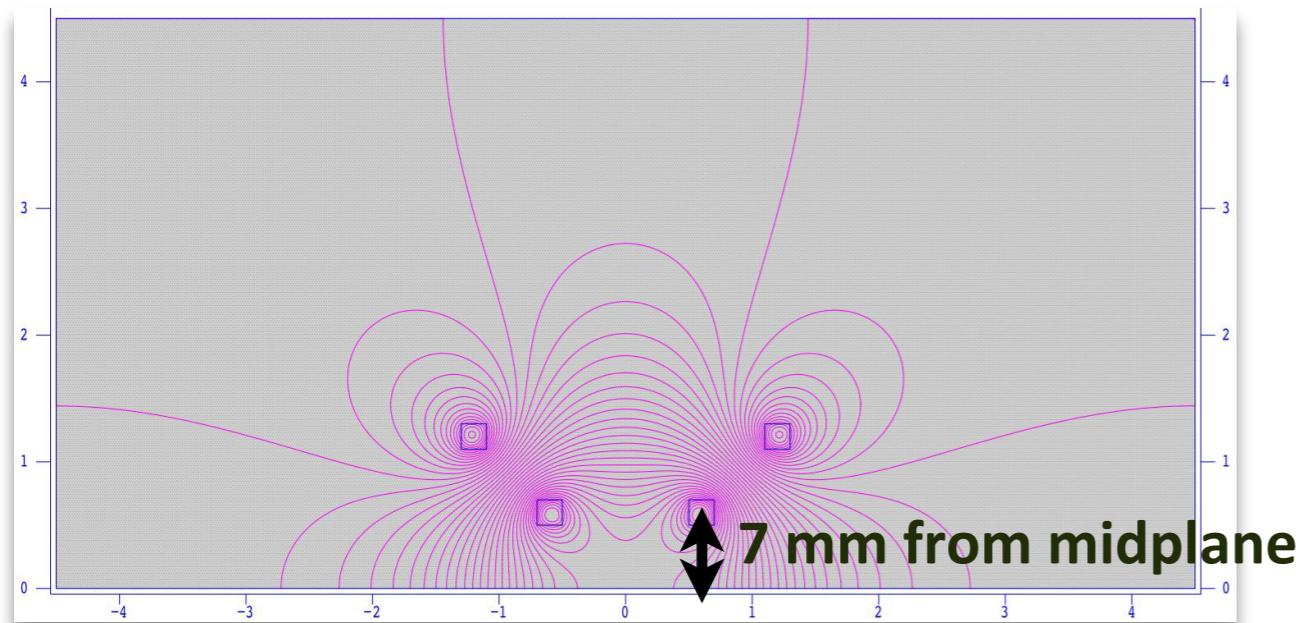
IPAC'11, THPO024, p.3394

- stripline-like design with 4 low-impedance coils
 - minimize stored beam perturbation (octupole-like around center)

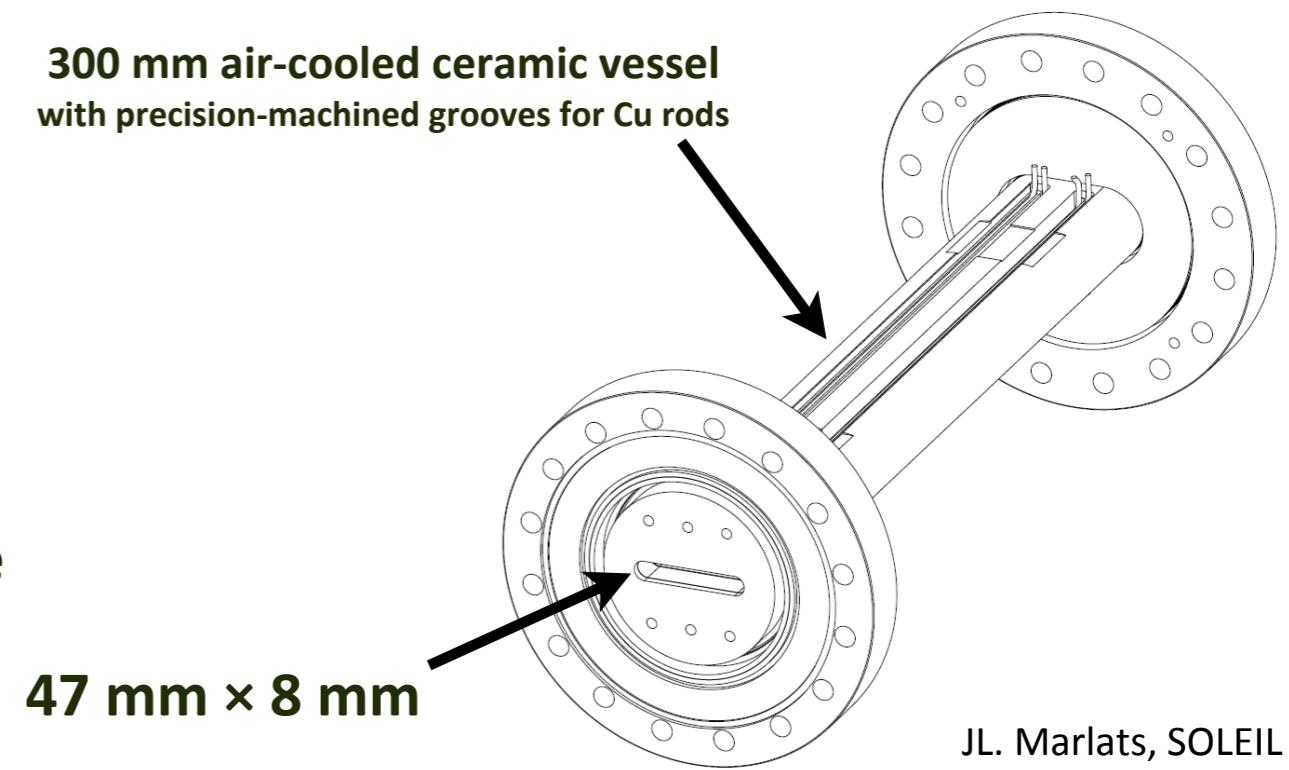


Linac & Injection (cont.)

- In 2011 entered collaboration with SOLEIL in association with HZB to develop a new nonlinear injection kicker for MAX IV based on the original BESSY concept
- Considering MAX IV vertical aperture requirements and chosen vacuum vessel design, will have to inject on slope



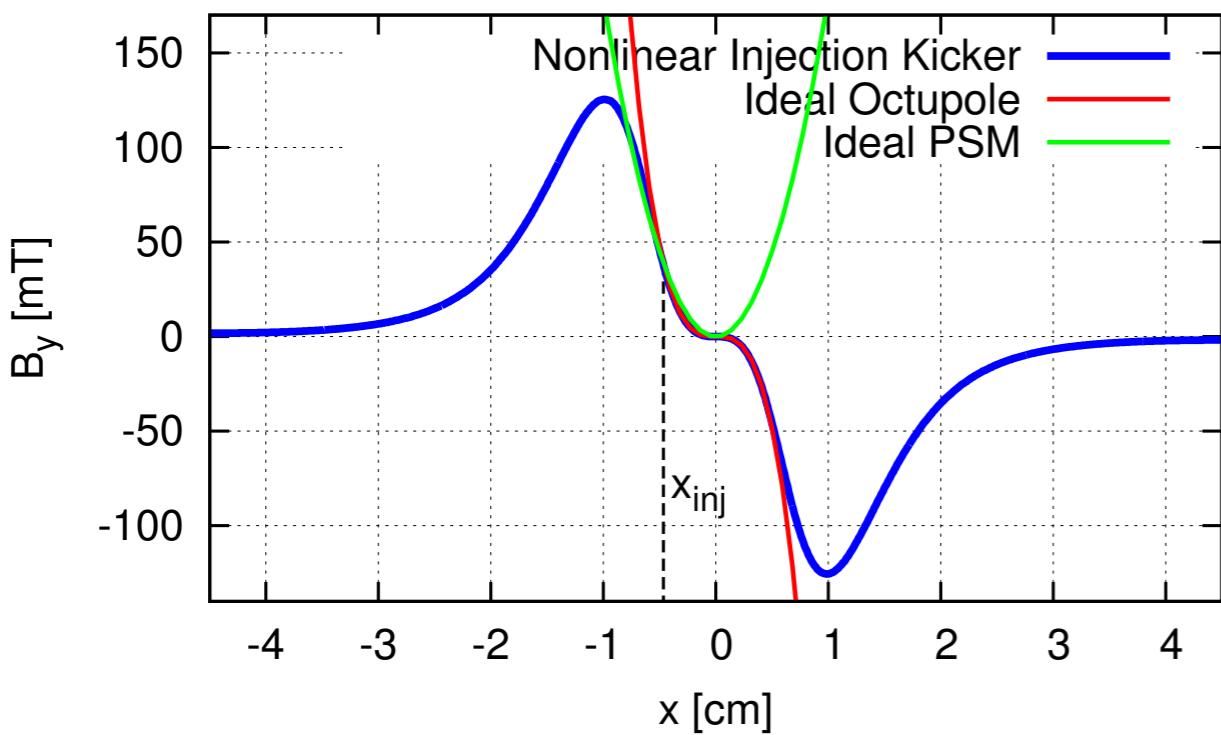
300 mm air-cooled ceramic vessel
with precision-machined grooves for Cu rods



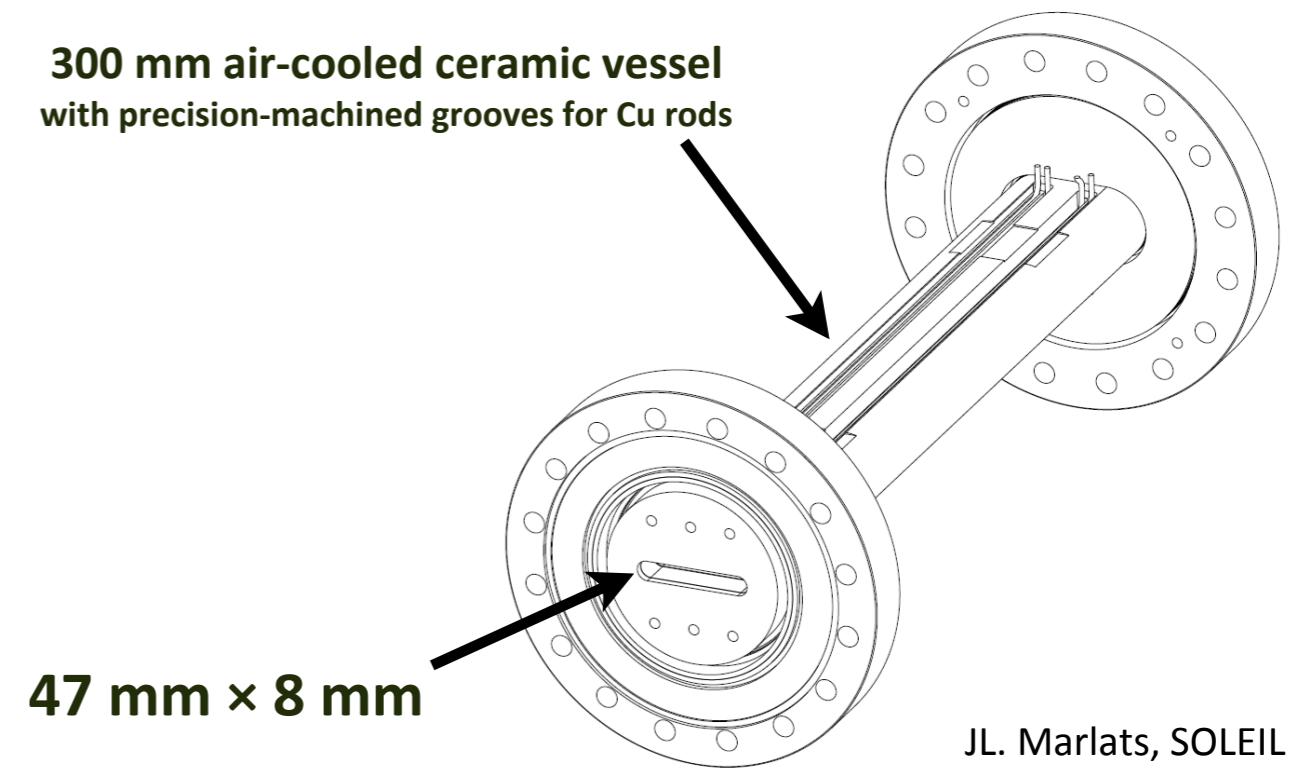
JL. Marlats, SOLEIL

Linac & Injection (cont.)

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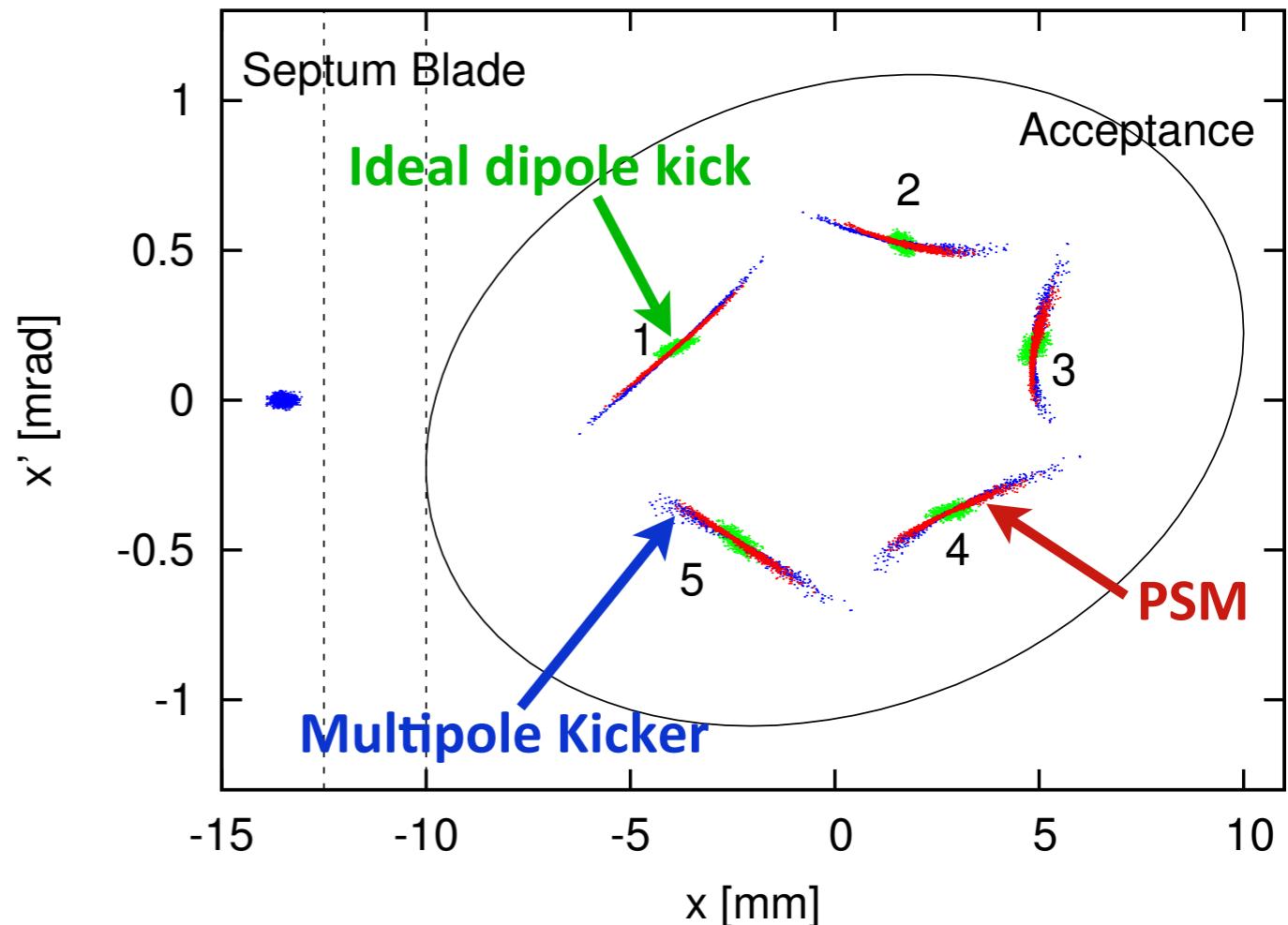
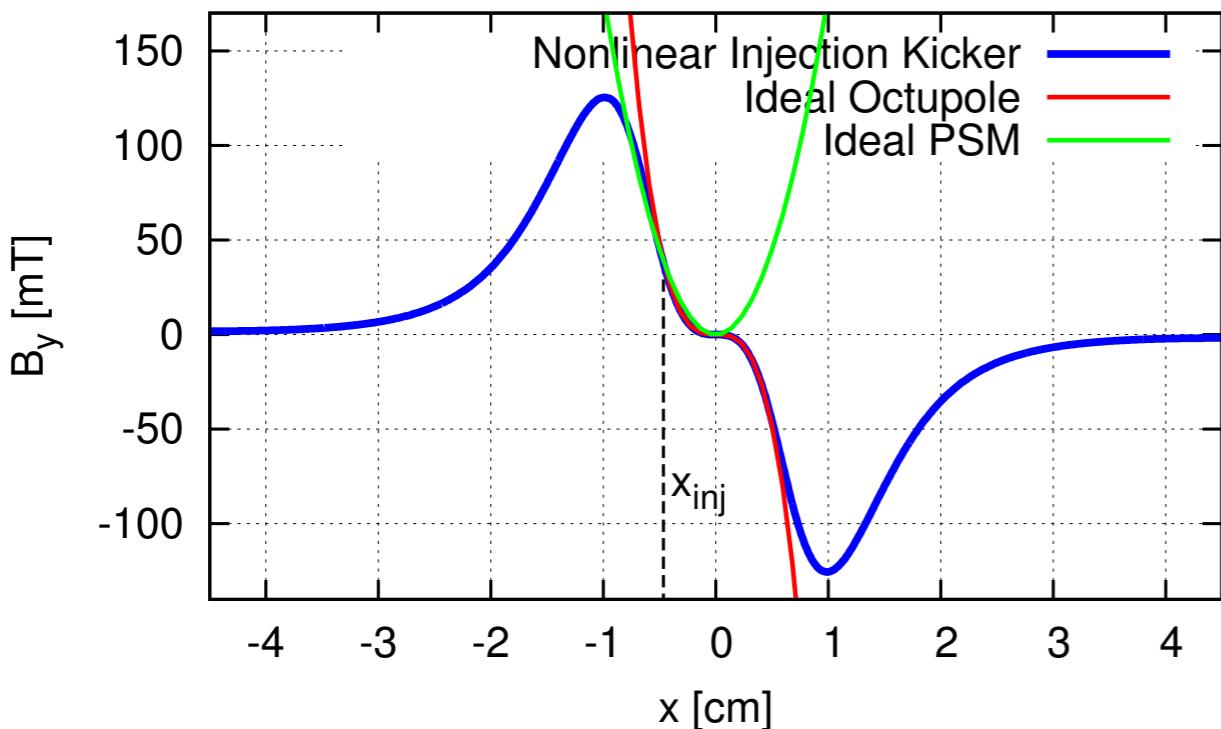
300 mm air-cooled ceramic vessel
with precision-machined grooves for Cu rods



JL. Marlats, SOLEIL

Linac & Injection (cont.)

- But thanks to low-emittance injection from MAX IV linac, can inject on slope without sampling too much gradient for good capture

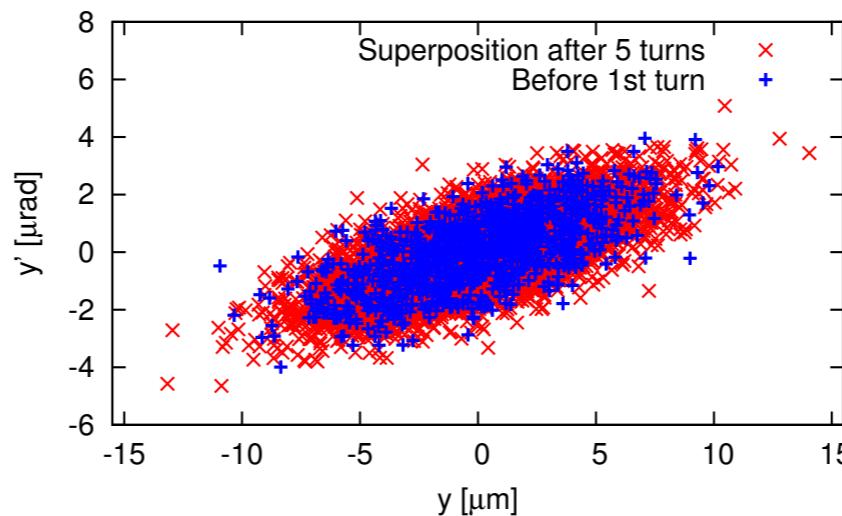
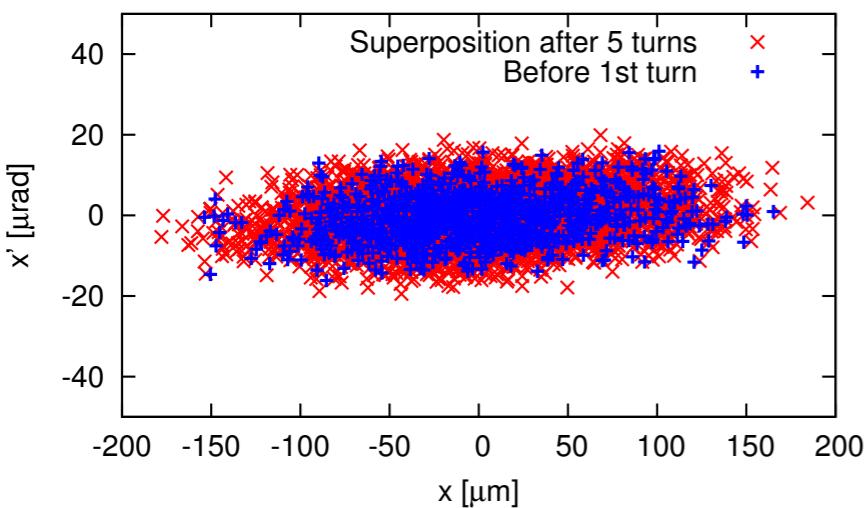
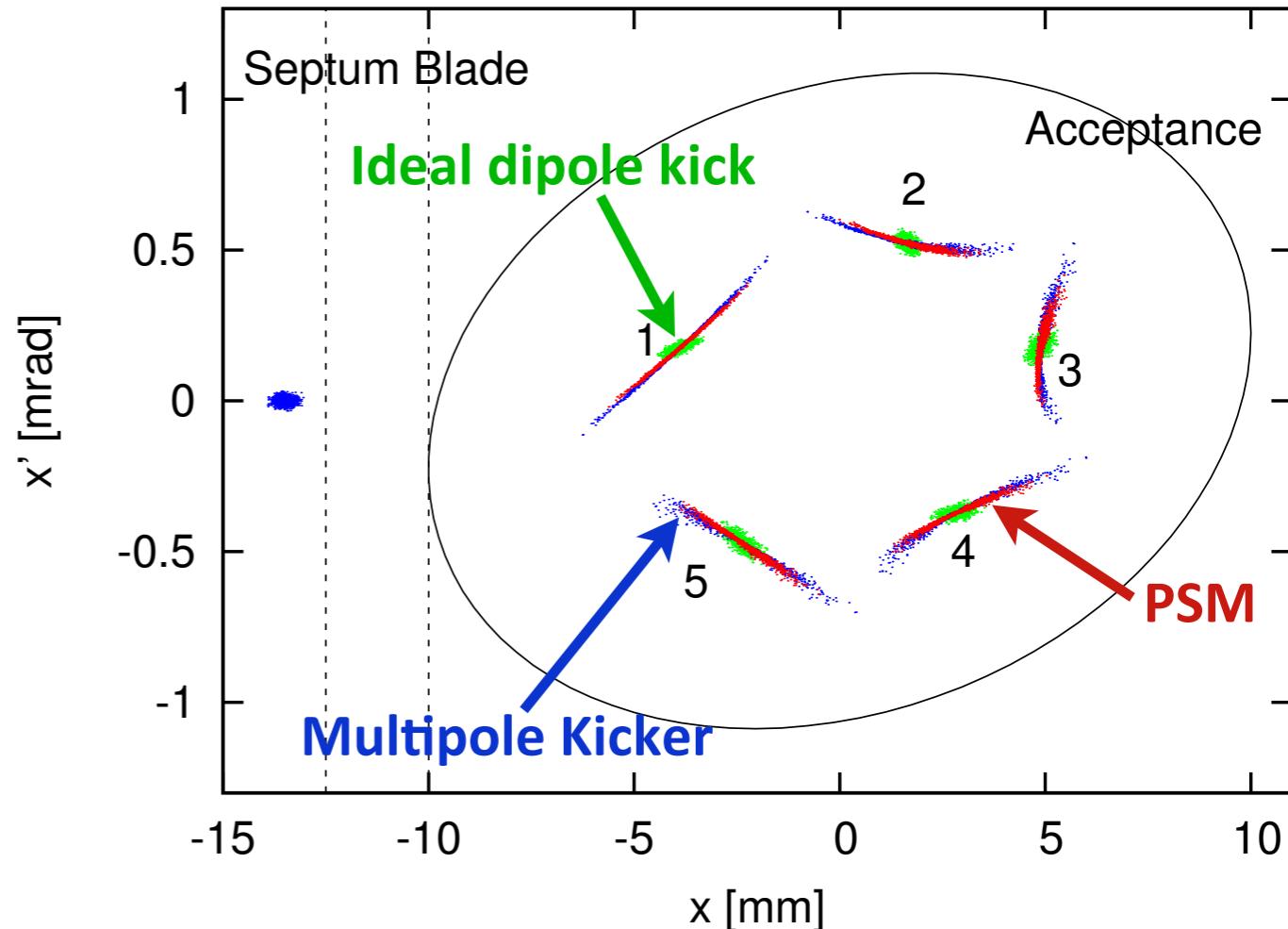


Field data for tracking
extracted from OPERA
models (static & transient)
including 4 μ m Ti coating
(OPERA model courtesy
P. Lebasque, SOLEIL)

PAC'13, WEPSM05

Linac & Injection (cont.)

- Injected beam and stored beam see octupole-like field
- 39 mT delivered to injected beam at 4.7 mm as required
- Stored beam perturbation remains negligible



Field data for tracking extracted from OPERA models (static & transient) including 4 μm Ti coating
(OPERA model courtesy P. Lebasque, SOLEIL)

PAC'13, WEPSM05

Linac & Injection (cont.)

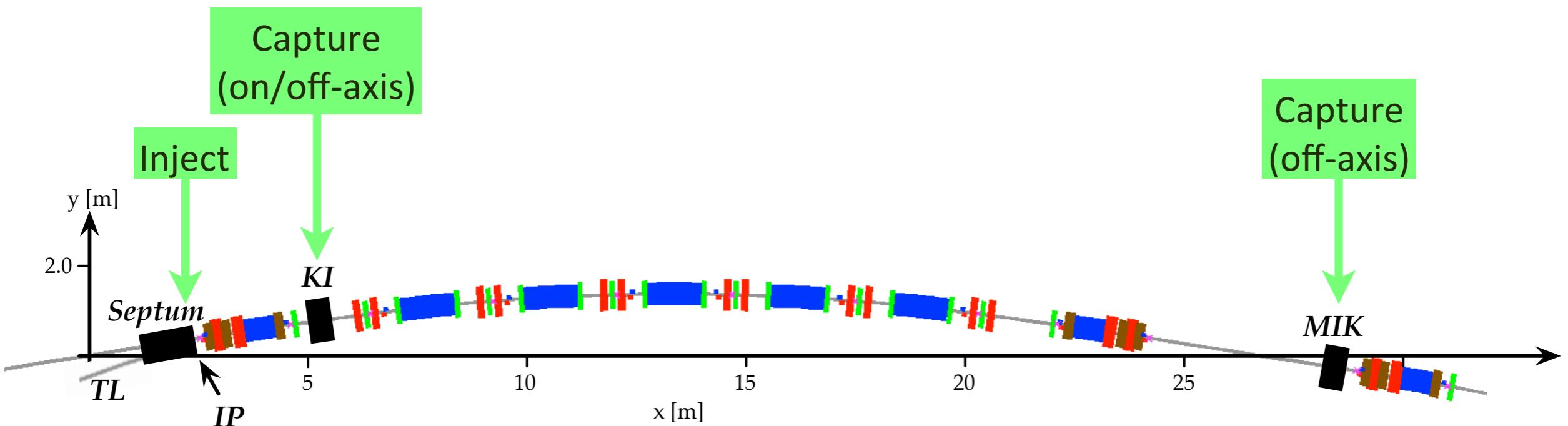
- Nonlinear kicker (MIK) should enable transparent top-up injection during user shifts

PRST-AB 15, 050705 (2012)

- But tricky to commission (kick scales $\approx x^3$)

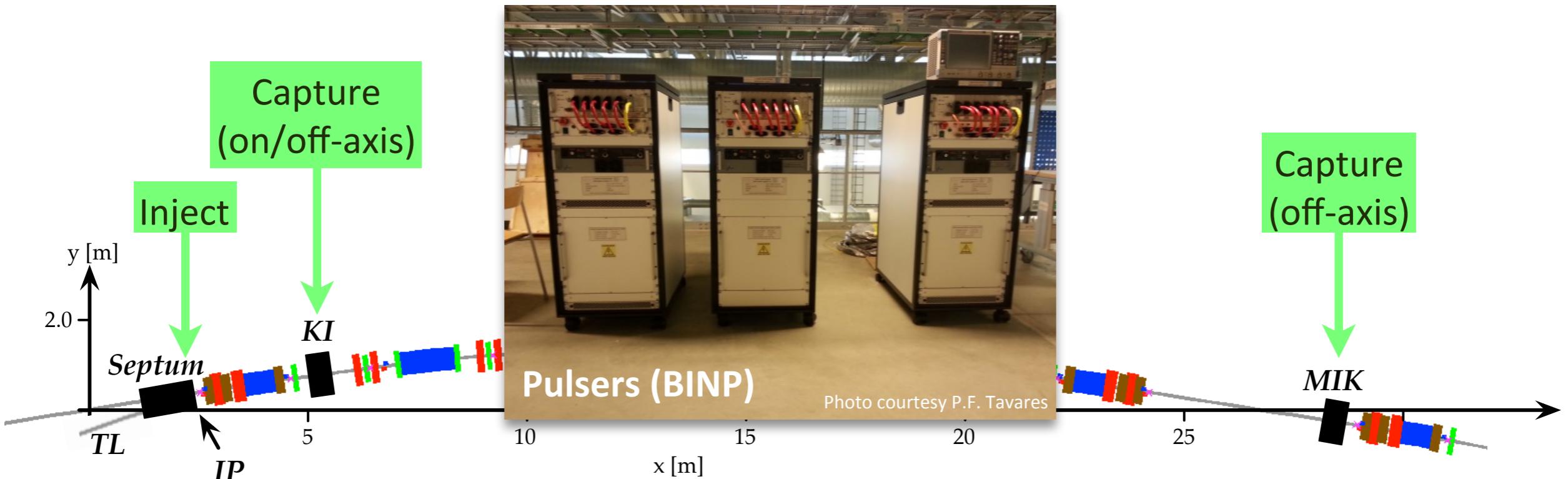
NIM-A 693, 117, 2012

- Instead, for commissioning use single dipole kicker (KI)



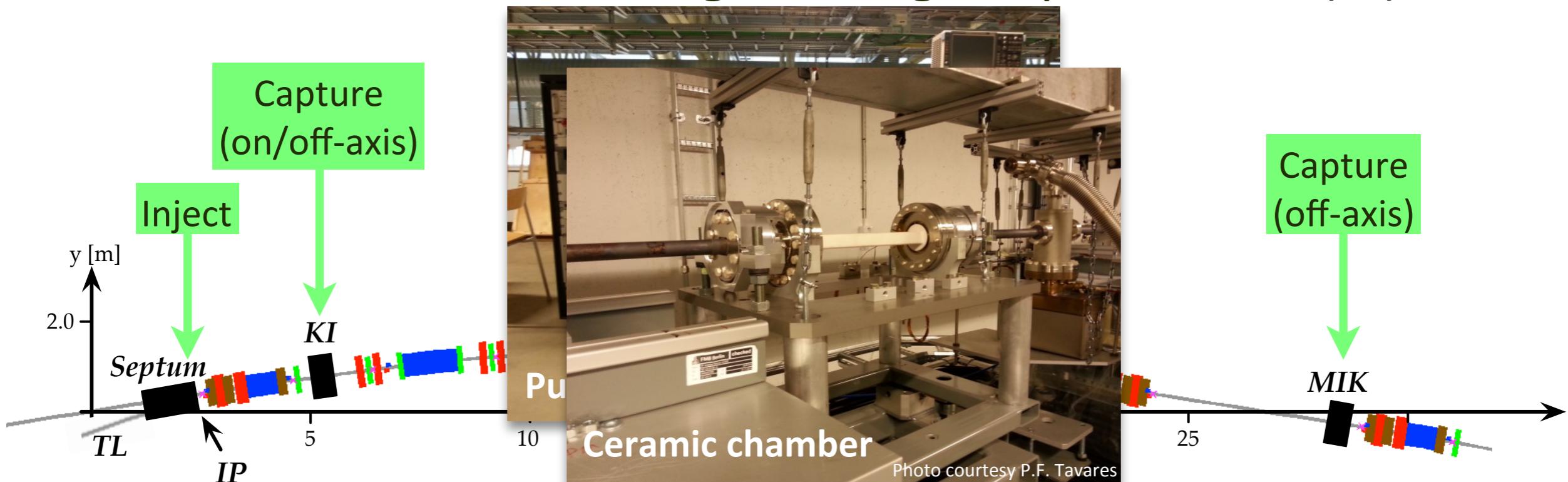
Linac & Injection (cont.)

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Linac & Injection (cont.)

- Nonlinear kicker (MIK) should enable transparent top-up injection during user shifts PRST-AB 15, 050705 (2012)
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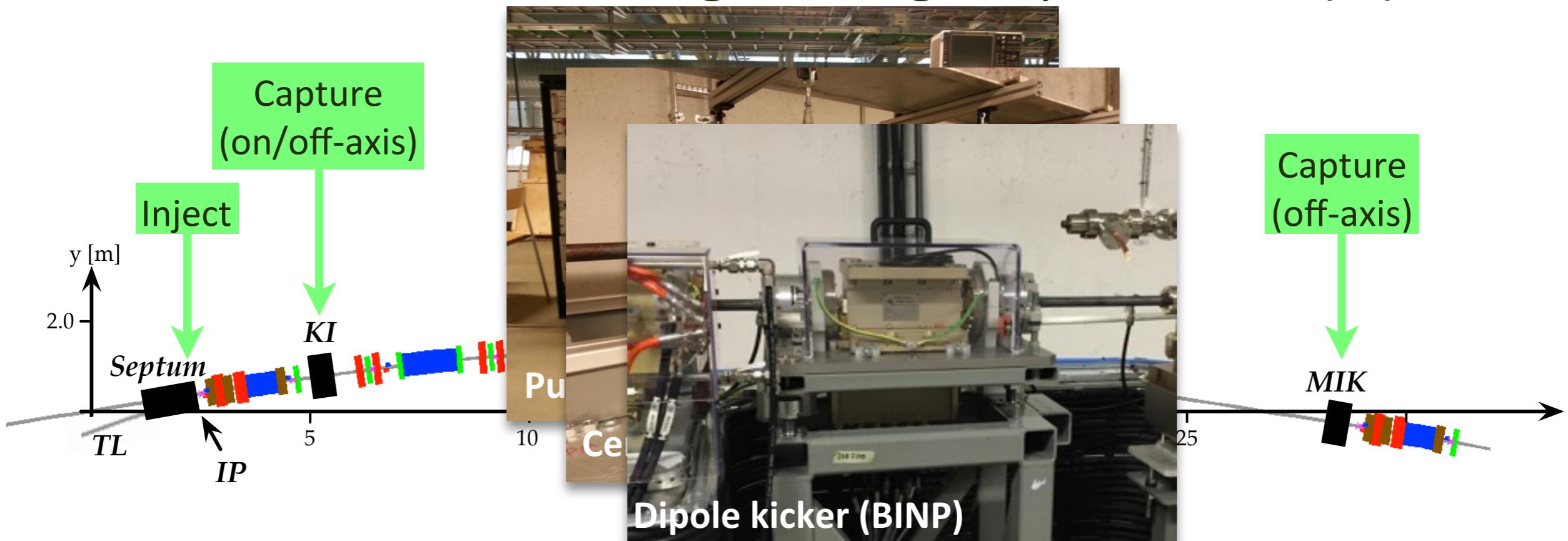


Linac & Injection (cont.)

- Nonlinear kicker (MIK) should enable transparent top-up injection during user shifts
- But tricky to commission (kick scales $\approx x^3$)
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PRST-AB 15, 050705 (2012)

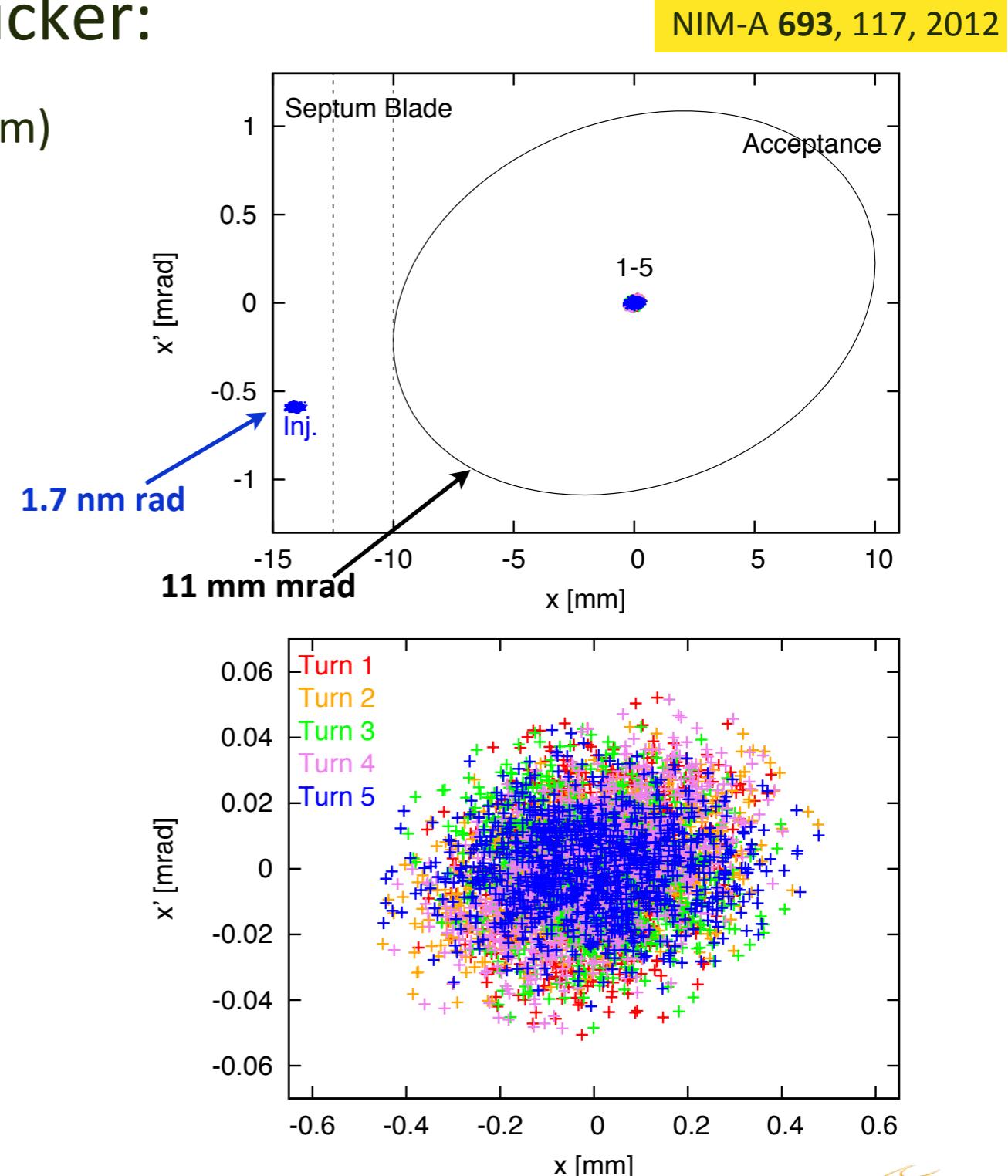
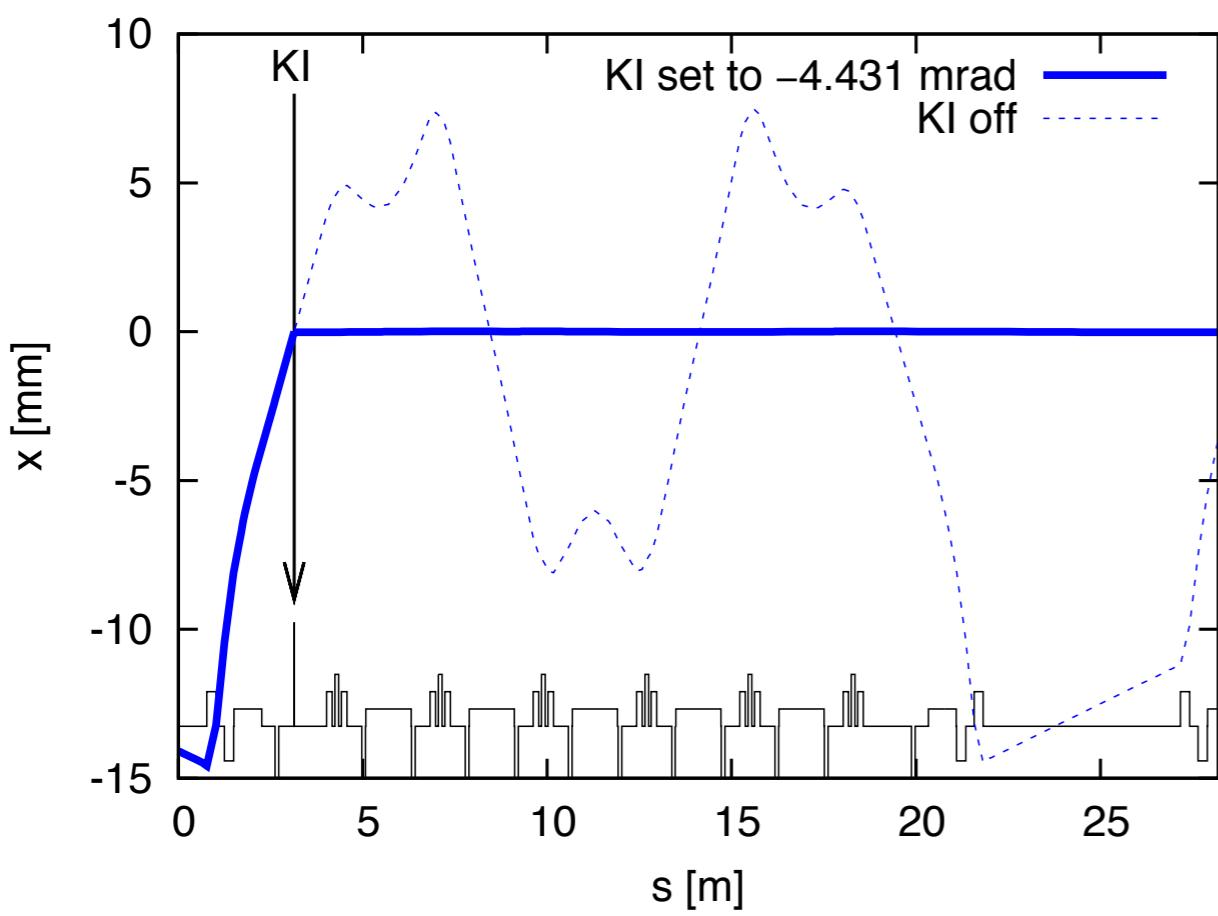
NIM-A 693, 117, 2012



Linac & Injection (cont.)

- Injection with a single dipole kicker:

- on-axis injection (-0.6 mrad at septum)

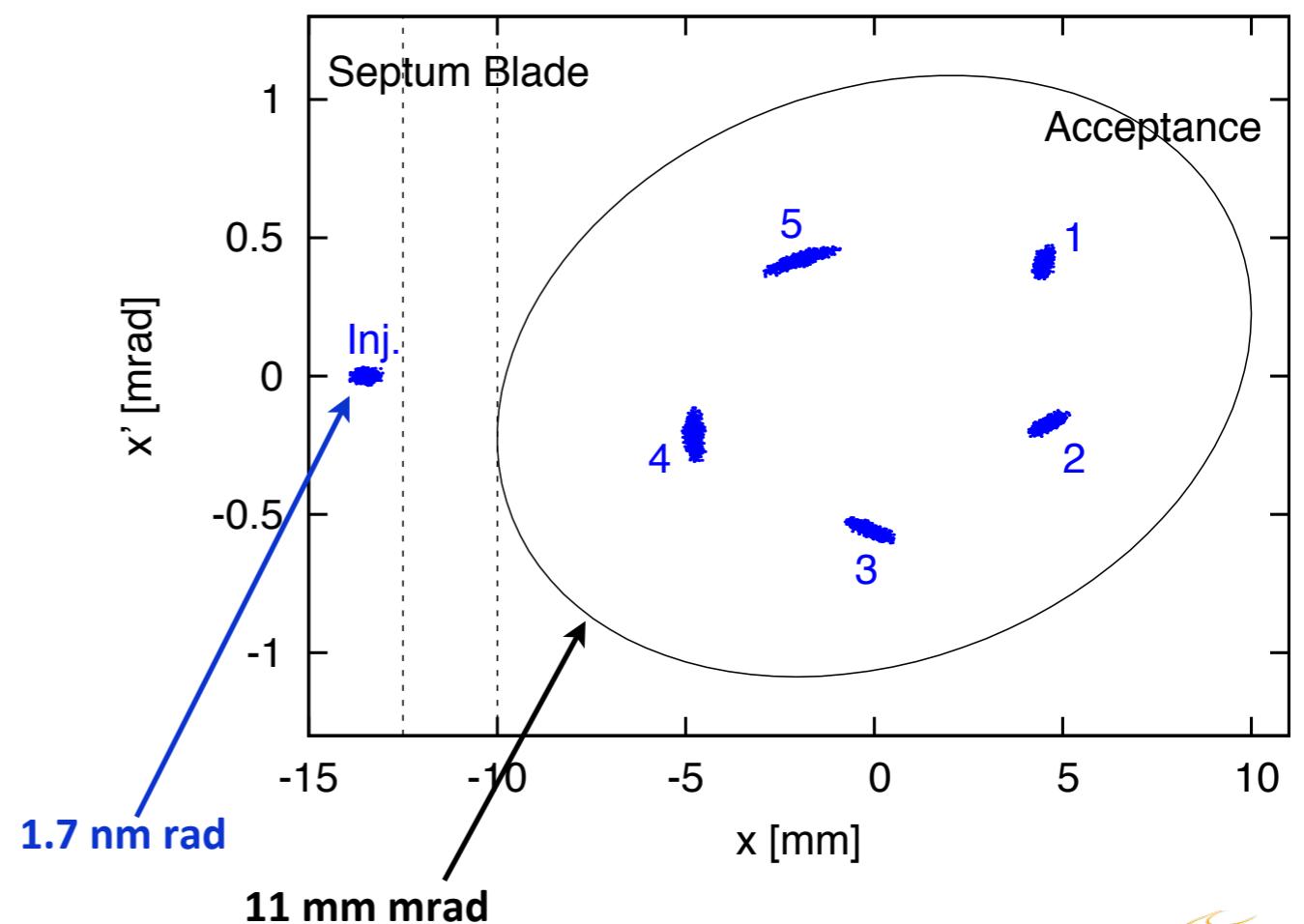
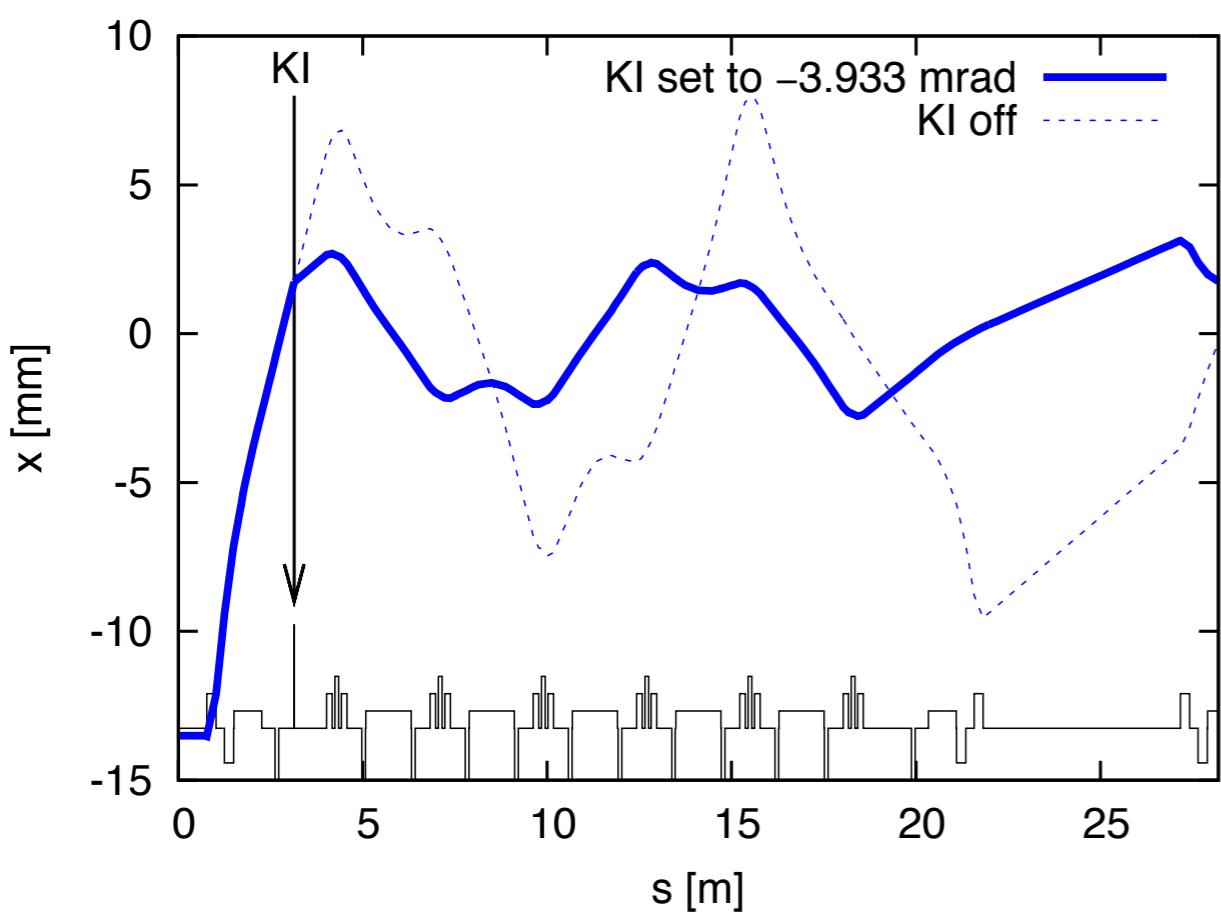


Linac & Injection (cont.)

- Injection with a single dipole kicker:

NIM-A 693, 117, 2012

- on-axis injection (-0.6 mrad at septum)
- off-axis injection

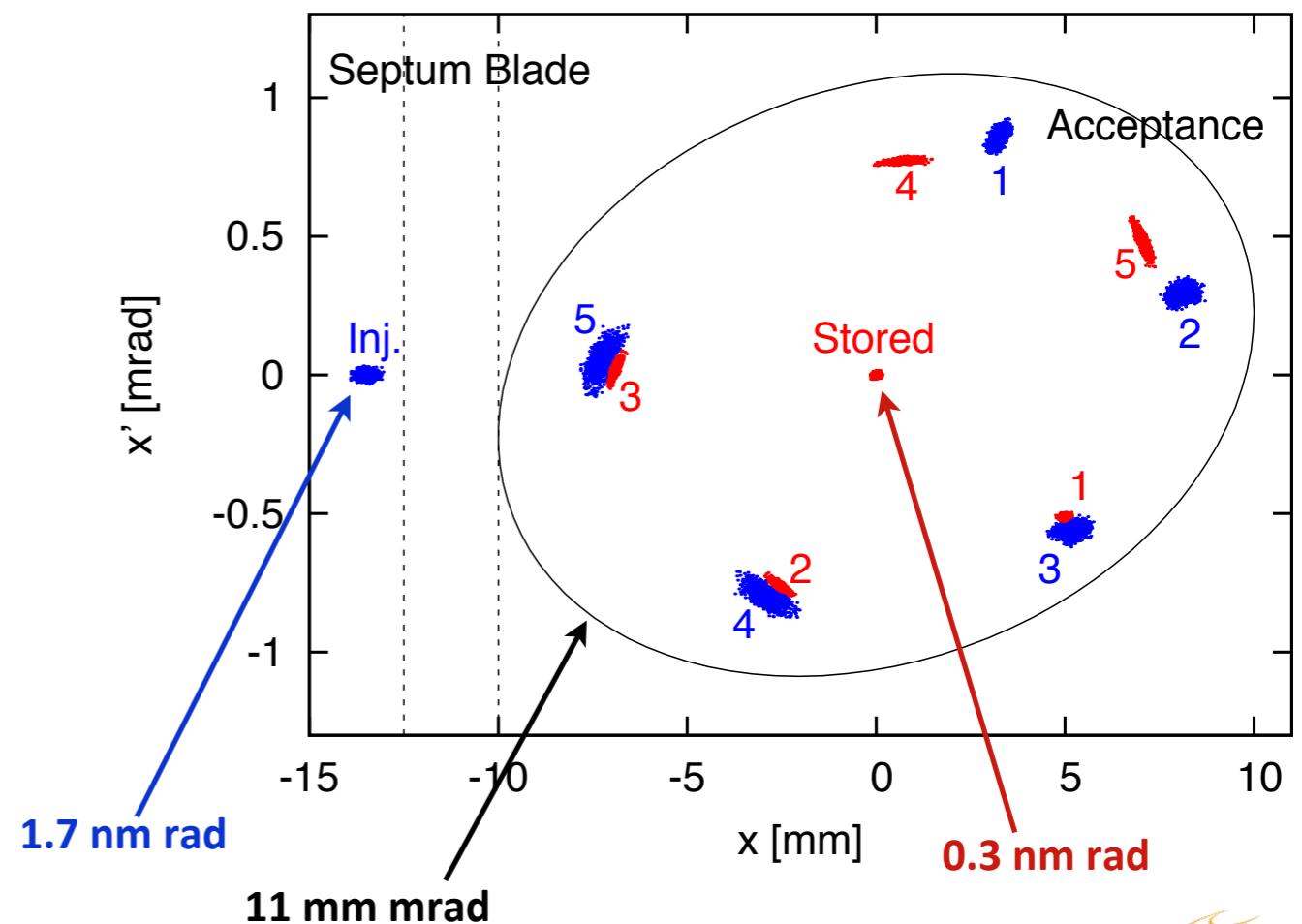
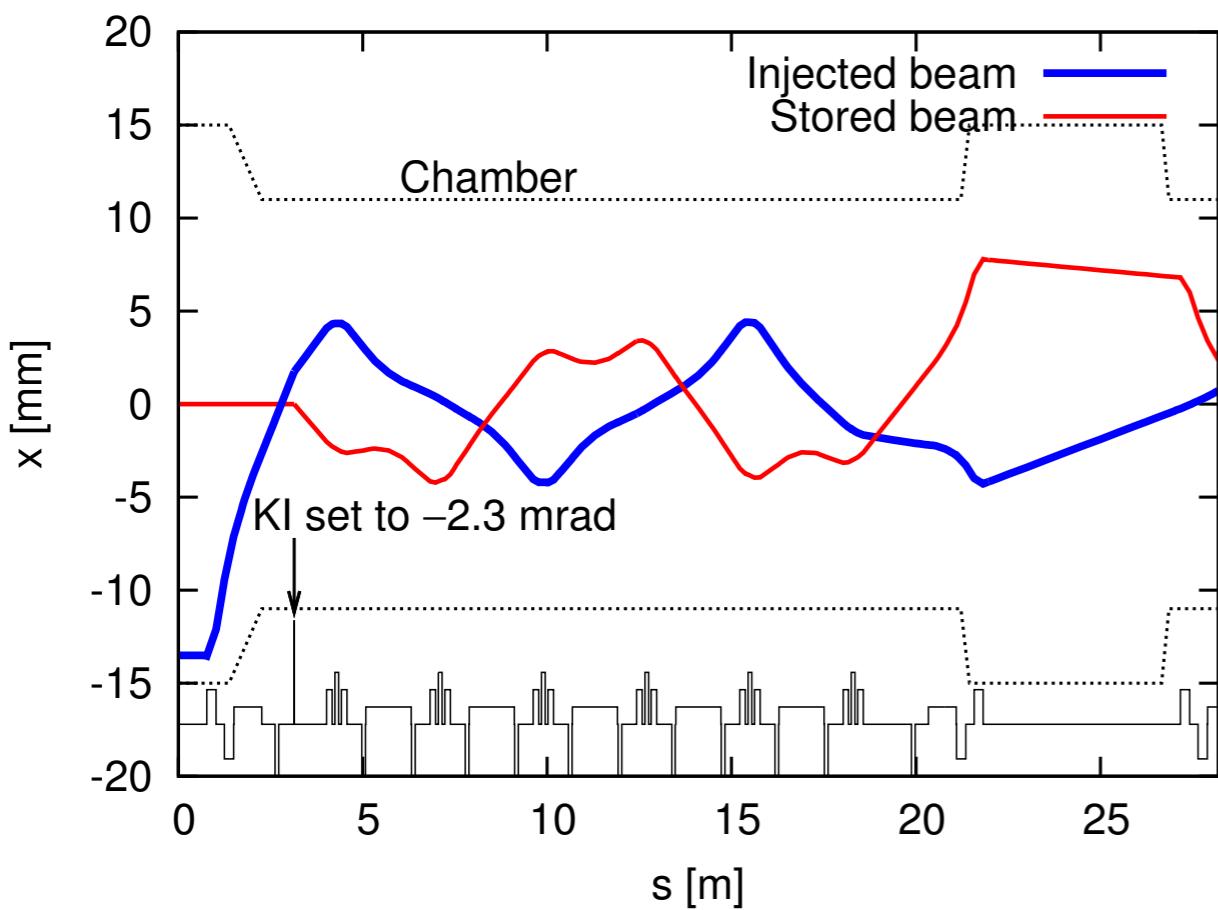


Linac & Injection (cont.)

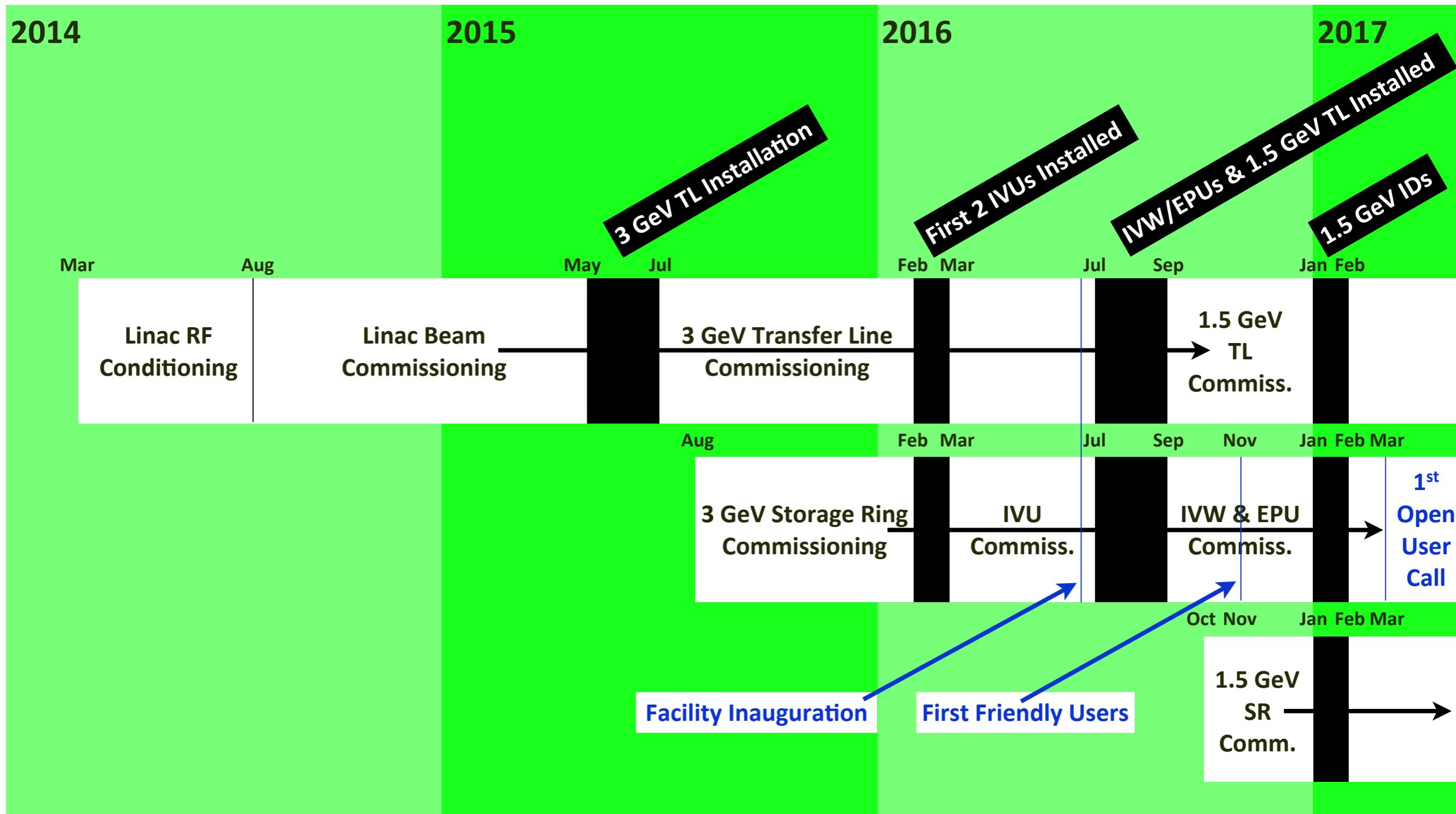
- Injection with a single dipole kicker:

NIM-A 693, 117, 2012

- on-axis injection (-0.6 mrad at septum)
- off-axis injection
- and allows for accumulation

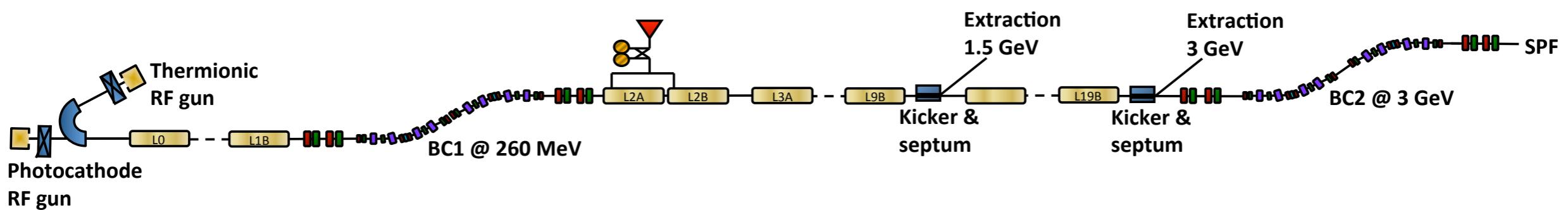


Commissioning Timeline



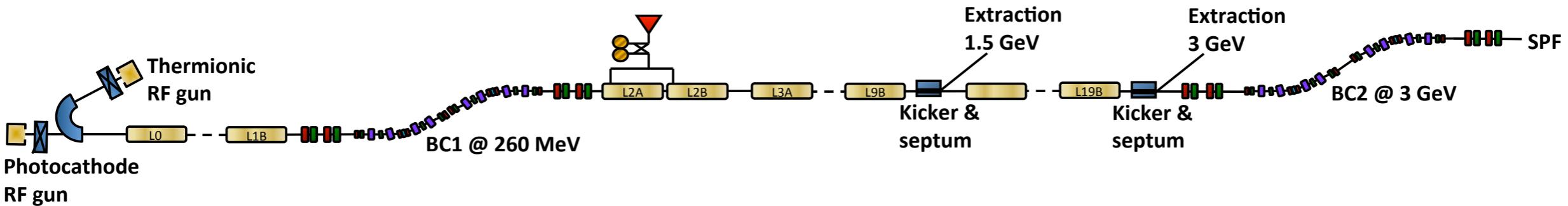
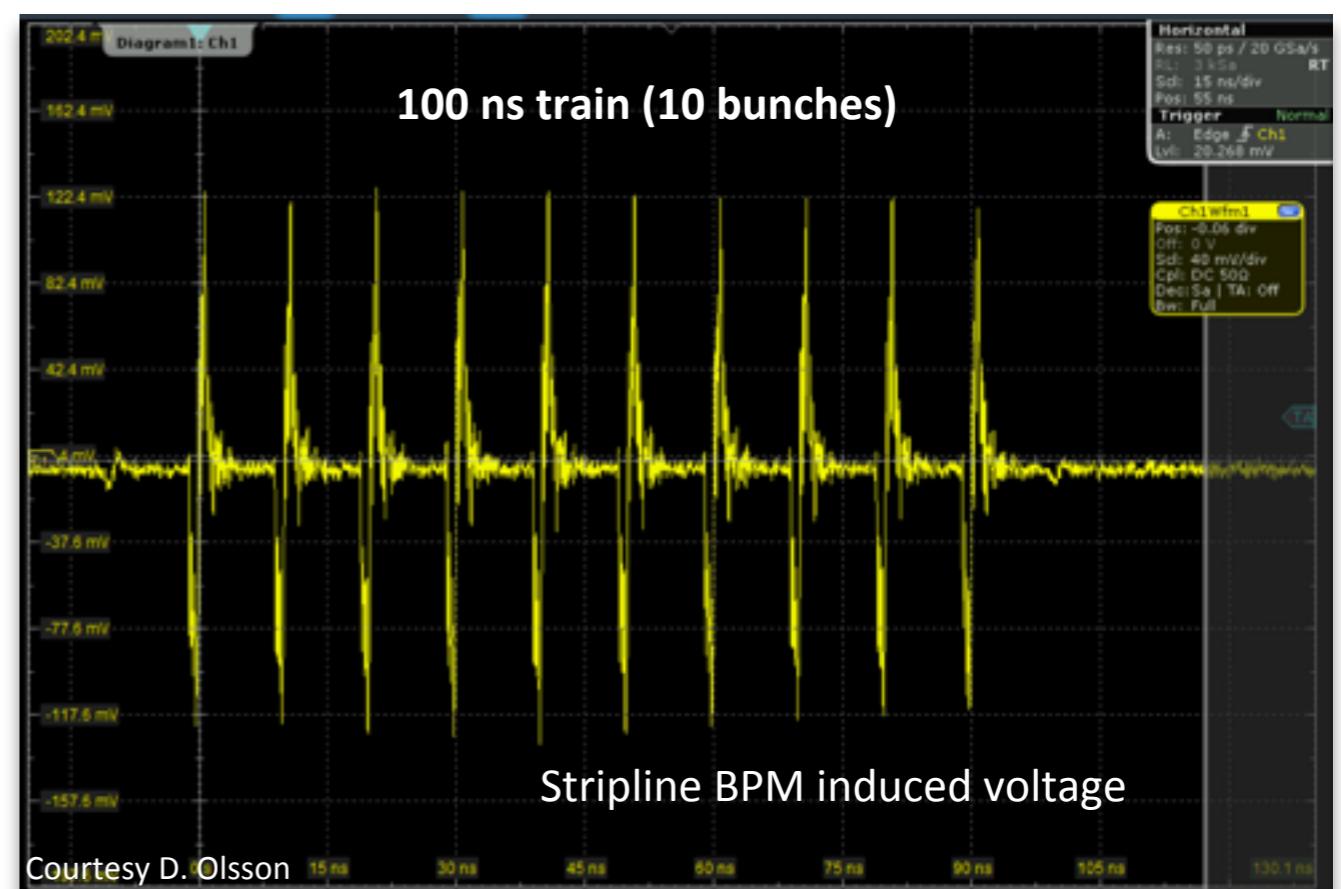
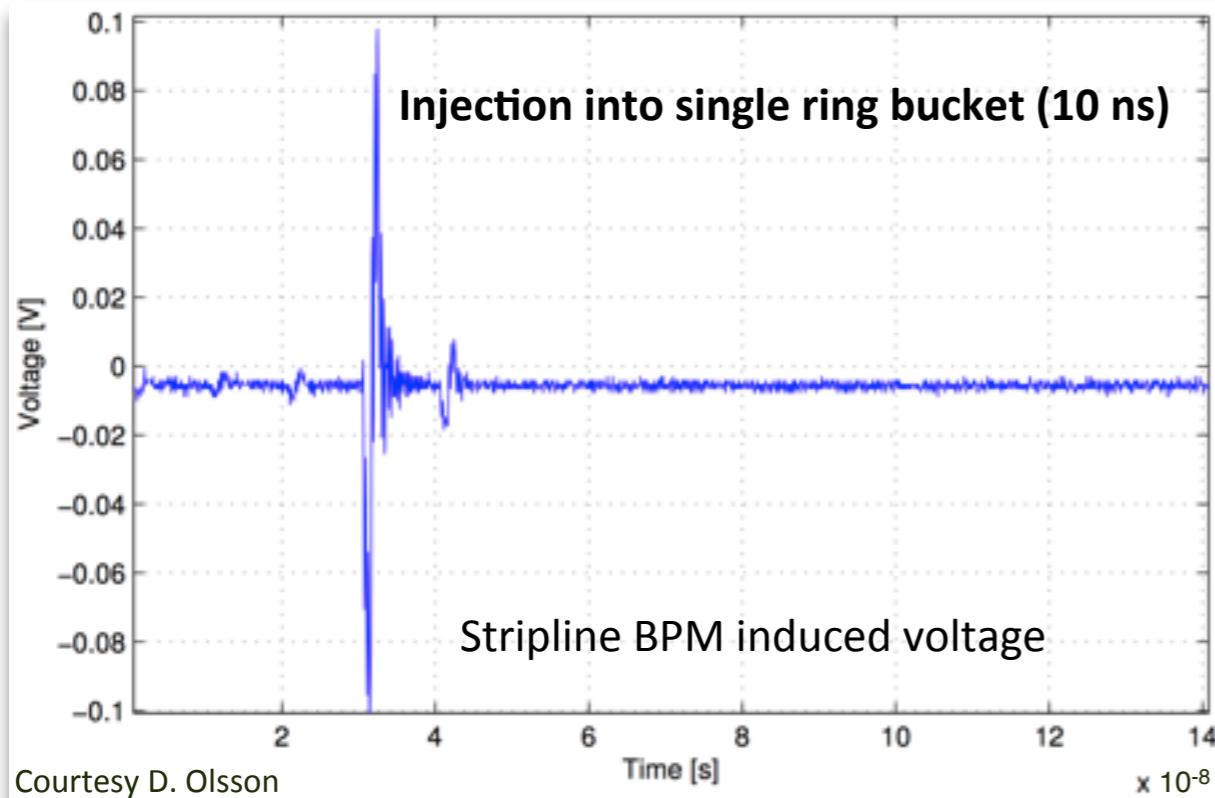
Linac Commissioning Summary

- Linac beam commissioning started August 2014
- Eventually reached 3.2 GeV in BC2
 - $\approx 0.8 \text{ nC}$ in 100 ns train delivered at 1 Hz (corresponds to $\approx 0.5 \text{ mA}$ in SR)
 - $\approx 7 \text{ mm mrad}$ delivered in vertical plane (chopper sweep plane)
 - roughly on-crest phasing of all linacs $\rightarrow \pm 0.3\%$ energy spread



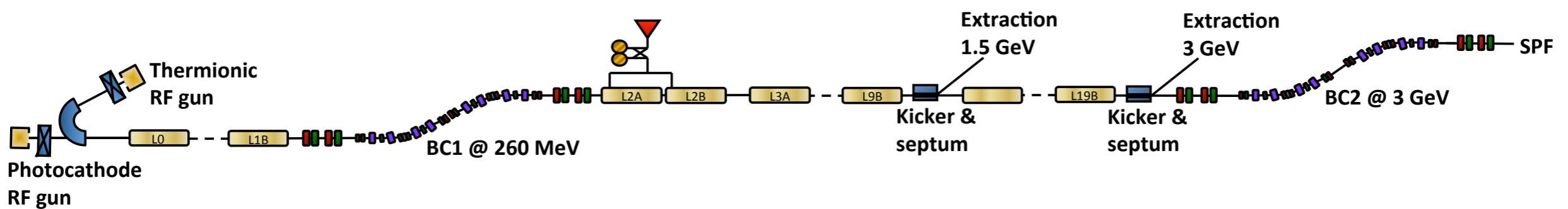
Linac Commissioning Summary (cont.)

- 500 MHz and 100 MHz bunch structures delivered
- Injection demonstrated in trains and single-bunch



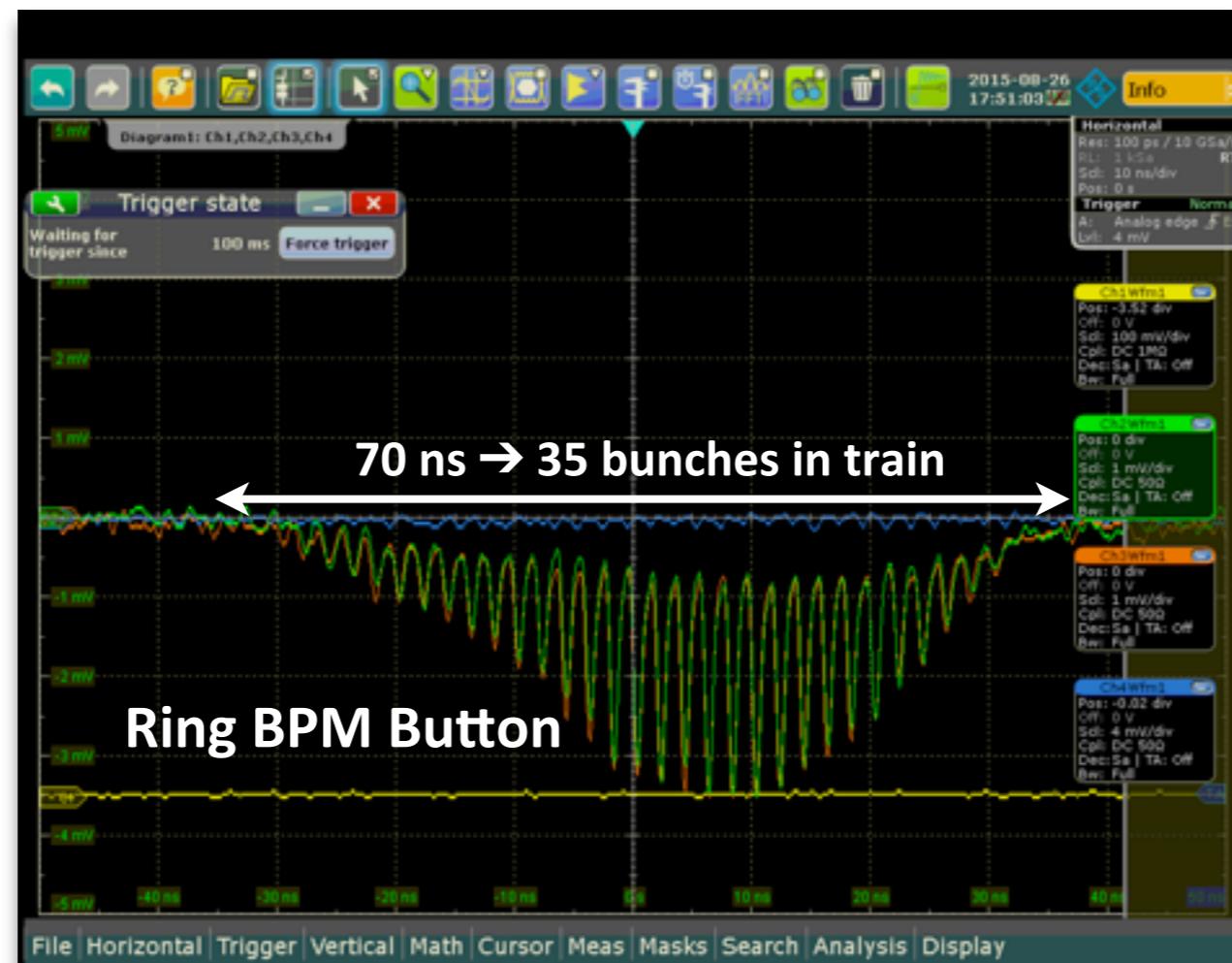
Linac Commissioning Summary (cont.)

- Linac went into shutdown at end of April 2015 for transfer line installations & last phase of exp. hall construction
- Linac restarted Aug 3, 2015



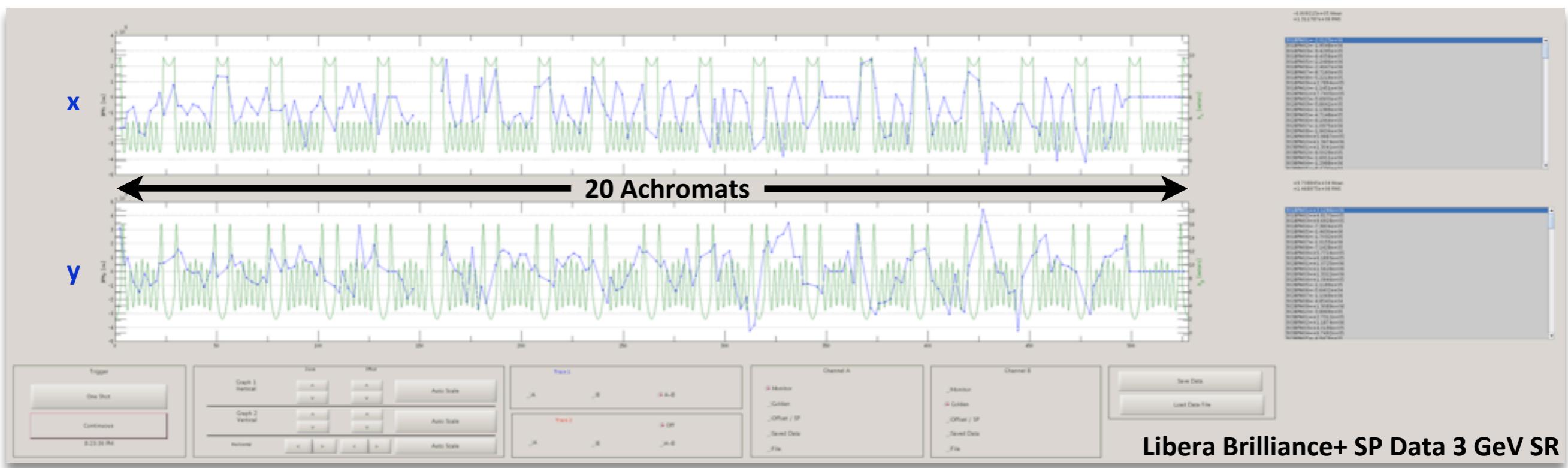
3 GeV Storage Ring Commissioning

- First beam into full 3 GeV transfer line (TL) on Aug 10
- TL optics fixed, successful injection into 3 GeV SR on Aug 19



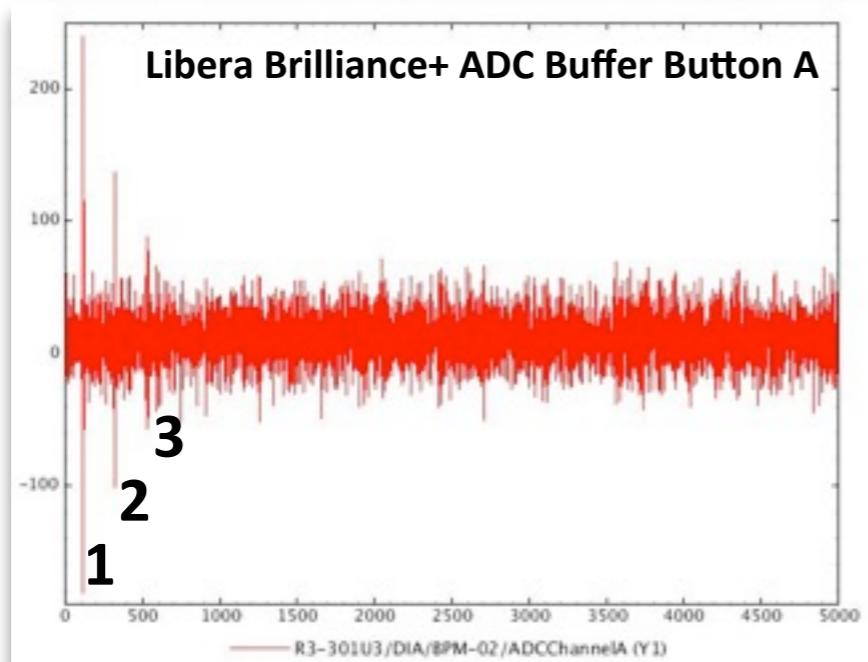
3 GeV Storage Ring Commissioning (cont.)

- Aug 25, 10pm: reached first full turn without exciting a single corrector & all magnets at nominal optics for 3.0 GeV
- Without sextupoles & octupoles lost beam in straight 11 (while all correctors set to zero); vertical orbit substantially reduced with focusing from sextupoles & octupoles



3 GeV Storage Ring Commissioning (cont.)

- Aug 25, 10pm: reached first full turn without exciting a single corrector & all magnets at nominal optics for 3.0 GeV
- Without sextupoles & octupoles lost beam in straight 11 (while all correctors set to zero); vertical orbit substantially reduced with focusing from sextupoles & octupoles
- After a few minutes of manual corrector adjustments and optics tweaking (mainly in TL and end of linac) recorded 3 passages

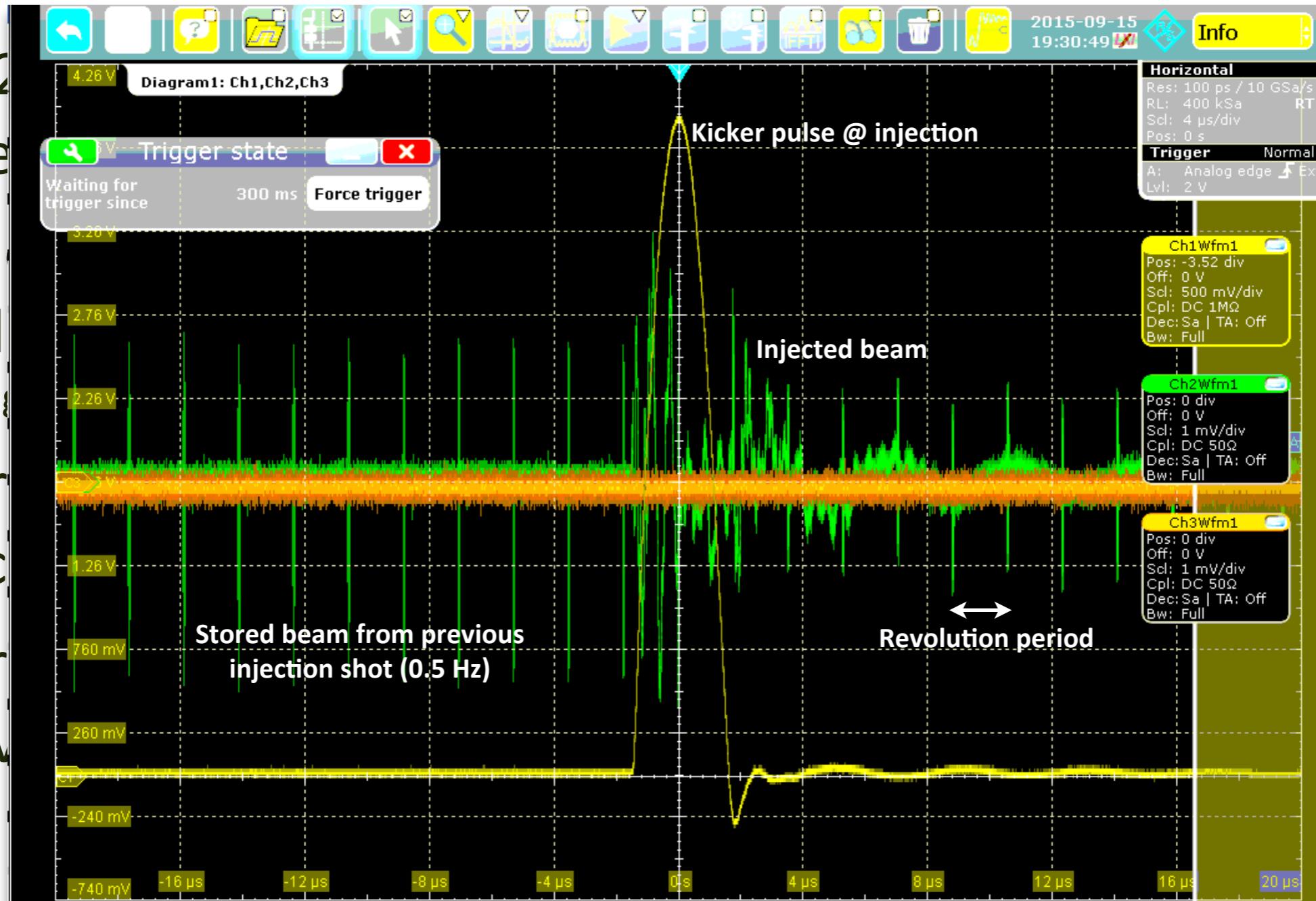


3 GeV Storage Ring Commissioning (cont.)

- Aug 25, 10pm: reached first full turn without exciting a single corrector & all magnets at nominal optics for 3.0 GeV
- Without sextupoles & octupoles lost beam in straight 11 (while all correctors set to zero); vertical orbit substantially reduced with focusing from sextupoles & octupoles
- After a few minutes of manual corrector adjustments and optics tweaking (mainly in TL and end of linac) recorded 3 passages
- After RF conditioning (3 cavities ready for beam @ 15-20 kW) and various other fixes...

3 GeV Storage Ring Commissioning (cont.)

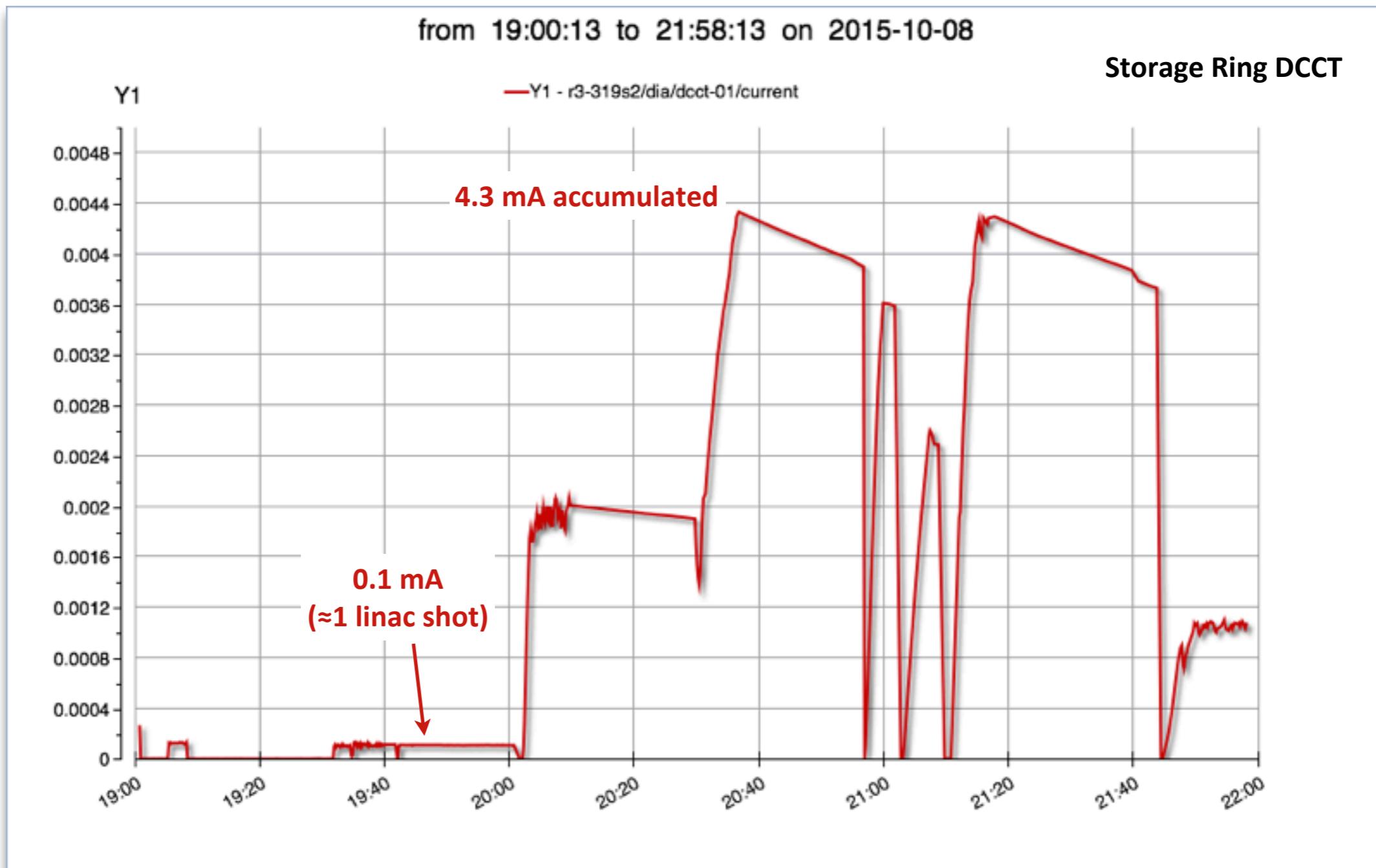
- Aug 2015: Beam current correction
- Within 10 minutes (while focusing)
- After beam optics changes
- After beam dump and vacuum



- First stored beam on Sep 15 → ≈0.1 mA (≈ 170 pC from linac)

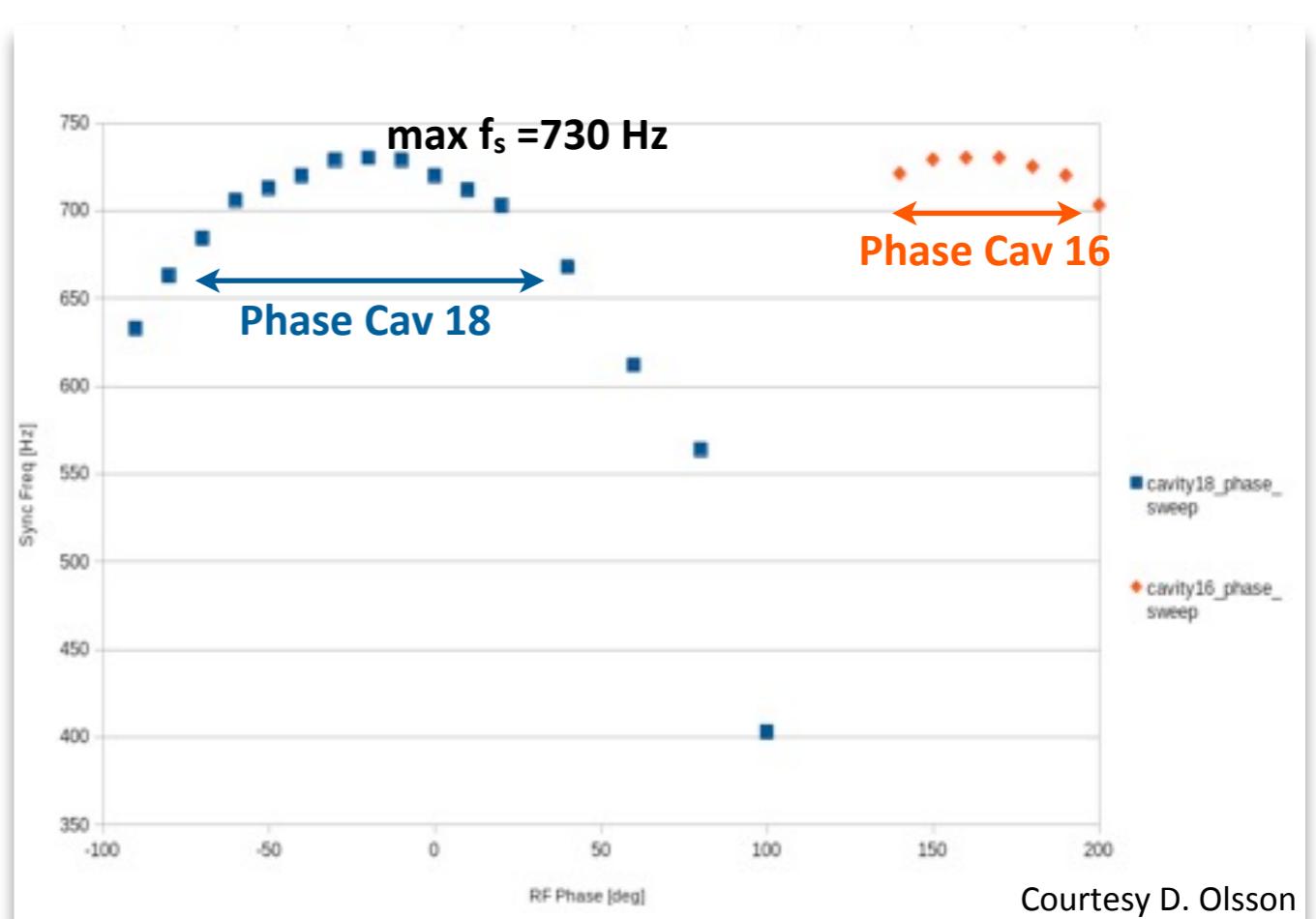
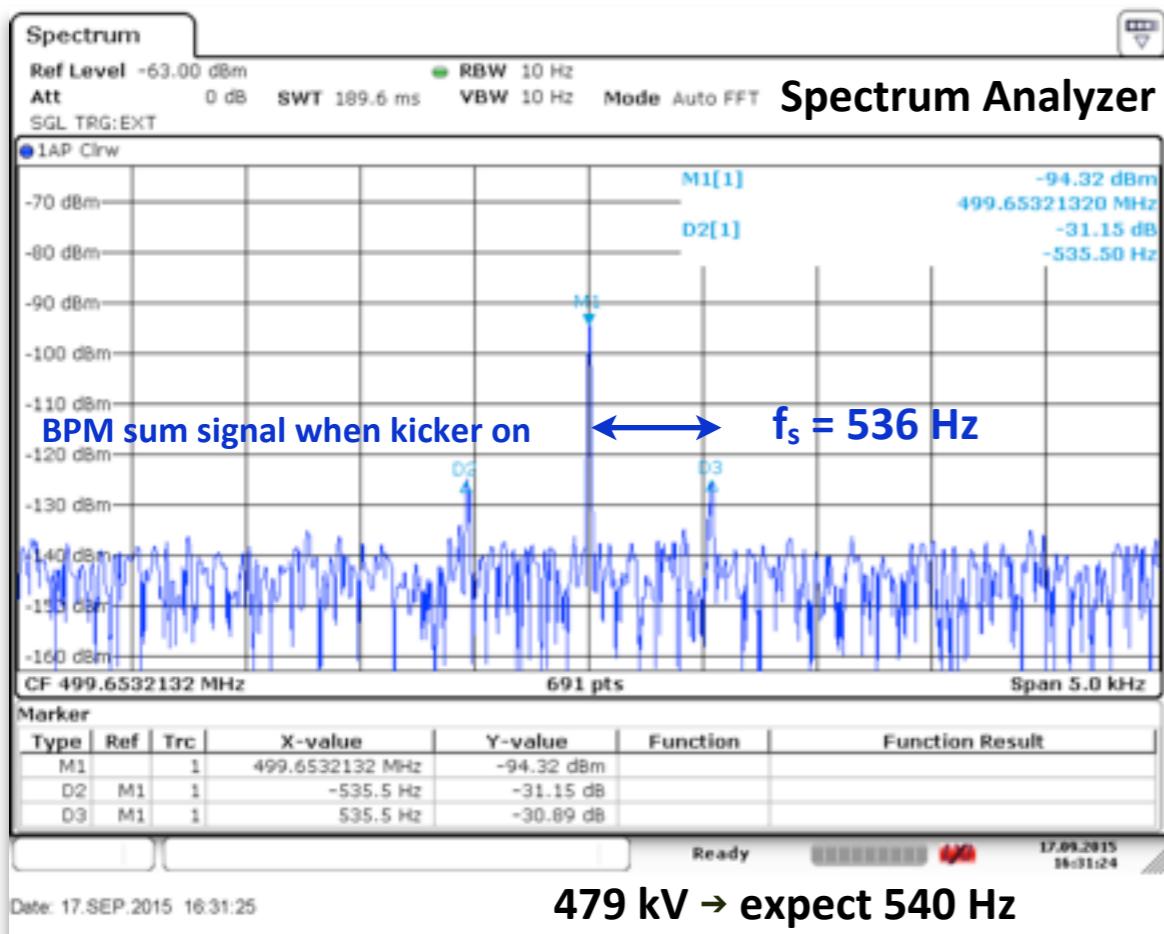
3 GeV Storage Ring Commissioning (cont.)

- First stacking observed Oct 8

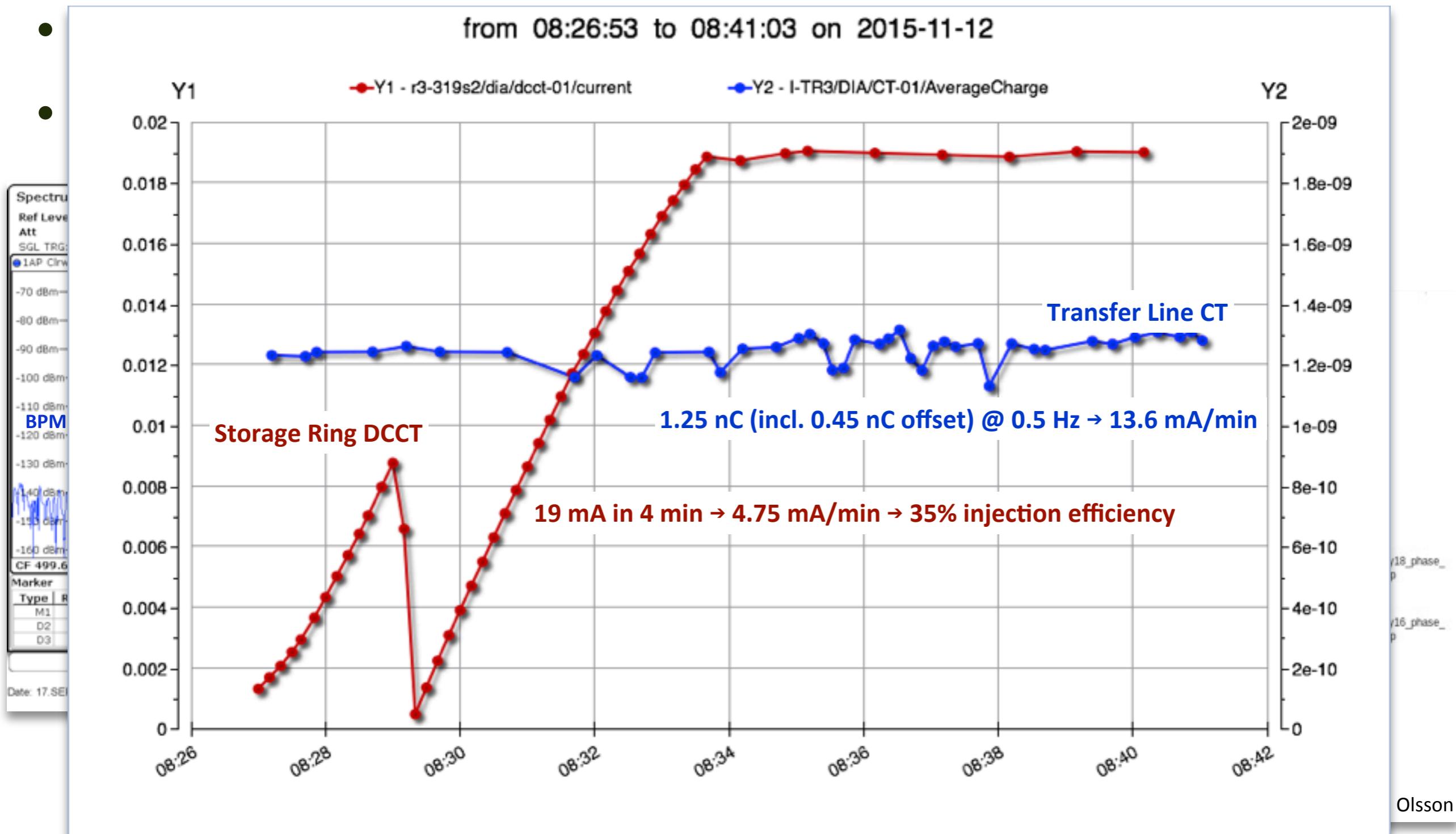


3 GeV Storage Ring Commissioning (cont.)

- First stacking observed Oct 8
- Phasing 2 ring cavities → maximize f_s and improve inj. rate

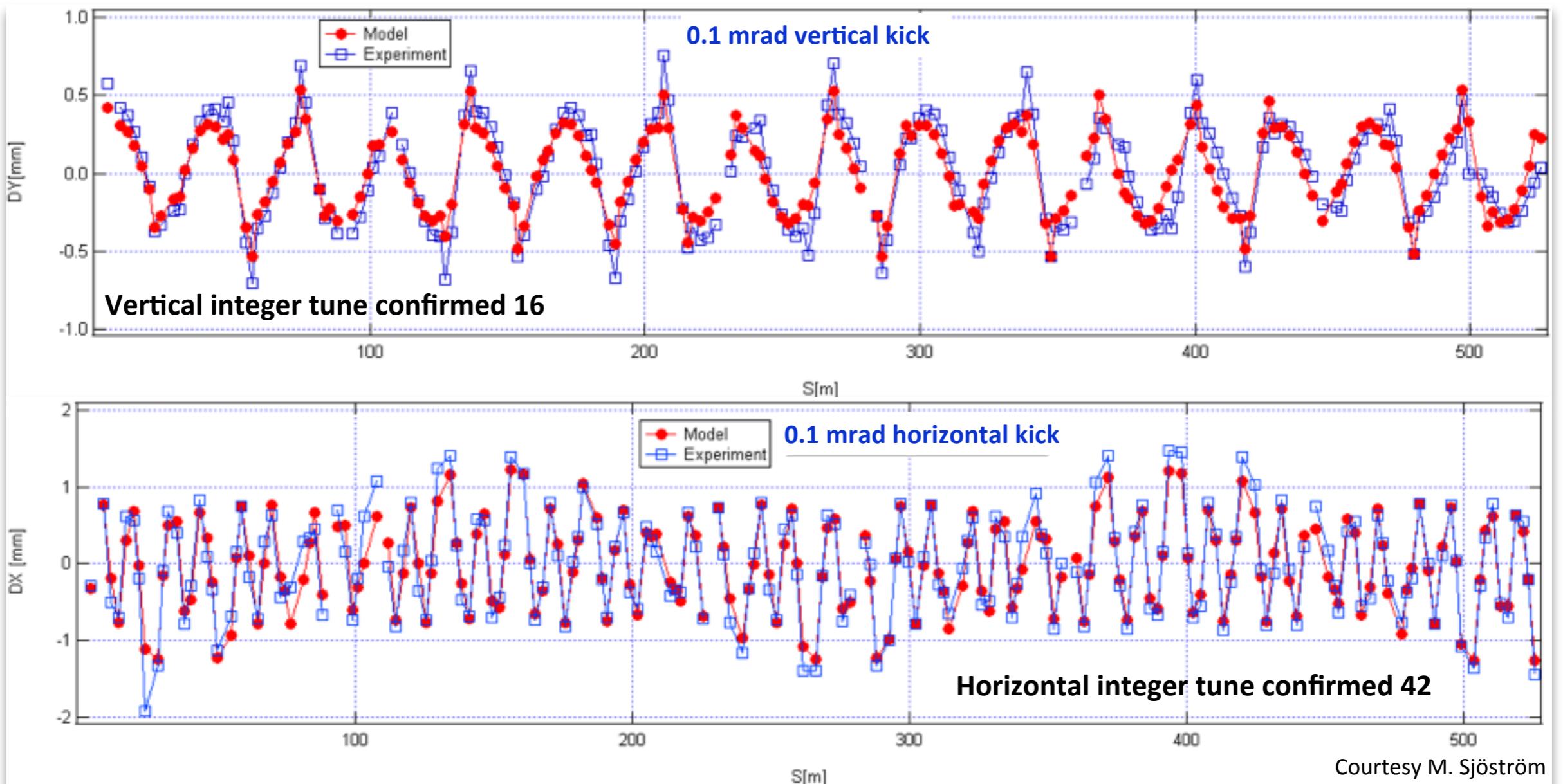


3 GeV Storage Ring Commissioning (cont.)



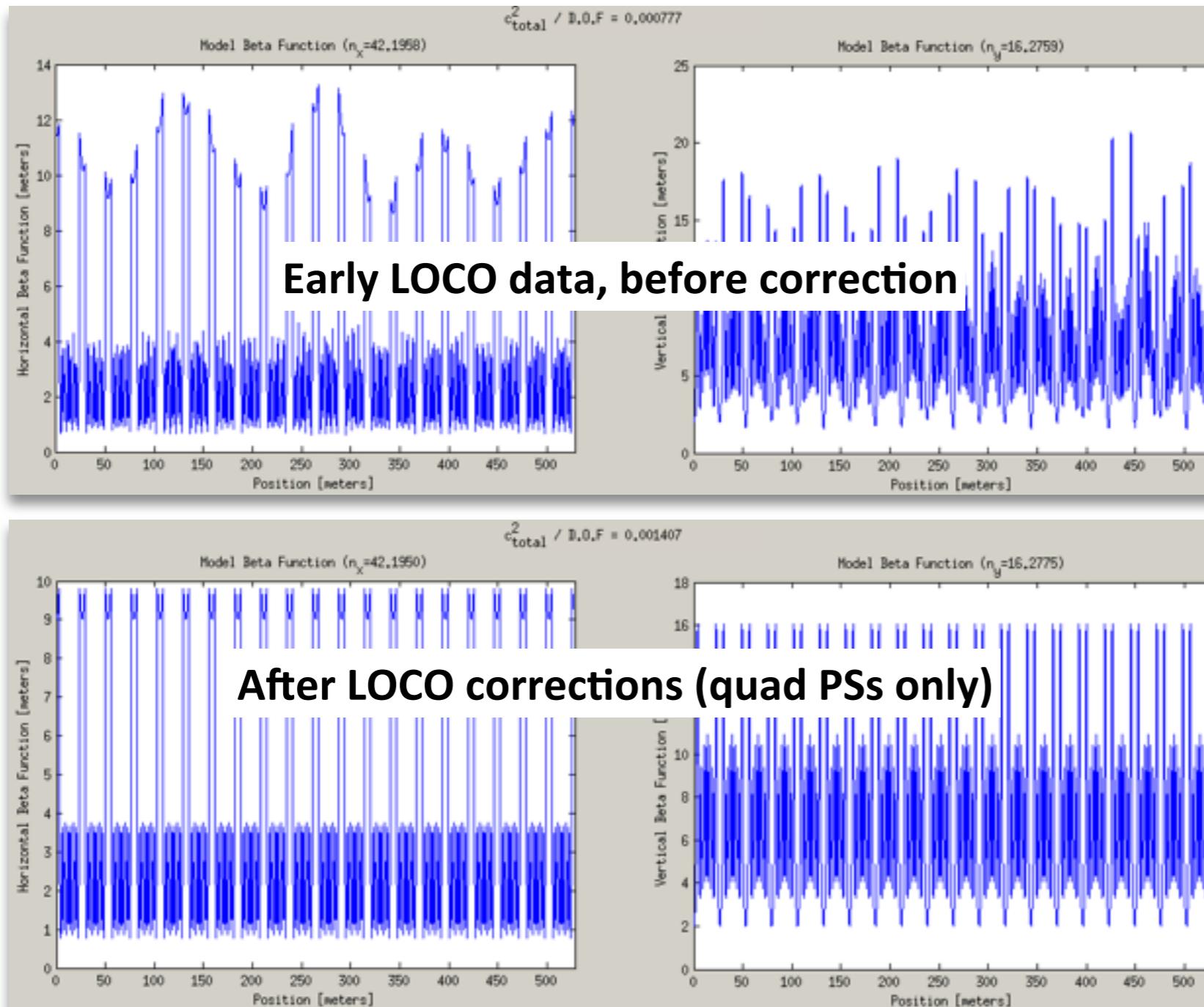
3 GeV Storage Ring Commissioning (cont.)

- First linear optics studies & corrections



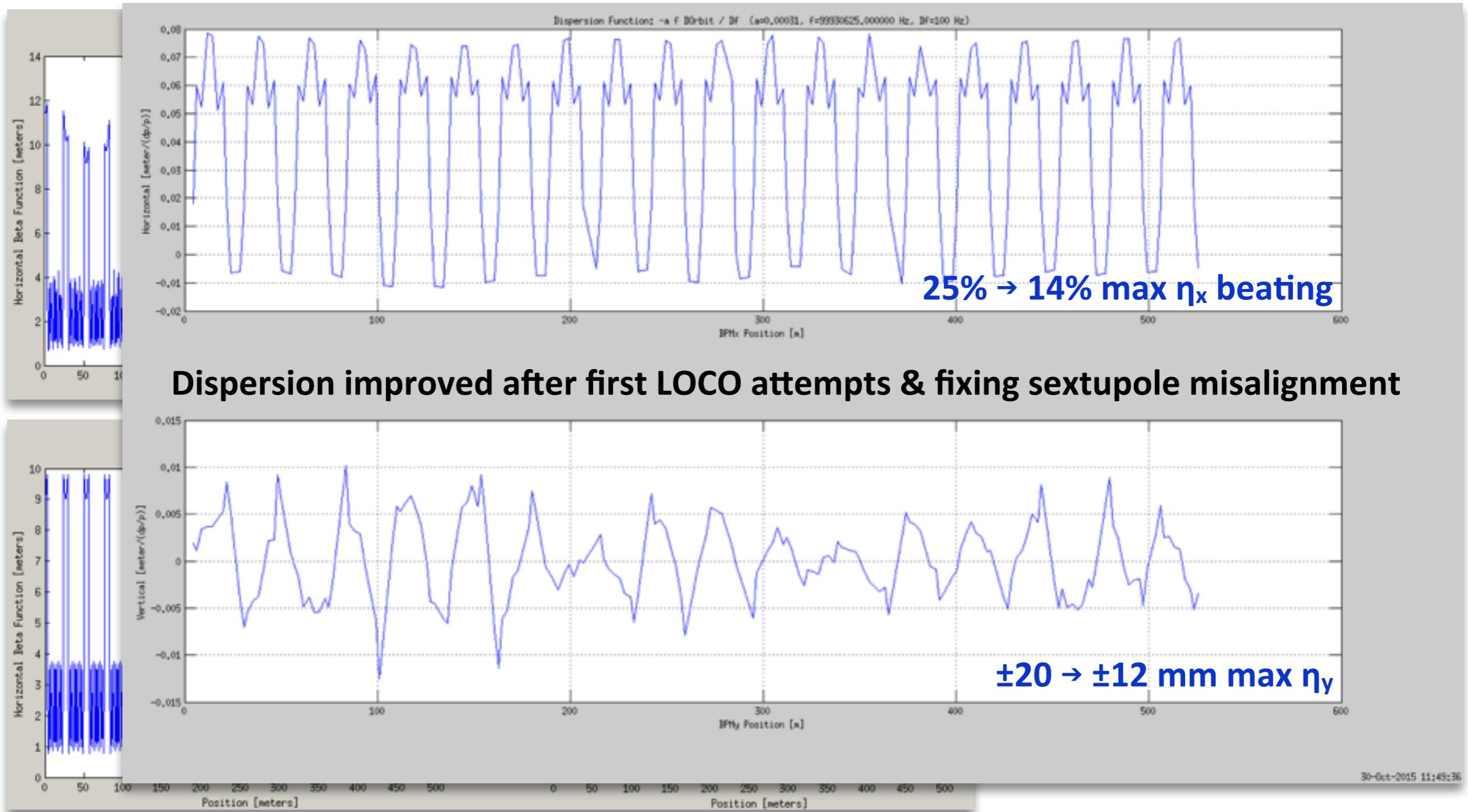
3 GeV Storage Ring Commissioning (cont.)

- First linear optics studies & corrections



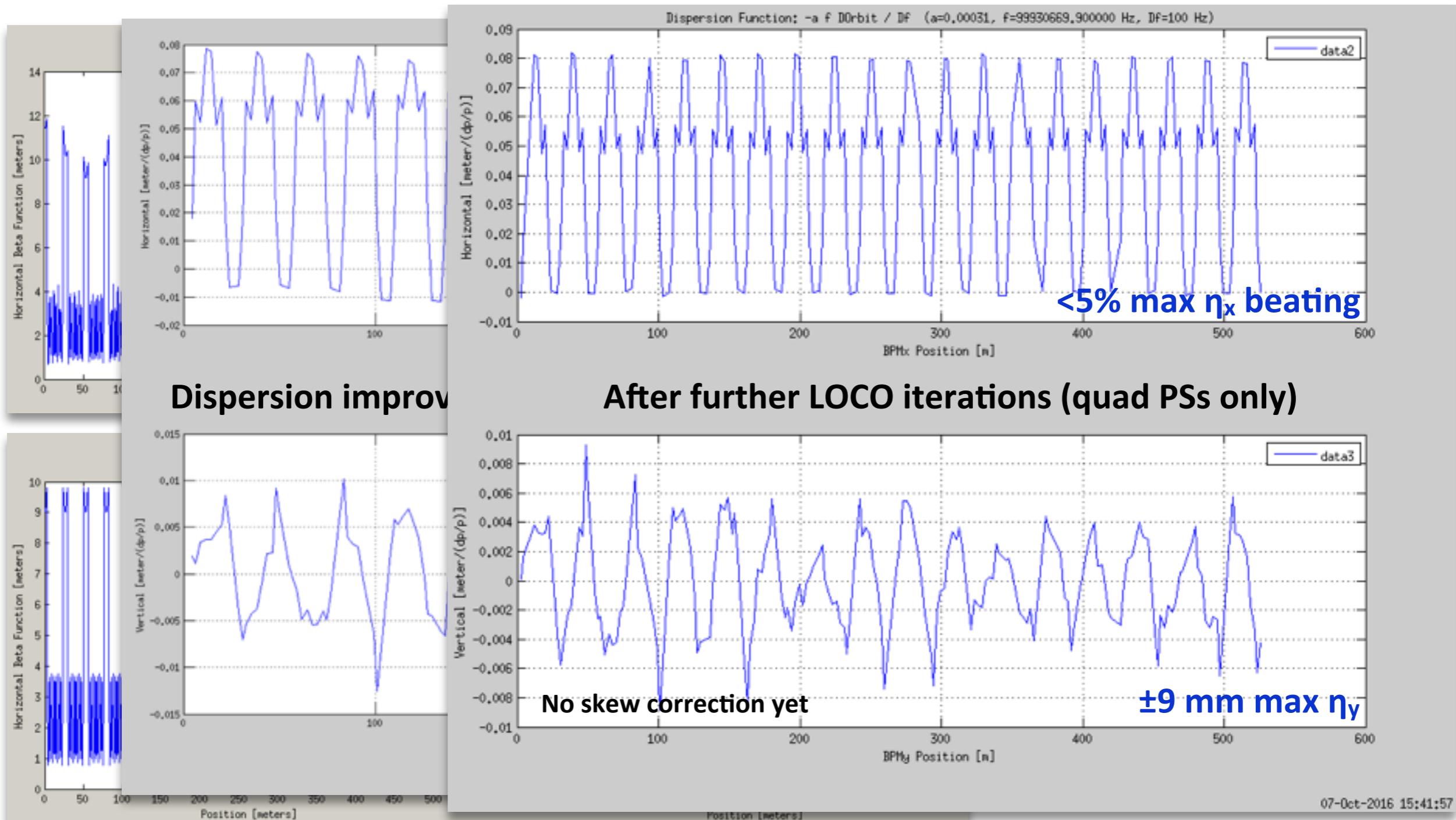
3 GeV Storage Ring Commissioning (cont.)

- First linear optics studies & corrections



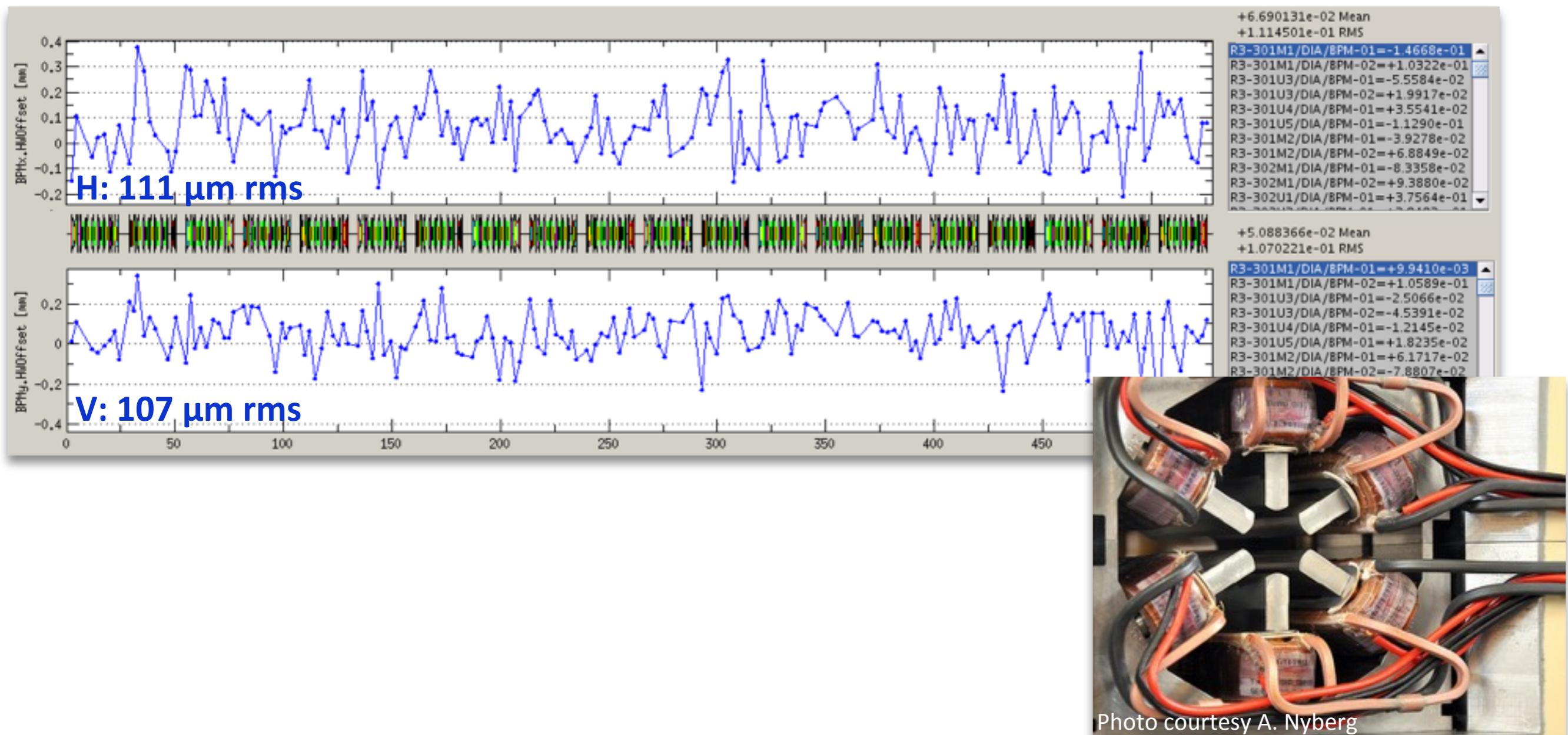
3 GeV Storage Ring Commissioning (cont.)

- First linear optics studies & corrections



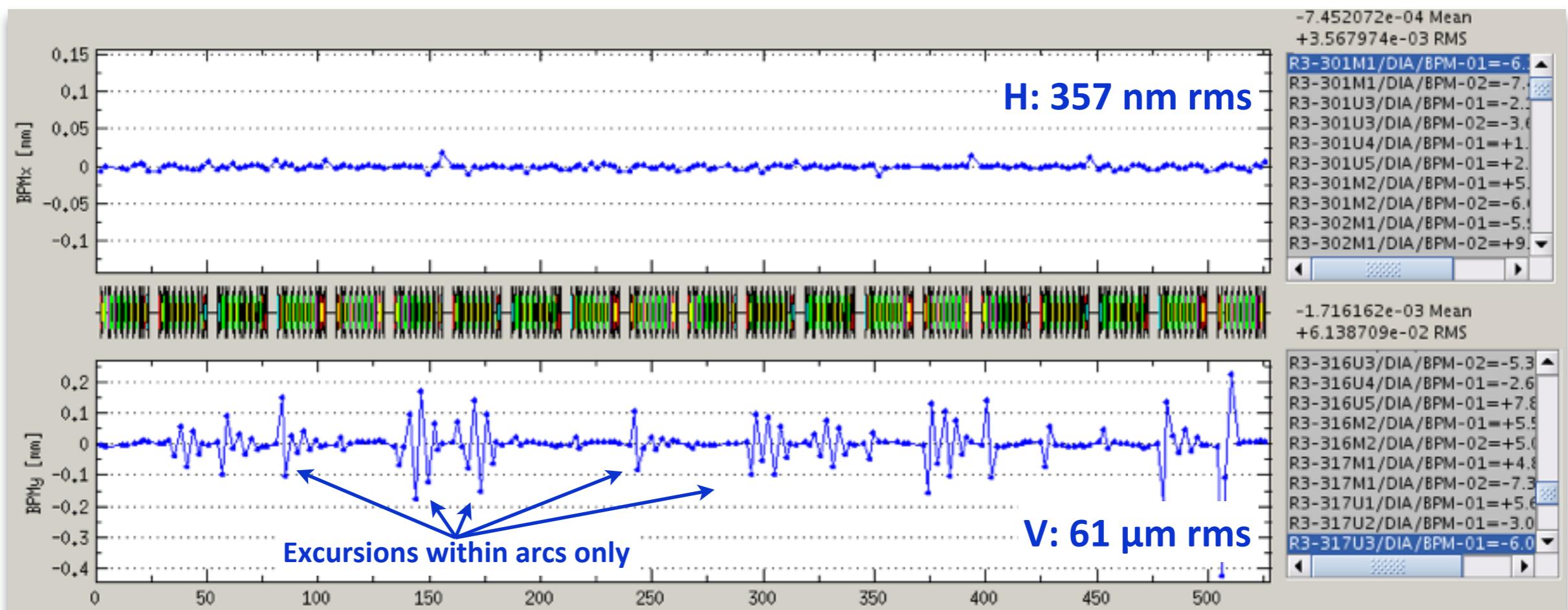
3 GeV Storage Ring Commissioning (cont.)

- First linear optics studies & corrections
- BPM offsets relative to adjacent sextupole/octupole via auxiliary coil powered as upright quad



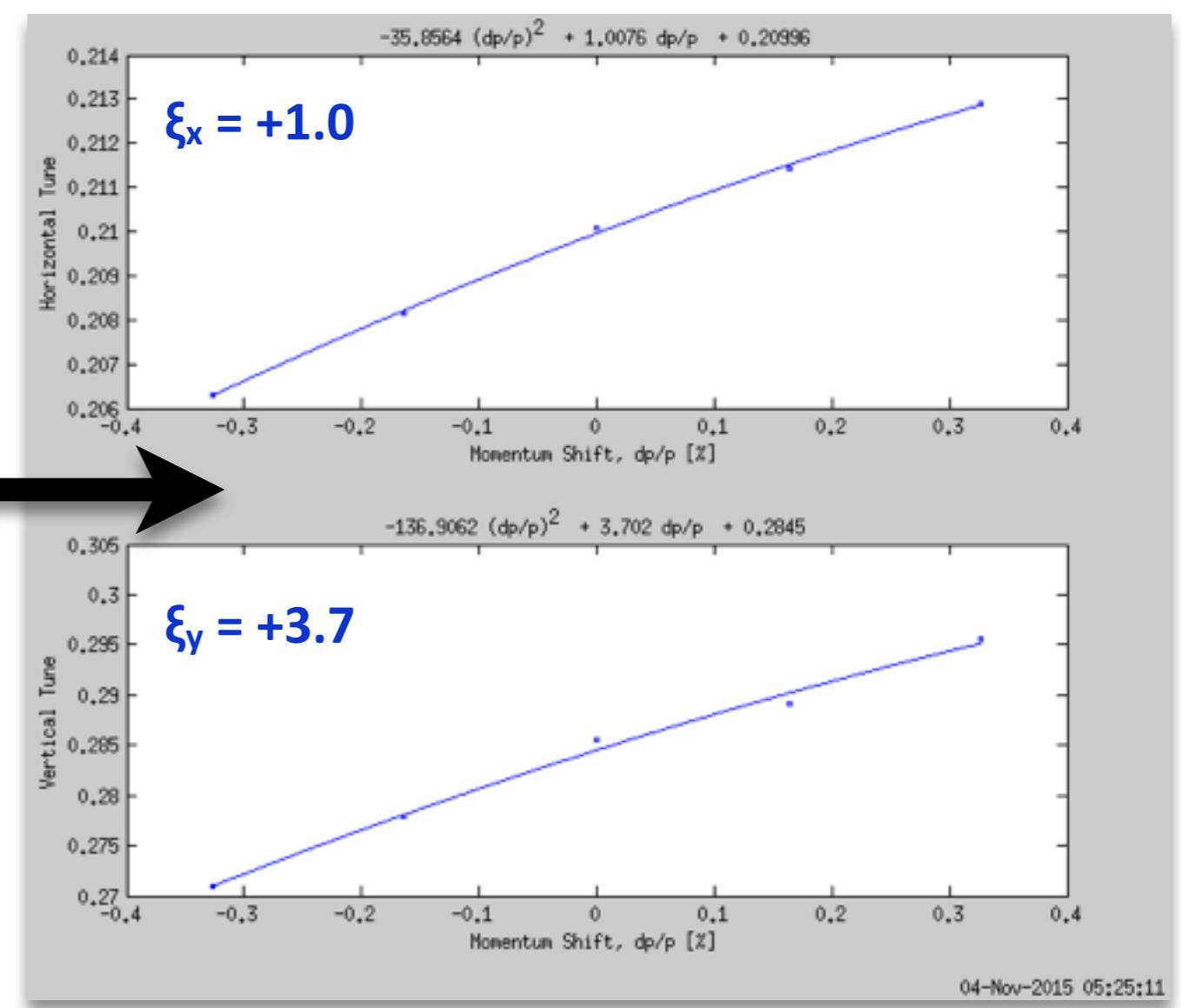
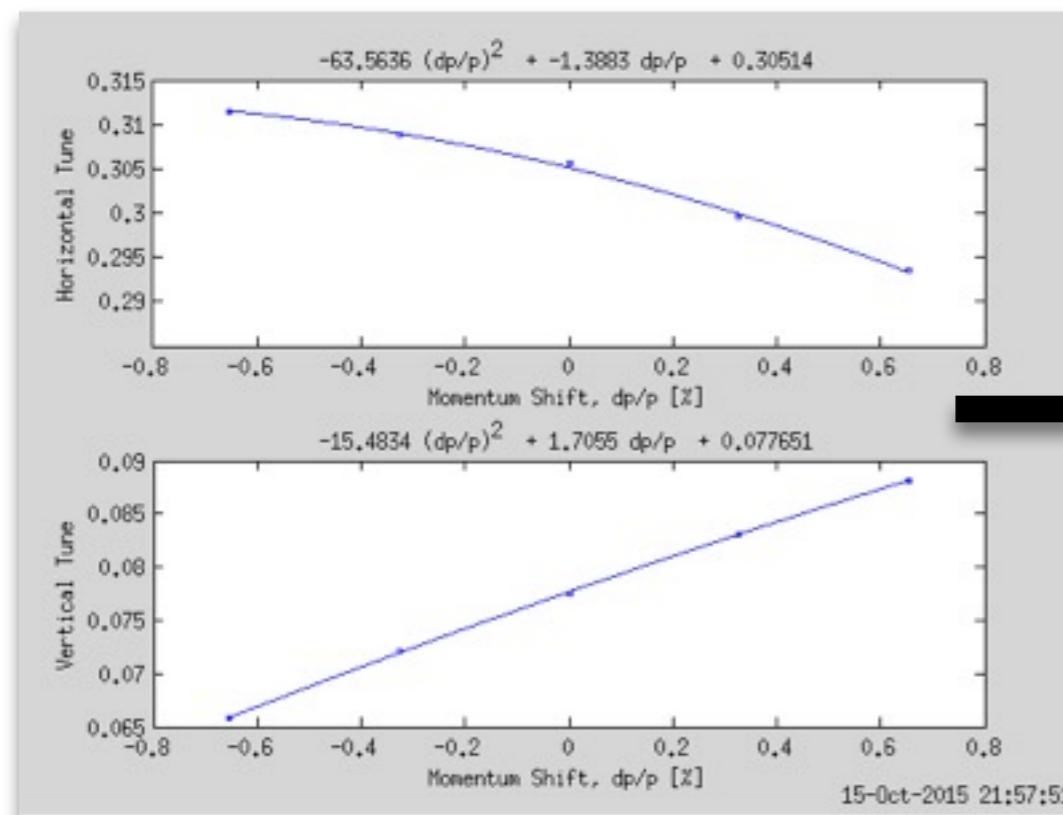
3 GeV Storage Ring Commissioning (cont.)

- First linear optics studies & corrections
- BPM offsets relative to adjacent sextupole/octupole via auxiliary coil powered as upright quad
- Orbit correction to $<1 \mu\text{m}$ rms in H; larger in V (since $N_{\text{BPM}} > N_{\text{VCM}}$)
→ apply weighting so orbit always locked down in ID straights



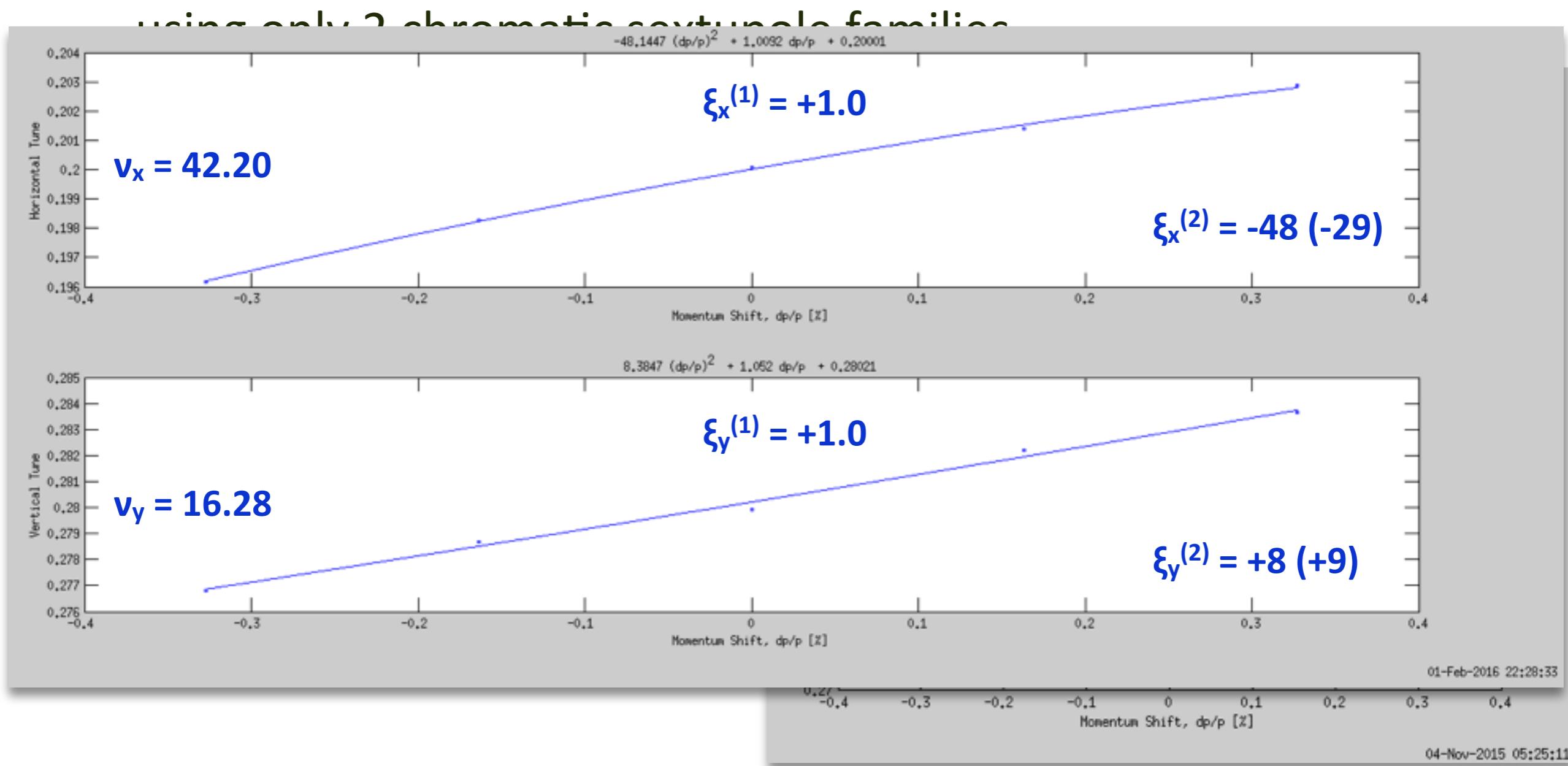
3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
 - after adjusting towards design tunes (0.20/0.28)
 - using only 2 chromatic sextupole families
 - limited $\Delta p/p$ range $\rightarrow \xi^{(2)}$?



3 GeV Storage Ring Commissioning (cont.)

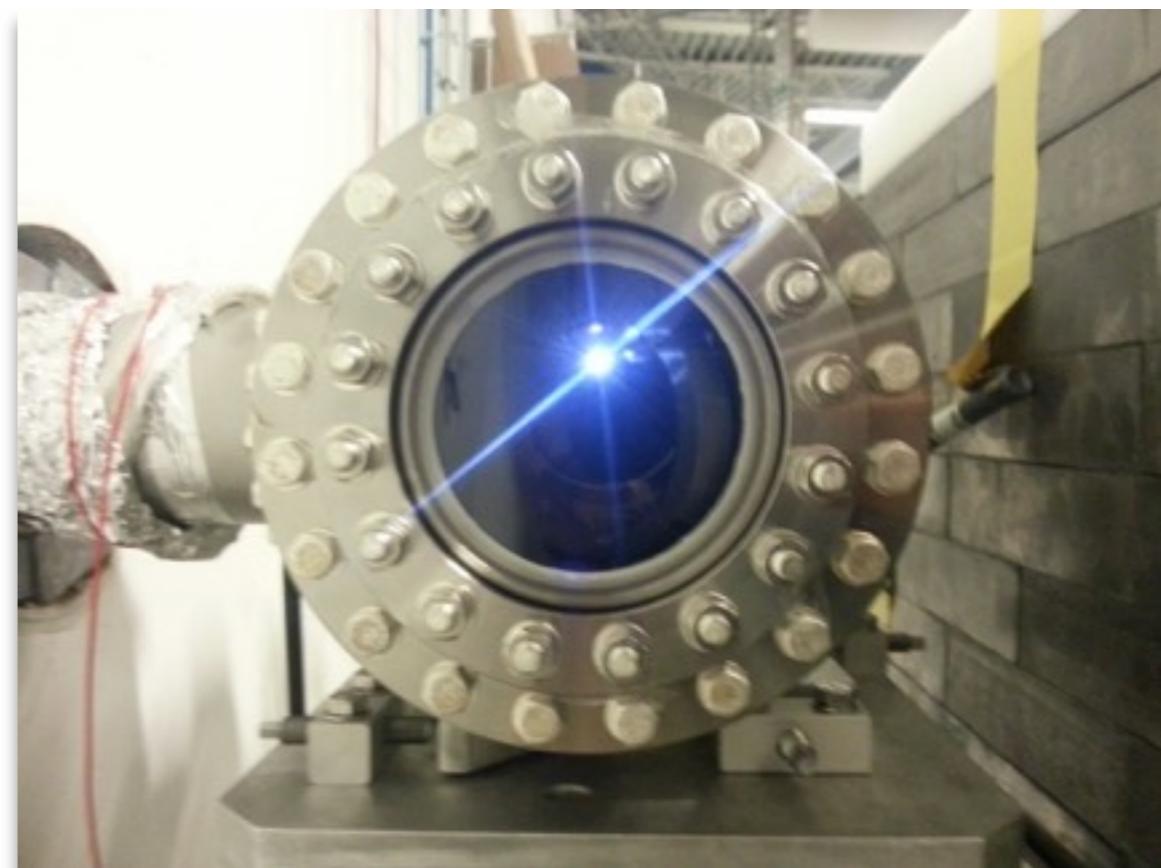
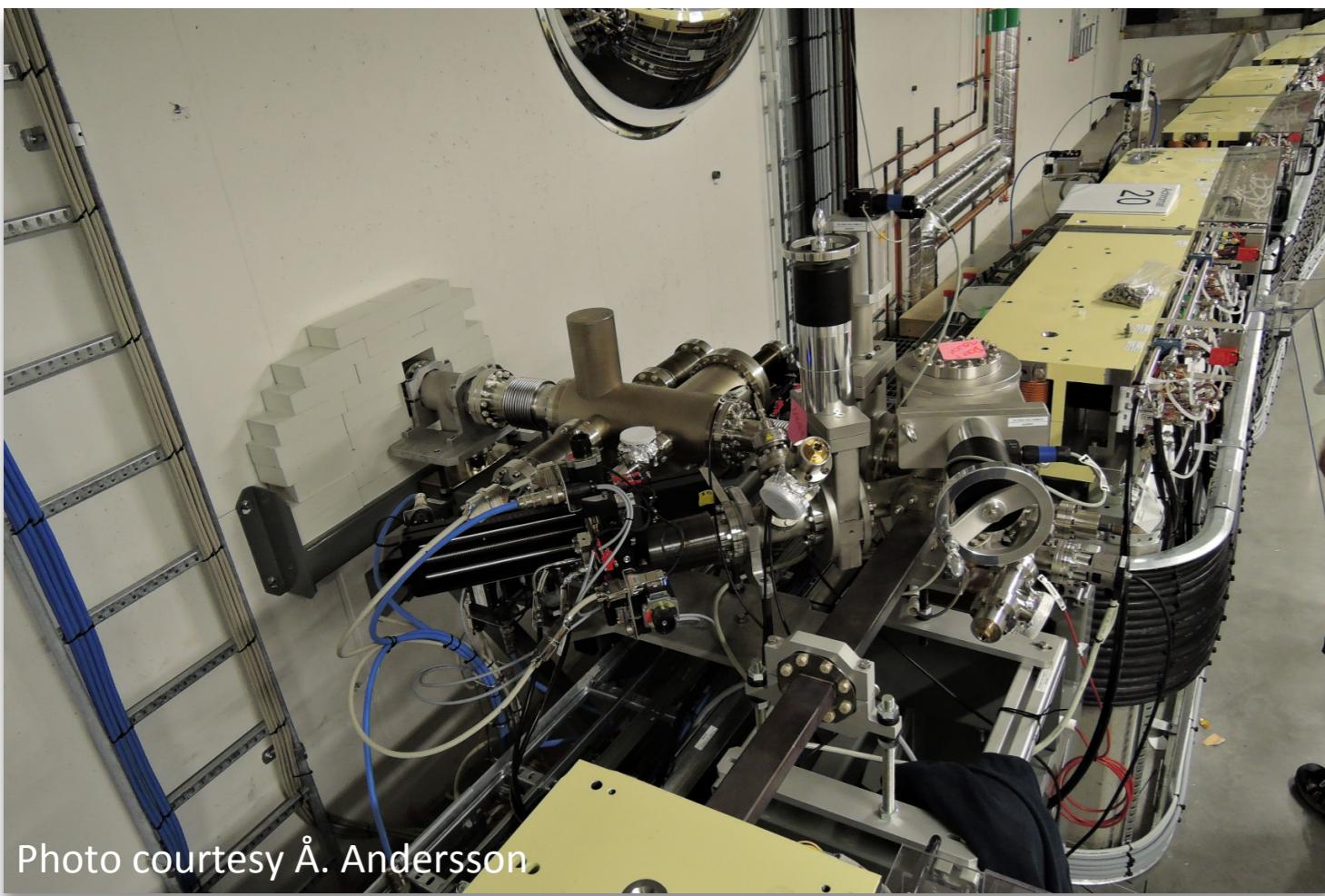
- First attempts at measuring/adjusting linear chromaticity
 - after adjusting towards design tunes (0.20/0.28)



3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2

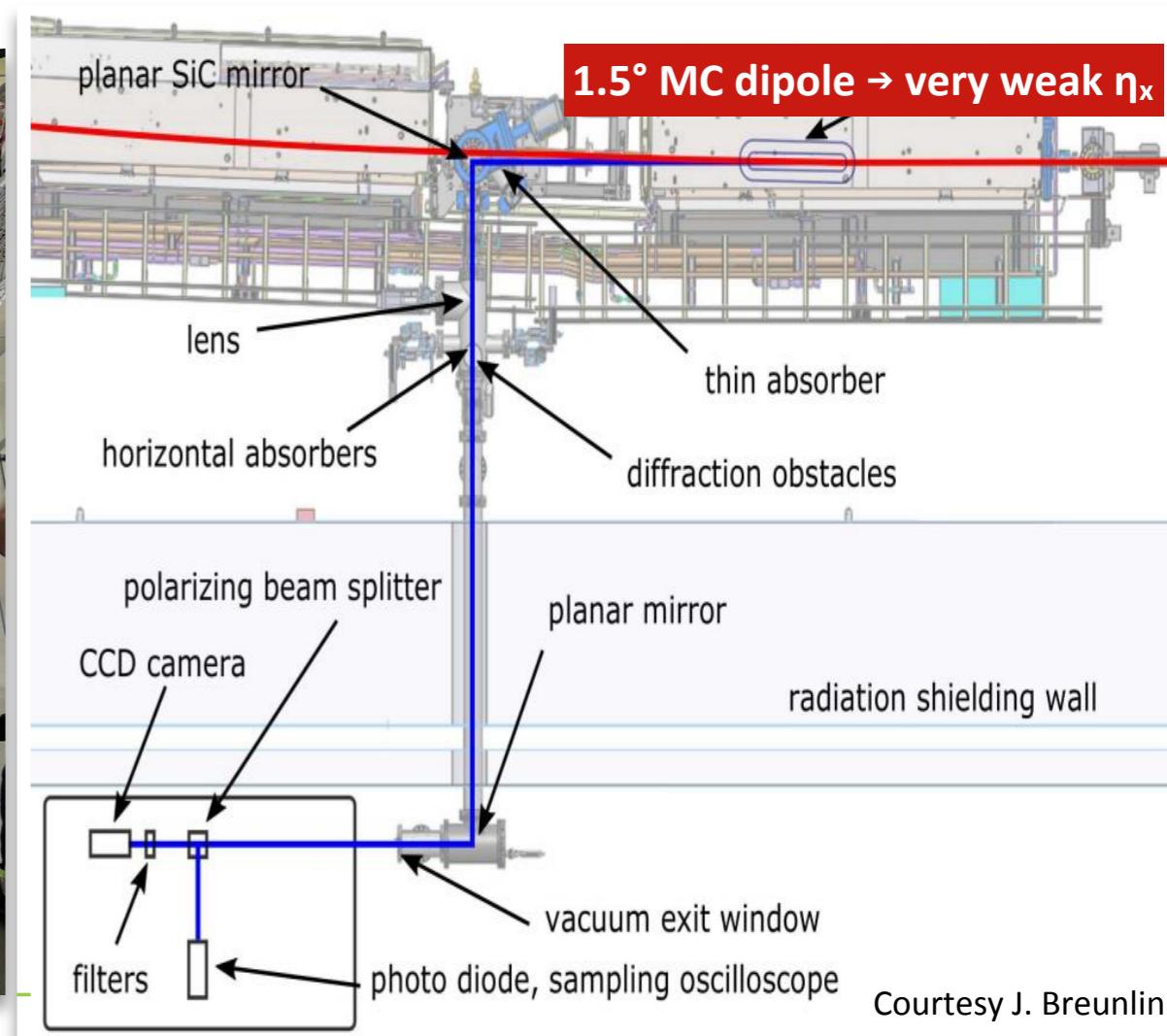
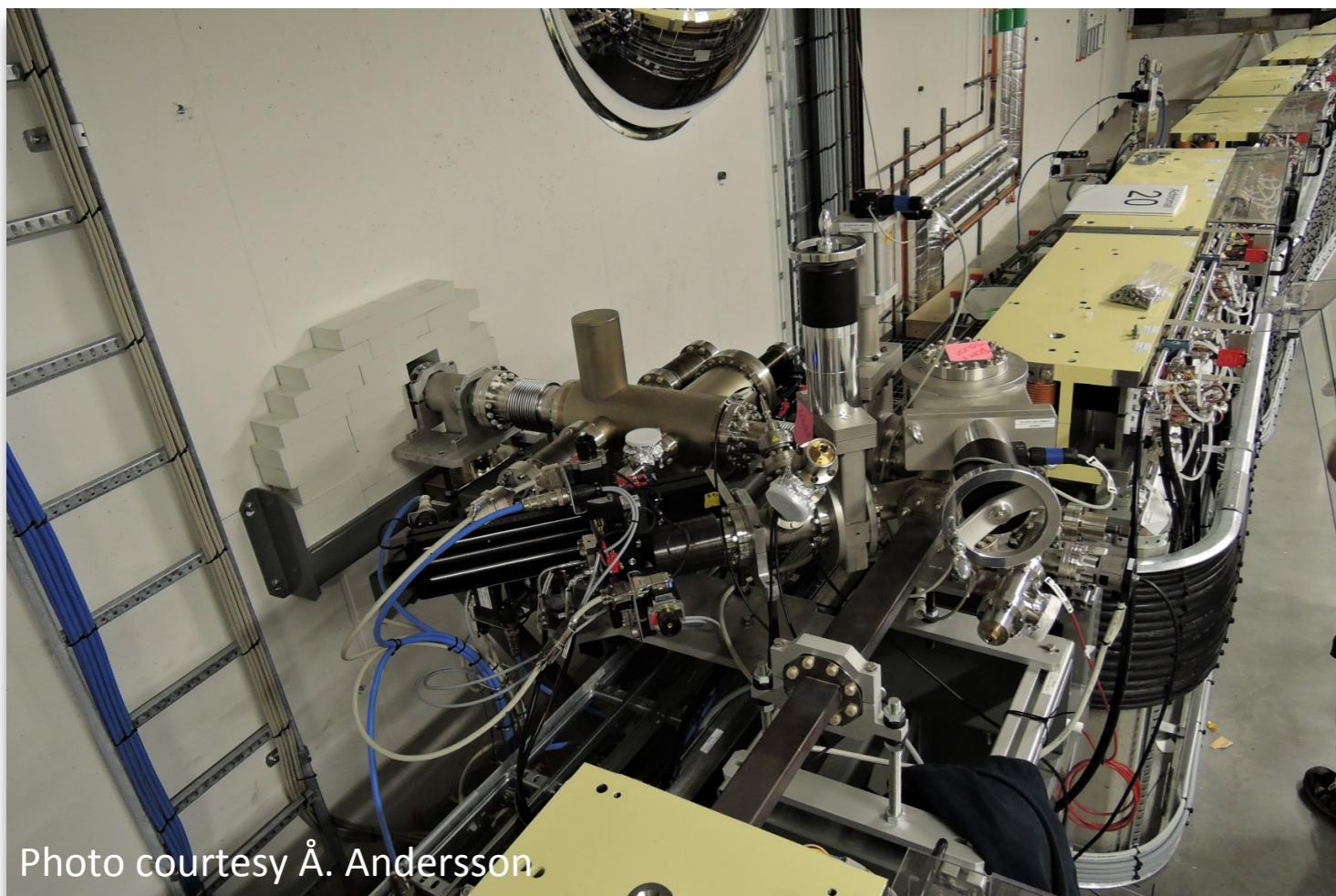
IPAC'16, WEPOW034



3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2

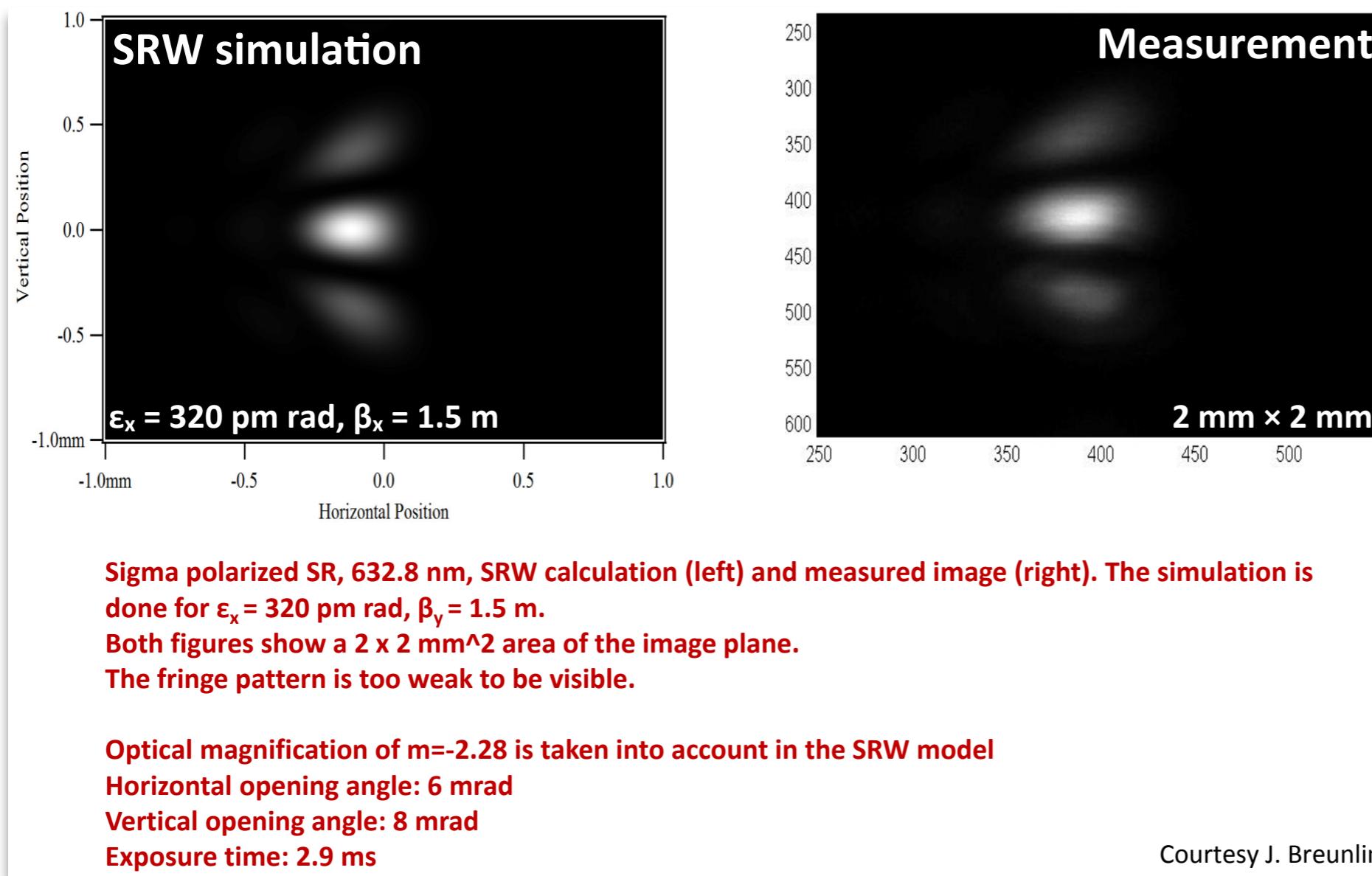
IPAC'16, WEPOW034



3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2

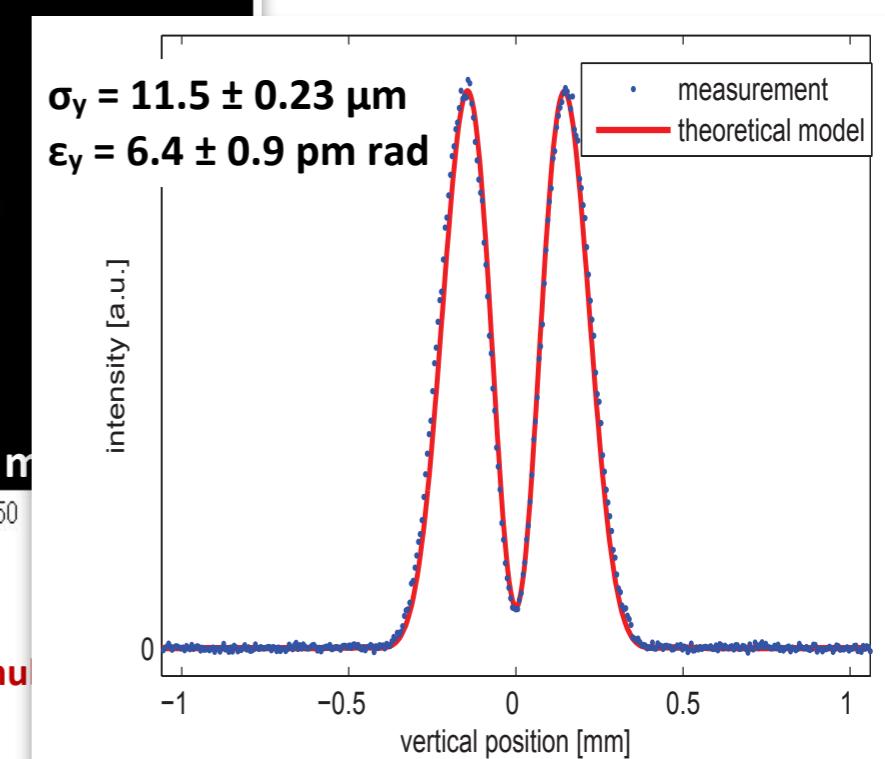
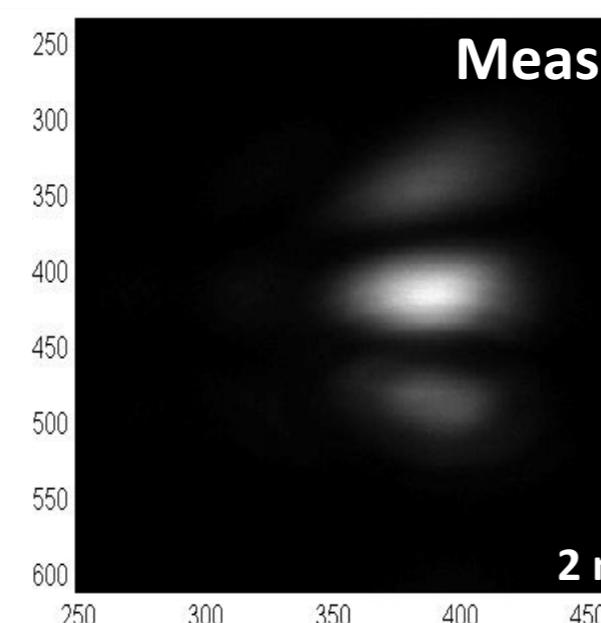
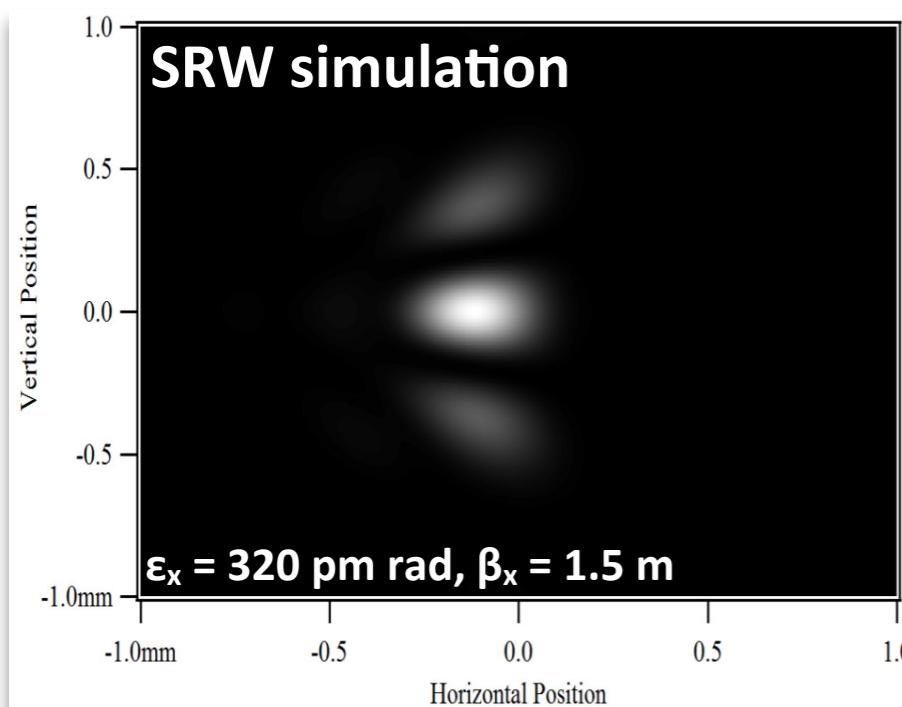
IPAC'16, WEPOW034



3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2

IPAC'16, WEPOW034



Sigma polarized SR, 632.8 nm, SRW calculation (left) and measured image (right). The simulation done for $\epsilon_x = 320 \text{ pm rad}, \beta_y = 1.5 \text{ m}$.

Both figures show a $2 \times 2 \text{ mm}^2$ area of the image plane.

The fringe pattern is too weak to be visible.

Optical magnification of $m=2.28$ is taken into account in the SRW model

Horizontal opening angle: 6 mrad

Vertical opening angle: 8 mrad

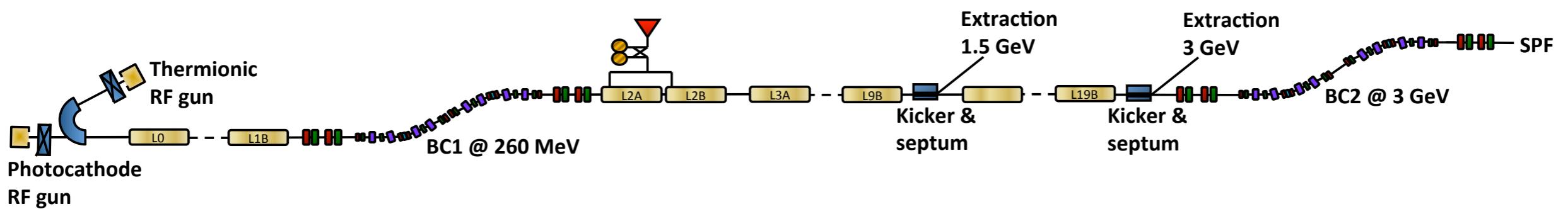
Exposure time: 2.9 ms

Figure 3: Vertical profile of imaged π -polarized SR at 488 nm wavelength. Measurement (blue dots) and SRW calculation (red lines). The vertical beam size is $11.5 \mu\text{m}$.

Courtesy J. Breunlin

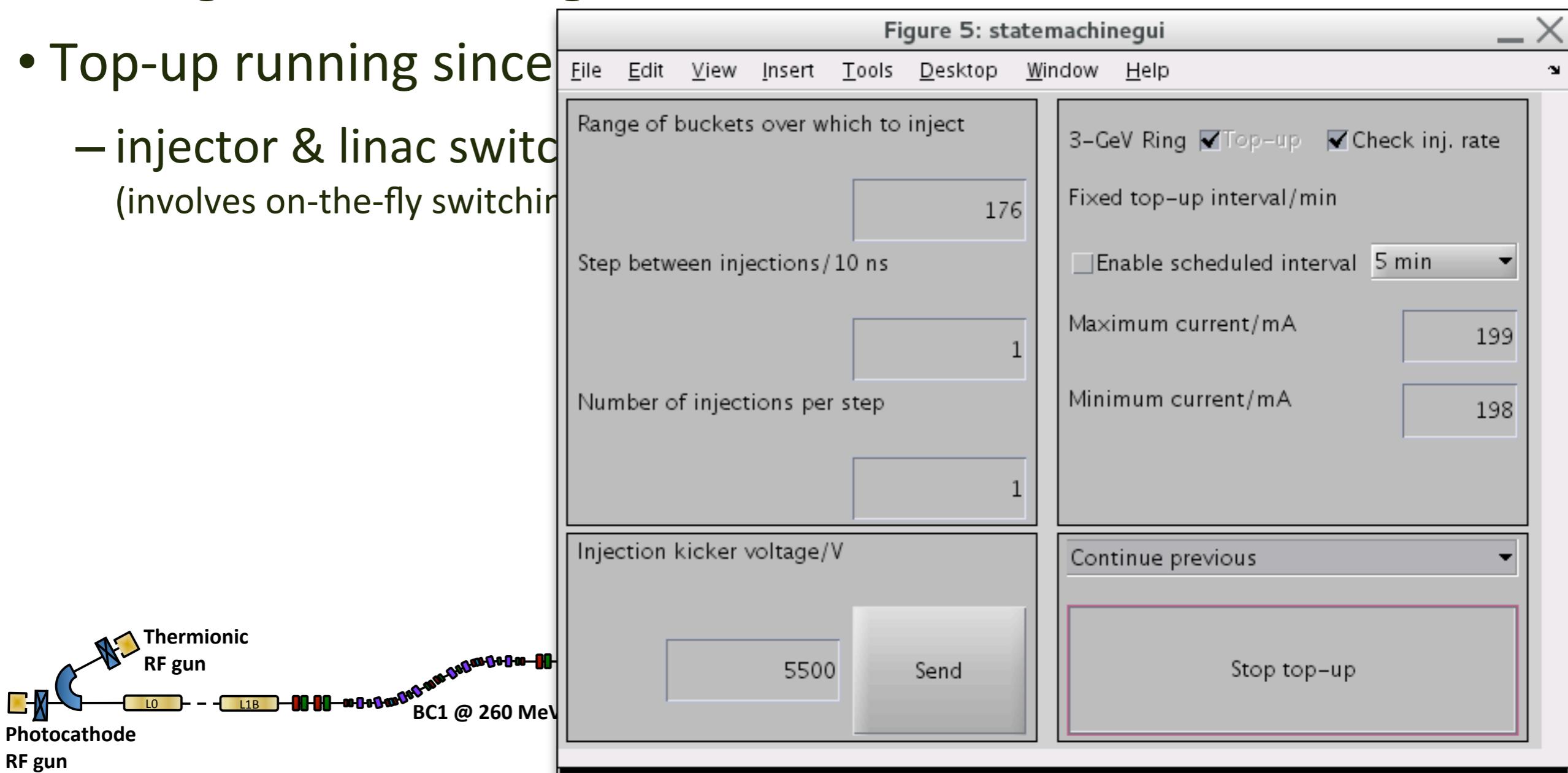
3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2
- Top-up running since Nov (closed shutters)
 - injector & linac switch between SPF operation and ring injection
(involves on-the-fly switching of guns, linac optics, and linac extraction dipoles)

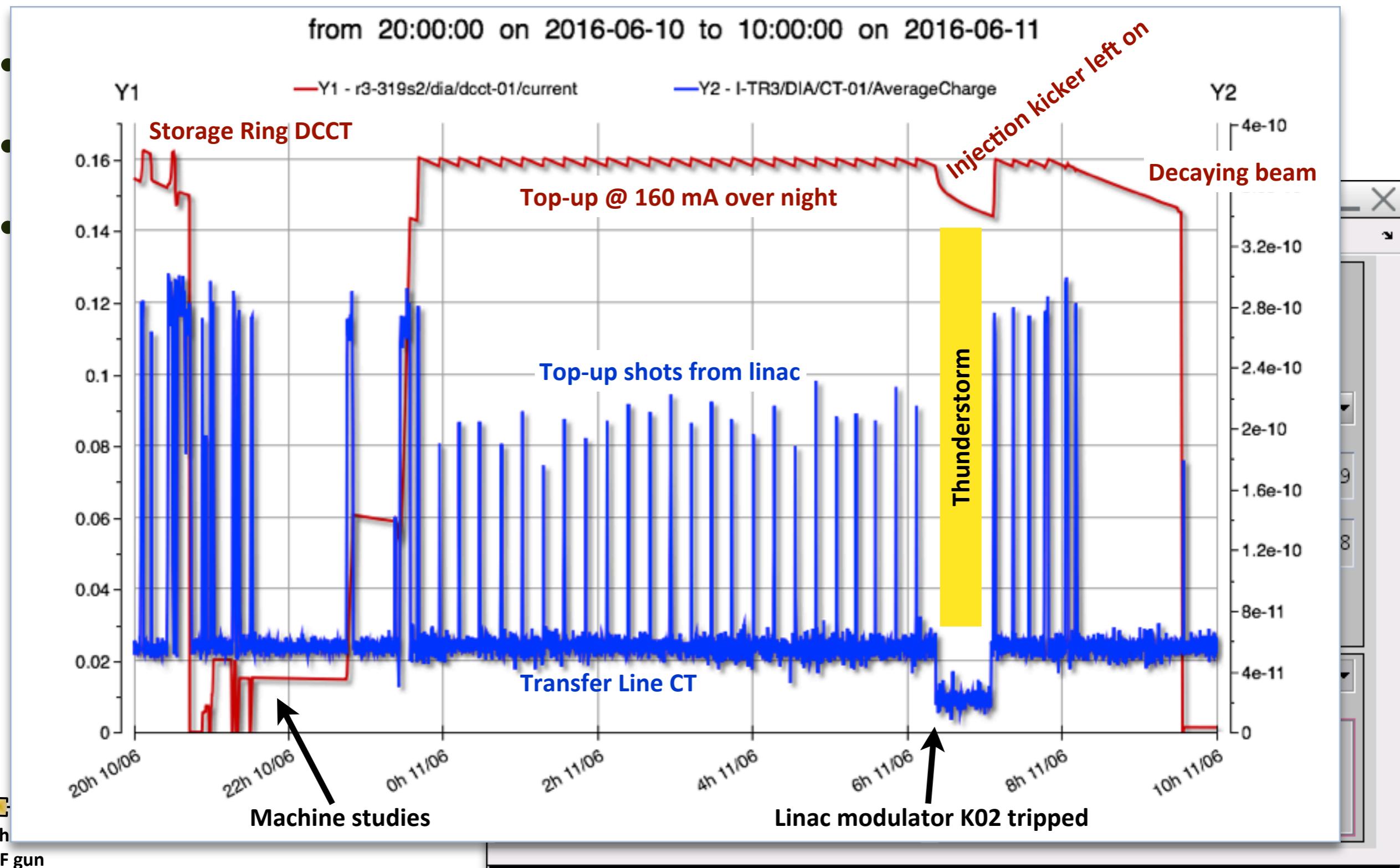


3 GeV Storage Ring Commissioning (cont.)

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- First light seen on diagnostic beamline Nov 2
- Top-up running since
 - injector & linac switched
 - (involves on-the-fly switching)

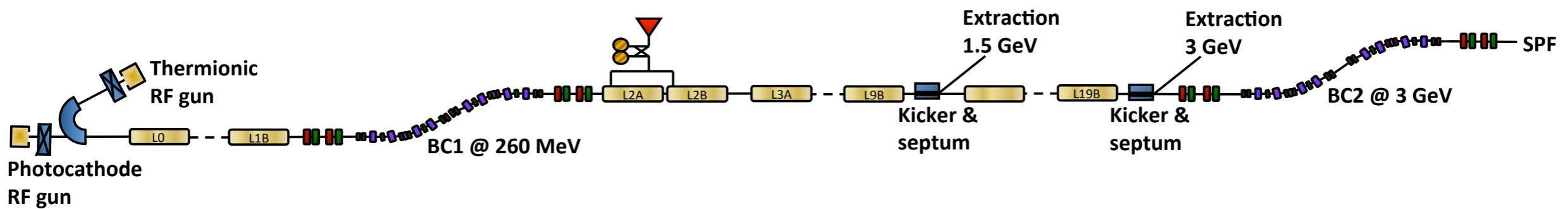


3 GeV Storage Ring Commissioning (cont.)

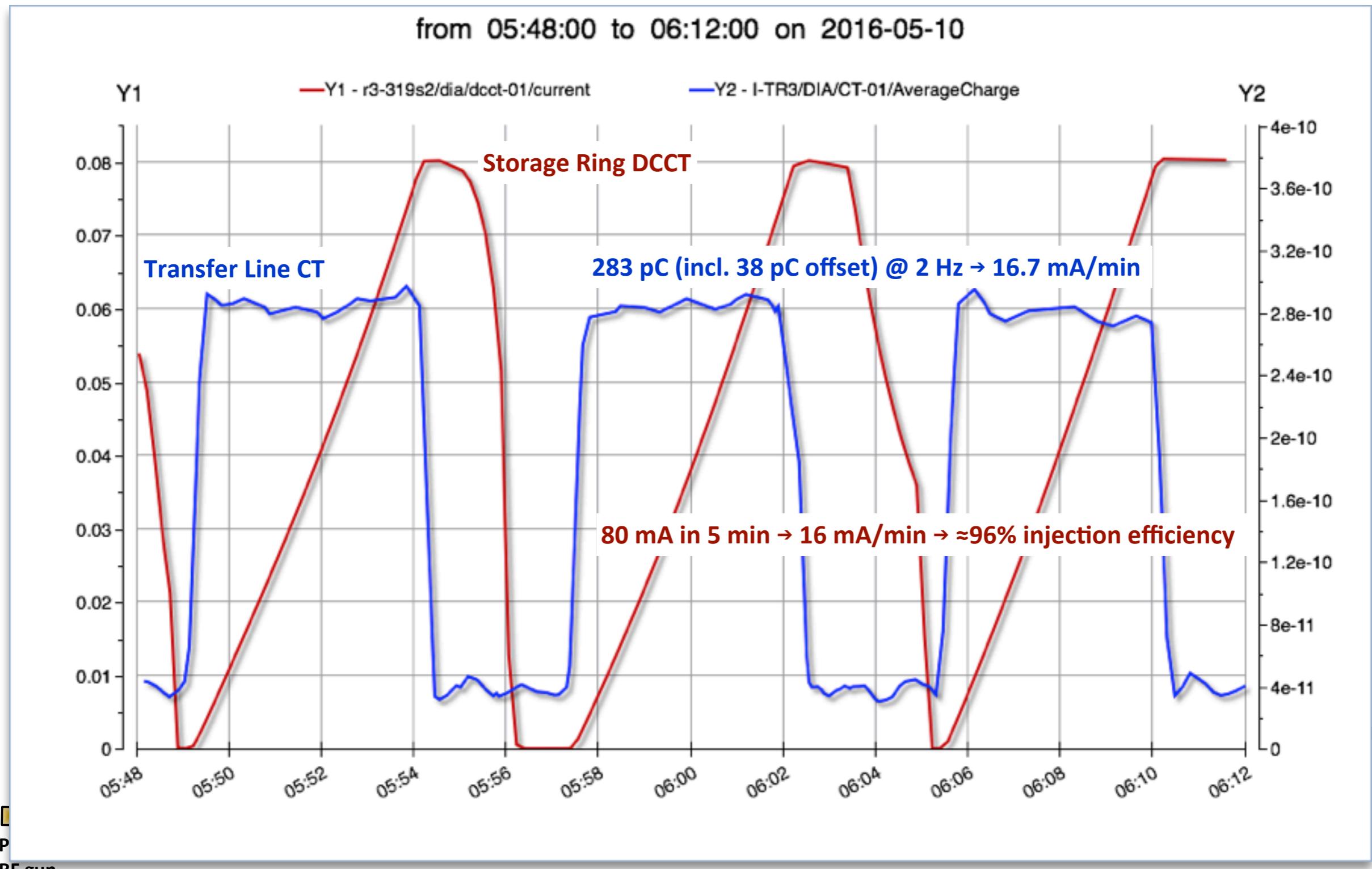


3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2
- Top-up running since Nov (closed shutters)
 - injector & linac switch between SPF operation and ring injection
(involves on-the-fly switching of guns, linac optics, and linac extraction dipoles)
 - injector & linac routinely running at 2 Hz since Nov
 - injection efficiency improved (ring phase acceptance!)



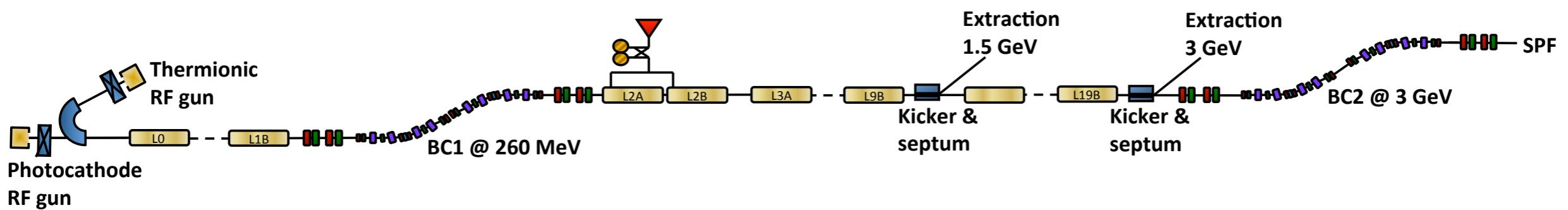
3 GeV Storage Ring Commissioning (cont.)



D
P
RF gun

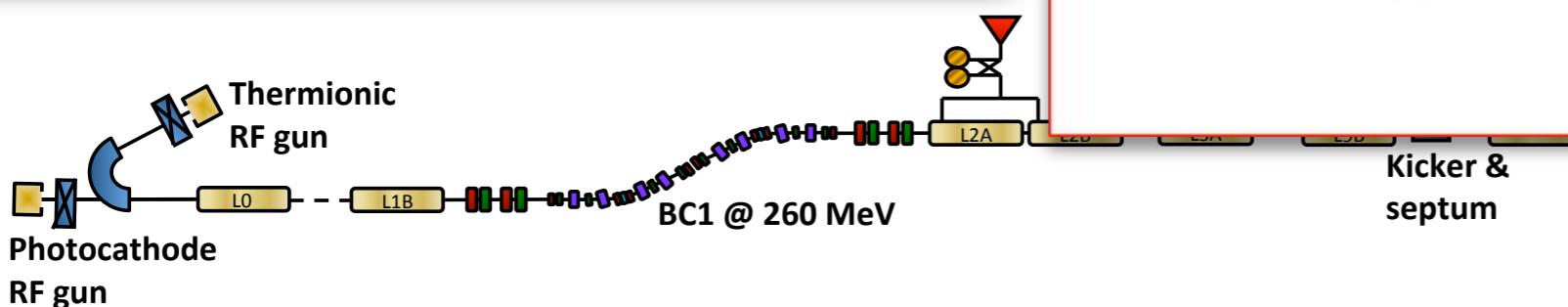
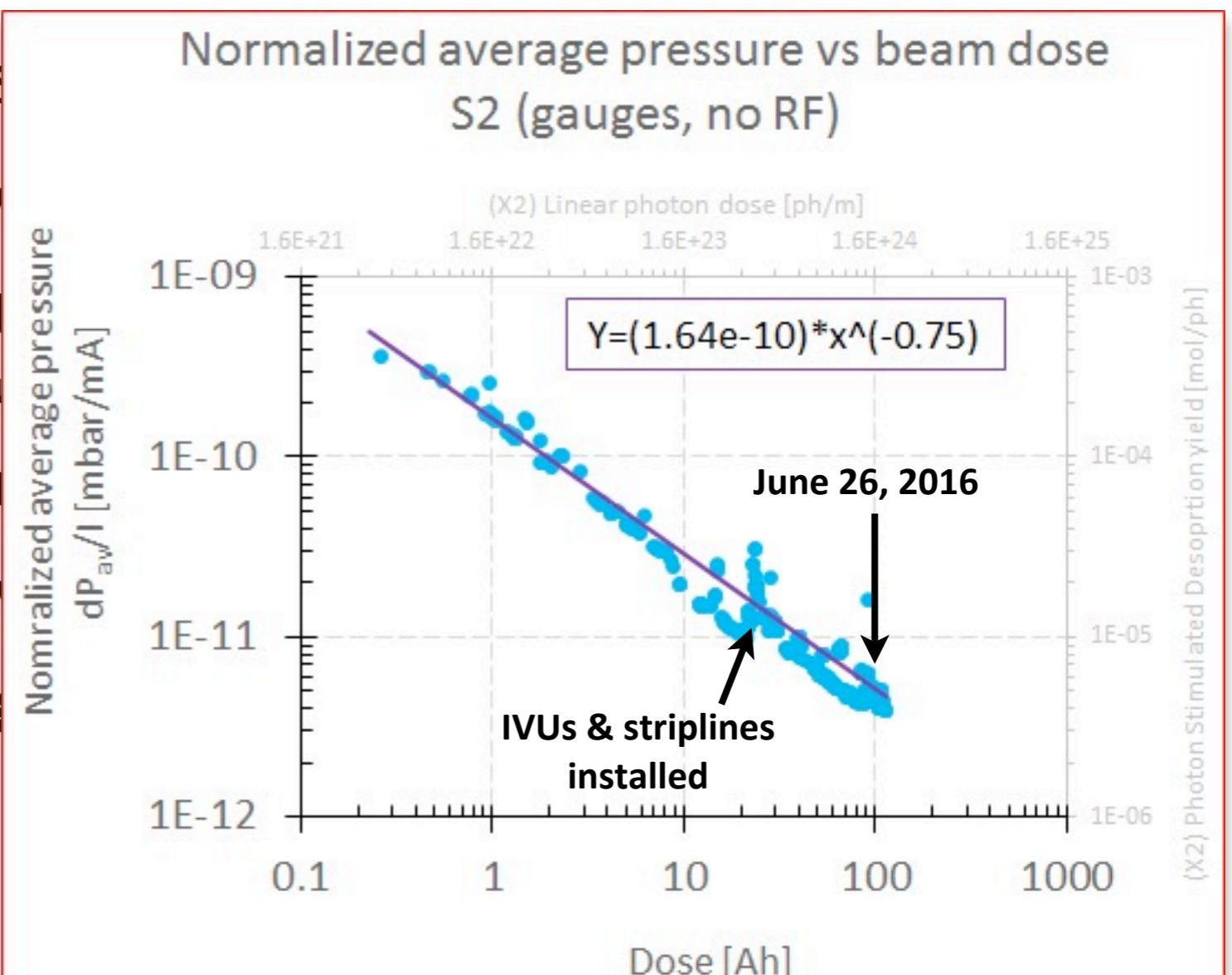
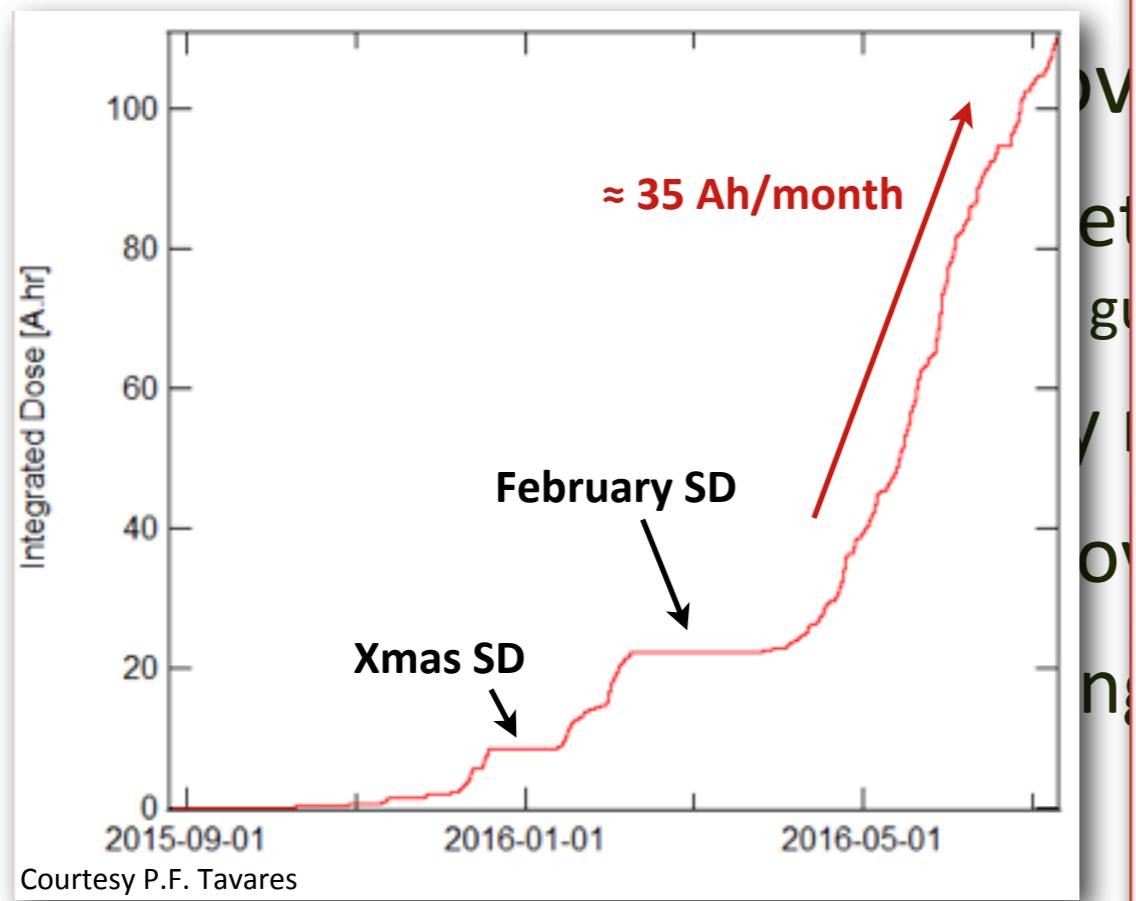
3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostic beamline Nov 2
- Top-up running since Nov (closed shutters)
 - injector & linac switch between SPF operation and ring injection
(involves on-the-fly switching of guns, linac optics, and linac extraction dipoles)
 - injector & linac routinely running at 2 Hz since Nov
 - injection efficiency improved (ring phase acceptance!)
 - integrated dose increasing → improving ring vacuum



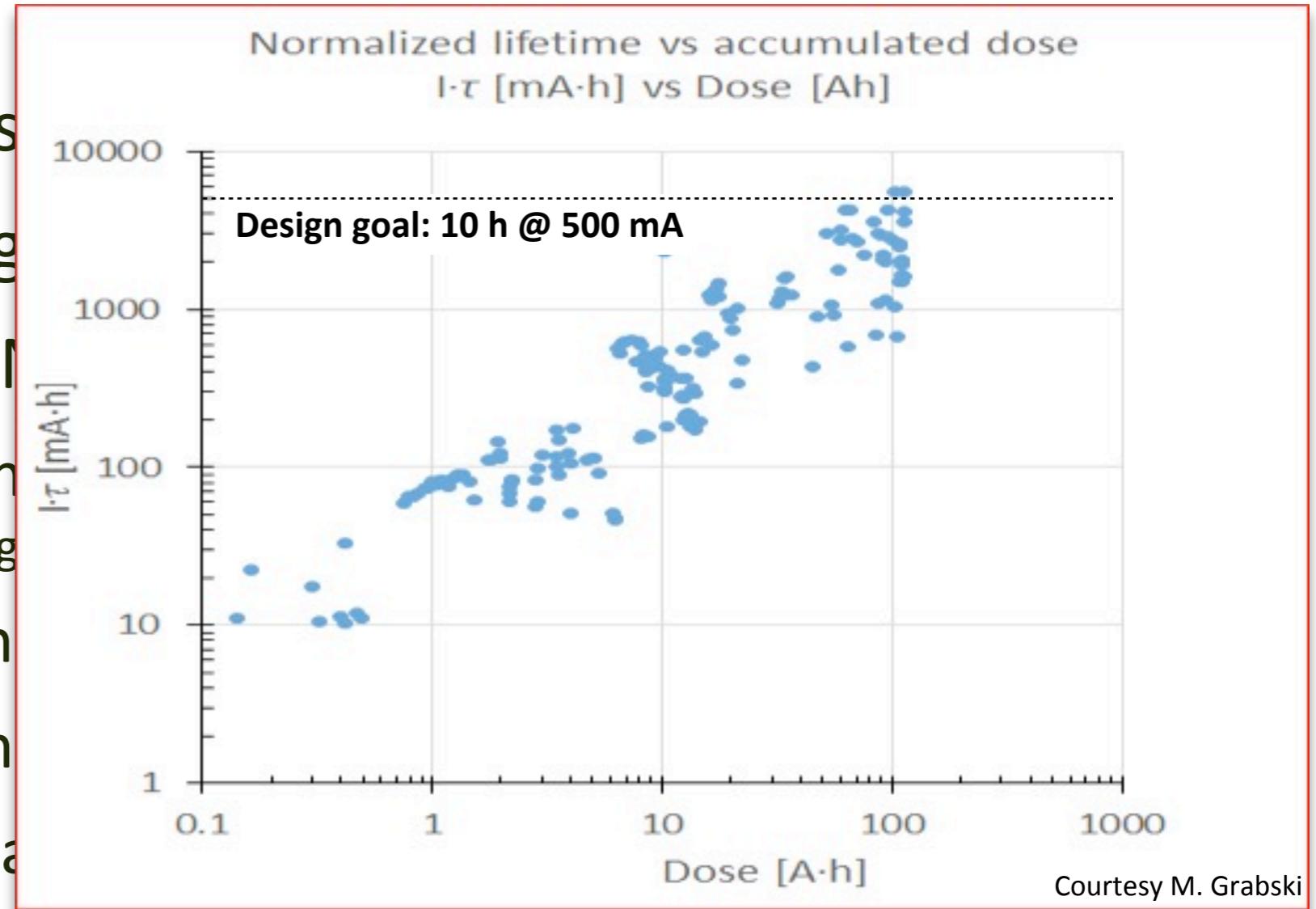
3 GeV Storage Ring Commissioning (cont.)

- First attempts at measuring/adjusting linear chromaticity
- First light seen on diagnostics

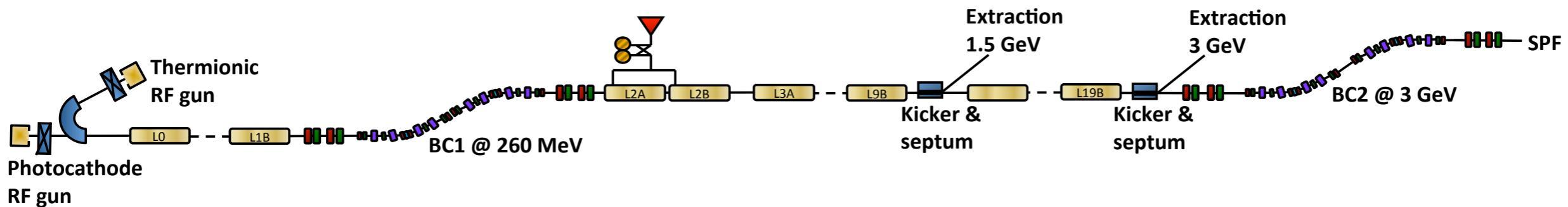


3 GeV Storage Ring Commissioning (cont.)

- First attempts at measurement
- First light seen on diagnostic beamline
- Top-up running since November
 - injector & linac switch
 - (involves on-the-fly switching)
 - injector & linac routine
 - injection efficiency improvement
 - integrated dose increase

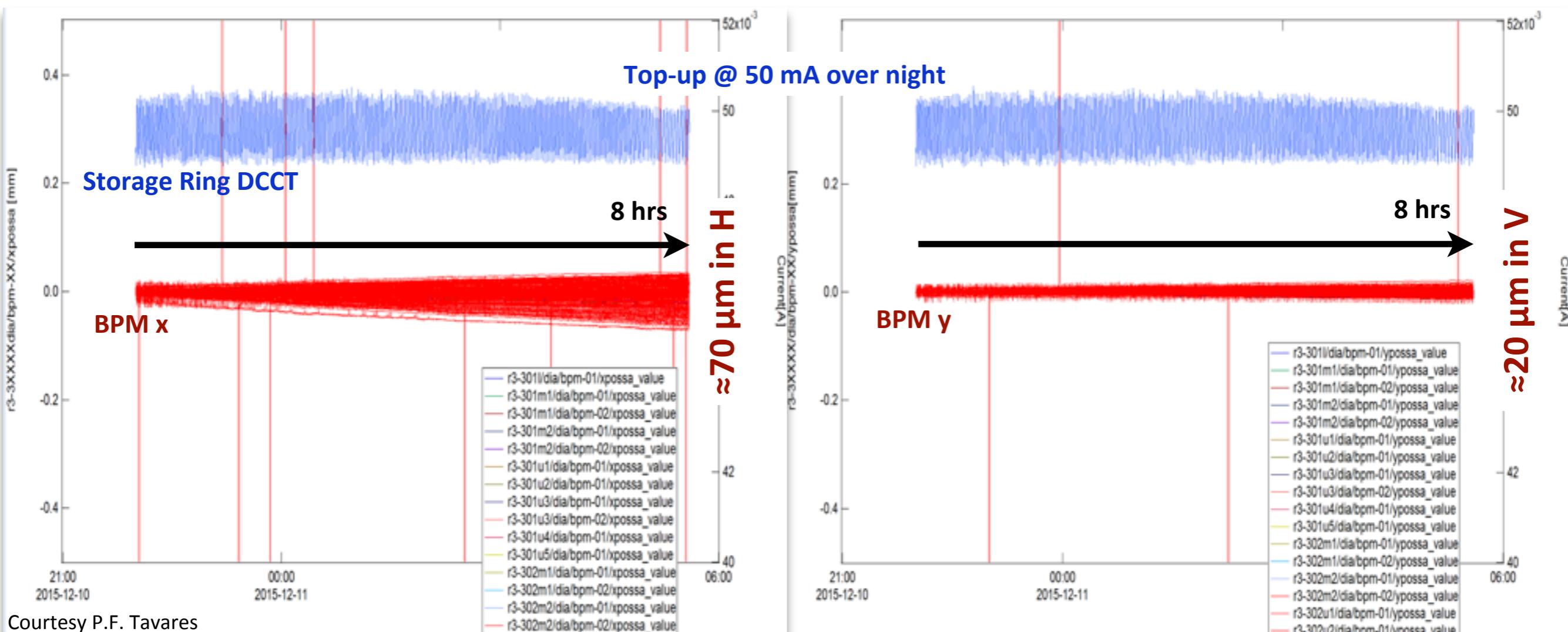


→ improving beam lifetime (along with effect of bunch lengthening from passive harmonic cavities)



3 GeV Storage Ring Commissioning (cont.)

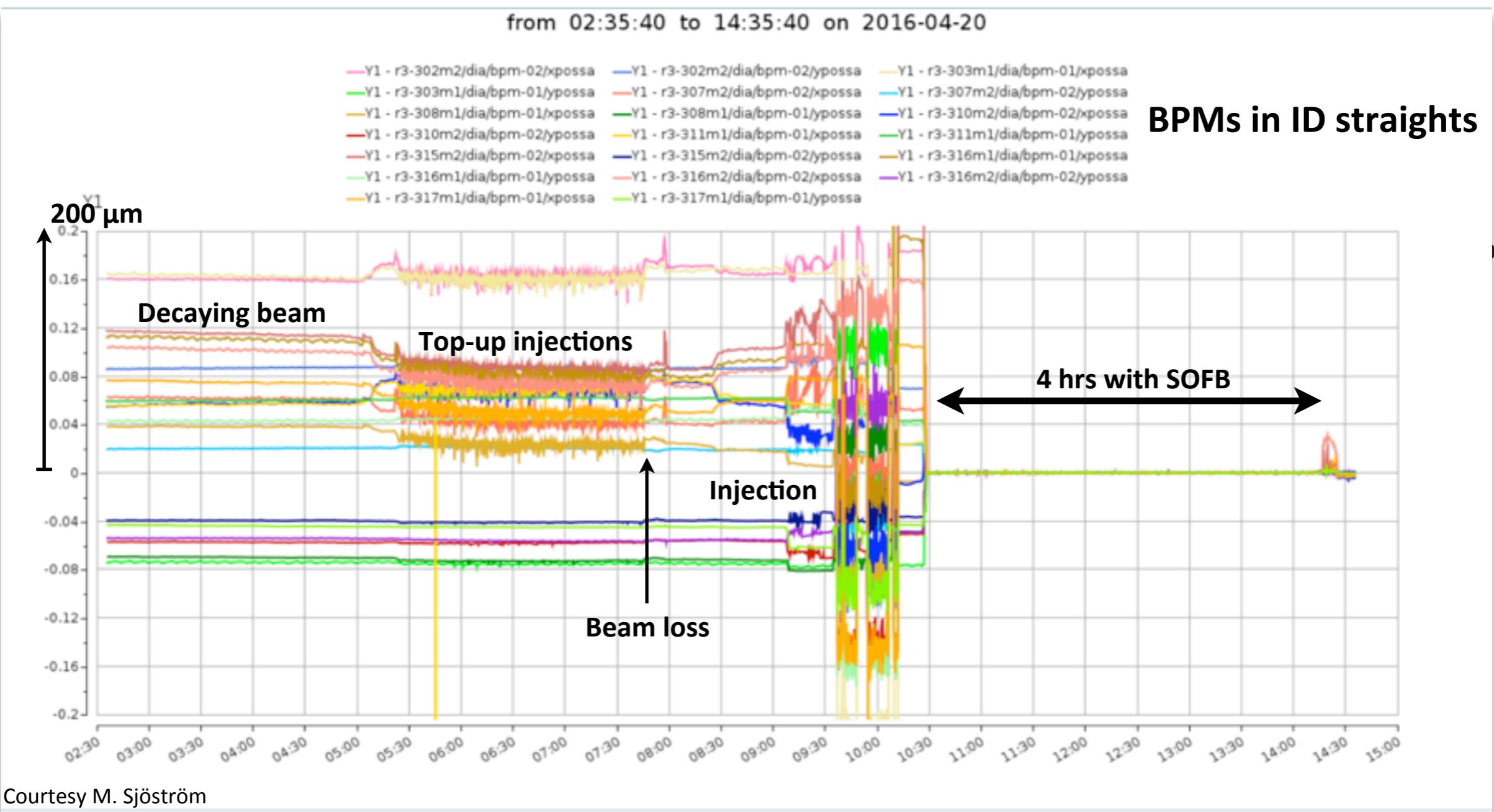
- Orbit drifts observed during top-up operation
 - $70 \mu\text{m} / 20 \mu\text{m}$ observed over 8 hours
 - unphysical BPM spikes observed → implications for bad orbit trip (MPS)



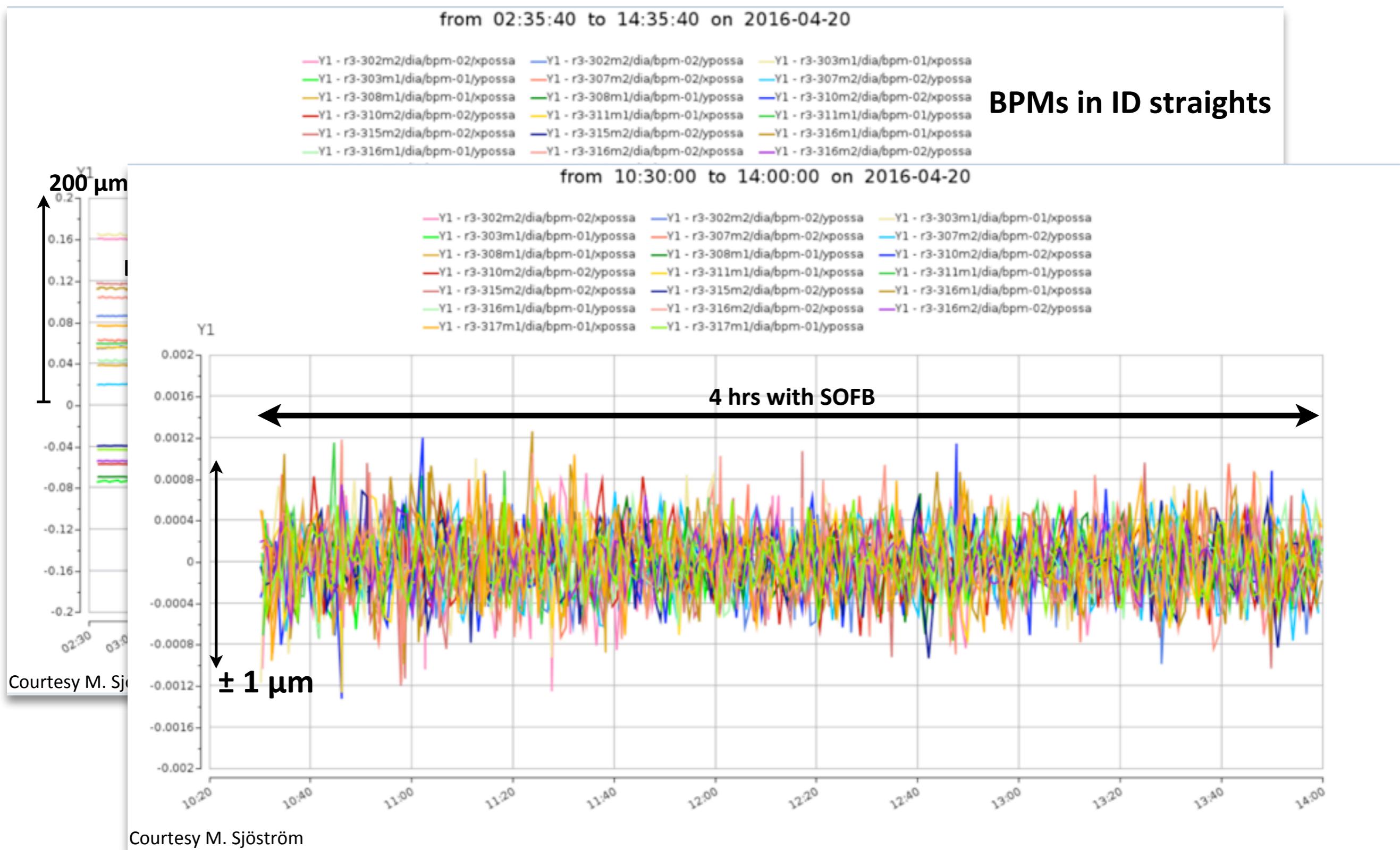
3 GeV Storage Ring Commissioning (cont.)

- Orbit drifts observed during top-up operation
 - $70 \mu\text{m} / 20 \mu\text{m}$ observed over 8 hours
 - unphysical BPM spikes observed → implications for bad orbit trip (MPS)
- SOFB now routinely running at $\approx 0.5 \text{ Hz}$ (target: 10 Hz)
 - sub-micron stability in H, but larger in V ($N_{\text{BPM}} > N_{\text{VCM}}$)
 - weighting → in ID straights still locked down to 200-400 nm

3 GeV Storage Ring Commissioning (cont.)

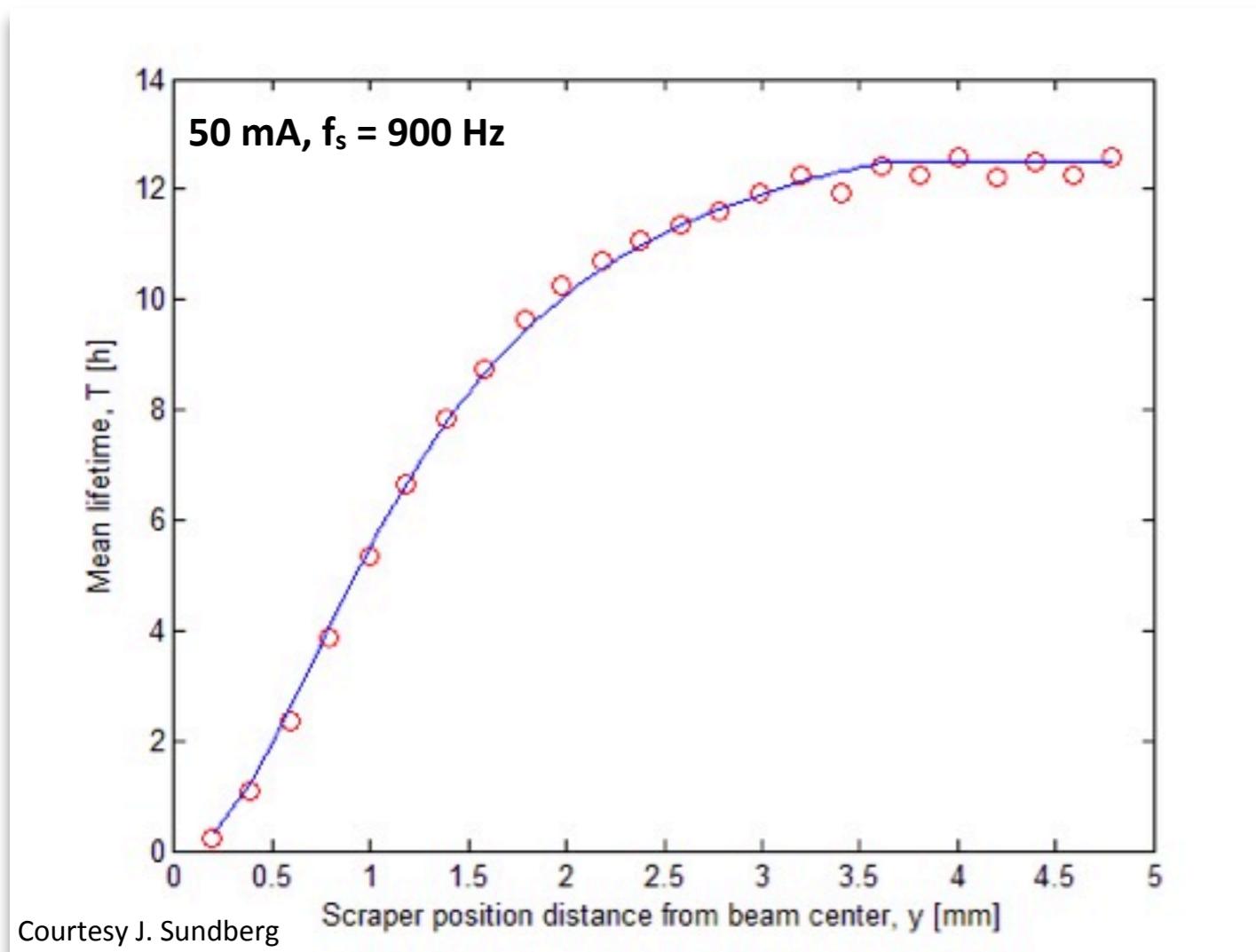


3 GeV Storage Ring Commissioning (cont.)



3 GeV Storage Ring Commissioning (cont.)

- Attempted first scraper measurements
 - mean pressure seen by beam: $P[10^{-9} \text{ Torr}] = 0.0178 \times I[\text{mA}] + 0.6088$
 - lifetimes

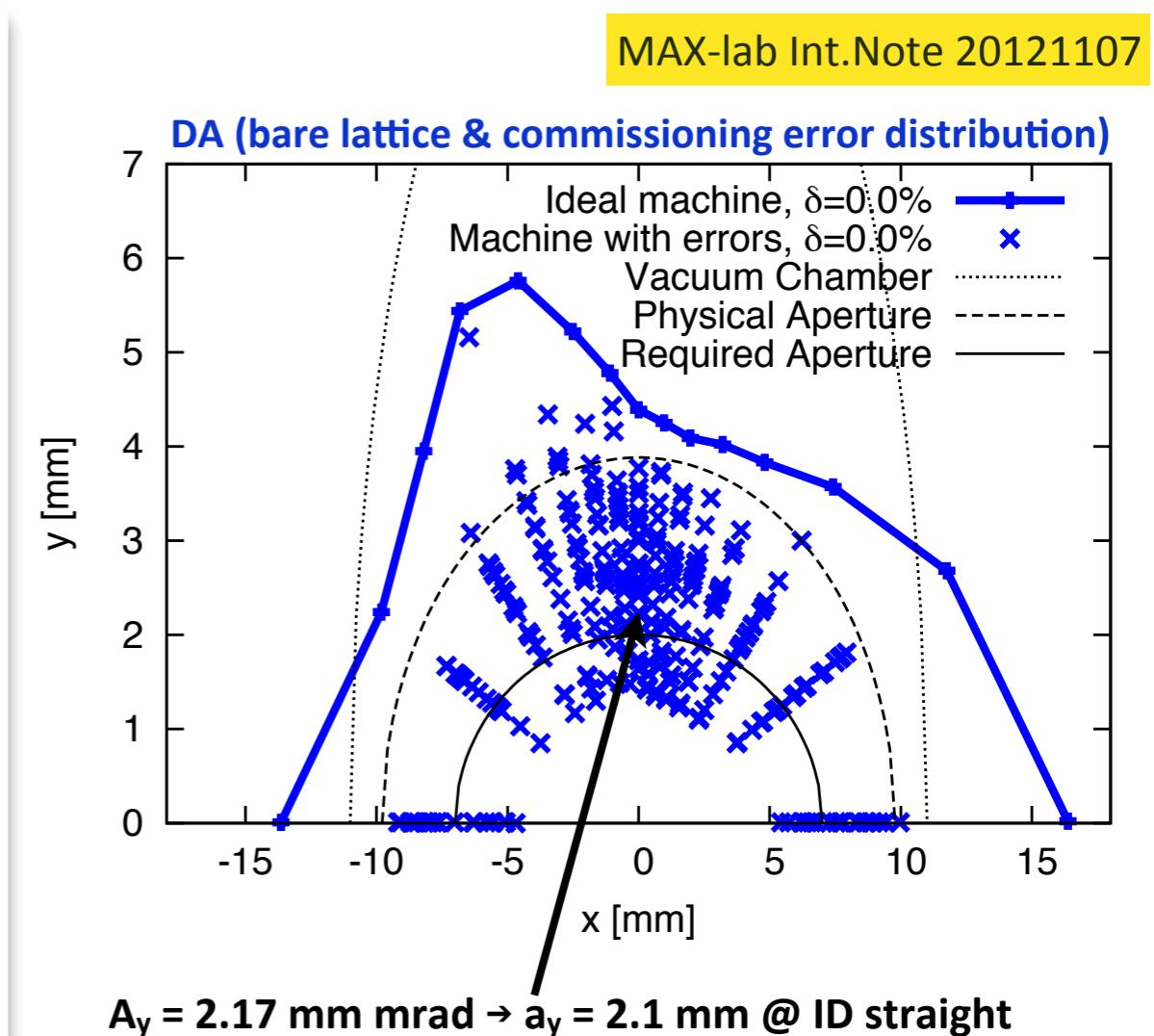
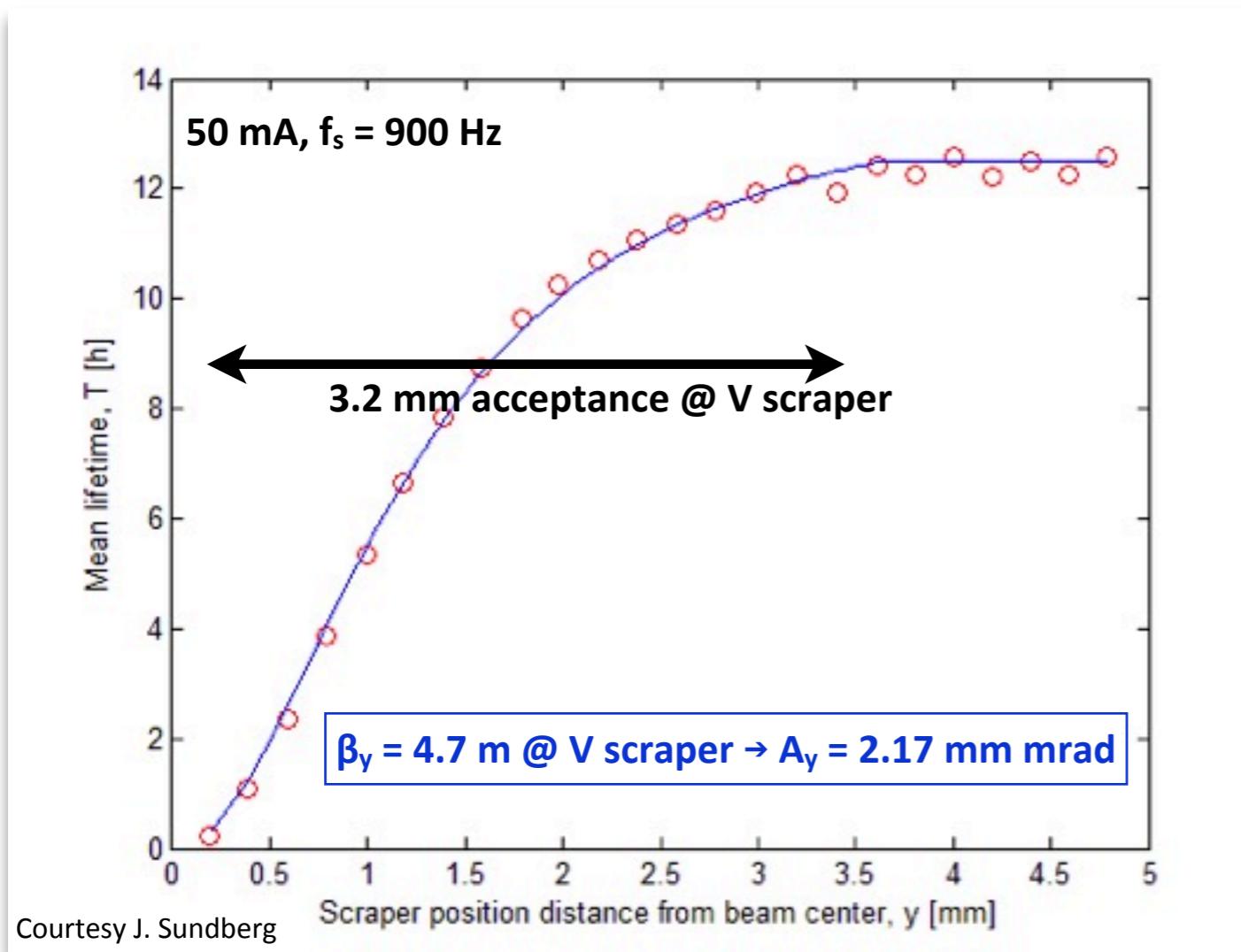


At 50 mA & $f_s = 900 \text{ Hz}:$

- $P = 2.1\text{e-9} \text{ mbar}$
- $\delta_{\text{rf}} = 4.2\%$
- $\rightarrow \tau_{\text{el}} = 111 \text{ h}$
- $\rightarrow \tau_{\text{bs}} = 68 \text{ h}$
- $\rightarrow \tau_{\text{ts}} = 18 \text{ h}$

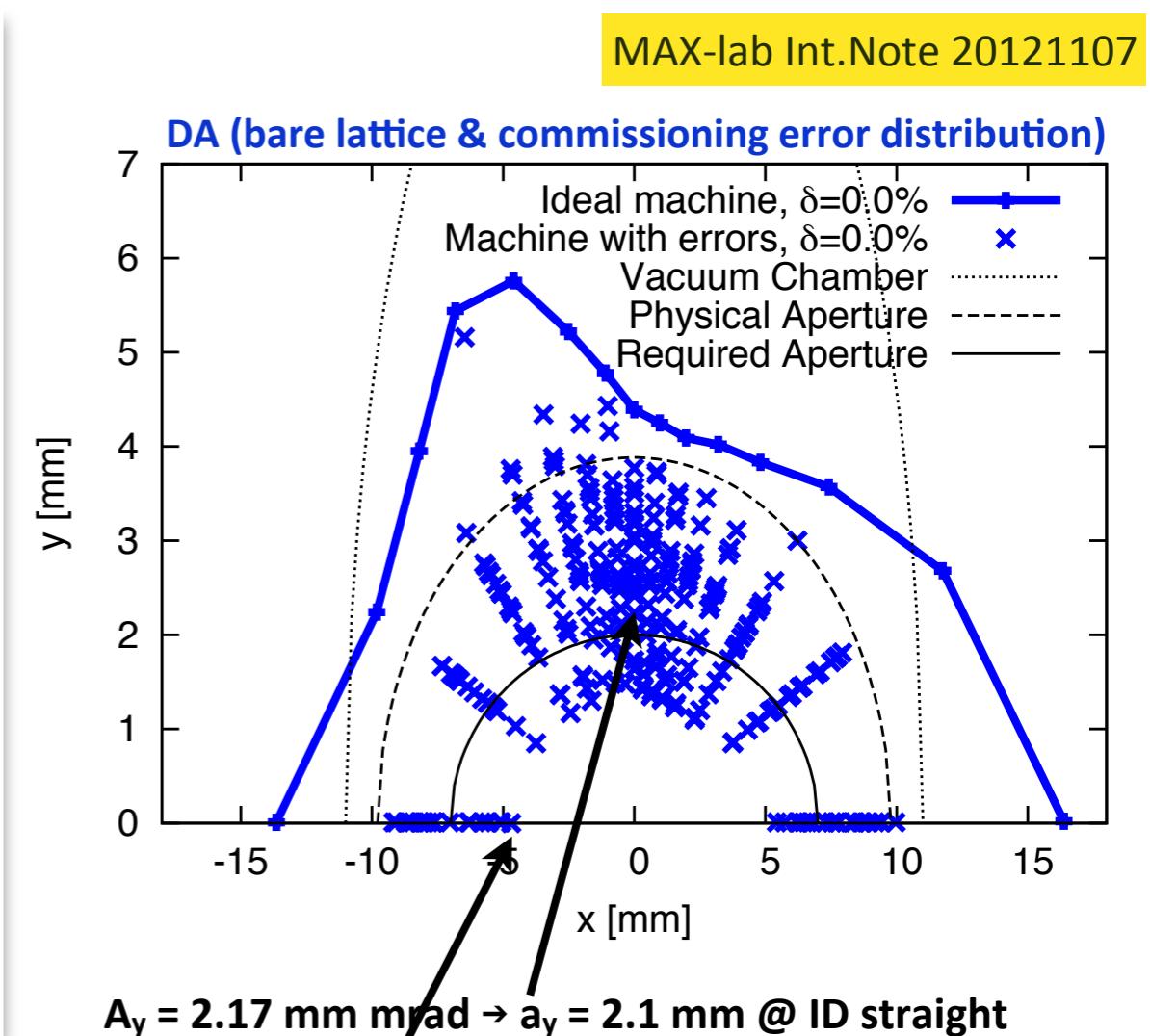
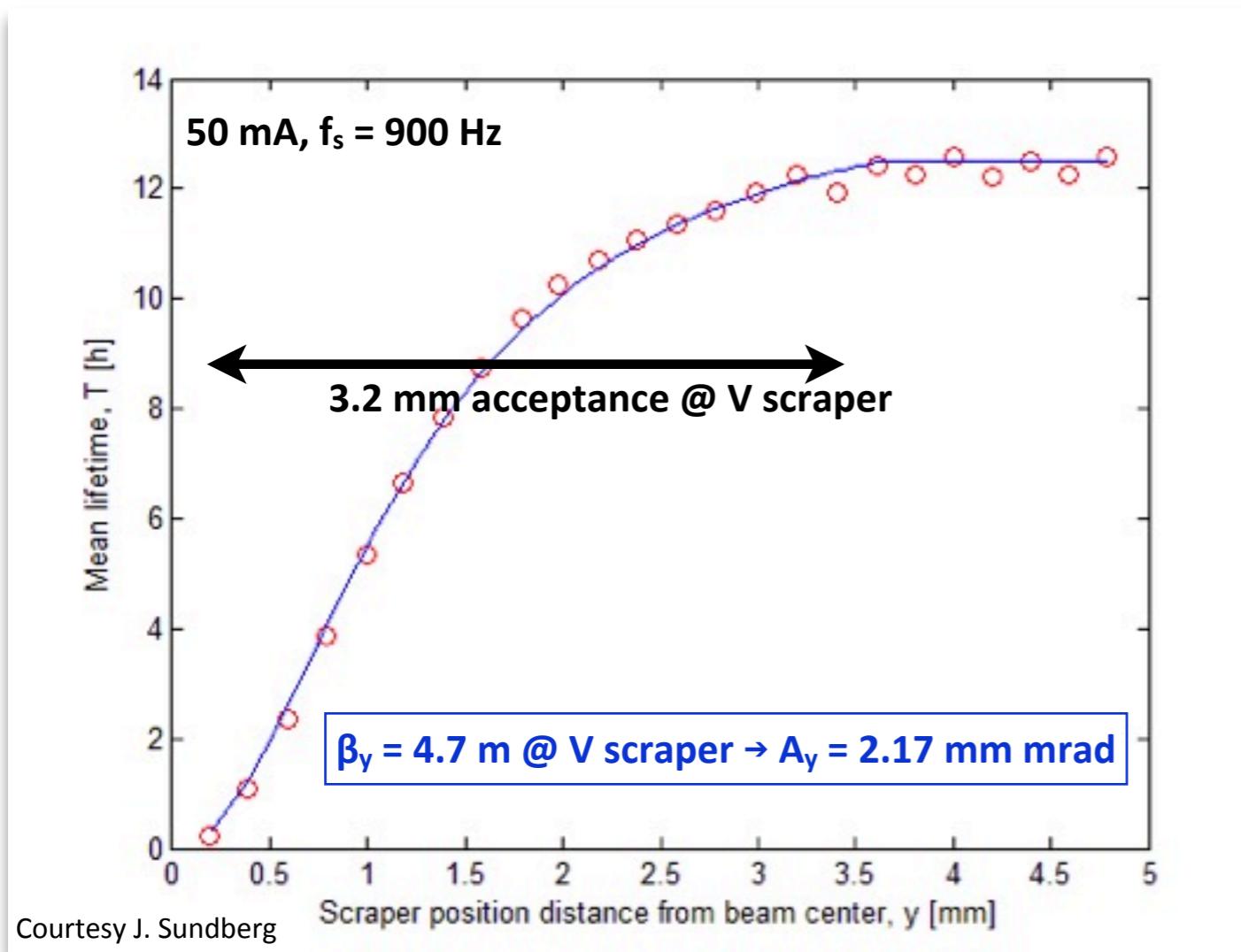
3 GeV Storage Ring Commissioning (cont.)

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 - lifetimes & ring acceptance (in conjunction with local beta measurements)



3 GeV Storage Ring Commissioning (cont.)

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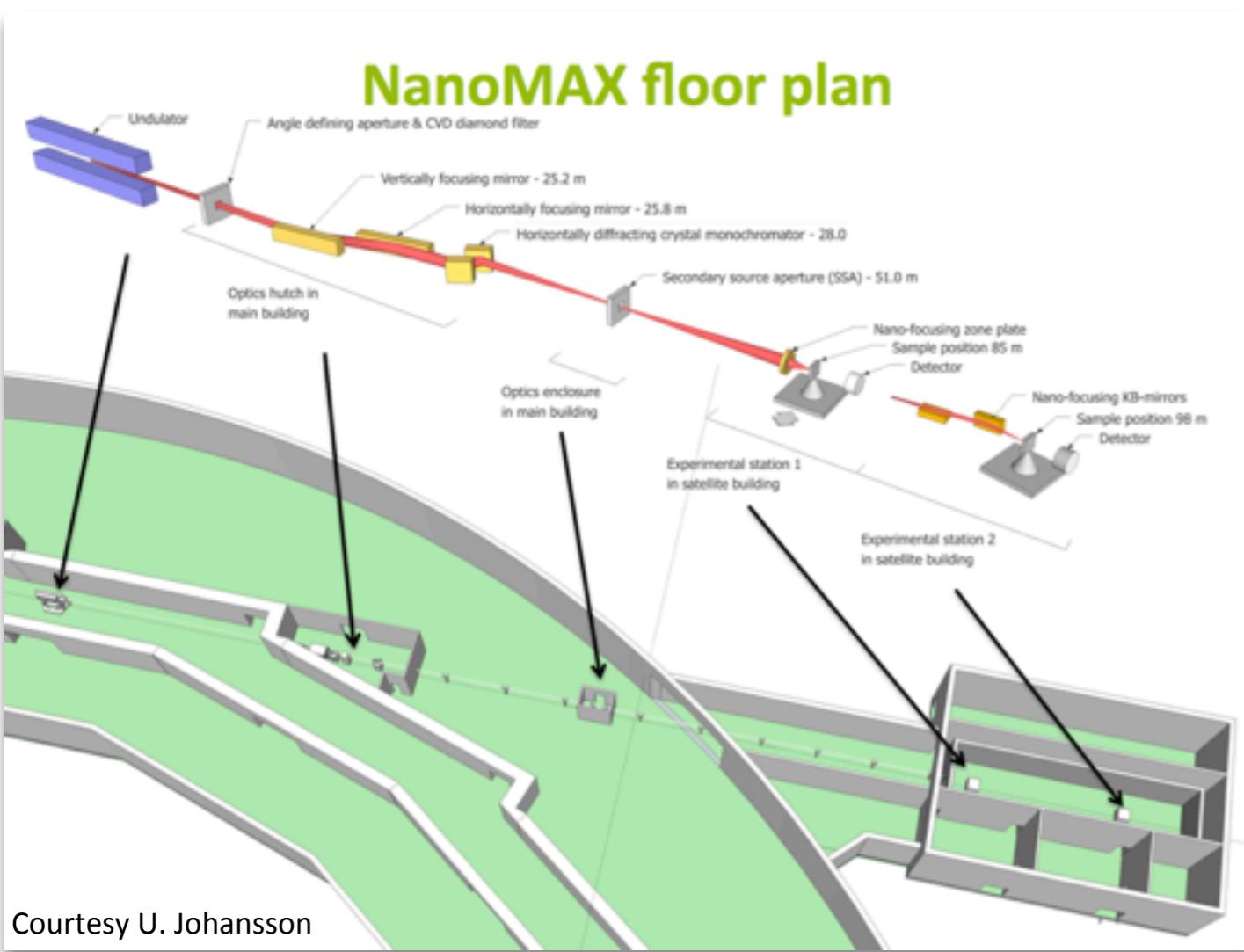
3 GeV Storage Ring Commissioning (cont.)

- First two IVUs installed during Feb 2016 shutdown
 - Hitachi, 18 mm period, 4.2 mm magnetic gap, 2 m length, 1.3 T peak field



3 GeV Storage Ring Commissioning (cont.)

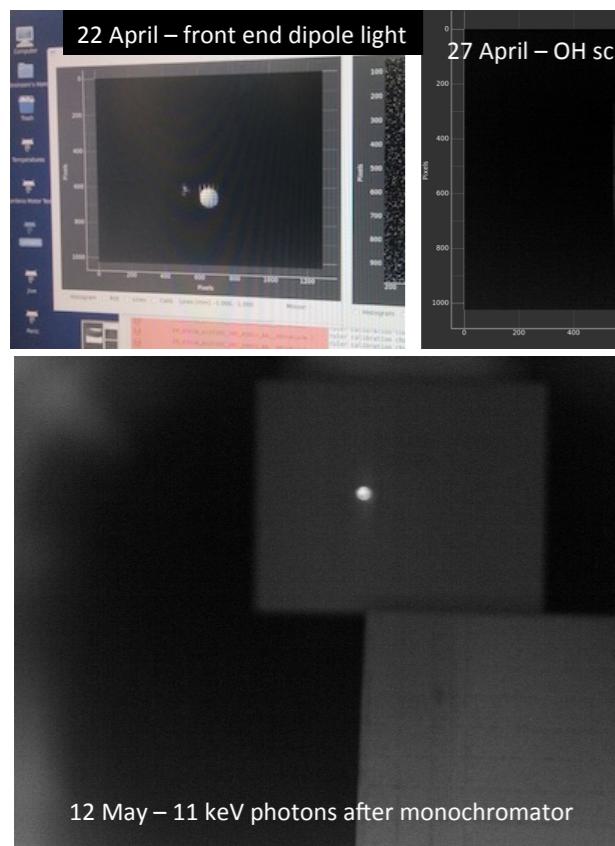
- First two IVUs installed during Feb 2016 shutdown
 - Hitachi, 18 mm period, 4.2 mm magnetic gap, 2 m length, 1.3 T peak field
 - for BioMAX and NanoMAX beamlines



3 GeV Storage Ring Commissioning (cont.)

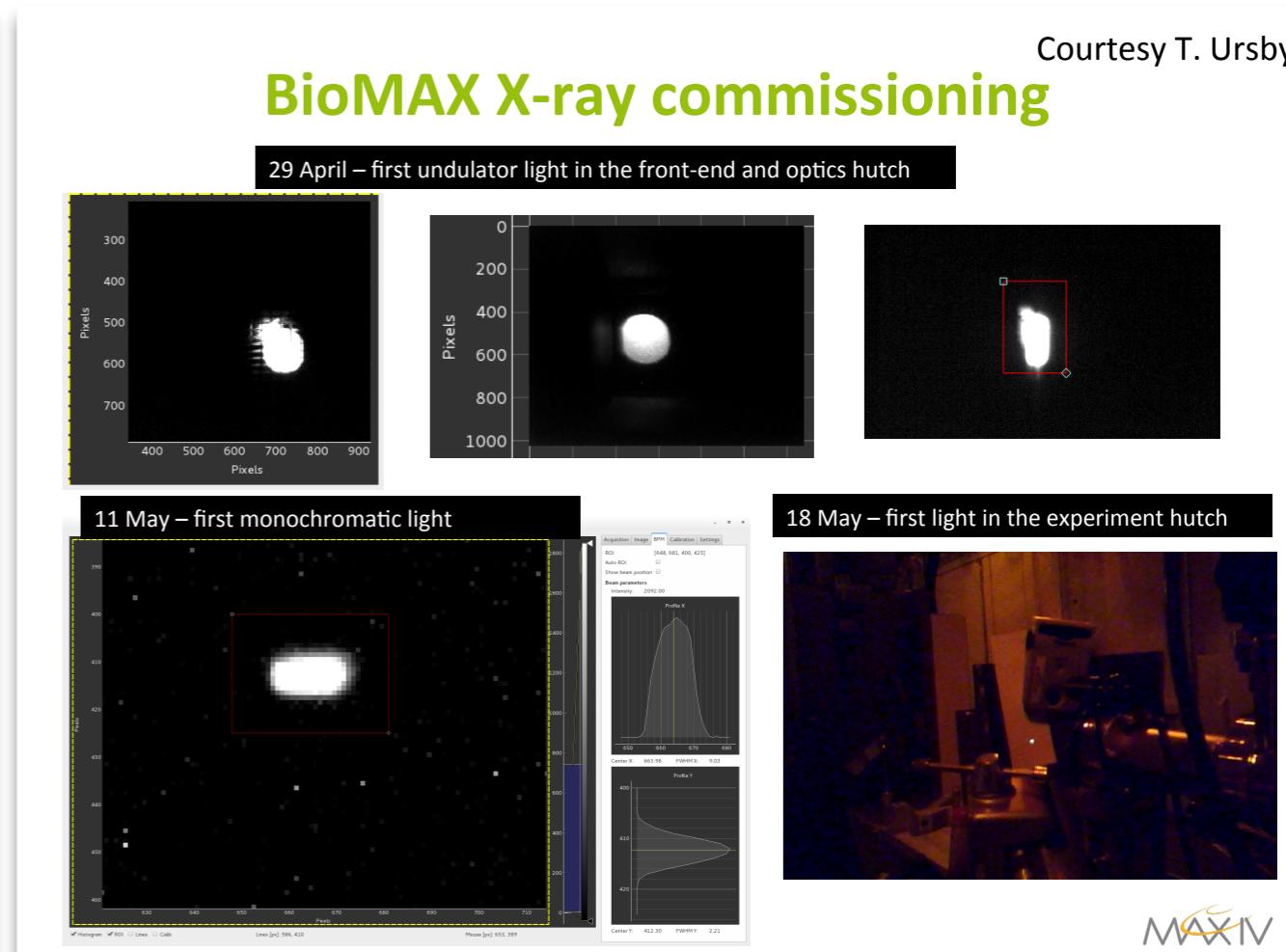
- First two IVUs installed during Feb 2016 shutdown
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 - for BioMAX and NanoMAX beamlines
- ID, FE & BL commissioning started Apr 2016

NanoMAX commissioning



Courtesy U. Johansson

BioMAX X-ray commissioning

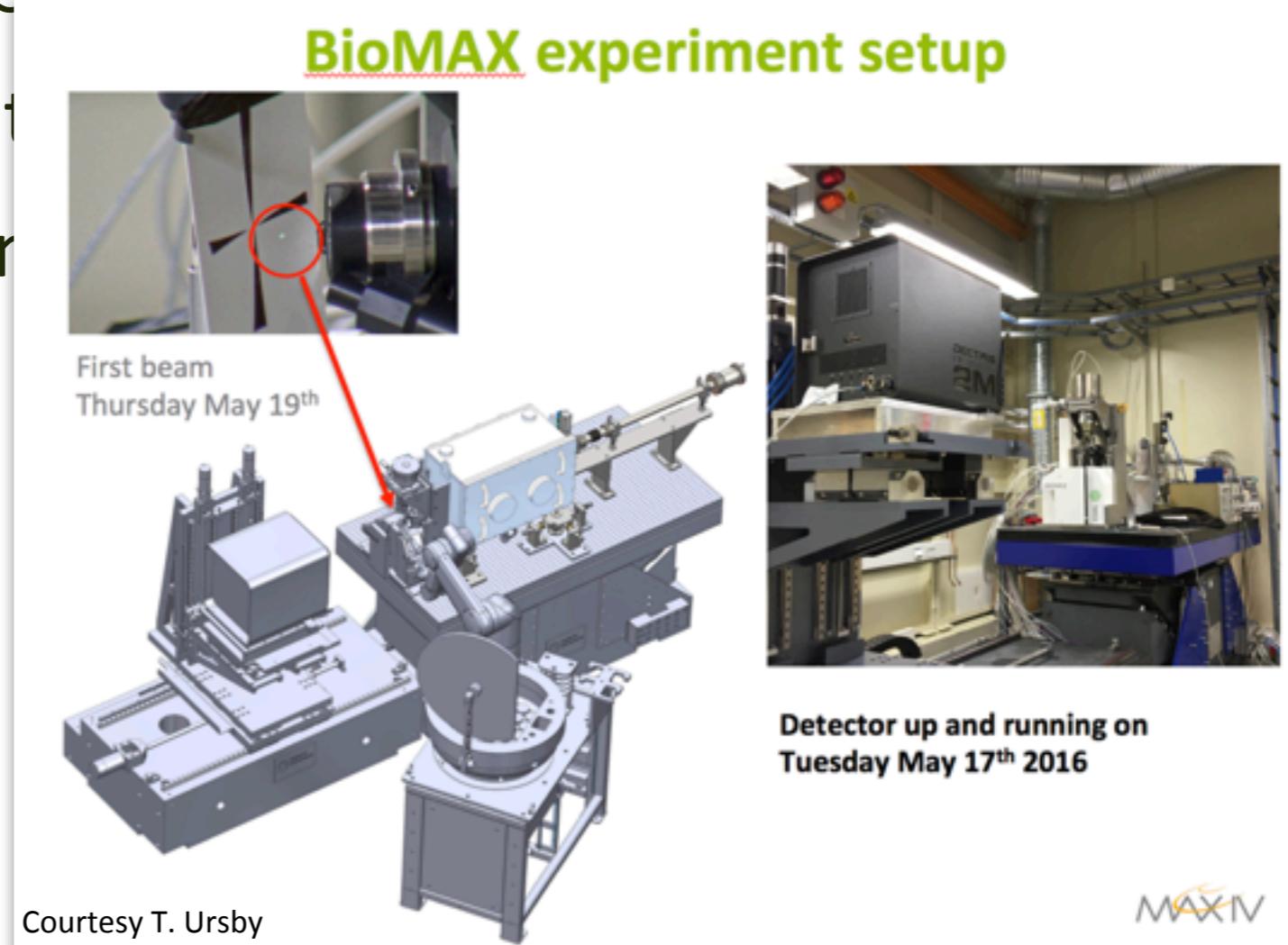


3 GeV Storage Ring Commissioning (cont.)

- First two IVUs installed during Feb 2016 shutdown
 - Hitachi, 18 mm period, 4.2 mm magnetic gap, 2 m length, 1.3 T peak field
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- ID, FE & BL commissioning started Apr 2016
- May 11: 10 mm gaps on both BLs (FB loop for ID correctors closed)
- May 11-19: first monochromatic beams (on detector / 11 keV)

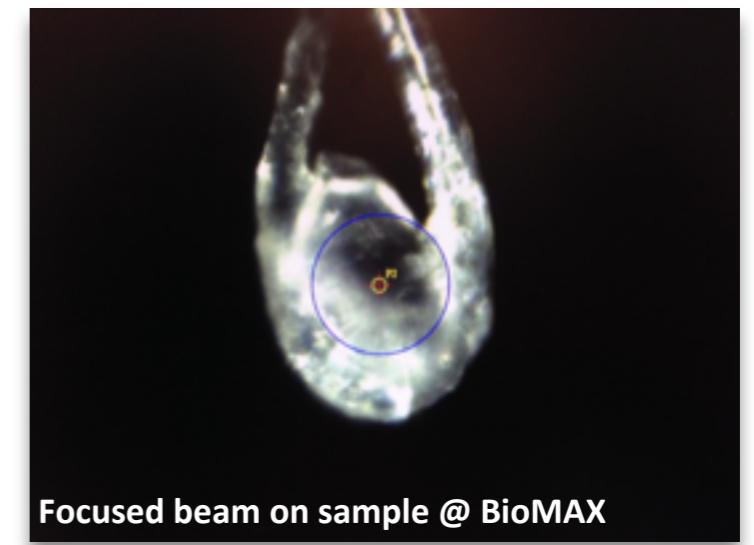
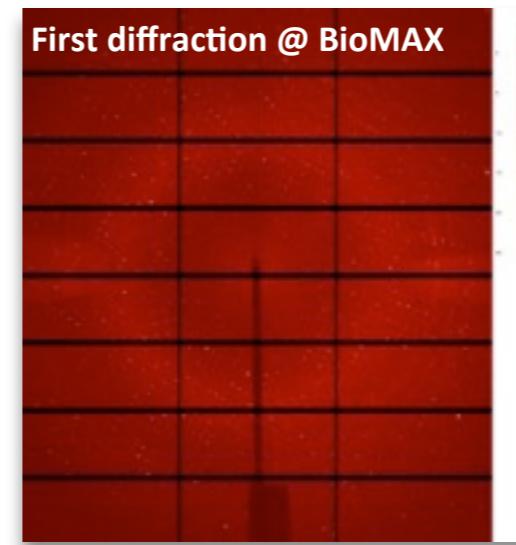
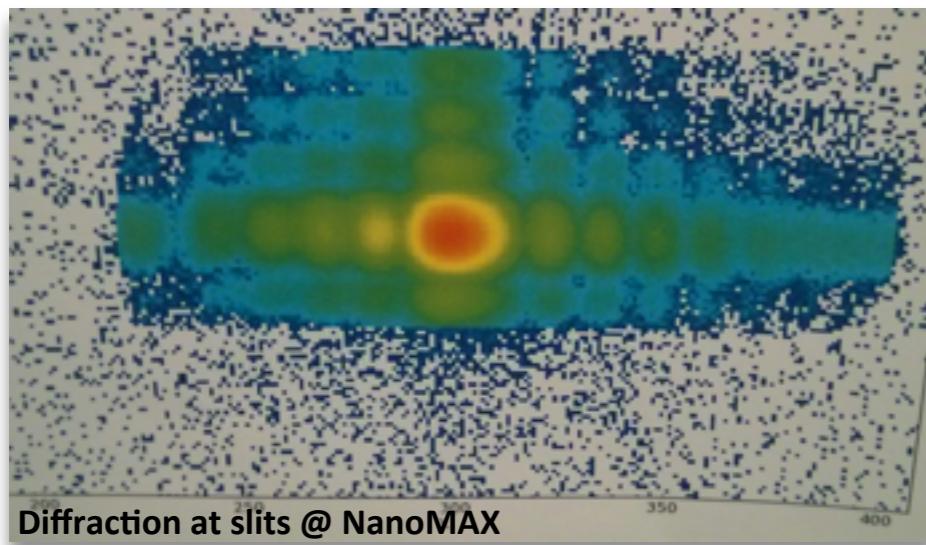
3 GeV Storage Ring Commissioning (cont.)

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 - for BioMAX and NanoMAX beamlines
- ID, FE & BL commissioning started Apr 2016
- May 11: 10 mm gaps on both monochromators
- May 11-19: first monochromator beam



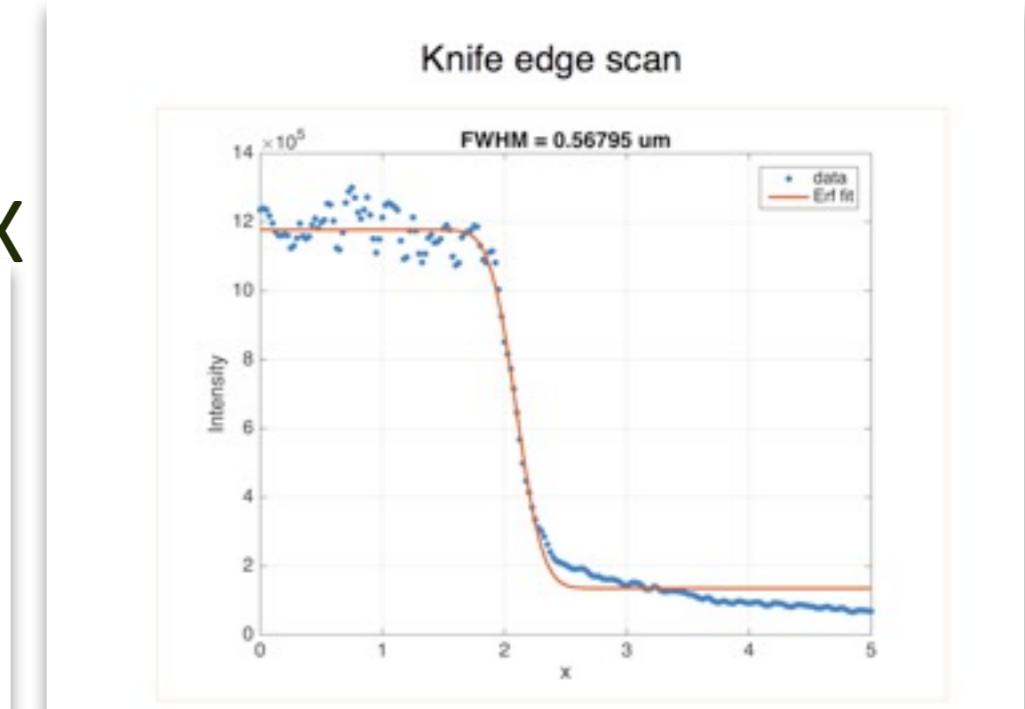
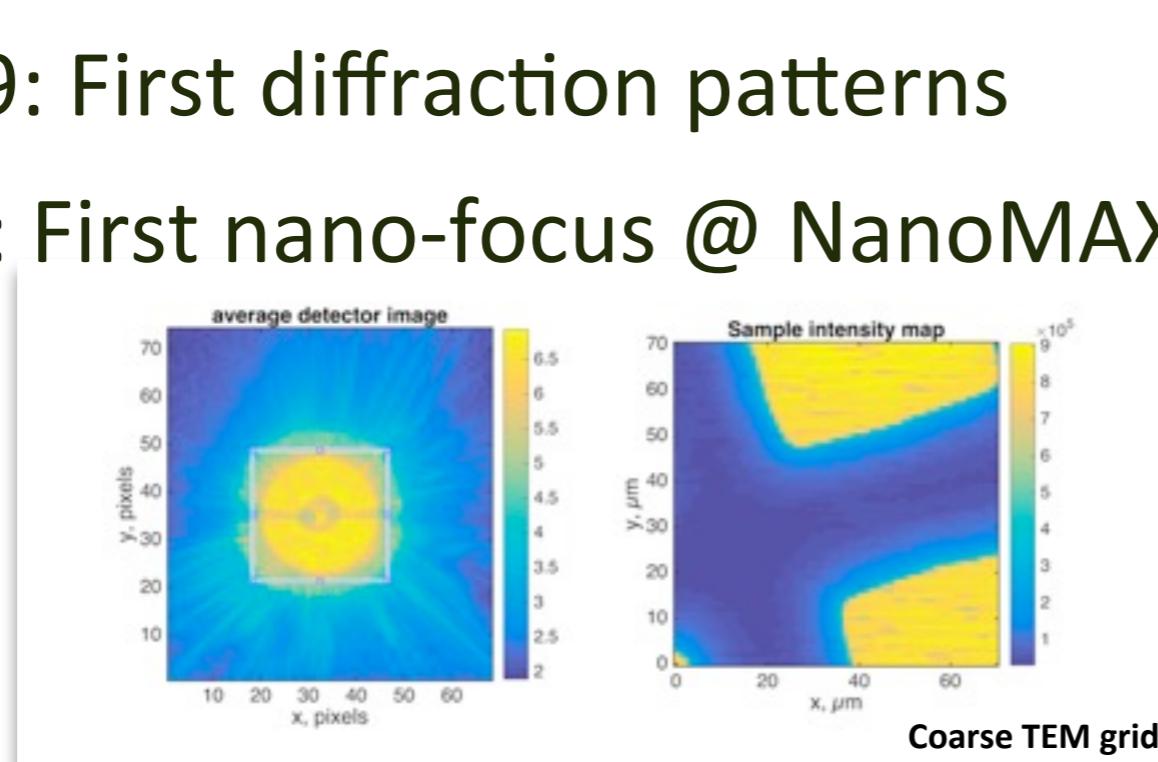
3 GeV Storage Ring Commissioning (cont.)

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- May 11-19: first monochromatic beams (on detector / 11 keV)
- June 8/9: First diffraction patterns



3 GeV Storage Ring Commissioning (cont.)

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 - Hitachi, 18 mm period, 4.2 mm magnetic gap, 2 m length, 1.3 T peak field
 - for BioMAX and NanoMAX beamlines
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- May 11: 10 mm gaps on both BLs (FB loop for ID correctors closed)
- May 11-19: first monochromatic beams (on detector / 11 keV)
- June 8/9: First diffraction patterns
- June 20: First nano-focus @ NanoMAX



MAX IV Inauguration

- Brightest time of the year: June 21, 2016 @ 13:08:55 (local noon)



scandinavianperspectives.com

**While the rest of Sweden
was celebrating Midsummer
like this...**

MAX IV Inauguration (cont.)

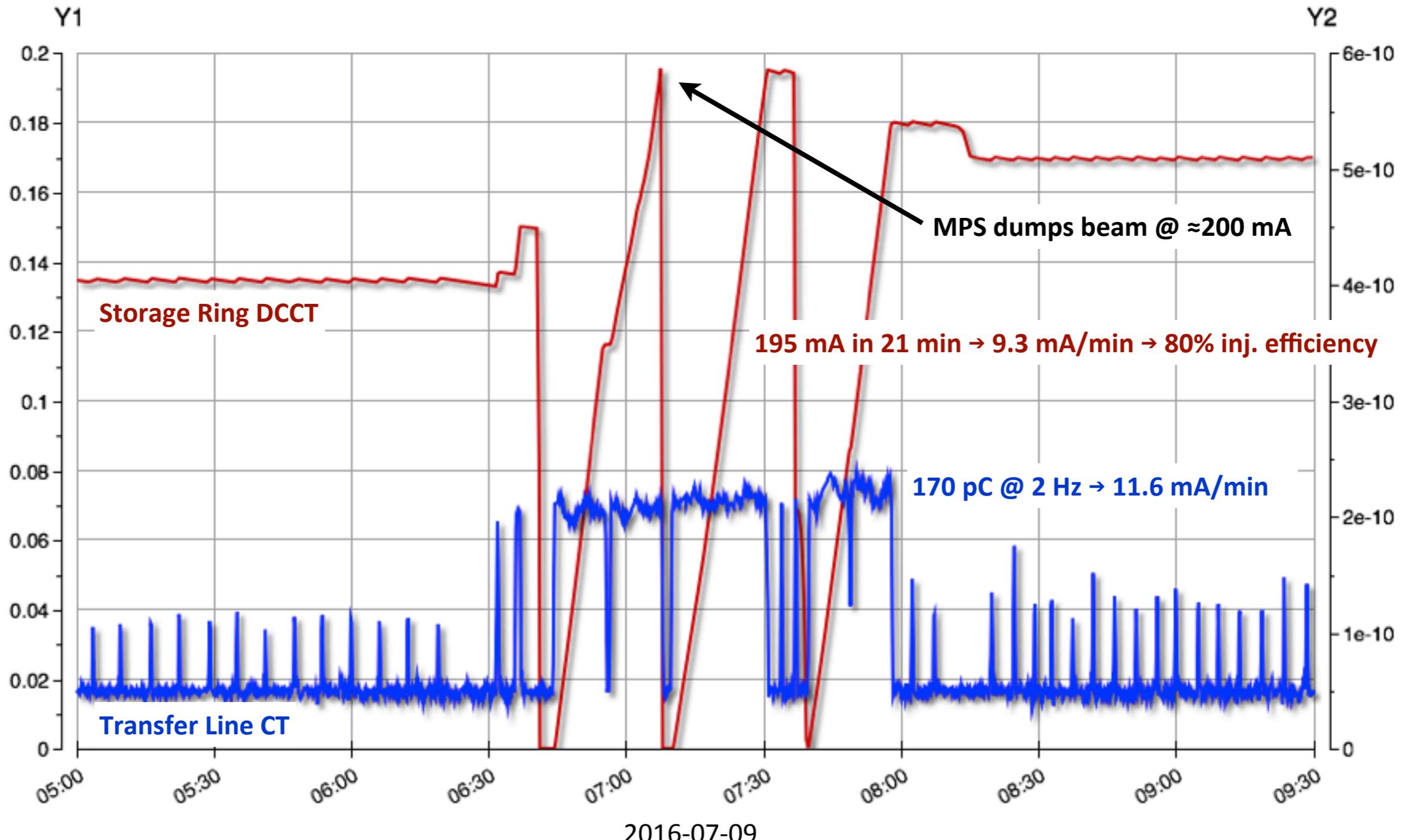
- Brightest time of the year: June 21, 2016 @ 13:08:55 (local noon)

**...we inaugurated our
new facility.**



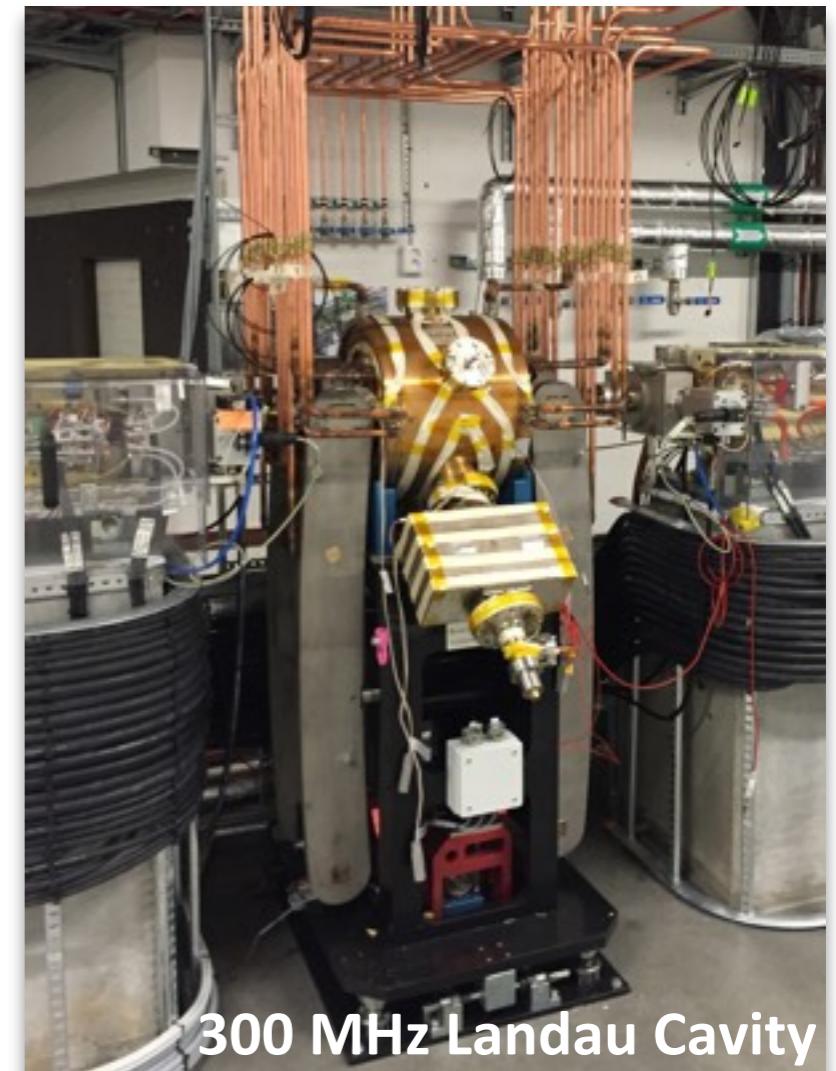
3 GeV Storage Ring Commissioning (cont.)

198 mA present stored current record



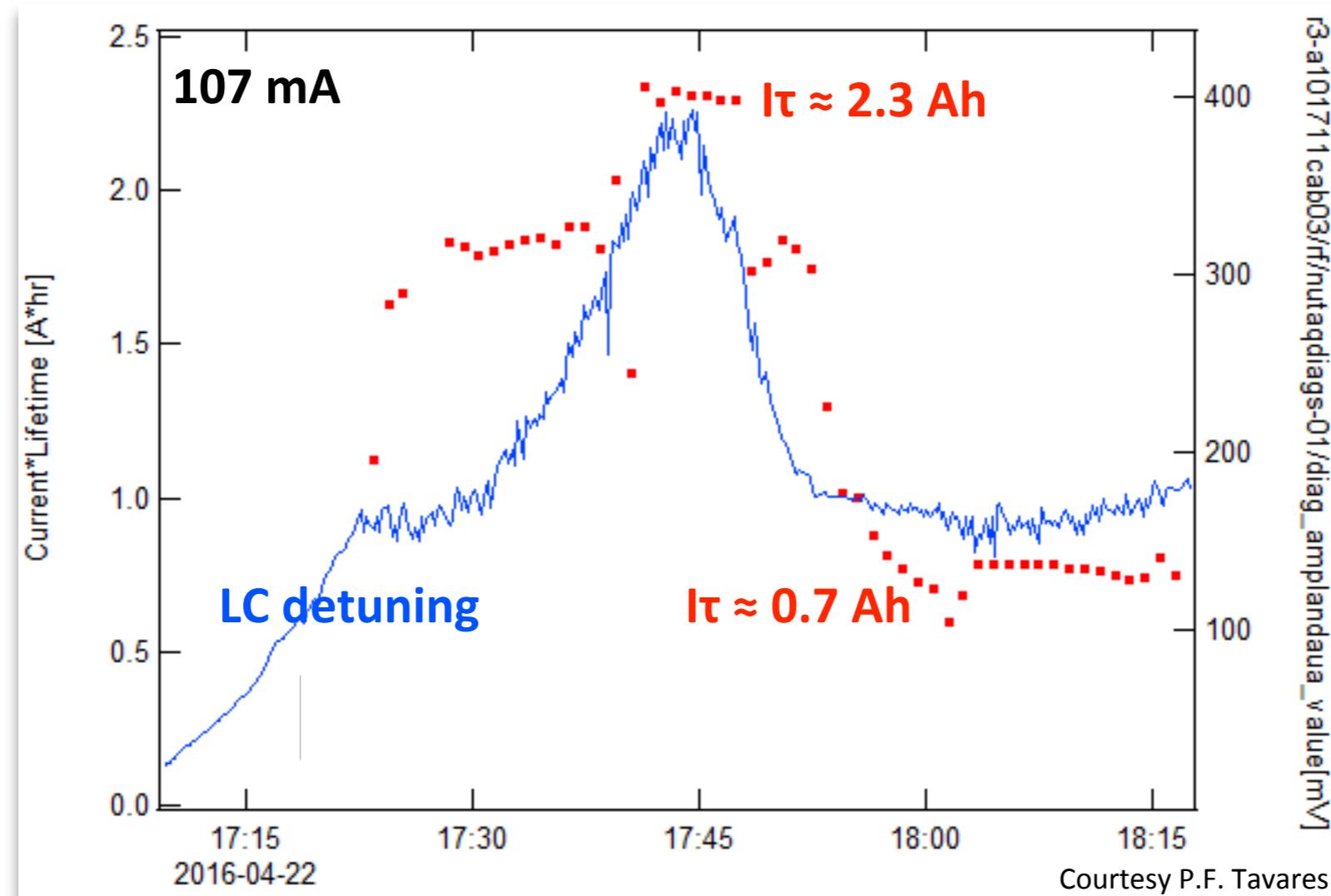
3 GeV Storage Ring Commissioning (cont.)

- Finally, need to also focus on stability & collective effects
 - 3 passive Landau cavities ($R_s \approx 2.5 \text{ M}\Omega$) allow for tuning to flat-potential conditions already @ 150 mA



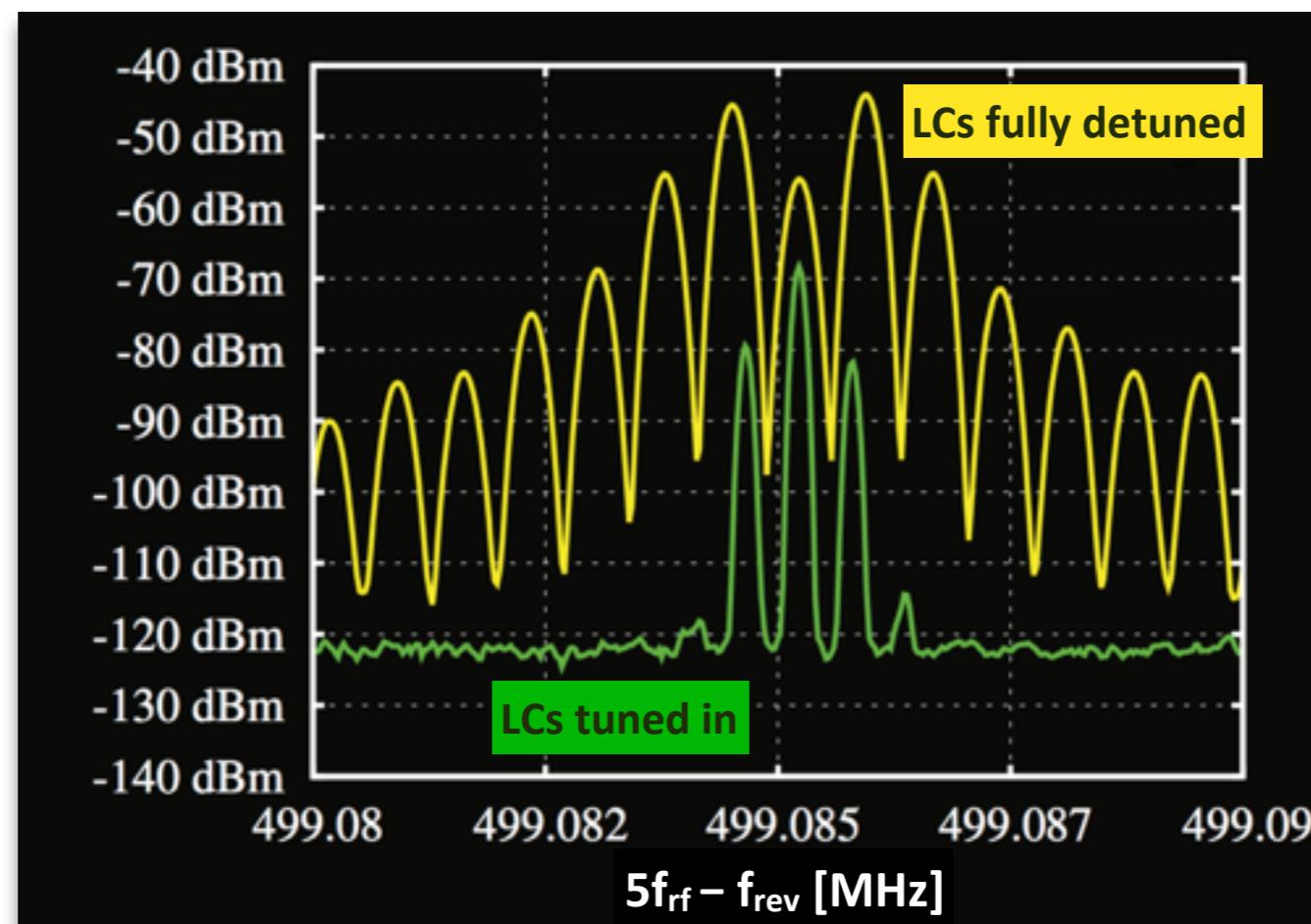
3 GeV Storage Ring Commissioning (cont.)

- Finally, need to also focus on stability & collective effects
 - 3 passive Landau cavities ($R_s \approx 2.5 \text{ M}\Omega$) allow for tuning to flat-potential conditions already @ 150 mA
 - Achieved $>2 \text{ Ah}$ under stable conditions (top-up running & BbB FB loop closed)



3 GeV Storage Ring Commissioning (cont.)

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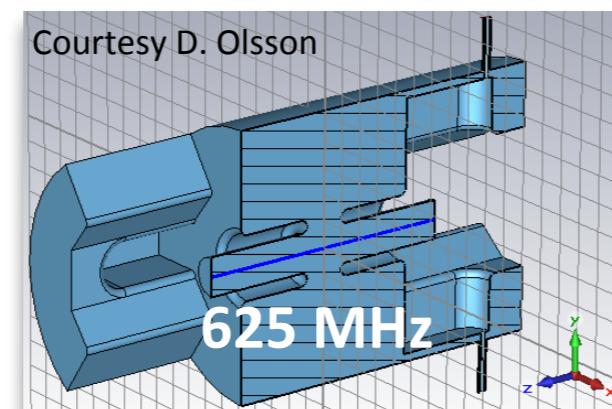
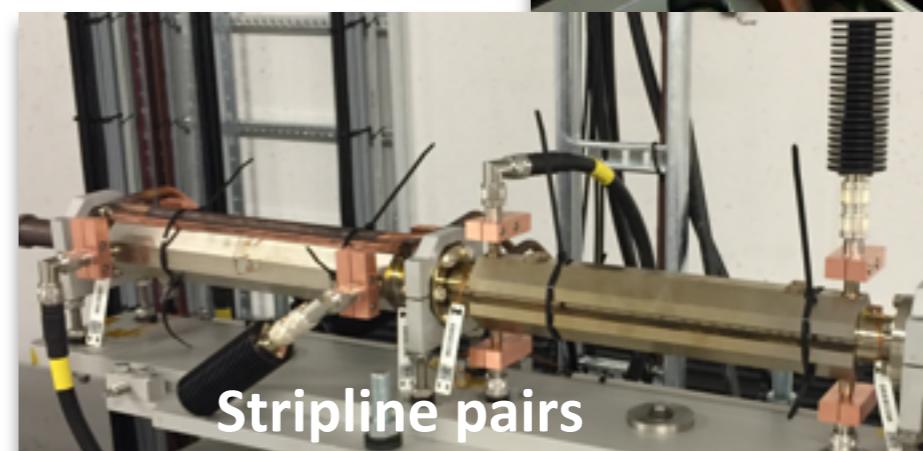
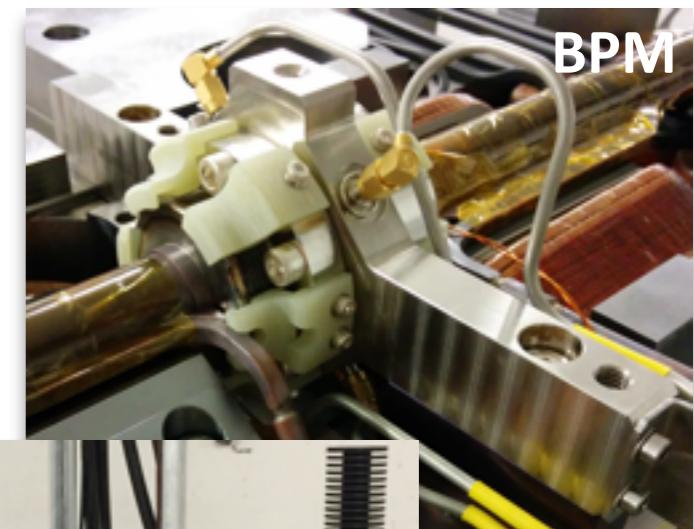


IPAC'16, WEPO035, p.2911

**Stabilized CB mode
@ 120 mA (-20 dB)**

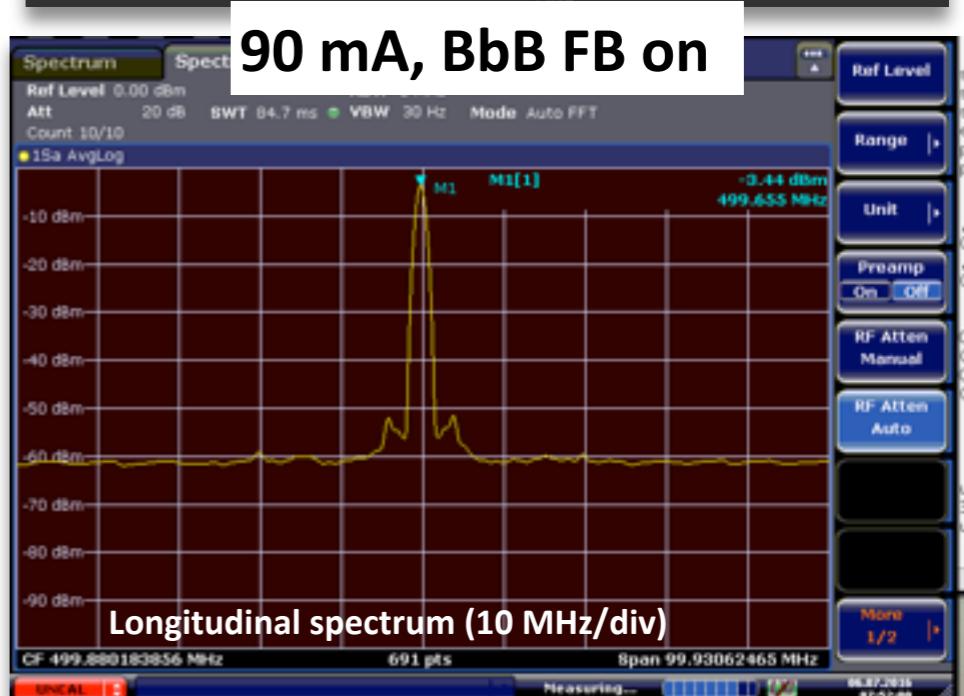
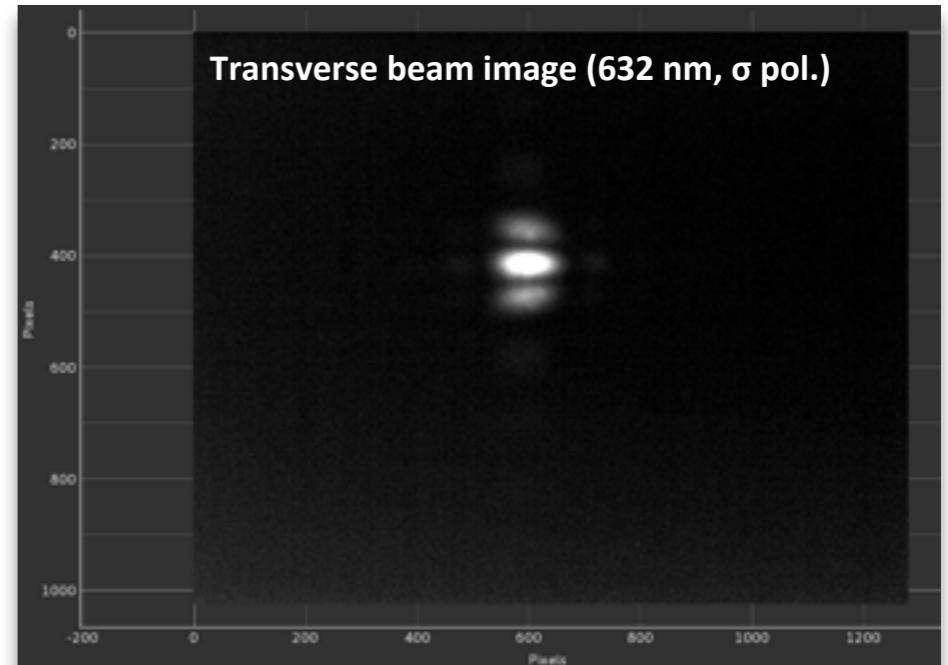
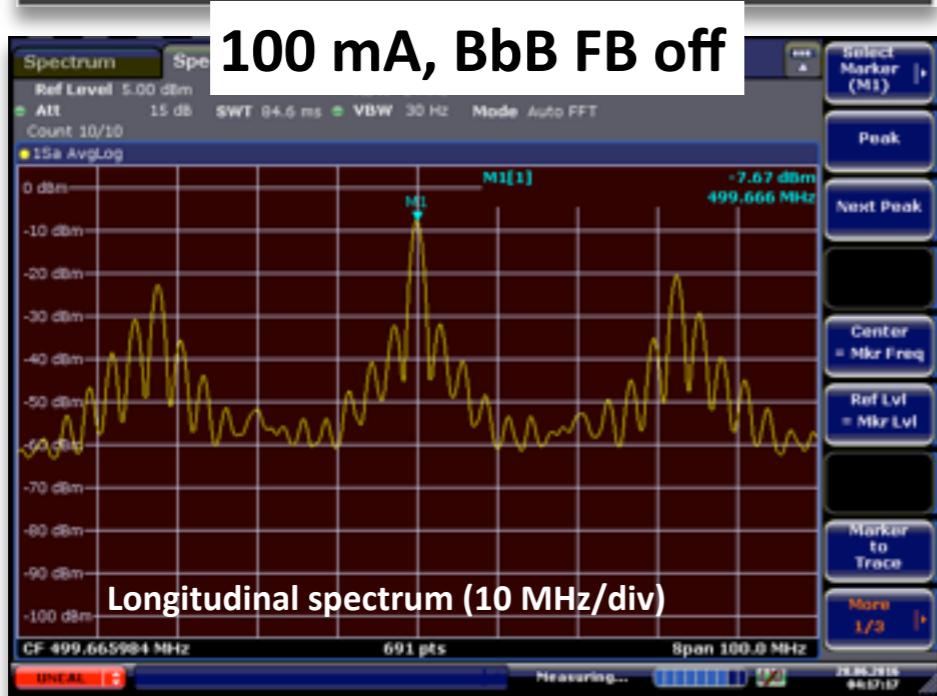
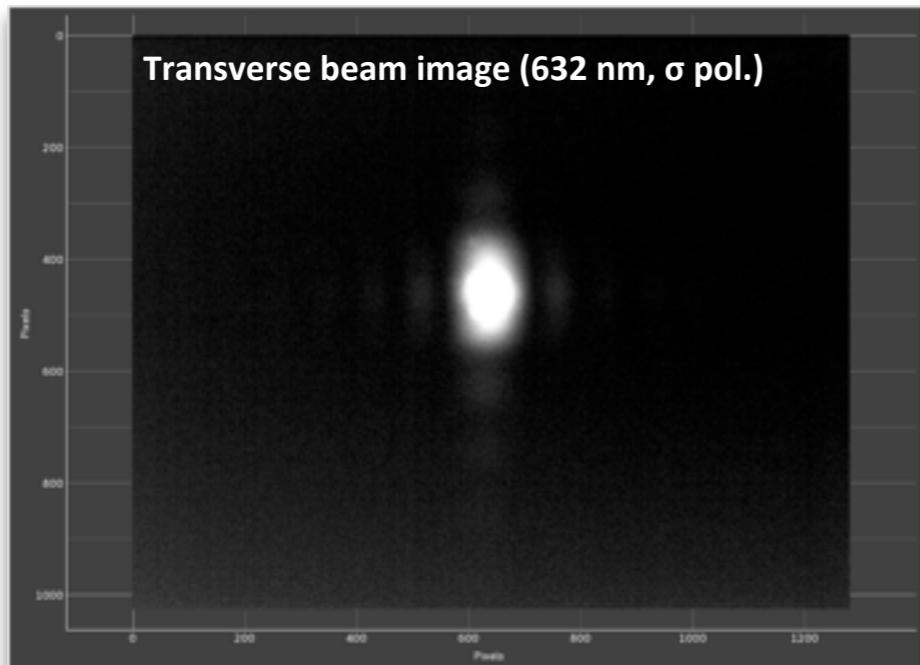
3 GeV Storage Ring Commissioning (cont.)

- Finally, need to also focus on stability & collective effects
 - 3 passive Landau cavities ($R_s \approx 2.5 \text{ M}\Omega$) allow for tuning to flat-potential conditions already @ 150 mA
 - Achieved $>2 \text{ Ah}$ under stable conditions (top-up running & BbB FB loop closed)
 - Started commissioning of Dimtel BbB FB system
 - extra ring BPM used as sensor
 - Pair of H & V striplines as transverse actuators
 - Presently also using H striplines in common mode as weak longitudinal actuator (until FB cavity ready)



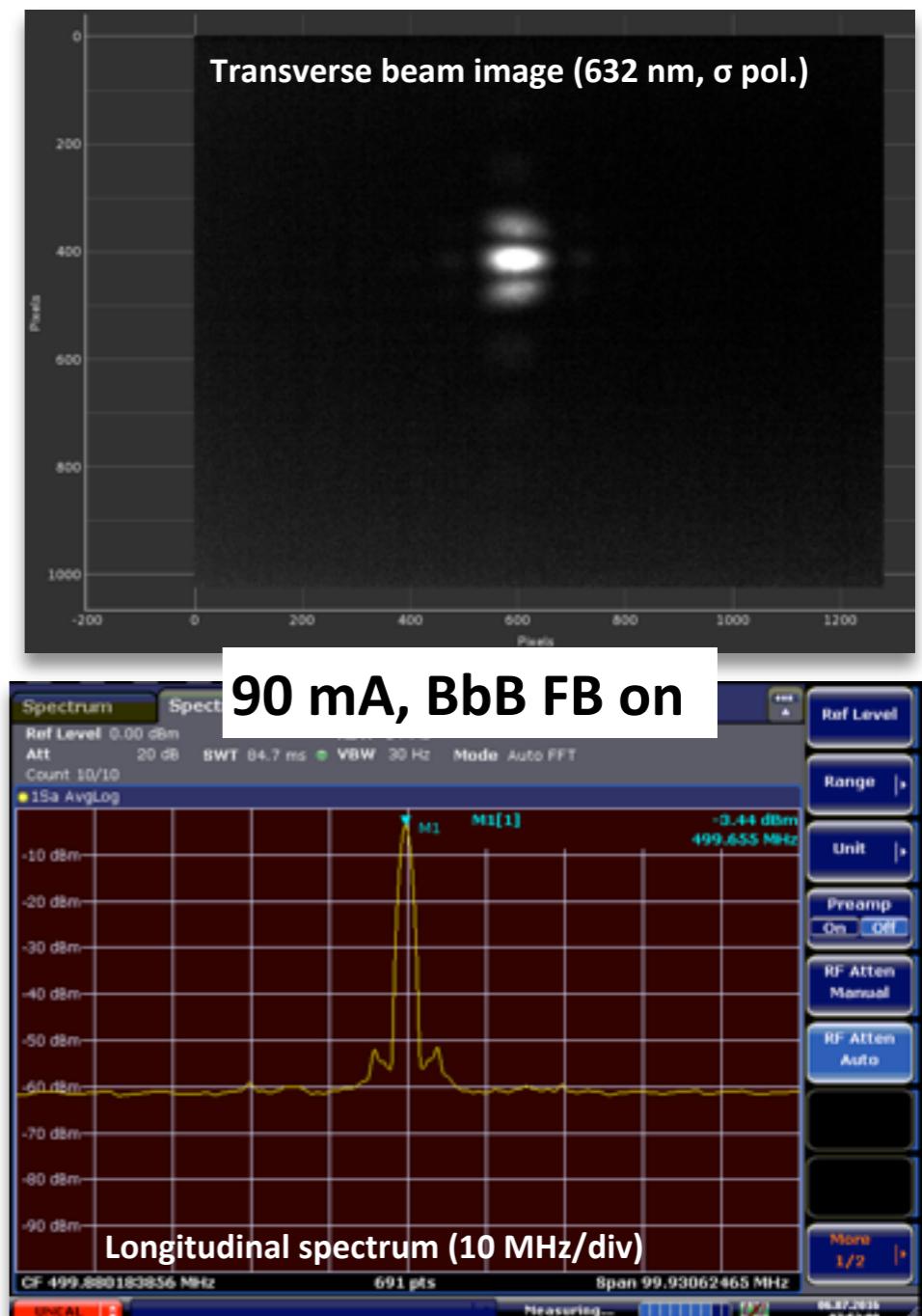
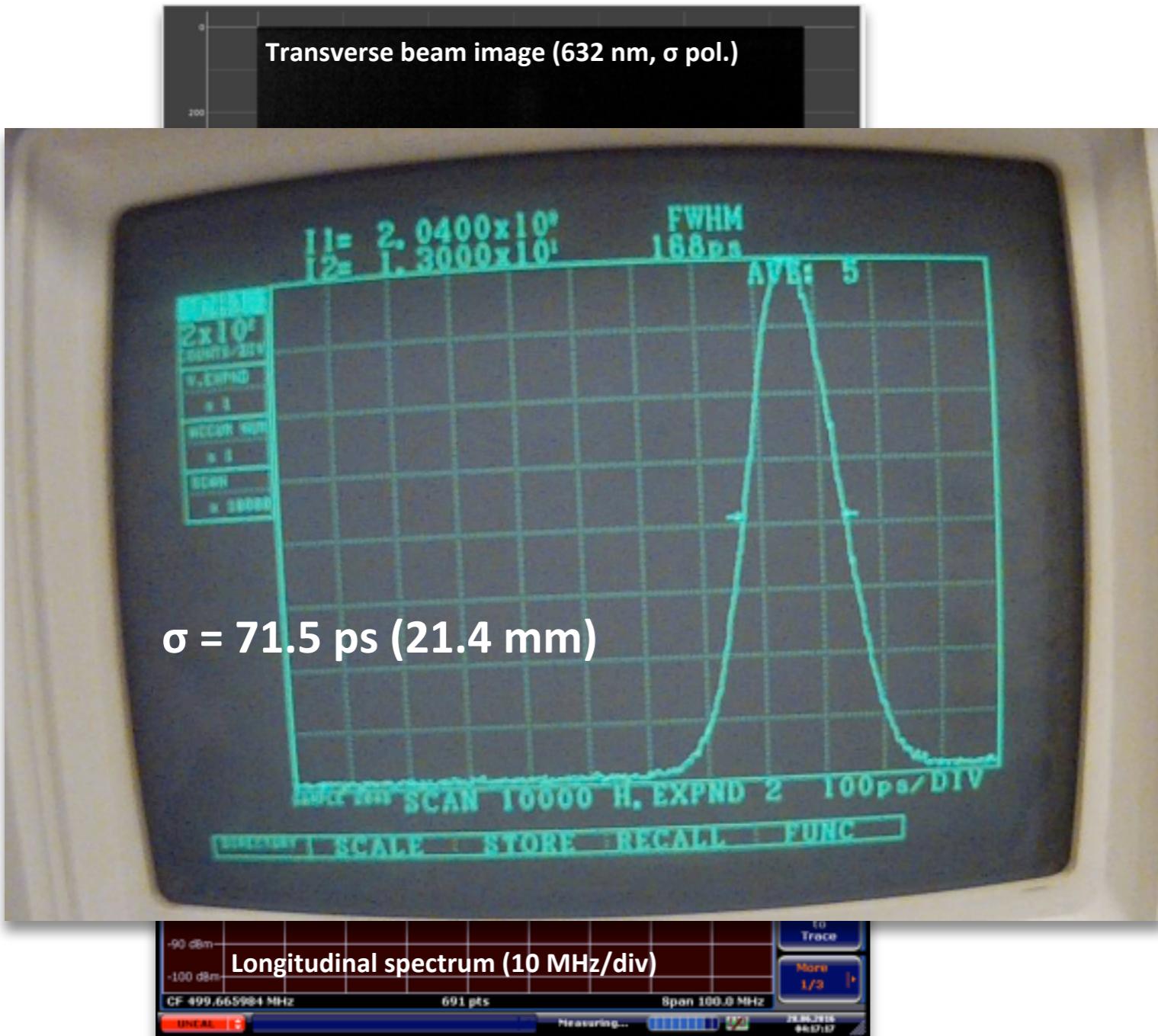
3 GeV Storage Ring Commissioning (cont.)

- Example: BbB FB system stabilizing transverse beam motion



3 GeV Storage Ring Commissioning (cont.)

- Example: BbB FB system stabilizing transverse beam motion



3 GeV Storage Ring Commissioning (cont.)

- Example: no clear evidence of RW instability

- could store >120 mA without LCs or feedback
- predicted RW threshold was only 40 mA
- possibly connected to longitudinal instability



Instability thresholds overview

Threshold currents in mA

LON	Chroma	geom. Impedance		RW longrange, bare		RW 5 IDs HC on
		HC off	HC on	HC off	HC on	
VER	0.0	920	710	-	40	40
HOR	1.0	2200	10400	-	900	380
	1.2	3170	15100	50	1250	540
	0.0	2010	2020	120	140	-
VER	1.0	>2050	17100	150	3500	> 3500
	1.2	5040	21900	-	-	-

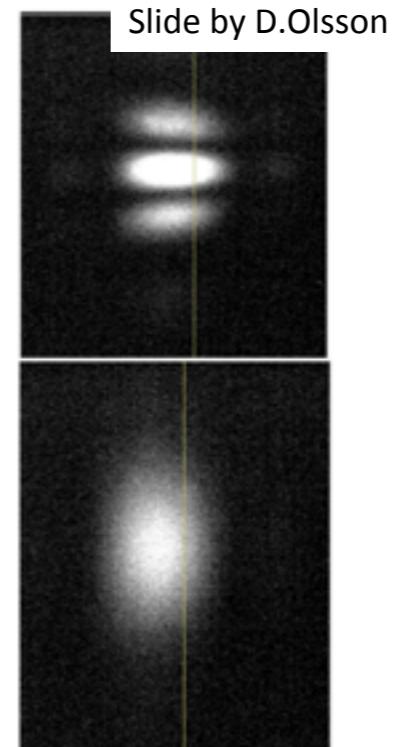
Slide by M.Klein & G. Skripka

3 GeV Storage Ring Commissioning (cont.)

- Example: no clear evidence of RW instability but ion-driven instabilities apparent in both transverse planes

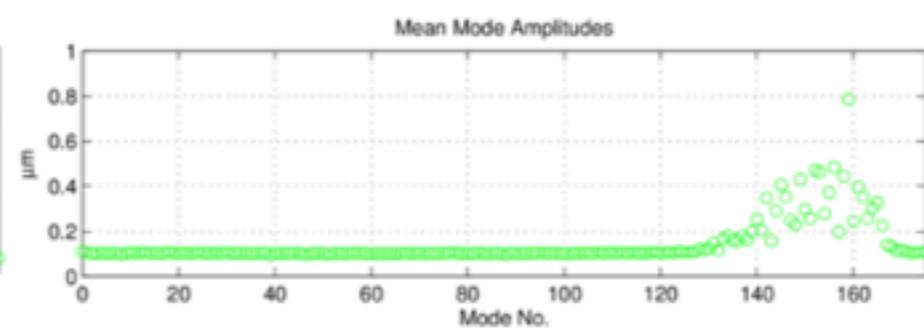
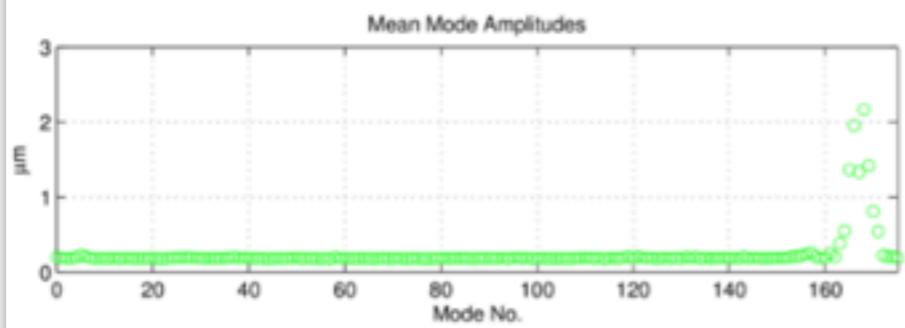
Transverse CBIs

- No clear evidences of resistive wall instabilities
- However, we detect ion-driven instabilities in both transverse planes, and their effect on the effective emittance can clearly be seen at the diagnostic beam line.
- Typical features of such ion-driven instabilities are
 - Wide band (they excite several CBI modes)
 - Low amplitude saturation
 - Excitation of high-index modes
- One cure can be to introduce ion clearing gaps (to be investigated...).



Slide by D.Olsson

Instability observed
@ diagnostic BL
(σ polarization)

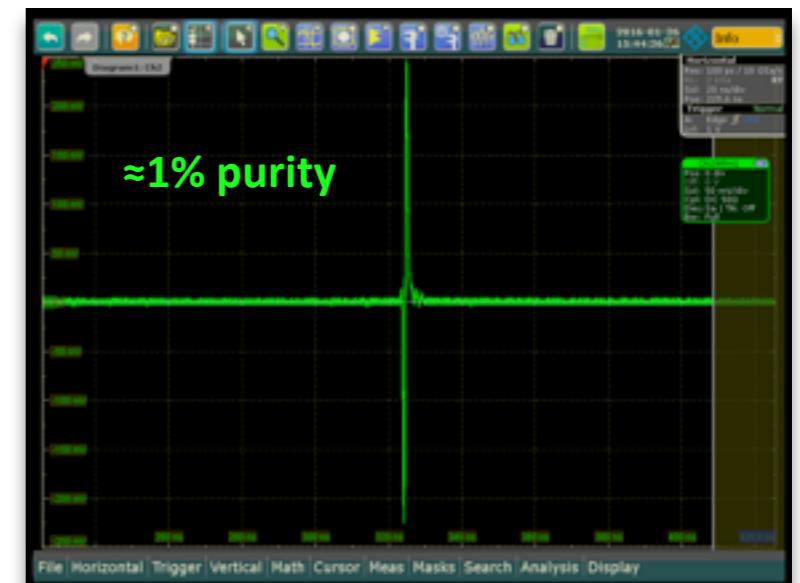


The effects of
vertical instabilities

Many high-index
modes excited in
both planes

3 GeV Storage Ring Commissioning (cont.)

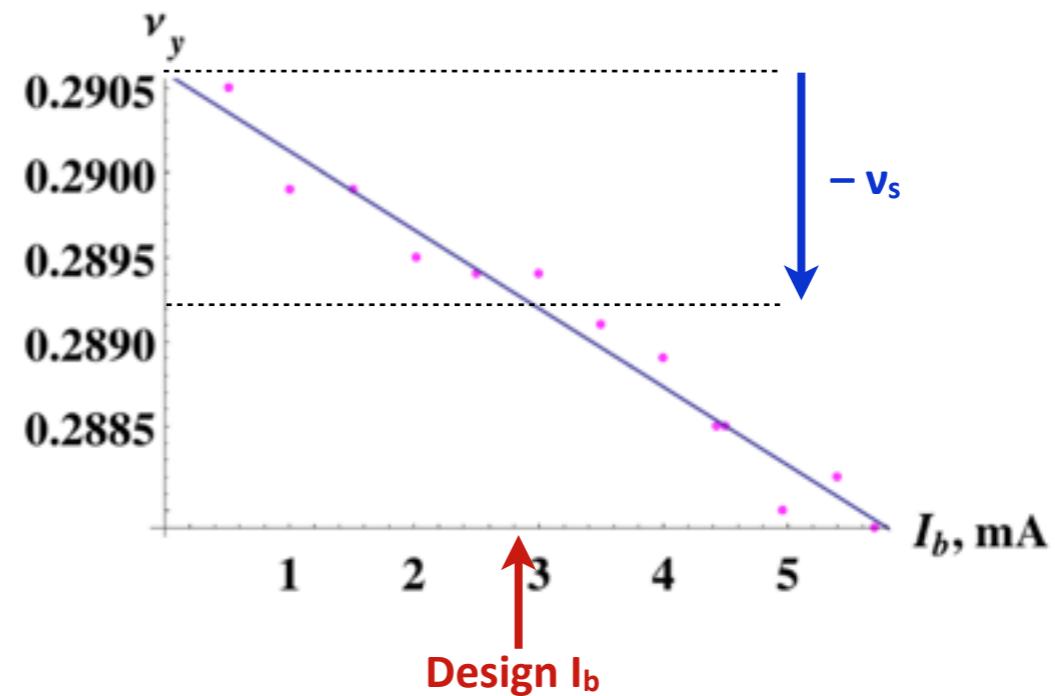
- Example: single-bunch (SB) collective effects → TMCI & PWD
 - either SB injection or clearing with BbB FB
 - adjusted $\xi_{x,y}$ towards zero



3 GeV Storage Ring Commissioning (cont.)

- Example: single-bunch (SB) collective effects → TMCI & PWD
 - either SB injection or clearing with BbB FB
 - adjusted $\xi_{x,y}$ towards zero
 - no sign of TMCI up to 8.5 mA SB current
(500 mA even fill → 2.85 mA/bunch)

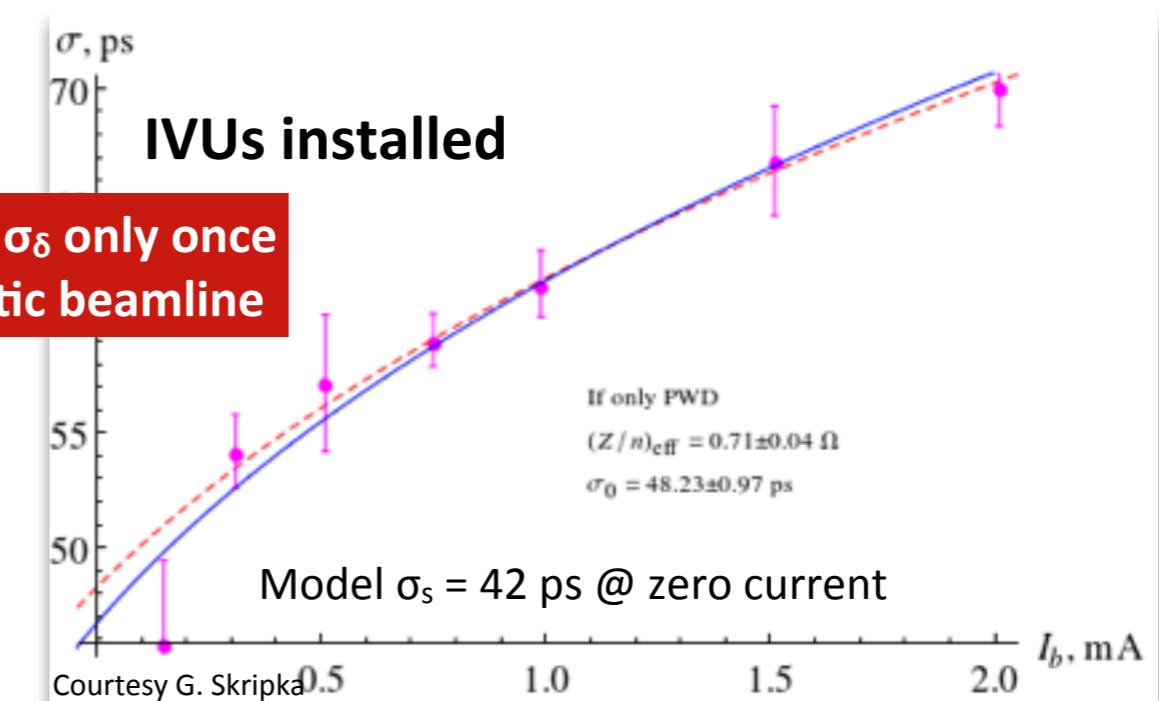
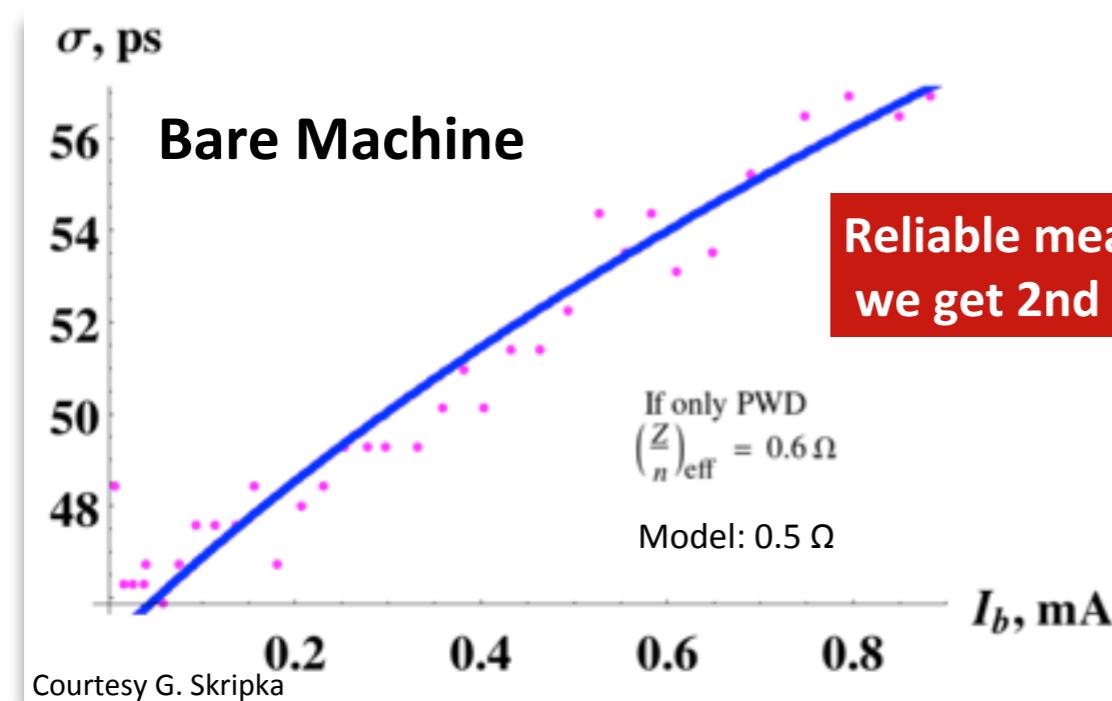
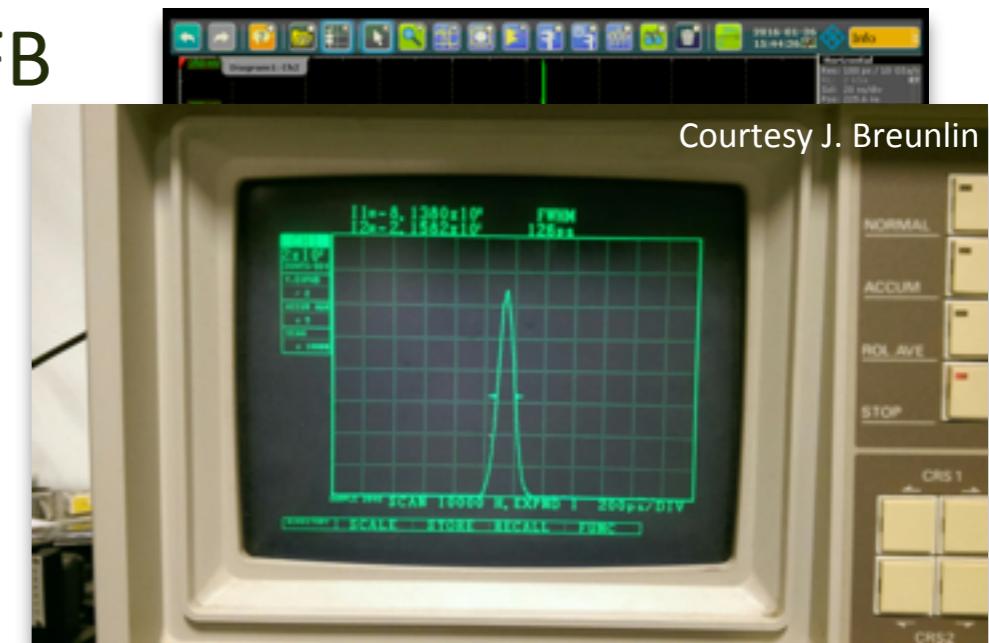
- ▶ $\xi_x = 0.4$ and $\xi_y = 0.03$
- ▶ Synchrotron tune
 $\nu_s = 0.00134$
- ▶ Vertical tune shift by more than ν_s
- ▶ MOSES shows modes 0 and -1 detuning in the same direction



Slide by G. Skripka

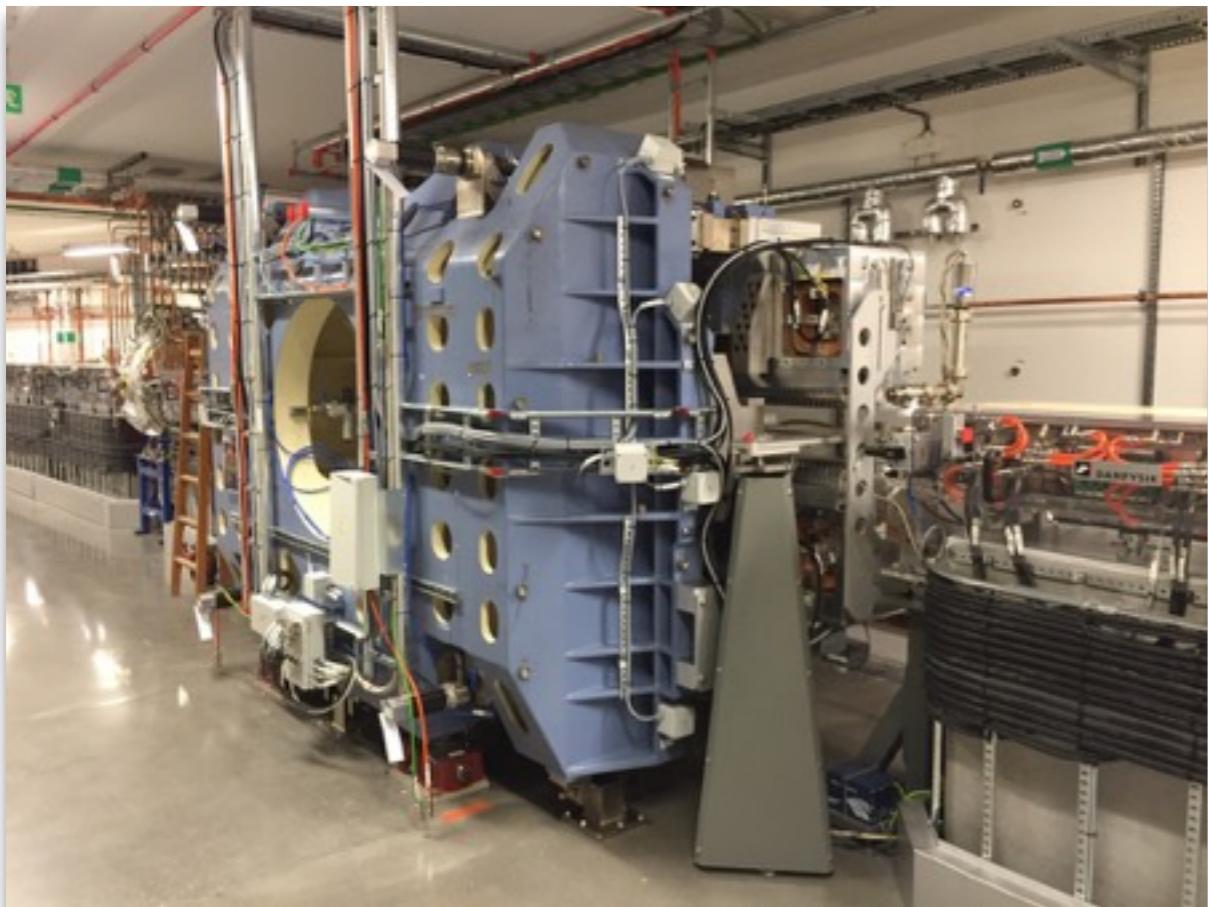
3 GeV Storage Ring Commissioning (cont.)

- Example: single-bunch (SB) collective effects → TMCI & PWD
 - either SB injection or clearing with BbB FB
 - adjusted $\xi_{x,y}$ towards zero
 - no sign of TMCI up to 8.5 mA SB current
(500 mA even fill → 2.85 mA/bunch)
 - Bunch length measured with sampling oscilloscope @ diagnostic BL



3 GeV Storage Ring Commissioning (cont.)

- During recent summer shutdown installed three new IDs



EPU48 → VERITAS BL (RIXS)

EPU53 → HIPPIE BL (AP-XPS, AP-XAS)

3.9 m magnetic length, 69/77 periods,
11 mm min. magnetic gap, ≈1.1 T peak field

Manufactured at MAX IV

In-vac Wiggler → BALDER BL (XAS, XES)

2.0 m magnetic length, 50 mm period,
4.2 mm min. magnetic gap, ≈2.4 T peak field
Manufactured by SOLEIL

Outlook

- Continue commissioning of 3 GeV storage ring
 - optics & IDs
 - diagnostic beamline, longitudinal bunch profile
 - RF conditioning main cavities and LCs (high current)
 - collective effects & BbB feedback commissioning
 - integrate fast corrector PSs & LB+ units → commission FOFB
- Just started commissioning of 1.5 GeV storage ring
 - first IDs to be installed in 1.5 GeV SR during early 2017
- “Friendly users” arrive Nov 2016 & first open user call for Mar 2017
- What remains to be installed during 2017
 - 2nd diagnostic BL on 3 GeV SR
 - 2 additional linac stations (2 stations with 4 structures each → 4 stations with 2 structures each)
 - 3 IDs in 3 GeV SR (2 IVUs, 1 EPU) & 3 IDs in 1.5 GeV SR (1 new EPU, 1 EPU & 1 PU from MAX II)

Acknowledgements

- Thanks to all who contributed to MAX IV commissioning:
 - MAX IV Operators
 - Technical support at MAX IV
 - Machine Division staff, graduate students, and guests:

Mikael Eriksson, Sara Thorin, Erik Mansten, Dionis Kumbaro, David Olsson, Sverker Werin, Francesca Curbis, Olivia Karlberg, Joel Andersson, Filip Lindau, Robert Lindvall, Lennart Isaksson, Pedro F. Tavares, Magnus Sjöström, Galina Skripka, Martin Johansson, Eshraq Al-dmour, Åke Andersson, Dieter Einfeld, Les Dallin, Francis Cullinan, Ryutaro Nagaoka, Oleg Chubar
 - Our colleagues at SOLARIS and many other labs

Photo courtesy L. Jansson, August 24, 2015

Vielen Dank für Ihre Aufmerksamkeit!

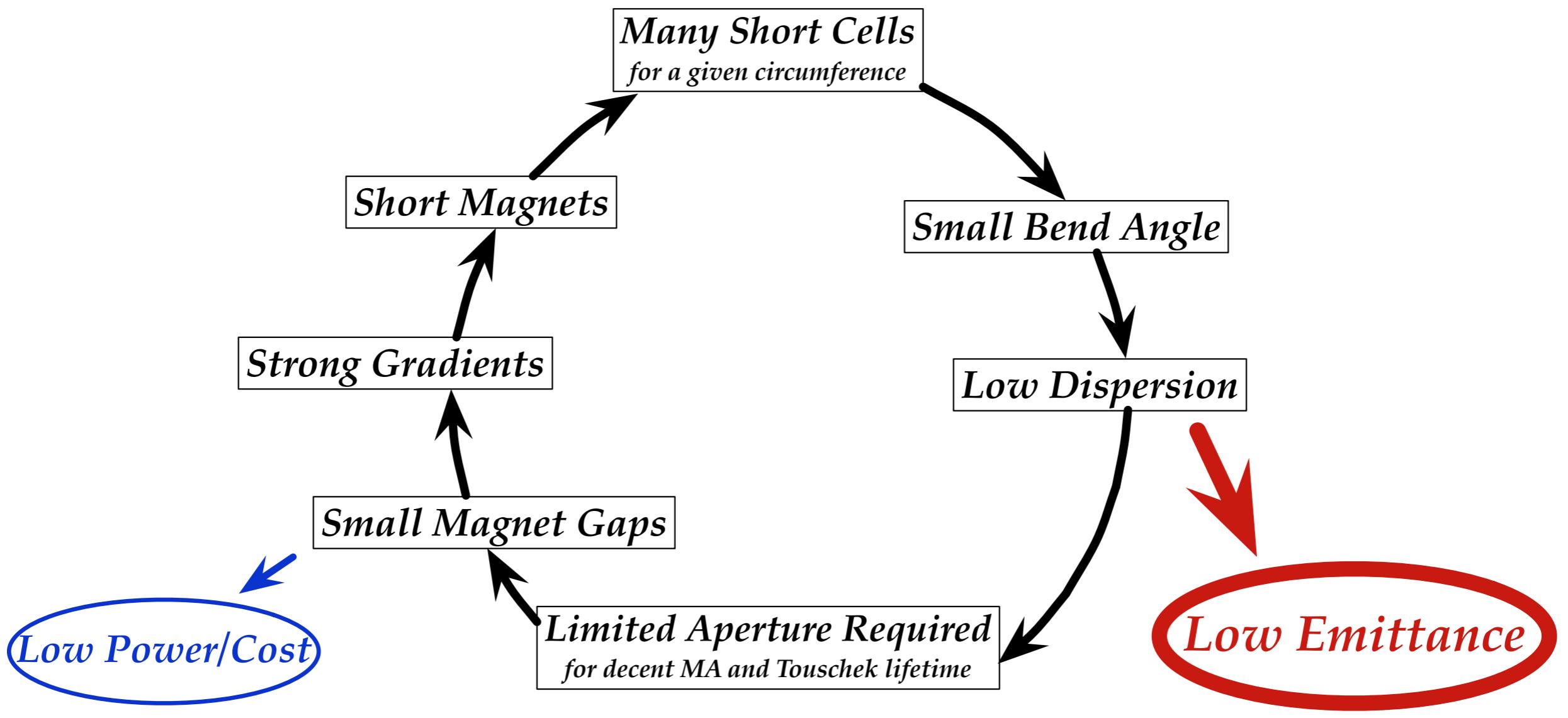


Photo courtesy L. Jansson, August 24, 2015

Backup: The MBA – A Virtuous Circle

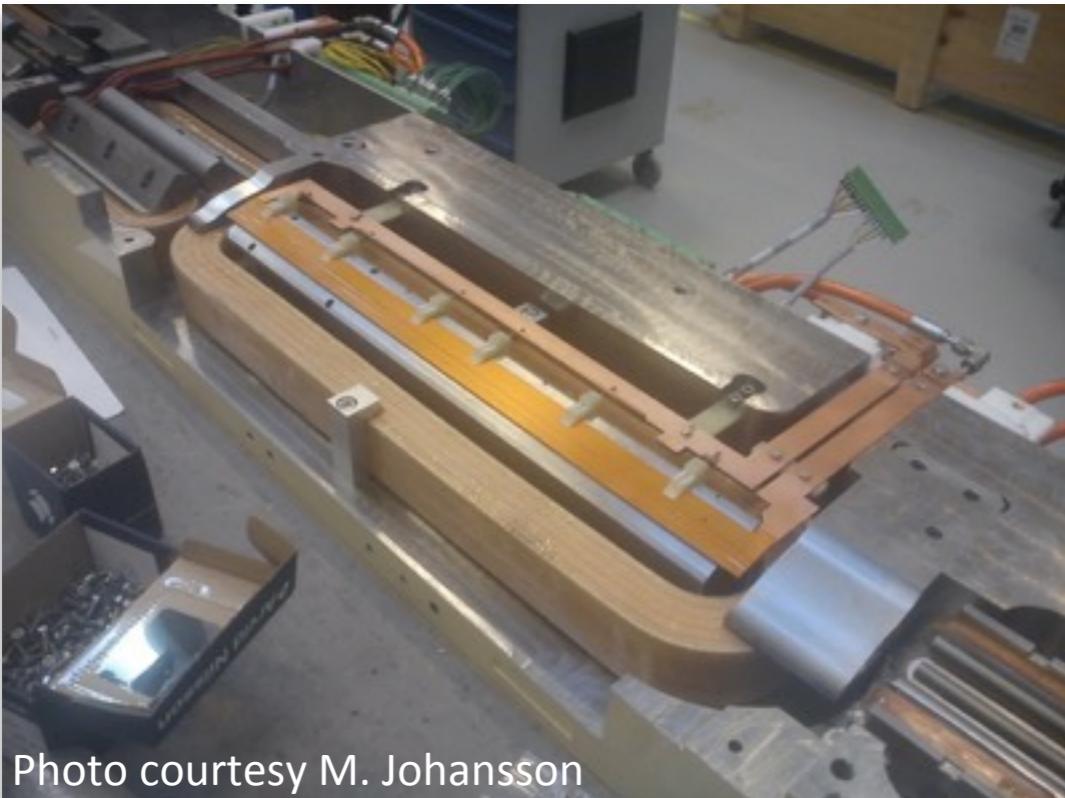
The Multibend Achromat Cycle

(courtesy A. Streun, PSI)



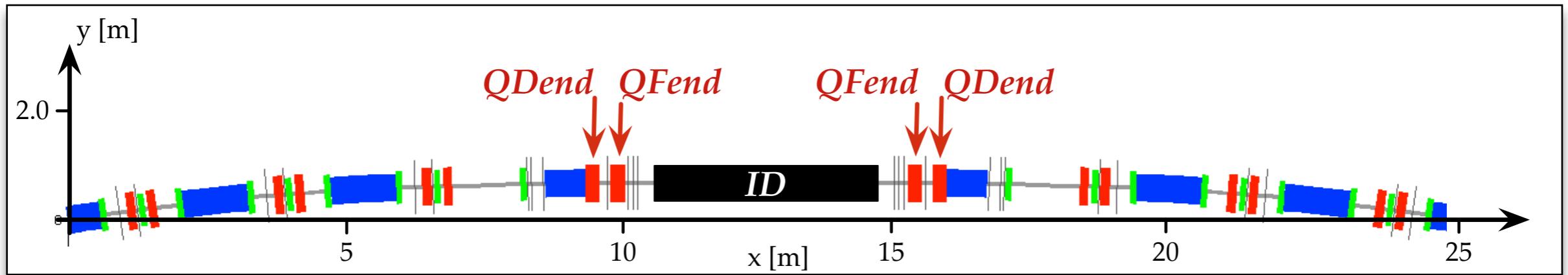
Backup: Optics Tuning & Corrections

- Gradient dipoles equipped with pole-face strips → adjust vertical focusing within $\pm 4\%$ (requires dipole feedback)



Backup: Optics Tuning & Corrections (cont.)

- Gradient dipoles equipped with pole-face strips → adjust vertical focusing within $\pm 4\%$ (requires dipole feedback)
- Quadrupole doublets in long straights → match optics to IDs and restore tunes (ideally makes IDs transparent to arc optics)

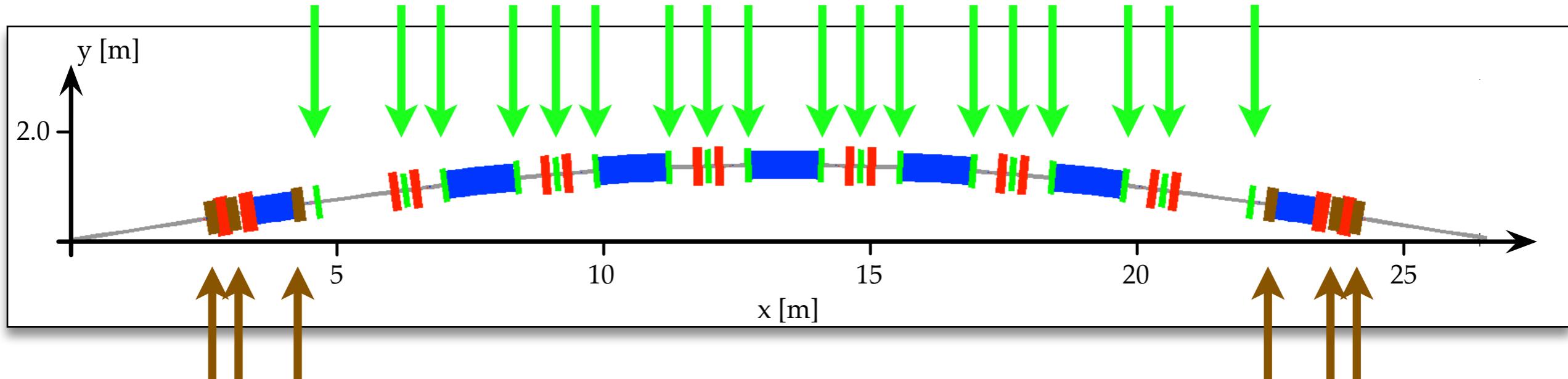
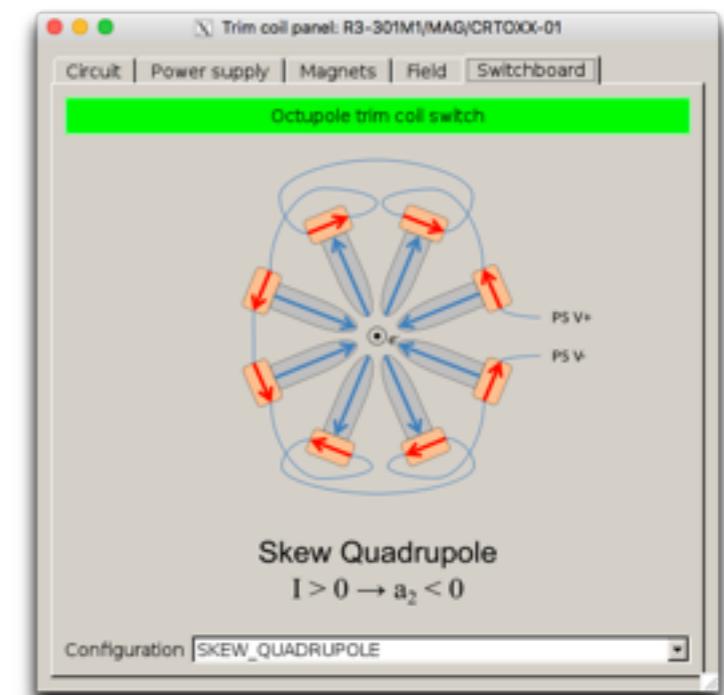


PAC'11, TUP235, p.1262

IPAC'15, TUPJE038

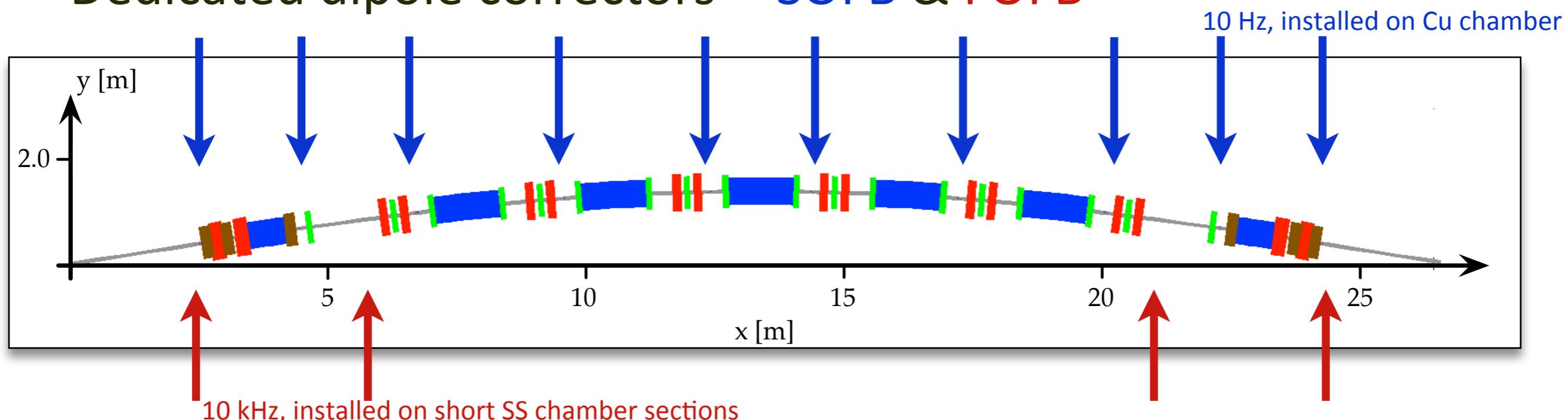
Backup: Optics Tuning & Corrections (cont.)

- All **sextupoles** and **octupoles** carry auxiliary winding
- Can be powered as: (remotely switchable)
 - auxiliary sextupole → nonlinear corrections
 - skew quadrupole → coupling & dispersion control
 - upright quad → calibrate BPMs to adjacent sext/oct
 - dipole correctors, in addition to...



Backup: Optics Tuning & Corrections (cont.)

- All sextupoles and octupoles carry auxiliary winding
- Can be powered as: (remotely switchable)
 - auxiliary sextupole → nonlinear corrections
 - skew quadrupole → coupling & dispersion control
 - upright quad → calibrate BPMs to adjacent sext/oct
 - dipole correctors, in addition to...
- Dedicated dipole correctors → SOFB & FOFB



Backup: First Upgrade Ideas

- Improved matching to IDs (coupling, optics in straights)
 - Transverse coherence and brightness at 1 Å almost doubled by setting $\varepsilon_y = 8 \rightarrow 2$ pm rad $\tau_{ts} \propto \sqrt{\varepsilon_y} \propto \sqrt{\kappa}$ PAC'13, MOPHO05, p.243
 - Good Touschek lifetime maintained by exciting vertical dispersion bumps in all arcs (transparent in ID straights) PRAB 19, 060701 (2016)
- Increase focusing in arc $\rightarrow \varepsilon_x$ reduced to 269 pm rad (-18%) while retaining satisfactory DA & lifetime IPAC'14, TUPRI026, p.1615
- First GLASS/MOGA studies assuming PSs can be exchanged $\rightarrow 221$ pm rad
- Assuming on-axis inj. $\rightarrow \approx 170$ pm rad or ≈ 150 pm rad (w/ IDs and IBS @ 500 mA)

